

VERTICAL MILL



Fryer MB-15, SN 905 0909547, 15-1/2" x 67" table, 30 taper, Anilam 1100M controls, travels – X-50, Y-22, 24" under spindle

ROTARY TABLES

60x84"x16" 1 deg indexing air lift table

48"x60"x12-1/4" Lucas, SN 48BP0460, air operated

Troyke 21" manual

24" manual

ALSO

Oliver drill grinder model 600, SN G-6300, 3-1/2" capacity

State 20" disc sander, model D20, SN H2399, 2 HP motor

Yoshida radial arm drill press, Model YR5-115, SN 5882010, power lock on arm, 36" travel, 13" column, 25-1/2"x19-1/2" right angle box table, 40-1800 rpm spindle, drilling & tapping capacity

Lift-rite pallet jack

5/8" 16 speed drill press

Trent oven, SN 880-96210 KW, 240V, single phase, 2300 deg. F max temp, 12.5"x10" opening, 28.5" deep

S/N & Natl sandblasting pot, 120 psi

Clausing drill press model 2276, SN 516458, 22-1/4"x19-1/2" table, variable speed 150-2000 RPM

US Electrical pedestal grinder, 220v, 1800 RPM

Lista 12 drawer cabinets, 5' & 42", 42" 10 & 9 drawer, 2 Lista cabinets

Zep parts washer

Angle plates-matched set 23-3/4" w X 99-5/8" h X 39-3/4" base, matched set cast iron t-slotted – 35-1/4" w x 23-1/4" h x 19-1/4" d, 24-1/4" x 35-3/4" x 23-7/8 slotted, 23-3/4" x 36-1/2" x 27-1/2" cast iron t-slotted with steel plates on front

Rahn 24"x36" ledged granite surface plate

New carbide inserts from Greenleaf, Kennametal etc

Portapowers

Mill vises

Power & hand tools

Tons of tooling – 50 taper, CAT 50 taper, Cat 40 taper

Machine set up jacks up to 50"

Tool racks, tool carts

Lifting chains & straps

Stock racks & stock, tube, round, hex, rectangle,

60"x96"x4-1/4" steel layout table

48"x96"x7/8" odd shaped steel layout table

50-3/4"x96-1/4"x3/8" steel layout table

Dump hoppers

BidSpotter.com

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FORKLIFTS



Clark C500Y 155BK, diesel, SN Y1015-70-7011CB, 15,500 cap, dual front wheel, solid tire, 137" lift

Clark C500-55, SN 355-1830-2572.174, solid tire, LP, 104" lift, for parts

Hartland Machinery Auctioneers

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BUTLER MACHINE

In conjunction with Prestige Auctions

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AUCTION: TUESDAY, OCTOBER 13, 2020 DOORS OPEN AT 8 AM / AUCTION AT 10 AM

INSPECTION OCTOBER 12 FROM 9:00AM TO 3:00PM



DIRECTIONS: FROM I-80 TAKE EXIT 158 TOWARD US-220 ALT S, TURN RIGHT ONTO US-220 ALT S, USE THE RIGHT LANE TO TAKE RAMP TO MILESBURG, FOLLOW SIGNS FOR MILESBURG/STATE COLLEGE/PENN STATE, SLIGHT RIGHT WATER ST., RIGHT ONTO W. HIGH ST., DESTINATION ON THE LEFT.

TERMS:TERMS: Items sold as is, where is, how is. A 15% buyer's premium applies to all items sold in house, and 18% online. A 3% discount applies to cash, wire, or good check. Accepted payments include credit card, cash, company check (PA & OH checks), bank letter of credit with out-of-state checks, or wire transfer.

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PA LIC. # AU-002918-L PA LIC. # AY-000190-L

CNC



Cincinnati Milacron Cintimatic 15VC-1500-4 Vertical Machining Center, SN 9511b0198-0105, with Acramatic 850 controls, 30 ATC, Cat 50 taper, 25-7/8" X 63-3/4" table

Cincinnati Milacron Sabre 750 Vertical Machining Center, model EAA, SN 7029-a01-90-1118, with Acramatic 850 controls, 21 ATC, Cat 40 taper, 17-1/8"x 34" table, with available 4th axis

CNC TURNING CENTER



Cincinnati Milacron Cinturn series 2220U-80, Model AM, SN 5321u20-89-002, with Acramatic 850 controls, 12 position turret, 19.5" 3-jaw chuck, 5.5" spindle bore, 80" between centers, Jorgensen chip conveyor, programmable tailstock

Cincinnati Milacron Cinturn 8U-40, series 1208, Model AT, SN 5320U08-84-025, with Acramatic 850 controls, 6 position turret, 8" 3-jaw chuck, 2" spindle bore, 40" between centers, Jorgensen chip conveyor

ROTARY GRINDER



Mattison Model 24-42, SN 24 646, with 42" x 9/16" electromagnetic chuck, Chucktron controls, 12" under wheel, with manual wheel dresser, 0-32 RPM table, 22" segmented grinding wheel model MM-22, 6" high, 10 segments, 100 HP main drive motor

LATHES



LeBlond 49"x540" lathe, SN NQ-10A-63-S, 1.5-165 RPM spindle speed, equipped with 3 steady rests- 18", 20", 24", 3-1/8" spindle hole, 44-1/2" -jaw chuck,

Monarch 20" X72" lathe, actual swing 22.5", SN 35537, with Aloris style quick change tool post, 6" steady rest, 17-700 RPM spindle, 1-1/2" spindle bore, with coolant,

TOS Trencin 28"x120" lathe, type SN 71 B, SN 071300790611, 10-1000 RPM spindle speed, 16" swing over cross slide, equipped with 3" spindle bore, 24-5" 4-jaw chuck, with 3 steady rests - 7", 13", 13", with coolant

PLASMA BURNING TABLE



Koike Aronson burning table, with plasma & oxy torches, model VG3500DH, SN VG98190, mfg 98, capacity 967 DNCH, 116" wide by 268" long inside table, with Hypertherm HT4001 plasma cutter, and Hypertherm 301AC-A/039098 chiller, Northrop Grumman controls, pendant control

HORZ BORING MILL



G&L table type, 108-y, 156 table travel, 72"x170" table, z-48, CNC control, 4 outrigger supports, 6" 50 taper

Cincinnati Gilbert 5" CNC table type horizontal boring mill, SN 5D69, 48"x86-3/4" table, Travels- X-84", Vert -72", Z-60", est 48" spindle travel, hardened ways, telescoping way covers, GE Fanuc 15-M control, full pendant control, 50 taper, w-38.9, 2 outrigger supports

All angle head available

42" G&L right angle head available

SAWS



Marvel 916M horizontal band saw, 9"x16" capacity



Powermatic vert band saw, Model 87, SN 65-6089, 24"x24" table, 12" under guide, 19" throat, with blade welder

WELDERS

Lincoln Idealarc CV-400, SN U1930215775, Code 9405M, with LN-7 wire feed, 100% duty cycle

Lincoln Idealarc CV-400, SN U1040706600, Code 10084M, with LN-7 wire feed, 100% duty cycle

Miller 330 A/BP arc welder, SN JB549602, 60% duty cycle, on roller cart