

# CNC LIQUIDATION AUCTION SALE

the  
**LEVY**  
recovery group

**NAVISTAR**®

**BidSpotter.com**

**EQUIPMENT NO LONGER REQUIRED  
FOR CONTINUING OPERATION**

**As Low As  
3588 Hours!**

**Large Capacity  
Horizontal Machining  
Centers**



**Closing begins Thursday, May 28<sup>th</sup> @ 11am EST  
485 Short Pike Rd SW, Huntsville, AL 35824**

the  
**LEVY**  
recovery group

**Contact Jason Levy at  
(248)914-4226 or Nick  
Gibbs at (586)755-5353  
[www.levyrecovery.com](http://www.levyrecovery.com)**

**GIBBS**  
Machinery Company



**(4) 2011 HELLER MCH 400 PC CNC Horizontal Machining Centers**



**(2) 2011 HELLER MCH 350 PC CNC Horizontal Machining Centers**

**Sale Date:** Thursday May 28th, 2020

**Location:** 485 Short Pike Rd SW, Huntsville, AL 35824

**Inspection:** Monday, May 25th 2020 by appointment

*Call Jason Levy at (248)914-4226 or Nick Gibbs at (586)755-5353*

**Over \$2.5mm in  
MRO included**





**(2) 2011 HELLER MCH 400 D CNC Horizontal Machining Centers**



**(3) 2011 HELLER MCD 450 D CNC Horizontal Machining Centers**





**HELLER TRS 4000 Crank Bore/Idler Bore**



**HELLER TRS 4000 VS Cyl. Bore/Head Deck**



**MARPOSS In-Line Gauging System**



**REINHART Leak Tester**



**2009 GROB BZ 800 Horizontal CNC**



**ALFING Bearing Cap Fracture System**



**DURR EcoClean Washer**



**DURR EcoFlex Washer**



**\$2.5 MM in MRO / Spare Parts**

**MRO & Spare Parts**  
\*much more than shown

## Equipment List – Complete CGI Engine Block Flexible Machining System

- **(4) 2011 HELLER MCH 400 PC CNC Horizontal Machining Centers:** Siemens Sinumerik 840D CNC Control, 50 Tool ATC, HSK 100 Spindle Taper, Optical Renishaw OMI-2, Balluff Chip Readers, Heller IPM, Through Spindle Coolant, Hydraulic Clamping, Chiller, Chip Conveyor, Tool Break Detection, 0.001° NC Table B-Axis, 228 mm Maximum Tool Diameter, 1400 mm X, 1000 mm Y-Axis, 1250 mm Z-Axis, 1000mm x 800mm Pallets, 6000 RPM, 1146 Nm Spindle Torque, 60 kW Spindle Power \*\*\*U-Axis Machining on One Machine
- **(2) 2011 HELLER MCH 350 PC CNC Horizontal Machining Centers:** Siemens Sinumerik 840D CNC Control, 50 Tool ATC, HSK 100 Spindle Taper, Optical Renishaw OMI-2, Balluff Chip Readers, Heller IPM, Through Spindle Coolant, Hydraulic Clamping, Chiller, Chip Conveyor, Tool Break Detection, 0.001° NC Table B-Axis, 228 mm Maximum Tool Diameter, 1250 mm X, 1000 mm Y-Axis, 1000 mm Z-Axis, 800 mm x 800mm Pallets, 6000 RPM, 1146 Nm Spindle Torque, 60 kW Spindle Power
- **(3) 2011 HELLER MCD 450 D CNC Horizontal Machining Centers:** Siemens Sinumerik 840D CNC Control, 50 Tool ATC, HSK 100 Spindle Taper, Optical Renishaw OMI-2, Balluff Chip Readers, Heller IPM, Through Spindle Coolant, Hydraulic Clamping, Chiller, Chip Conveyor, Tool Break Detection, A-Axis, 228 mm Maximum Tool Diameter, 1400 mm X, 1000 mm Y-Axis, 1250 mm Z-Axis, Direct Load, 6000 RPM, 821 Nm Spindle Torque, 43 kW Spindle Power
- **(2) 2011 HELLER MCH 400 D CNC Horizontal Machining Centers:** Siemens Sinumerik 840D CNC Control, 50 Tool ATC, HSK 100 Spindle Taper, Optical Renishaw OMI-2, Balluff Chip Readers, Heller IPM, Through Spindle Coolant, Hydraulic Clamping, Chiller, Chip Conveyor, Tool Break Detection, 0.001° NC Table B-Axis, 228 mm Maximum Tool Diameter, 1400 mm X, 1000 mm Y-Axis, 1400 mm Z-Axis, Direct Load, 6000 RPM, 821 Nm Spindle Torque, 43 kW Spindle Power
- **2009 GROB BZ 800 CNC Horizontal Machining Center:** Siemens Sinumerik 840D CNC Control, 77 Tool ATC, HSK 100 Spindle Taper, Through Spindle Coolant, Hydraulic Clamping, Chiller, Chip Conveyor, Full B-Axis, 1400 mm X, 1000 mm Y-Axis, 1140 mm Z-Axis, 800 mm x 800mm Pallets, 7200 RPM

### Other Equipment:

- |   |   |
|---|---|
| • HELLER TRS 4000 Transfer System Unit    | • POSITECH Material Handling System         |
| • HELLER TRS 4000 VS Transfer System Unit | • Wash Assembly System                      |
| • DURR EcoClean Washer                    | • Marposs In-Line Gage                      |
| • DURR EcoFlex Washer                     | • REINHART INDUSTRIAL Leak Test             |
| • SIEMENS Sinumerik 840D Components       | • Replacement parts for HELLER, GROB, DURR, |
| • HSK 100 Tooling                         | POSITECH, ALFING & MARPOSS                  |

**Average Hours 7,200 – PRISTINE FACILITY. All pre-auction offers considered, complete line or individual machines. Contact Jason Levy at (248) 914-4226 or Nick Gibbs at (586)755-5353**