

TWO  
PLANTS

# Webcast Auction

## FORUM ENERGY

EVERYTHING  
MUST SELL!

**DOOSAN CNC MACHINE SHOP, INDUCTION HEATING**  
**5017 HIGHWAY 7 & 1750 HIGHWAY 77 SOUTH - DAVIS, OK 73030**  
**TUESDAY, MAY 11TH @ 9:00 A.M. CDT**



LOW  
HOURS

2018

DOOSAN NHP 5000 4-AXIS CNC HORIZONTAL MACHINING CENTER

Inspection:  
Monday,  
May 10th  
From 8:00 A.M.  
- 4:00 P.M. CDT



2014

(2) DOOSAN  
VT900M CNC  
VERTICAL  
TURNING  
CENTERS



(5) AJAX TOCCO 250KW INDUCTION HEATING UNITS



2014

(2) DOOSAN PUMA 480L CNC TURNING CENTERS



# Asset Sales, Inc.

Corporate Headquarters  
163 Associates Lane  
Indian Trail, NC 28079

Toll Free 888.800.4442 704.821.4315 Fax 704.821.4325  
www.asset-sales.com info@asset-sales.com

European Headquarters  
6 Hill End Close, Norwood Green  
Halifax, West Yorkshire, HX3 8RH  
Tel / Fax 07836.347880  
peteram@asset-sales.co.uk



**BidSpotter.com**

**LEGEND**  
Sulphur (S): Plant 1 Location 5017 Hwy 7 - Davis, OK 73030  
Davis (D): Plant 2 Location 1750 Hwy 77 South - Davis, OK 73030



2014

2  
AVAIL.



(2) DOOSAN PUMA 480L CNC TURNING CENTERS



2010

DOOSAN PUMA 480L CNC TURNING CENTER



2011

3  
AVAIL.

(3) DOOSAN PUMA 400 CNC TURNING CENTERS



DAEWOO PUMA 300 TURNING CENTER



2011

2  
AVAIL.

(2) CHEVALIER FBL-1233B CNC TURNING CENTERS



**CHEVALIER FBL28 CNC TURNING CENTER**



**HAAS SL30-T CNC TURNING CENTER**



**DIANICHI 35 X 1250 CNC TURNING CENTER**



**(3) MAZAK M5N CNC FLAT BED LATHES**

**Asset Sales, Inc. Does Not Pack, Ship, Crate, Transport or Rig Items. Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.**

**CNC TURNING CENTERS**

(2) **DOOSAN** Puma 480L CNC Turning Centers with 24" – 32" 4-Jaw Chuck, Approx. 36" Swing x 84" to Tailstock, 12 Position Turret, Tool Presetter, Chip Conveyor & **FANUC** 32i CNC Control, sn:ML0146-000483, mfg.2014 ● sn:ML0146-000484, mfg.2014 (S)

**DOOSAN** Puma 480L CNC Turning Center with 24" – 32" 4-Jaw Chuck, Approx. 38" Swing x 84" to Tailstock, 10 Position Turret, Tool Presetter, Chip Conveyor & **FANUC** 32i CNC Control, sn:P480L0242, mfg.2010 (S)

**DOOSAN** Puma 400 CNC Turning Center with 24" 3-Jaw Power Chuck, Approx. 32" Swing x 46" Distance to Tailstock, 12 Position Turret, Tool Presetter, Chip Conveyor & **FANUC** I CNC Control, sn:ML0127-004477, mfg.2011 (D)

(2) **DOOSAN** Puma 400 CNC Turning Centers with 15" 3-Jaw Power Chucks, Approx. 30" Swing x 45" Distance to Tailstock, 10 Position Turret, Tool Presetter, Chip Conveyors & **FANUC** 18iT CNC Controls, sn:PM350408 ● sn:PM350595, mfg.2000 (S)

**DOOSAN DAEWOO** Puma 300 CNC Turning Center with 12" 3-Jaw Power Chuck, Approx. 24" Swing x 36" to Tailstock, 10 Position Turret, Chip Conveyor & **FANUC** 18T CNC Control, sn:PM250751 (S)

(2) **CHEVALIER** FBL-1233B CNC Turning Centers with 15" 3-Jaw Power Chuck, Approx. 32"

Swing x 40" Distance to Tailstock, 12 Position Turret, Tool Presetter, Chip Conveyor & **FANUC** Oi-TD CNC Control, sn:E0110403, mfg.2011 ● sn:E0110501, mfg.2011 (S)

**CHEVALIER** FBL28 CNC Turning Center with 12" 3-Jaw Power Chuck, Approx. 26" Swing x 36" to Tailstock, 12 Position Turret, Tool Presetter, Chip Conveyor & **FANUC** Oi-TD CNC Control, sn:F0110802, mfg.9/2011 (S)

**HAAS** SL30-T CNC Turning Center with 12" 3-Jaw Power Chuck, 4" Spindle Bore, 40" Distance to Tailstock, 12 Position Turret, Tool Presetter, Chip Conveyor & **HAAS** CNC Push Button Control, sn:70428, mfg.2005 (D)

**DIANICHI** 35 x 1250 (F) CNC Turning Center with 15" 3-Jaw Power Chuck, Approx. 26" Swing x 48" Distance to Tailstock, 10 Position Turret & **FANUC** OT CNC Control, sn:24347 (S)

**DIANICHI** B70 CNC Turning Center with 15" 3-Jaw Power Chuck, 64" Distance to Tailstock, 12 Position Turret, Chip Conveyor & **FANUC** 11T CNC Pendant Control, sn:8080744 (D)

(3) **MAZAK** M5N CNC Flat Bed Lathes with 19.5" Chucks, 7" Bore, Front & Rear Turrets, **MAZATROL** T-Plus & **FANUC** CNC Controls, sn:455755 ● sn:49077 ● sn:135773 (D)

**J&L** CNC Turret Lathe with 21" 3-Jaw Chuck, 6 Position Turret, Upper Crown Turret, 7" Spindle Bore, Chip Conveyor & CNC Engineering Control (D)

2012



DOOSAN PUMA VTS1214 CNC VERTICAL TURNING LATHE

2014



(2) DOOSAN VT900M CNC VERTICAL TURNING CENTERS



DOOSAN NHP5000 4-AXIS CNC HORIZONTAL MACHINING CENTER

LOW HOURS

### CNC VERTICAL TURNING CENTERS

DOOSAN Puma VTS1214 CNC Vertical Turning Lathe with Milling, Dual 39" Chucks & Pallet Changer, 55" Swing x 18" Height with Pallet Changer, 32" Without Pallet Changer, Table Speeds to 630 RPM, 15 Position ATC, Chip Conveyor & FANUC 32i-A CNC Control, mfg.2012

(2) DOOSAN VT900M CNC Vertical Turning Centers with Milling, 31.5" Chuck, 35" Swing x 33" Height, Table Speeds to Approx. 1,800 RPM, 12 Position Turret with Milling, **CHIP BLASTER** Thru-Spindle Coolant, FANUC Series I CNC Pendant Controls, sn:MT0032-001260, mfg.2014 • sn:MT0032-001273, mfg.2014 (D)

### HORIZONTAL & VERTICAL MACHINING CENTERS

DOOSAN NHP 5000 4-Axis CNC Horizontal Machining Center with 20" Pallets, 360 Degree Rotation, #40 Taper Spindle Speeds to 15,000 RPM, 28" X-Axis, 28" Y-Axis, 34" Z-Axis Travels, 60 ATC, Chip Conveyor, Chip Blaster, High Pressure Thru-Spindle Coolant & FANUC 31i Model B CNC Control, sn:MH0029-000084 (S)

MORI SEIKI MH400 CNC Horizontal Machining Center with 15.7" Pallets, 360 Degree Rotation, #40 Taper Spindle Speeds to Approx. 12,000 RPM, 22" X-Axis, 20" Y-Axis, 20 Z" Axis Travels, 40 ATC & MORI SEIKI MSC 516 CNC Control, sn:1125 (S)

PINNACLE VMC 1100S 4-Axis CNC Vertical Machining Center with #50 Taper Spindle Speeds to 15,000 RPM, 39" X-Axis, 23" Y-Axis, 19.6" Z-Axis Travels, 24 Position ATC, sn:7P10265F2, mfg.2008 (D)

2018



Want to Sell Your Shop or Know Someone Who Does? Call Us Toll Free at (888) 800-4442! We Pay Great Finder's Fees!



MORI SEIKI MH400 CNC HORIZONTAL MACHINING CENTER



PINNACLE VMC 1100S 4-AXIS CNC VERTICAL MACHINING CENTER

2008

4  
AXIS



CROWN 27" SWING X 115" DISTANCE TO TAILSTOCK ENGINE LATHE



TURN-PRO VARIABLE SPEED VERTICAL MILLING MACHINE



(2) BRIDGEPORT VERTICAL MILLING MACHINES

2  
AVAIL.

**ENGINE LATHES & MILLS**

**CROWN 27"** Swing x 115" Distance to Tailstock Engine Lathe, Model 4/3000B with 15" 3-Jaw & 4-Jaw Chucks, 3" Thru-Hole, Spindle Speeds to 1,500 RPM, Inch/Metric Threading & Chip Pans, sn:C40084 (D)

**TURN-PRO** Variable Speed Vertical Milling Machine with 10" x 54" Power Feed Table, R-8 Spindle Speeds Variable to 4,200 RPM, Anilam Programmable Readouts, sn:955106 (D)

**BRIDGEPORT** Milling Machine with 3-Way Power Feed, 9" x 42" Table, R-8 Spindle, 5,440 RPM, sn:73278 (S)

**BRIDGEPORT** Milling Machine with Power Feed, 9" x 42" Table, R8 Spindle, 4,200 RPM, Anilam Readout, sn:163356 (S)

**INDUCTION HEAT PRESSES & MAGNAFLUX**

(5) **AJAX TOCCO** 250KW Induction Heating Units with H. Lorimer Hydraulic Presses for Bending 4" – 6" Swivels, Units consist of Ajax Tocco 250KW Units with Pacer T Controls, Cooling Water Recirculators, Quench & Inductors, (4) H. Lorimer Hydraulic Presses Capable of Bending up to 4" Swivels, (1) Bends to 6", **AJAX TOCCO** Units Show Mfg. as Late as 2015, (2) sn:74-1130-61, Units 1 & 2 (S)

**MAGNAFLUX** D2060 Magnetic Particle Inspection Machine, In Almost Unused Condition, sn:214065 (S)

**MAGNAFLUX** MD1060 Magnetic Particle Inspection Machine, sn:608702 (S)



(5) AJAX TOCCO / 250KW INDUCTION HEATING UNITS / LORIMER PRESSES

2015

5  
AVAIL.



**MAGNAFLUX MAGNETIC PARTICLE INSPECTION MACHINE**



**ASSORTED WELDING**

12+  
AVAIL.



**WELDING TABLE**



**LINCOLN RANGER WELDER WITH TRAILER**



**(2) PROFAX WELDING POSITIONERS**

2  
AVAIL.



**(2) HEM AUTOMATIC HORIZONTAL BANDSAWS**

2  
AVAIL.



**METALMUNCHER 100 TON IRONWORKER**



**WELLSAW 1016 HORIZONTAL BANDSAW**



**ENERPAC H-FRAME HYDRAULIC PRESS**



**INSPECTION**

**WELD SHOP**

**LINCOLN RANGER 305D Diesel Welder** with Trailer, sn:U1070403683 (S)

(3) **MILLER XMT304 Portable Wirefeed Welders**, sn:LG490317A • sn:LJ390353A • sn:MA240371A (S)

(2) **MILLER DIMENSION NT450 Portable Welders** with Miller 70 Series Wire Feeders, sn:MA400626U, sn:MA150023U, mfg.2010 (S)

(3) **LINCOLN FLEXTec 450 Portable Welders** with Double Header DH-10 Wire Feeders, mfg.2010 (S)

Other **MILLER Welders**, **THERMAL DYNAMICS 82 Plasma Cutter**, **HYPER THERM POWERMAX 85**, Welding Rod Ovens, Welding Tables, Numerous Flammable Cabinets, Torch Carts, Port-A-Cool Fans, Mag-Base Drills (S)

(2) **PROFAX WP100 1750lb. Welding Positioners** with 24" Tables (S)

**FABRICATING MACHINES & BANDSAWS**

**HEM H90A Automatic Horizontal Bandsaw** with 12.75" x 12.75" Capacity, Approx. 24" Auto Barfeed, Heavy Duty 10' Infeed Conveyor, sn:689199 (D)

**HEM H105LA Automatic Horizontal Bandsaw** with 14" x 16" Capacity, Approx. 24" Auto Barfeed, Heavy Duty 10' Infeed Conveyor, sn:547897 (D)

Other **HEM & WELLSAW Model 1016 Horizontal Bandsaw** with 9" Capacity, sn:5359 (S)

**METALMUNCHER MM100A 100 Ton Ironworker** with 1" Flats, 1.25" Squares, 4" Angles, Notch & Rounds, sn:013770512 (S)

**ENERPAC 10 Ton H-Frame Hydraulic Press** with 19" Between Housings, sn:04010C (S)

(2) **MATHEY DEARMEN MAGNACUT XM Portable Pipe & Plate Cutting Bevelers** (S)

**ECONOLINE Blast Cabinets**, **KBC & KALAMAZOO Cold & Chop Saws** (S)

Download a lot book at [www.asset-sales.com](http://www.asset-sales.com)



CUDA BASKET HEATED WASHER



(2) STANDARD DOWNDRAFT PAINT BOOTHS

2  
AVAIL.

**PAINT, WATER RECLAIM & PRESSURE WASH**

CUDA Model SJ15 Basket Heated Washer with 20" W x 31" L x 7" Deep Basket Capacity, Variable Wash Cycle, Heater, Oil Skimmer, sn:10434580-100175 (D)

(2) STANDARD SDD-1000-DTD Side Downdraft Paint Booths with Drive Through Doors, 14' W x 22' L x 9' H Capacity, MONARCH Fire System, 10 Lights, Dual Exhaust, Tempered Glass (D)

(2) CHAPPELL Water Reclamation Systems with (2) 48" x 96" x 46" D Stainless Steel Tanks, Control, Skid Mounted, approx.mfg.2015 (S)

(2) HOTSY Portable Pressure Washers, Stainless Steel (S)

**WAREHOUSE, PALLET RACKING, CARGO CONTAINERS**

Huge Assortment, 200+,, Sections of Nice Pallet Racking, 3-4 Levels High with Wire Decking (S & D)

(6) Cargo Storage Containers, 20' – 40' Lengths with Double Doors (S)

PREDATOR XS Power Stretch Wrap Machine with Variable Speeds & Feeds, 65" Diameter Rotary Table, sn:P1107M710 (S)

TOLEDO 5,000lb. 48" x 48" Digital Scales with Readouts (S)

Banding Carts, Tools, Pallet Jacks, Storage Containers, Etc. (S & D)



2  
AVAIL.

(2) CHAPPELL WATER RECLAMATION SYSTEMS



2  
AVAIL.

(2) HOTSY PORTABLE PRESSURE WASHERS



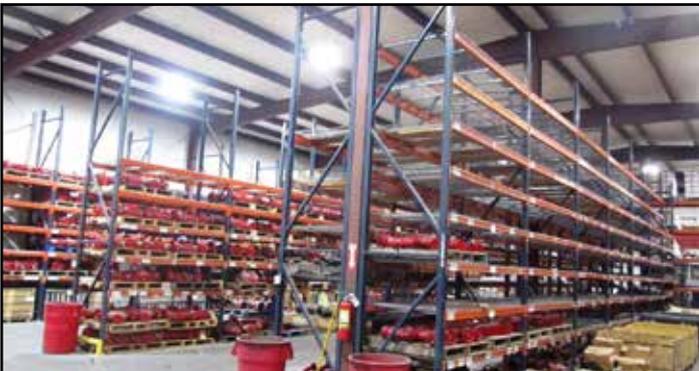
PREDATOR XS POWER STRETCH WRAP MACHINE



TOLEDO 5,000LB SCALE



STORAGE CONTAINERS



HUGE ASSORTMENT OF PALLET RACKING





**SKYTRAK 8,000LB ROUGH TERRAIN TELESCOPIC EXTENDABLE BOOM FORKLIFT**



**DIECI 5.500 CAPACITY TELESCOPIC FORKLIFT**

**FORKLIFTS, JIBS & BRIDGE CRANES**

**SKYTRAK** Model 80421 8,000lb. Rough Terrain Telescopic Extendable Boom Forklift, sn:9205 (D)

**DIECI** 190 5,500lb. Capacity Telescopic Forklift / Telehandler, sn:1900634 (S)

**LINDE** Model H40D-04 8,000lb. Capacity Diesel Forklift with 2-Stage Mast, Side Shift (S)

**LINDE** Model H45D-04 9,000lb. Capacity Diesel Forklift with 2-Stage Mast, Side Shift (S)

**(2) CATERPILLAR** Model GC15K 3,000lb. Propane Forklifts with 2-Stage Mast, Side Shift (S)

**(2) NISSAN** Model 35 3,000lb. Propane Forklifts with 3-Stage Mast, Side Shift, Approx. 3,600 Hours (D)

**TOYOTA** Model 7FDU45 10,000lb. Diesel Forklift with Dual Front Tires, Side Shift, 5' Forks, Lights, 1,700 Hours, sn:70834, Late Mfg. (D)

**TOYOTA** 5,000lb. Propane Forklift with 3-Stage Mast, Side Shift (D)

**CATERPILLAR** 10,000lb. Diesel Forklift with 3-Stage Mast, Side Shift (D)

Diesel Outdoor Storage Tank (D)

Other 3,000lb. **CATERPILLAR** & **TOYOTA** Forklifts (S & D)

**RAYMOND** Aisle Picker Electric Forklift with 2-Stage Mast, Extendable Forks (D)

**GENIE** GS-1930 Electric Scissor Manlift with Platform Control (D)

**(2) GORBEL** 1/2 Ton Freestanding Crane Systems, 16' x 25' (D)

Numerous Handling Systems International Pedestal Jib Cranes (S & D)

**SPANCO** 2 Ton Freestanding Crane System, Approx. 22' x 35' (D)

**(4) 3 Ton Top Running Overhead Bridge Cranes, 28' Span with HARRINGTON Hoists (S)**

Other Crane Systems, **COFFING** Electric Hoists, Dump Hoppers, Material Handling (S & D)



**(2) LINDE DIESEL FORKLIFTS**



**NISSAN, CATERPILLAR, TOYOTA FORKLIFTS**



**CATERPILLAR, TOYOTA FORKLIFTS**



**RAYMOND AISLE PICKER ELECTRIC FORKLIFT**



**ASSORTED GORBEL, SPANCO CRANES & HOISTS**



**AIR COMPRESSORS**

(2) **QUINCY** QGS-30 30HP Rotary Screw Air Compressors with Holding Tanks, Digital Controls, mfg.2012 (D)

**GARDNER DENVER INTEGRA** 25HP Rotary Screw Air Compress with Digital Control, mfg.2008 (D)

**ATLAS COPCO GA55FF** 75HP Rotary Screw Air Compressor & Air Dryer with Digital Control (D)

Air Dryers, Etc. (S & D)

**STEEL PLATE**

Large Assortment of Steel Plate, Square, Tubing & Pipe & Cantilever Racks, Etc. (S)

**VEHICLES, TRAILERS**

**INTERNATIONAL** Diesel Semi Manual Tractor Truck with Air, vin:2HSFBGTR6HC087874 (S)

**CHEVROLET** Silverado 3500HD 4X4 Pick-Up Truck with 5th Wheel Hitch, Duramax, Long Bed, Air & Radio, vin:1GC4K0C87CF237423, mfg.2012 (S)

Gooseneck Trailer with 7K Front / Rear Axle, 8' x 22' Deck, 235 x 80R16 Tires, sn:1B9FG2229DM185212 (S)

Dual Axle Car Hauler Trailer (S)

**CHEVROLET** Silverado Crew Cab Pick-Up Truck with Short Bed, Air & Radio, vin:3GCPCREA8BG297710, mfg.03/2011 (S)

"Buyers" Gooseneck 7K Front / Rear Axle Trailer Model 45 with 89' x 20' Deck, 235 / 80R16 Tires, vin:1B9FG2025HM185272, mfg.09/2017 (D)

**FORD** F250 Pick-Up Truck with Long Bed, vin:1FT7W2A6XDEA03184, mfg.2012 (S)

**DODGE** Ram 5500HD Diesel Flatbed Truck with Dual Tires, 96" X 168" Steel Deck, Radio, Air, vin:3C7WRMDL1FG505998, mfg.2014 (S)

**FORD** F250 FX4 Offroad Super Duty Lariat Pick-Up Truck with Long Bed, Crew Cab, vin:1FTSW2BY5AEB13243, mfg.12/2009 (S)

**FORD** F150 4X4 King Ranch Pick-Up Truck with Short Bed, Crew Cab, Air, Radio, 159,000 Miles, vin:1FTFW1EF7CDK89482, mfg.06/2012 (S)

**FORD** F250 FX4 Offroad Super Duty Lariat Pick-Up Truck with Long Bed, Crew Cab, Radio, Air, 54,000 Miles, vin:1FT7W2B68DEA66900, mfg.02/13 (D)

Other Vehicles (S & D)

**MISCELLANEOUS MACHINERY**

(7+) **TECHNO MARK** Multi 4 (120) & **DAPRA** Programmable Parts Washers with Controls (S)

Tool Crib including Carbide & Devibe Boring Bars, Lathe Chucks, Hand Tools, #40 Taper Tool Holders, Magnetic Base Drills, Chains, Slings, Welding Clamps, Parts Bins, Flammable Cabinets, Double End Grinders, Belt Sanders, Portable Field Generator, Storage Tubs & Carts, Pallet Jacks, Fans, Weld Curtains, Tables, Plant Furniture, Inspection including Granite Table, Ring Gauges(S & D)



2 AVAIL.



(2) **QUINCY ROTARY SCREW AIR COMPRESSORS**

**ATLAS COPCO AIR COMPRESSOR**

**GARDNER DENVER AIR COMPRESSOR**



**FORD, CHEVROLET & DODGE PICKUP TRUCKS**



**INTERNATIONAL SEMI TRACTOR TRUCK**



**GOOSENECK & DUAL AXLE TRAILERS**



[www.asset-sales.com](http://www.asset-sales.com)



# Asset Sales, Inc.

Corporate Headquarters

163 Associates Lane  
Indian Trail, North Carolina 28079

Toll Free: 888.800.4442 Direct: 704.821.4315

Fax: 704.821.4325 – [www.asset-sales.com](http://www.asset-sales.com)

Asset Sales Inc. • Lance Mannion – North Carolina License #6003 & 6625



**DOOSAN NHP 5000 4-AXIS CNC HORIZONTAL MACHINING CENTER**

## ABBREVIATED TERMS & CONDITIONS OF AUCTION

***YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.***

Subject to amendments and modifications announced by Asset Sales, Inc. and Bidspotter at the time of the auction, any person participating in the webcast auction will be bound by the following terms and conditions. Neither Asset Sales, Inc. nor Bidspotter warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

All articles will be sold to the highest webcast bidder conforming to the bid process in accordance to the AUCTION COMPANY'S TERMS & CONDITIONS – COMPLETE COPIES AVAILABLE AT [WWW.ASSET-SALES.COM](http://WWW.ASSET-SALES.COM). No article shall be removed unless paid in full and all articles purchased shall be removed in the time allocated by Asset Sales, Inc.. No item, no matter how small or how far the purchaser has to travel, may be removed until after the online auction is completely closed.

All payments shall be by wire transfer, cashers check, cash or a company check with a bank letter of guarantee. All bidding and invoicing will be in US Dollars (\$).

All bidders are responsible for all applicable taxes, in addition a 18% Buyer's Premium is implemented for all online sales.

Rigging/ Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL ONLINE SALES ARE FINAL, ON AN "AS IS – WHERE IS," "IN PLACE," "WITH ALL FAULTS" BASIS.

REGISTRATION & BIDDING ONLINE:

When participating as a buyer via Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

***ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED.***

# WEBCAST AUCTION

## FORUM ENERGY

**DOOSAN CNC MACHINE SHOP, INDUCTION HEATING  
DAVIS, OK**

**TUESDAY, MAY 11TH @ 9:00 A.M. CDT**