

# Heath Industrial

Machinery & Equipment Surplus to the Continuing Operations Of A

## Major Storage & Rack Manufacturer

# ONLINE AUCTION Fabricating Equipment

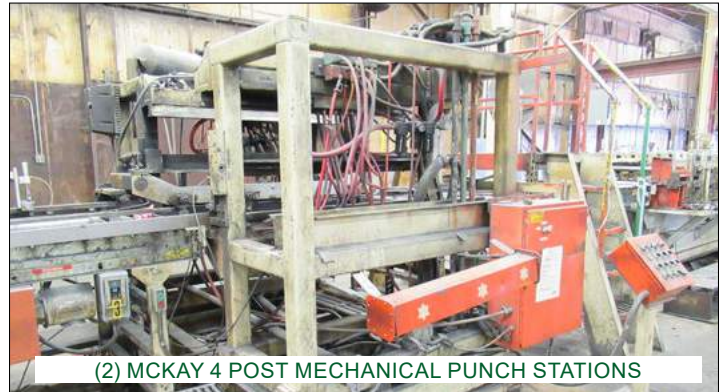
Tuesday  
July 21, 2020

**Preview / Inspection:** Monday, July 20, 8 AM - 3 PM, Earlier By Appointment Only

**Asset Location:** 1000 W. Barker Avenue, Michigan City, Indiana



YODER 20 STAND X 48" ROLL SPACE ROLL FORMER



(2) MCKAY 4 POST MECHANICAL PUNCH STATIONS



ARDCOR 10 STAND MODEL F10-1-3/4-13 ROLL FORMER



1 of 2

PIRANHA 175 TON MODEL 175-12 PRESS BRAKE



(6) DREIS & KRUMP & HTC PRESS BRAKES



STAMTEC & MINSTER PRESSES



CINCINNATI SHEAR

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# Heath Industrial

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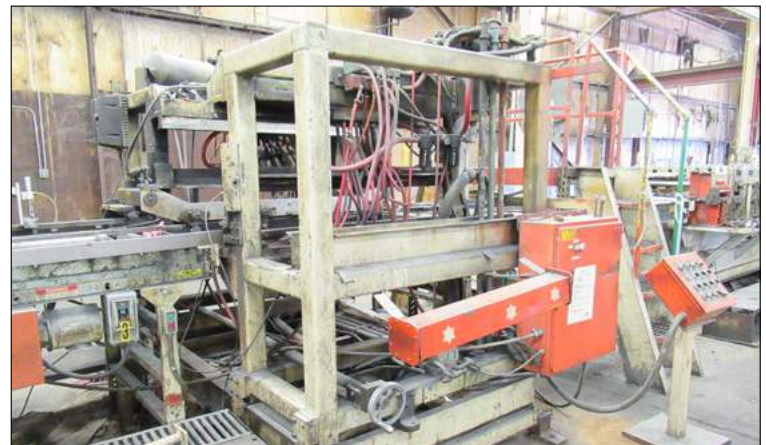
Buyers Premium: 18% Online  
Sales Tax: 7.00% Without Proper Exemption

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# Roll Forming Equipment



**ARDCOR 10 STAND MODEL F10-1-3/4-13 ROLL FORMER, S/N 75-311, 1-3/4" Shaft Diameter, 13" Roll Space, 14" Horizontal Centers, 20 HP Motor**  
**5 STAND ROLLER FORMER, 2" SHAFT DIAMETER, 12" ROLL SPACE, 20 HP MOTOR**



## **YODER 20 STAND ROLL FORMING LINE CONSISTING OF:**

- **YODER 20 STAND X 48" ROLL SPACE ROLL FORMER, S/N N/A, 2-1/2" Shaft Diameter, 50 HP Gear Drive Motor**
- **INFEEED CONVEYOR**
- **10' POWER ROLLER CONVEYOR**
- **ROMAN 120 KVA 6-HEAD SPOT WELDER WITH ROBOTRON 50 CONTROLS**
- **TRANSFER CONVEYOR**
- **(2) MCKAY 4 POST MECHANICAL PUNCH STATIONS, 27"x60" Between Posts, each with Air Clutch and Pedestal Control,**

**(TO BE OFFERED IN BULK AND SEPARATELY)**

# PRESS BRAKES



**PIRANHA 175 TON MODEL 175-12 HYDRO-MECHANICAL PRESS BRAKE, S/N 17512-1041**, 14' Overall Length of Bed, 10'6" Between Housings, 3/16"x12' Bending Capacity, 8" Stroke, 17" Shut Height, Removable Angle Plates

**PIRANHA 175 TON MODEL 175-12 HYDRO-MECHANICAL PRESS BRAKE, S/N 17512-1040**, 14' Overall Length of Bed, 10'6" Between Housings, 3/16"x12' Bending Capacity, 8" Stroke, 17" Shut Height, Lower Die Holder

**DREIS & KRUMP 175 TON MODEL 175-F-10 HYDRAULIC PRESS BRAKE, S/N H-1513** 10' Overall Length of Bed, Automec 2-Axis CNC 1000 Back Gauge, Lower Die Holder

**DREIS & KRUMP 275 TON MODEL 275-D-8 PRESS BRAKE, S/N 9520**, 10' Overall Length of Bed, Lower Die Holder

**HTC 100 TON MODEL 100-10H HYDRAULIC PRESS BRAKE, S/N 10S2T2468**, 10' Overall Length of Bed, Auto-gauge 2-Axis CNC 1000 Back Gauge,

**VERSON 200 TON MODEL B910-200 PRESS BRAKE, S/N 18642**, with Air Clutch, Lower Die Holder

**CINCINNATI 115/225 TON SERIES 9 PRESS BRAKE, S/N 34557**, 10' Overall Length of Bed, Air Actuated Mechanical Clutch

**DREIS & KRUMP 115 TON MODEL 4510-D PRESS BRAKE, S/N P8403**, 3/16"x10' Capacity, 10' Overall Length of Bed

**DREIS & KRUMP 90/110 TON MODEL 810-M PRESS BRAKE, S/N L15335**, 10' Overall Length Bed, with Flanged Ram, Air Clutch, Pedestal Palm Buttons

**DREIS & KRUMP 100 TON PRESS BRAKE, S/N 5995**, 10' Overall Length of Bed, Lower Die Holder

**DREIS & KRUMP 36/55 TON MODEL 46B PRESS BRAKE, S/N L-15073**

**VERSON 45 TON MODEL 2050 PRESS BRAKE, S/N 14270-2050**, 2-1/2" STROKE

# PRESSES & ACCESSORIES



**STAMTEC 160 TON MODEL G1-160-S GAP FRAME PRESS, S/N G1-160S-0008** 10" Stroke, 17.5" Shut Height, 25-40 SPM, Variable Speed Drive, Air Clutch

**MINSTER 75 TON NO. 7-101 OBI PRESS, S/N 7-101-21986** 4" Stroke, 14.5" Shut Height, 24"x36" Bolster, 90 SPM, Air Clutch

**NIAGARA 75 TON MODEL AA4-1/2 OBI PRESS, S/N 35037,** 4" Stroke, 15" Shut Height, 24"x36" Bolster, 90 SPM, with Air Clutch

**3 - TOLEDO 93 TON MODEL 92-1/2D STRAIGHT SIDE PRESSES**

**COIL HANDLING SERVOMAX 12" MODEL SMX12H SERVO ROLL FEED, S/N SMX12H132** with Microprocessor Control

**COIL HANDLING SERVOMAX 12" MODEL SMX12 SERVO ROLL FEED, S/N 13840** with Microprocessor Control

**COOPER WEYMOUTH 24" STOCK STRAIGHTENER, S/N V2471546**

**COOPER WEYMOUTH 10,000 LB. STOCK COIL REEL, S/N 24P-1287,** 24" WIDE X 60" OD

**AMERICAN STEEL LINE 4,000 LB. STOCK COIL REEL, S/N 4563,** 24" WIDE X 60" OD

## SHEAR



**CINCINNATI 3/16"X10' MODEL 1410 SHEAR, S/N 31844,** with 36" Front Operated Power Back Gauge, 8' Squaring Arm, 2- Front Supports

# TOOLROOM



**BRIDGEPORT 1 HP "J-HEAD" RAM TYPE VERTICAL MILL, S/N 12BR136039, 42" Table with Power Feed**

**COVEL 16"X36" HYDRAULIC SURFACE GRINDER, S/N 80-224 with Electro Magnetic Chuck**

**MATTISON 14"X36" HYDRAULIC SURFACE GRINDER with Electro Magnetic Chuck**

**WILTON 4' ARM 12" COLUMN RADIAL ARM DRILL with Box Table**

**MARVEL NO. 8 UNIVERSAL VERTICAL BAND SAW, S/N 810599**

**PEERLESS MODEL HB916U HORIZONTAL BAND SAW**

**GROB 18" MODEL NS VERTICAL BAND SAW, S/N 9450**

**STERLING MCDONOUGH DRILL GRINDER, S/N DC8502**

**PRATT & WHITNEY MODEL 3B JIG BORER, S/N 28605**

**PRECISION 60 KVA MULTI-SPOT WELDER, ROBOTRON CONTROL, S/N 961938**

**ROBOTRON 75 KVA APPROX. HAND HELD SPOT WELDERS WITH ENTRON CONTROL**

# CNC PUNCH



**AMADA 30 TON MODEL PEGA 305072 CNC TURRET PUNCH, S/N AA570067, with Fanuc System 6M Control**



# POWDER COAT FINISHING SYSTEM



**EISENMANN 24" WIDE X 72" HIGH OPENING WASH-ER, S/N A40-324-01, 3 STAGE  
 NORDSON MODEL XL-2001-S ELECTROSTATIC PAINT SYSTEM WITH FEED HOPPERS, FILTERS, 16 - GUNS, SURE COAT, APPLICATION CONTROLLER  
 MANUAL POWDER COAT BOOTH WITH DUST COLLECTOR, HOPPER**

**EISENMANN CONVECTION DRY-OFF OVEN, S/N A40-324-02  
 EISENMANN COOL DOWN BOOTH  
 HEAVY DUTY OVERHEAD CHAIN CONVEYOR THROUGHOUT SYSTEM  
 4 - NORDSON HOPPERS  
 (TO BE OFFERED IN BULK AND SEPARATELY)**

## FREE STANDING CRANE & BRIDGE CRANES



**FREE STANDING CRANE SYSTEM CONSISTING OF:**

- KONECRANE 10 TON X APPROX. 32' SPAN TWIN GIRDER BRIDGE CRANE, S/N 2187830, with CXT 10 Ton Hoist, Radio Control,
- UESCO 7-1/2 TON SINGLE GIRDER UNDERSLUNG CRANE, S/N 93-420, with Pendant Control,
- APPROX. 165' FREE STANDING RUNWAY WITH UPRIGHTS

**(TO BE OFFERED IN BULK AND SEPARATELY)**

**ROBBINS & MEYERS 5 TON X APPROX. 70' SPAN BRIDGE CRANE with Pendant Control  
 5 TON UNDERSLUNG CRANE X APPROX. 30' SPAN with Pendant Control  
 INDUSTRIAL CRANE 3 TON UNDERSLUNG CRANE X APPROX. 24' SPAN S/N 40473 with Pendant Control**



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## Tuesday, July 21

### *Featured Assets Include*

Yoder 20 Station Roll Forming Line  
Piranah, Dreis & Krump & HTC Press Brakes  
Cincinnati Power Squaring Shear  
Amada CNC Turret Punch • Toolroom  
Stamtec & Minster Presses, Press Accessories  
Complete Nordson Powder Coat Line  
Free Standing Crane System • Bridge Cranes

Online Bidding: Please visit [www.bidspotter.com](http://www.bidspotter.com) to sign up to bid online.

Inspection: Monday July 20th, 8 AM - 3 PM

Buyers Premium: 18.00%

Sales Tax: 7.00 % Without Proper Exemption

Payment: Cash, Credit Cards, Certified Checks, Company Checks ONLY With Bank Letter of Guarantee

Pickup / Removal: Curbside Pickup starting Thursday, May 14th. All items must be removed by Friday, May 22nd.

Terms of Sale: Everything sold as-is and where-is, no warranties expressed or implied. See website for complete terms.

Indiana License Numbers: Stephen Stabner No. AU01051735