

WEBCAST AUCTION

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Modern Precision CNC Metal Fabricator

Plant
Closed:



1340 South State Street
Waseca, Minnesota 56093

WEBCAST AUCTION: Wednesday, December 9 10:00 am CST

INSPECTION: Tuesday, December 8 9:00 am - 4:00 pm CST

CNC Punching Laser • CNC Laser • CNC Press Brakes • CNC Punch • Shears • Plate Bending Rolls
Robotic Welding Cell • Welding Equipment • Welding Positioners • Punch • OBI Presses • Saws
Vertical Machining Centers • Engine Lathes • Radial Drills • Drills • Vertical Mill • Grinders
Finishing Equipment • Dust Collector • Air Compressors • Inspection Equipment
Plasma Cutter • Cranes • Material Handling Equipment • Truck • Material Inventory • More!

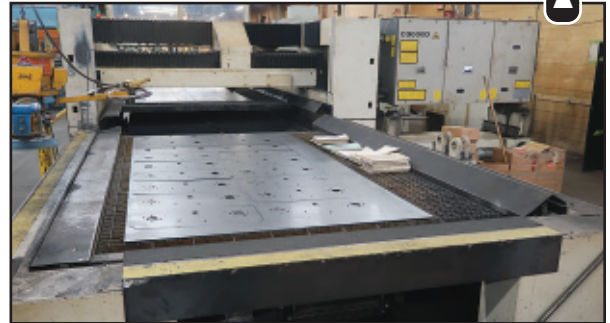


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PUNCHING LASER & LASER

Trumpf Trumatic 24.7 Ton CNC CO2 Punching Laser Model 600L (TC6000-1300), S/N 080273-45063240 (1998), 121" X-Travel, 51" Y-Travel, 48" x 120" Sheet, TLF 1800 Turbo Laser with 1800 Watt Output, 20 Position Automatic Tool Changer, Tapping Controls, Trumpf CNC Control, Light Curtains, Riedel 2KAO-824 Chiller, S/N 553387, Donaldson Torit Model DFT2-4 Dust Collector, S/N 24061-1 (2006), (2) Powered Parts Exit Conveyors, Motor & Controls

LVD CNC CO2 Laser Model Impulse 3020-3KW, S/N 26233 (1999), 120" X-Travel, 78" Y-Travel, 5" Z-Travel, (2) 84" x 120" Cutting Tables with Shuttle, GE/Fanuc Model C-3000 CO2 Laser, S/N C99630644, 3000 Watt Rated Capacity, Fanuc 16-L CNC Control with Flying Optics, Thermotec Model LL-3000-460-60 Chiller, S/N A9831-31, Keller Model Vario-T-1.0L Pulse Type Dust Collector, S/N 03.FA/99.05335.0.101, Light Curtains, Guarding, Motor & Controls

CNC PRESS BRAKES

Bystronic 220 Ton Down-Acting Hydraulic Press Brake Model Xpert 200/4100, S/N 15540021 (2015), 161.5" Bed & Ram, 148" Between Housings, 16" Throat, Bystronic CNC Control, 41" 6-Axis CNC Back Gauge, European Tooling

Trumpf TrumaBend 94 Ton CNC Hydraulic Press Brake Model V85S, S/N 884232 (2000), 100" Bed & Ram, 88" Between Housings, 16" Throat, Trumpf Touch Screen CNC Back Gauge, Front Sheet Lifter, Merlin Light Curtains

Pacific 225 Ton CNC Hydraulic Press Brake Model J-255-12, S/N 8956 (1981), 144" Bed & Ram, 126" Between Housings, 8" Throat, Automac CNC 1000 Programmable Back Gauge

Dreis & Krump 90 Ton CNC Mechanical Press Brake Model 1012L, S/N L-20542, 144" Bed & Ram, 126" Between Housings, 8" Throat, Motorized Ram Adjustment, 24" Back Gauge with Automac G24 Single-Axis CNC Control, Foot Treadle

Cincinnati 90 Ton x 10' Mechanical Press Brake, S/N 24481, 12' Bed & Ram, 126" Between Housings, 8" Throat, 3" Stroke (needs repair)



20 Ton - with Loader



Webcast Bidding Starts December 9 at 10:00 am



CNC PUNCH • TOOLING

Trumpf Trumatic 20 Ton Single-Station CNC Punch Model 2020R, S/N 960014 (2001), 98" X-Travel, 49" Y-Travel, 48" x 96" Max. Sheet Size, 60" Throat Depth, Automatic Sheet Loader, Bosch System 3 CNC Control, 19 Position Automatic Tool Changer, Slug Conveyor, Light Curtains Assorted **Press Brake & Turret Punch Tooling** in Racks & Cabinets, (5) Lyon Tooling Cabinets, (5) 2-Door Storage Cabinets, Perishable Tooling

SHEARS • PLATE BENDING ROLLS

Durma 13-1/2' x 1/2" Hydraulic Power Squaring Shear Model DHGM-4013, S/N 6085043285 (2004), 10' Front Squaring Arm, Durma Programmable 39" CNC Back Gauge

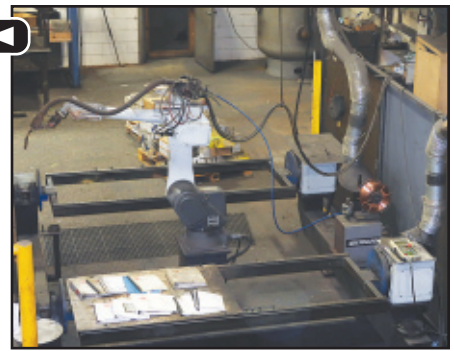
Pexto 72" x 14 ga. Hydraulic Power Squaring Shear Model 14U6, S/N 664137, 36" Front Squaring Arm, 24" Manual Back Gauge (in storage)

Roundo 10' x 1/4" Double Initial Pinch Plate Bending Roll Model QEL-PS-205, S/N 0A-1924 (1979), 8" Dia. Rolls, Power Roll Adjustment, Pneumatic Drop End

48" x 18 ga. Powered Initial Pinch Bending Roll, 3-1/2" Dia. Rolls, Manual Drop End

DiAcro 36" x 22 ga. Powered Initial Pinch Bending Roll, 2" Dia. Rolls, Manual Drop End

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25 Welders



ROBOTIC WELDING CELL

Custom Assembled Robotic Welding Cell (1999) including:

- Panasonic Model VR-006ALII 6-Axis Welding Robot, S/N 0-0082M, Rated for 13.2 lb. Load, 72" Reach
- Panasonic Model YA-16MR81Y07 Robot Control
- (2) 36" x 90" Trunnion Type Welding Tables
- Panasonic HMI-350 Dig Pulse MIG Welder with Spool Fed Wire Feeder, 350 Amp Rated Capacity @ 60% Duty Cycle
- Bernard Chiller, Welding Curtains, Light Curtains



WELDING & WELDING RELATED EQUIPMENT

Miller 500 Amp TIG Welder Model Syncrowave 500, Analog Controls, Torch, Cables, Cart

(3) Lincoln 450 Amp MIG Welders Model Powerwave 455, Lincoln Model LN-10 Single-Head Semi-Automatic Wire Feed, Boom, Gun, Cables, Cart

L-Tec 450 Amp MIG Welder Model V1-450A, Analog Controls, with L-Tec Digimatic Double-Head Wire Feed, Boom, Gun, Cables

Miller 400 Amp TIG Welder Model Syncrowave 350LX, WF Wire Feed, Chiller, Torch, Cables, Cart

(4) Lincoln 300 Amp MIG Welders Model Idealarc CV-305 (2005),

Analog Control with Digital Readout, with Lincoln Model DH-10 Double-Head Semi-Automatic Wire Feed

Linde 300 Amp TIG Welder Model UCC-305, Analog Controls, Torch, Cables, Cart

Lincoln 250 Amp MIG Welder Model Powerwave S-350, Lincoln 10M Wire Feed, Gun, Cables

(3) Linde 250 Amp MIG Welders Model V1-252, Linde Model MIG-35 Wire Feeder, Custom Boom, Gun, Cables

(4) Lincoln 250 Amp MIG Welders Model Idealarc CV-250, Lincoln DH-10 Double-Head Semi-Automatic Wire Feed, Boom, Gun, Cables, Electrics

ESAB 250 Amp TIG Welder Model Heliarc 252, Analog Control with DRO, Gun, Cables, Cart

L-Tec 250 Amp TIG Welder Model Heliarc 250HF Plus, Bernard Chiller, Torch, Cables, Cart

Lincoln 230 Amp MIG Welder Model Power MIG 300, Digital Readout, Built-in Wire Feed, ITS Chiller, Gun, Cables, Cart

Lincoln 200 Amp MIG Welder Model Power MIG 255, Digital Readout, Built-in Wire Feed, Gun, Cables, Cart

Banner 120 KVA Pneumatic Press Type Spot Welder Model T2050/V1, S/N 02314045, 30" Throat, Technitron T2050 Microprocessor Welding Control

Progressive 75 KVA Pneumatic Press Type Spot Welder Model 601ES3, S/N 77138, 34" Throat, Entron Microprocessor Welding Controls

Midwest Fasteners Stud Welder Model CD-80, S/N 90-169-1091, 14 ga. to 5/16" Stud Rated Capacity, Gun, Cables, Cart

Miller 200 Amp Stick Welder Model Dialarc 250, Cables, Cart • Bluco 40" x 80' Modular Welding Layout Table Type 3D, S/N 54697, with Tooling

(3) Aronson Tank Welding Positioning Rolls Model WPR51-48, S/N 73295, 30,000 lb. Capacity, Idler Roll, Power Positioning Roll, Foot Switch

(2) Ransome 1000 lb. Welding Positioners Model 10P-A, S/Ns 1431518, 1431285, 30" Dia. Platen, 135° Tilt, 360° Rotation



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PUNCH • OBI PRESSES • SAWS • VERTICAL MACHINING CENTERS

Strippit 40 Ton Single-Station Hydraulic Fabricating Punch Model Super 30-40-HD, S/N 23871684,
36" Throat, 60" Micro Gauging, Large & Small Punch Holders

V&O 75 Ton OBI Press Model 75ST, S/N 75ST-88, 24" x 44" Bed with 3-1/2" Bolster, 90 SPM, 4" Stroke, Air Clutch

Enterprise / Shin Mori 45 Ton OBI Press Model BG, S/N 509, 19" x 28" Bed w/3" Bolster, Adjustable Stroke, Cushion

Peerless Tilting Frame Vertical Band Saw Model VB-1820-XL, S/N CO-34289-96 (1996),
18" Throat, Power Head Tilt & Feed, 24" x 30' Powered Roller Infeed Conveyor, 12' Manual Roller Outfeed Conveyor

Grob 36" Vertical Band Saw Model NS-36, S/N 165, 24" x 28" Tilting Table

DoAll 12" x 12" Horizontal Band Saw Model C-7, S/N 226-64121, Power Feed, Manual Clamp, 6' Roller Conveyor

(2) Safety Speed Cut Vertical Panel Saws Model H4, 50" Vertical Cut, 10' Frame, Milwaukee 3/4 HP Circular Saw

Haas CNC Vertical Machining Center Model VF-4B, S/N 38469 (2004), 50" X-Travel, 20" Y-Travel, 25" Z-Travel,

18" x 52" Table, 10,000 RPM, 40 Taper Spindle, 2-Speed, 24 Position Side Mounted Automatic Tool Changer,

Haas CNC Control, Tool Setter, Probing, High Pressure Coolant thru Spindle, Chip Auger, 20 HP Motor

Haas CNC Toolroom Mill Model TM-1, S/N 44225 (2005), 30" X-Travel, 12" Y-Travel, 16" Z-Travel, 10.5" x 41" Table,
4000 RPM, 40 Taper Spindle, 20 Position Carousel Automatic Tool Changer, Probing, Tool Setter, Coolant



ENGINE LATHES • RADIAL DRILLS • DRILLS • VERTICAL MILL

Clausing Colchester 21" x 120" Engine Lathe, S/N 8/0017/01515,

3.5" Thru Hole, 1400 RPM, 12" 6-Jaw Chuck, Aloris Tool Post, Tailstock, Sony 2-Axis DRO, Steady Rest

Enterprise 15" x 40" Engine Lathe Model L-2, S/N 7068 (1970), 1.5" Thru Hole, 1000 RPM, 6" 3-Jaw Chuck, Tailstock, Taper Attachment

South Bend 12" x 48" Engine Lathe Model CL9145C, S/N 8893TKX14, 1.06" Thru Hole, 940 RPM, R-8 Collet Chuck, Aloris Tool Post, Tailstock, Taper

(2) Johansson 30" Arm x 11" Column Radial Drills, S/Ns 72117, 11865, 23" x 36" Table, Geared, Power Feed, Power Elevation, Manual Clamping

Johansson 18" Arm x 6" Column Radial Drill, S/N 22858, 17" x 37" Table, Power Feed, Power Elevation, Manual Clamping

Wilton 24" Geared Head Drill Press, S/N 54645, 15" x 21" Table, Power Feed • **Boice & Crane 24" Geared Head Drill Press**, S/N 24820, 17" x 21" Table

Wilton 20" Geared Head Drill Press, S/N 15062, 15" x 21" Table, Power Feed • **Rockwell 17" Drill Press**, S/N 1472417

Bridgeport 1 HP Vertical Mill, S/N 47583, 9" x 42" Power Feed Table, Sony 2-Axis DRO



GRINDERS • FINISHING EQUIPMENT • DUST COLLECTOR • AIR COMPRESSORS

Kent 8" x 18" Hydraulic Surface Grinder Model KGS-250-AHD, S/N 2430065 (2006),

8" x 18" Fine Line Electromagnetic Chuck with Walker Control, Wheel Dresser, Coolant

G&P Double End Belt Grinder Model VS500, S/N G-4262, (2) 4" Wide Belts, 5 HP • (2) Modified G&P Double End Buffer/Grinders

Kalamazoo 6" Belt Grinder Model S6MS, 6" x 10" Table • G&P 2" Belt Grinder Model B-272-2, S/N 11888

Almco 10 cu. ft. Vibratory Finishing Mill Model OR-10C, S/N 048908, Wet, 24" x 10' Vibratory Exit Conveyor

Trinco Media Blaster Model 48X36, S/N 159395-4, 48" Wide x 36" High x 36" Deep Chamber, Model DP-850 Media Recovery System

Torit Downflo Dust Collector Model 4-48, S/N N/A, (48) Cartridges, (24) Valves, (3) Drop-outs, 40 HP Blower

Ingersoll Rand 100 HP Rotary Air Compressor Model IRN100H-CC, S/N NV5404U02304 (2002), 540 CFM, Intellisys Touch Screen Control

Ingersoll Rand 75 HP Rotary Air Compressor Model SSR-EP75, S/N CK8341U08094 (2008), 323 CFM, Intellisys Touch Screen Control

Ingersoll Rand Refrigerated Air Dryer Model NVC700A400, S/N 309312, 700 SCFM, Touch Pad Controls

Campbell Hausfeld 7 HP Recip. Air Compressor Model CIQ71060V, S/N L9/20/2000-0008 (2000) • Steel Fab 1000 Gallon Vertical Receiver Tank

INSPECTION EQUIPMENT • PLASMA CUTTER • CRANES

Romer CimCore Single-Point Portable Coordinate Measuring Machine Model 3028i (2003),

6-Axis, Articulating Arm with 48" Reach, Bunson Model 230 Stand with Casters, Laptop Computer, Electrics

ESAB 40 Amp Plasma Cutter Model PMC-625i, S/N PA-1517272, Torch, Cables, Cart • (4) Oxygen/Acetylene Welding Torch Sets

(2) Contrx 5 Ton x 45' Span Top Running Single-Girder Overhead Cranes, S/Ns 28836-A (2002), 28836-B (2002),

Detroit 5 Ton Cable Hoist with Pendant Controls, 200' Beam Mounted Electrified Crane Rail

Custom 1/2 Ton Beam Mounted Jib Crane, 8' Arm • Custom 1/4 Ton Beam Mounted Jib Crane, 12' Arm



MATERIAL HANDLING

- Clark 6000 lb. LP Forklift Model GCX-30, S/N CGX230-0075-8390, Cushion Tires, Overhead Guard, 152" Lift, Side Shift, Lights
 (2) Clark 5425 lb. LP Forklifts Model CGP-30, S/Ns P365L-0176-9610 (2001), P365-0318-9399FB (1995), Solid Tires, Guard, 189" Lift, Side Shift
 Clark 4800 lb. LP Forklift Model CMP-25L, S/N CMP230L-0146-9773KF (2007), Solid Tires, Overhead Guard, 198" Lift, Side Shift
 Clark 4600 lb. LP Forklift Model CGP-25, S/N P365-0368-9527FB (1999), Solid Tires, Overhead Guard, 189" Lift, Side Shift, Lights
 (2) Clark 3700 lb. 3-Wheel Electric Forklifts Model TMG-20, S/Ns TMG248-0091-7492FB (1999), TMG248-0085-9570KF (2001), Cushion Tires, Overhead Guard, 188" Lift, Side Shift
 (2) Clark 2725 lb. Electric Stand-up Forklifts Model ESM-15S, S/Ns FSM245-0047-8675FB (1992), FSM245-0136-8100FB (1991), Cushion Tires, 188" Lift, Side Shift
 Presto 2200 lb. Walk-Behind Electric Forklift Model PPS-2200-62NAS, S/N V40583-100/111589 (2012)
 Upright 500 lb. Manlift Model 65700-000, S/N 5244, 19' Platform Height, Non-Marking Tires, 29" x 60" Platform with Slide-out
 (2) Anver 1500 lb. 3-Pad Vacuum Sheet Lifters Model 150M3-88, S/Ns 991348, 972702, 6' to 10' Adjustment
 Anver 1650 lb. 3-Pad Vacuum Sheet Lifter Model 165M3-110, S/N 89156, 6' to 12' Adjustment
 (2) Anver 700 lb. Mechanical Sheet Lifters Model 70S • (2) Vestil 8000 lb. Adjustable Spreader Beams Model SMB-80, 12" to 96" Adjustment
 Weigh-Tronic 5000 lb. Digital Platform Scale, S/N SR91930531, 48" x 48" • Self Dumping Hoppers - (3) 1-1/2 cu. yd., (2) 1 cu. yd., (2) 1/2 cu. yd.

MISCELLANEOUS EQUIPMENT • TRUCK • MATERIAL INVENTORY

- International Farm Tractor Model 666, S/N 2450152U008807, Loader, Cab, Farm King 84" Model 840SB 3-Point Snow Blower
 Ridgid Portable Power Chuck Model 1224, S/N 104176, Coolant, Tooling, Cart
 Tennant Electric Ride-on Floor Sweeper Model 6200, S/N 6200-2245, with Charger
 Owatonna 75 Ton H-Frame Shop Press, 45" Between Uprights, Cable Z-Adjustment
 (2) 1000 Gallon Horizontal Propane Tanks, S/Ns 6SF027234, 6SF027269, with Welded Metal Stand
 K.H. Huppert Electric Heat Treat Oven Model 12AFMPCIF, S/N 1471, Rated 2000°F, Guardsman Analog Controls, 8" x 8" x 20" Deep Chamber
 Hausfeld 2" Manual Bending Machine Size 115, S/N B9135 • (3) 36 Volt Industrial Battery Chargers, Auto-Cycle
 Famco 6 Ton C-Frame Ratchet Type Arbor Press Model 4R, 11" Throat, 20" Opening, Stand • Darex Double End Drill Sharpener, S/N 54067
 Toro 26" Walk-Behind Snow Blower Model 726TE (38610), S/N 250000623, Electric Start, 7 HP
 1997 Chevrolet Silverado 1500 Pick-up Truck, VIN 1GCEC14M1V2102443, 5.0 Liter 8-Cylinder Gas Engine, Automatic Transmission, 8' Box with Bed Liner, 114,000 miles indicated
 Large Quantity of Assorted Bar, Angle, Tube & Sheet Raw Material Stock

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CNC METAL FABRICATOR



Punching Laser



New
2015

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