

WEBCAST & ONLINE AUCTION

Complete Aerospace Facility Closed



**MIDWEST PRECISION
TOOL & DIE, INC.**

2000 East 54th Street North
Sioux Falls, SD 57104

WEBCAST AUCTION: Tuesday, May 5 10:00am CDT

Bid Online in Real Time, No On-Site Bidding – Please call 224-927-5320 with any questions

ONLINE AUCTION: April 29 thru May 6 - Tooling, Material Handling, Factory Equip., Inspection, Racking

INSPECTION: By Appointment Only - Please call 224-927-5320 to arrange a time and date

**CNC Vertical & CNC Horizontal Machining Centers • Large Qty. CNC Machine Tool Accessories
CNC Swiss Turning Centers • CNC Lathes • CNC Mills • CNC Wire EDMs • CNC EDM Hole Drills
CNC EDM Die Sinkers • Surface Grinders • CNC Jig Grinders • Welding Equipment • Band Saws
Grinders • Forklift • Air Compressor • Inspection Equipment • Factory Equipment • MORE!**



4 Available



New 2014



5 Available



6 Available



2 Available



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CNC VERTICAL MACHINING CENTERS

Yasda Micro Center High Precision 5-Axis CNC Vertical Machining Center Version II Model YMC 430 V2, S/N 14-VL0175 (2014), 40,000 RPM, 600mm x 350mm Work Table, 420mm X-Axis, 300mm Y-Axis, 250mm Z-Axis, 32 Position ATC

(4) Hermle 5-Axis CNC Vertical Machining Centers Model C20U, S/Ns 19257 (2009), 18091 (2007), 17955 (2006), 17865 (2006), 16,000 RPM, 20 HP, HSK63, 280mm Dia. Rotary Work Table, 23.62" X-Axis, 17.72" Y-Axis, 17.72" Z-Axis, 30 Position ATC

Hermle 5-Axis CNC Vertical Machining Center Model C600U, S/N 17314 (2005), 16,000 RPM, 40 HP, HSK63, 280mm Dia. Rotary Work Table, 23.62" X-Axis, 17.72" Y-Axis, 17.72" Z-Axis, 30 Position ATC, Heidenhain Control

Matsuura CNC Vertical Machining Center Model ES-800V, S/N 16180 (2005), 12,000 RPM, 30 HP, BT40, 45.27" x 21.65" Work Table, 31.49" X-Axis, 21.65" Y-Axis, 19.68" Z-Axis, 30 Position ATC

Matsuura CNC Vertical Machining Center Model RA-2G, S/N 10114465 (2004), 20,000 RPM, BT40, 28.3" x 17.3" Pallets with Changer, 26" X-Axis, 18.11" Y-Axis, 19.09" Z-Axis, 30 Position ATC

Matsuura CNC Vertical Machining Center Model ES-550V, S/N 31215562 (2003), 15,000 RPM, 10 HP, BT40, 14.96" x 29.9" Work Table, 21.5" X-Axis, 16.1" Y-Axis, 18.1" Z-Axis, 30 Position ATC

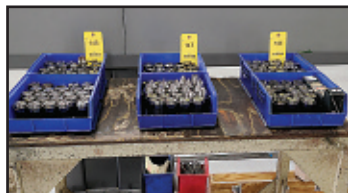
(5) Fadal CNC Vertical Machining Centers Model VMC-4020, S/Ns 12005017275 (2005), 12004036091 (2004), 9811084 (1998), 9705109 (1997), 9410186 (1994), 10,000 RPM, 15 HP, CAT 40, 40" x 20" Work Table, 40" X-Axis, 20" Y-Axis, 20" Z-Axis, 21 Position ATC, Fadal CNC Control

Fadal CNC Vertical Machining Center Model VMC-4525, S/N 12000040568 (2000), 10,000 RPM, 15 HP, CAT 40, 52.5" x 25" Work Table, 45" X-Axis, 25" Y-Axis, 24" Z-Axis, 24 Position ATC, Fadal Controls

Fadal CNC Vertical Machining Center Model VMC-3016, S/N 9312323 (1993), 7500 RPM, 15 HP, CAT40, 16" x 39" Work Table, 30" X-Axis, 16" Y-Axis, 20" Z-Axis, 21 Position ATC

Hwacheon CNC Vertical Machining Center Model Sirius-2, S/N M257348A5YB (2000), 8000 RPM, 23.82" x 14.96" Pallets with Changer, 22" X-Axis, 16.1" Y-Axis, 18.1" Z-Axis, 30 Position ATC, Fanuc OM Control

BID ONLINE at

CNC HORIZONTAL MACHINING CENTERS

Haas 4-Axis CNC Horizontal Machining Center Model EC-1600-4X, S/N 2052236 (2007), 6000 RPM, 50 Taper, 30 HP, 36" x 64" Work Table, 64" X-Axis, 40" Y-Axis, 32" Z-Axis, 30 Position ATC

Makino CNC Horizontal Machining Center Model A61, S/N 08-588 (2008), 12,000 RPM, 40 Taper, 15 HP, 19.7" x 19.7" Pallets with Changer, 28.7" X-Axis, 25.6" Y-Axis, 28.7" Z-Axis, 40 Position ATC

Mitsubishi CNC Horizontal Machining Center Model M-H4B/16, S/N CH1994 (2000), 12,000 RPM, 30 HP, CAT 40, 15.75" x 15.75" Pallets with Changer, 60 Position ATC, Fanuc 18i-M Control

★★★ Large Assortment of CNC Tool Holders ★★★

BID ONLINE at
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CNC SWISS TURNING CENTERS

(2) Citizen CNC Swiss Style Turning Centers Model Cincom C32 Type VIII, S/Ns E324-X12106 (2005), E324-X12013 (2005), Main Spindle, Back Spindle, Turret Tool Post with Live Tool Capability, Gang Tool Post, with Citizen CAV-32 Bar Feed

Citizen CNC Swiss Style Turning Center Model Cincom C32, S/N V6790 (1998), Main Spindle, Back Spindle, Gang Tool Spindle with Rotary Capability, with Spengo Turnamic 124 Bar Feed

CNC LATHES / ENGINE LATHE

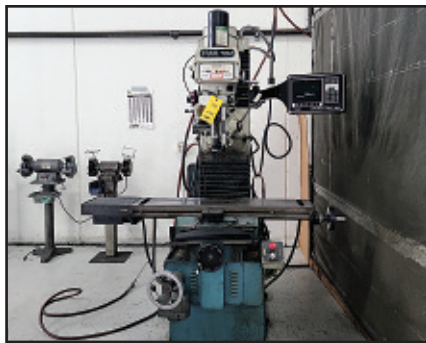
Haas CNC Lathe Model SL40L, S/N 3080572 (2008),

55 HP, 2400 RPM, 25" x 44", 18.5" 3-Jaw Chuck, 12 Station Turret, Tailstock, Hydraulic Steady Rest, 17" X-Axis, 34" Z-Axis, Haas Control

Haas CNC Lathe Model TL2, S/N 70438 (2013), 1800 RPM, 12 HP, 10" Chuck, 16" x 48", 8" X-Axis, 48" Z-Axis, Tailstock, Control

(2) Hwacheon CNC Lathes Model Hi-Eco 21 HS, S/Ns M058347B2KIC (1999), M058347C2KC (1999), 20 HP, 4000 RPM, 22.9" x 15.4", 8" Chuck, 12 Position Turret, Fanuc 18-T Control

LeBlond Makino 15" x 55" Geared Head Engine Lathe, S/N 15C-826, 8" Chuck, Cross Slide, Carriage, Tailstock, Steady Rest



6 Available



2 Available



CNC MILLS/MILL

Haas CNC Milling Machine Model TM1, S/N 42684 (2005),

4000 RPM, 5.6 kw, BT-40, 1213mm x 267mm Work Table, 762mm X-Axis, 305mm Y-Axis, 406mm Z-Axis, Haas Control

South Western Industries CNC Variable Speed Milling Machine Model Trak-TRM, S/N 93-203 (1996), 10" x 45" Work Table, Trak Control

Accupath Variable Speed Milling Machine Model Accu II, S/N 2001725 (1993),

3 HP, 30" X-Axis, 12" Y-Axis, 5" Z-Axis, 10" x 49" Work Table, with Newall DRO

CNC WIRE EDM MACHINES • CNC EDM HOLE DRILLS • CNC EDM DIE SINKERS

(6) Charmilles CNC Wire EDM Machines Model Robofil 440 CC, S/Ns 931399 (2005), 931402 (2005), 931321 (2004), 931208 (2004),

931051 (2002), 950102 (2001), 21.65" X-Axis, 13.78" Y-Axis, 15.75" Z-Axis, 48" x 28" x 30" Tank, 23.5" x 35.5" Platen, Dielectric System

Agie CNC Wire EDM Machine Model AgieCut Progress, S/N N/A (2006),

29.5" x 34" x 23.5" Tank, System 3R, 12 Position Rotary Charging Station, Dielectric System

Agie CNC Wire EDM Machine Model AgieCut 250 HSS, S/N 234-010 (1998),

15.74" X-Axis, 9.84" Y-Axis, 9.88" Z-Axis, 40" x 40" x 20.5" Tank, 17.5" x 25.5" Platen, Dielectric System

(2) Current CNC Hole Drilling EDM Machines Model CT300, S/Ns 84302 (2006), 84100 (1997),

12" X-Axis, 8" Y-Axis, 12" Z-Axis, 12" x 12" Granite Work Table

(2) Charmilles CNC Die Sinker EDM Machines Model Roboform 350, S/Ns 642242 (2005), 642064 (2003),

12.8" X-Axis, 9.8" Y-Axis, 11.8" Z-Axis, 15.75" x 19.69" Platen, 40" x 24" x 32" Tank, Dielectric System

Mitsubishi CNC Die Sinker EDM Machine Model EA12, S/N 5753701 (2000),

15.7" X-Axis, 11.8" Y-Axis, 11.8" Z-Axis, 35.4" x 27.5" x 17.7" Tank, 27.6" x 19.7" Platen, Dielectric System

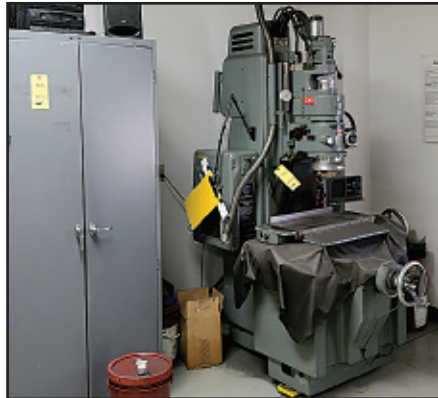
Agie CNC Die Sinker EDM Machine Model Mondo 20, S/N M20-THK-004145 (2000),

11.8" X-Axis, 9.8" Y-Axis, 9.8" Z-Axis, 25" x 17" x 10.6" Tank, Dielectric System

★★★ Large Assortment of EDM Accessories & Tooling ★★★

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SURFACE GRINDERS

Chevalier 20" x 40" Surface Grinder Model FSG-2040 TC, S/N R1862001, 20" x 40" Electromagnetic Chuck

(3) Chevalier 12" x 24" Surface Grinders Model FSG-1224AD, S/Ns F1868003, F1832002, FA926001, 12" x 24" Electromagnetic Chuck

Supertec 12" x 24" Surface Grinder Model P-1224C II, S/N PG01004 (2001), 12" x 24" Electromagnetic Chuck

(2) Chevalier 6" x 18" Surface Grinders Model Accugrind, S/Ns A484C004, A4844006, 6" x 18" Electromagnetic Chuck

(4) Mitsui 6" x 18" Surface Grinders Model MSG-205MH, S/Ns 2005073618 (2005), 2005023589 (2005), 2004033586 (2004), 2004086654 (2004), 6" x 18" Electromagnetic Chuck

Mitsui 6" x 18" Surface Grinder Model MSG-618 PC-NC, S/N 2004033586 (2004), 6" x 12" Electromagnetic Chuck

Acer 6" x 18" Surface Grinder Model Supra 618, S/N 9422-391, 6" x 18" Electromagnetic Chuck

Acer 6" x 18" Surface Grinder Model AGS-618, S/N 9422283, 6" x 18" Electromagnetic Chuck

Wasino 6" x 18" Profile Surface Grinder Model SG-45F II, S/N 201-0-0699 (1998), 6" x 18" Electromagnetic Chuck

JIG GRINDERS

(2) Moore CNC Jig Grinders Model 450 CPR, S/Ns G1737 (1998), G4289 (1991), 11" x 24" Work Table, CNC Control

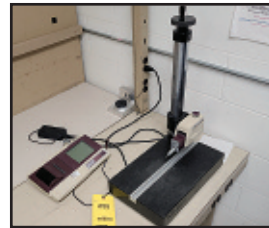
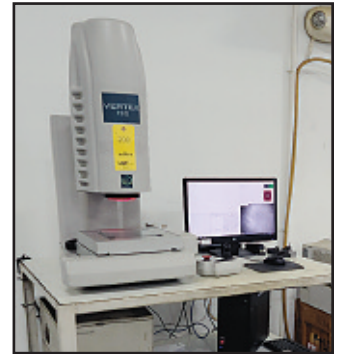
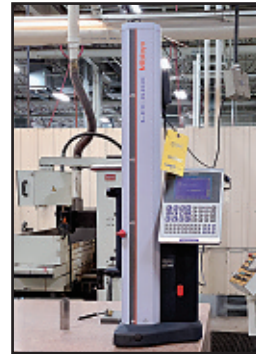
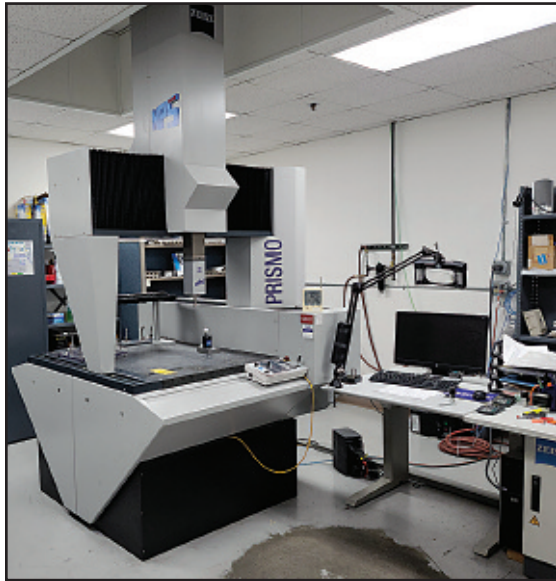
Moore Jig Grinder Model 3G18, S/N G2164 (1974), 11" x 24" Work Table

WELDING EQUIPMENT

Lincoln IdealArc Welder Model R3S • Lincoln Wire Feeder Model LN-7 • Miller Millermatic Wire Welder Model 130XP

Miller Syncrowave Welding Power Source Model 250 • Welding Cart





BAND SAWS • GRINDERS • AIR COMPRESSOR & DRYER

Armstrong Blum Marvel Spartan Automatic Horizontal Band Saw Model PA13/2, S/N EPA130656, 5 HP, Power Clamp, Stroker, Coolant

DoAll 20" Vertical Band Saw Model 2012-1AC, S/N 339-T6280, Butt Welder/Grinder

DoAll Horizontal Metal Cutting Band Saw Model C-4, S/N 234-773152 • Dayton Band Saw Model 6Y942B

Deckel Tool & Cutter Grinder Model SOE • Wissota Bench Grinder with Pedestal • Dayton Bench Grinder with Pedestal • Belt/Disc Grinder
Ingersoll Rand 30 HP Air Compressor Model SSR-EP30SE • Wilkerson Refrigerated Air Dryer Model WRA-0010-Q03

INSPECTION EQUIPMENT

Zeiss Coordinate Measuring Machine Model Prismo 795 VAST, S/N 106225

(2) Faro FaroArm Platinum Portable Coordinate Measuring Arms, S/Ns P08-05-03-02107, P12-05-03-02152, with Case
(located in suburban Chicago)

(2) Micro-Vu Vertex Measurement Systems Model 120 • Heidenhain Linear Height Gauge Model 344996-01, S/N 15885047AE5 (2005)

(3) Trimos Fowler Sylvac System Height Gauges Model Vertical 3 • Starrett Digi-Chek Height Gauge Model 258

(2) Mitutoyo Linear Height Gauges Model 600 • (2) Trimos Mestra-Touch Height Gauges

Mitutoyo Surface Roughness Tester Model SJ-400 • Brown & Sharpe Gauge Amplifier Model TT20

Togoshi Seiki Hardness Tester • Bausch & Lomb Microscope • (5) Omano Microscopes • (11) Starrett Crystal Pink Surface Plates

Wilson Hardness Tester Model 3JR, S/N 3JR-7551 • Branson Ultrasonic Cleaner Model 8510 • Kendal Ultrasonic Cleaner



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FORKLIFT

Mitsubishi 5000 lb. LP Forklift Model FGC25, S/N AF82B-5921, Solid Rubber Tires, Overhead Guard, 130" Lift of 2-Stage Mast

MISCELLANEOUS EQUIPMENT

Lucifer Furnace Model 82AM-I24, S/N 6684

Tennant Electric Rider Floor Scrubber Model ec-H20/7100 • Tennant Electric Walk-Behind Floor Scrubber

Amrox 20 Ton Hydraulic Press • Gesswein Ultramax Mold Polishing Unit Model MF

C&M Cleaning Systems Mr. Deburr Finishing Machine • (2) Overbeck Machine Tools Twister Speed Lathes



FACTORY EQUIPMENT • BAR STOCK

Factory Equipment including:

Shop Fans, Panel Saw, A-Frame Racks, Work Benches, Cafeteria Equipment, Shop Carts, Ladders, Welding Screens, (90) Sections Shelving, Pallet Rack, Blast Cabinet, Power Hand Tools, Lista Storage Cabinets, Arbor Presses, 2-Door Cabinets, Self Dumping Hoppers, MTP Snow Blower, Drill Presses, Folding Tables, Cafeteria Tables & Chairs, Freezer, Refrigerators, etc.

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TOOL & DIE, INC.**

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Sioux Falls, SD 57104

WEBCAST AUCTION: May 5 • ONLINE: Apr. 29 thru May 6

INSPECTION: By Appointment Only - Call 224-927-5320



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