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Webcast Auction

ATOMIC CITY TOOL

MACHINE SHOP & EDM EQUIPMENT

104 FLINT ROAD - OAK RIDGE, TN 37830

WEDNESDAY, JULY 28TH @ 10:00 A.M. EDT

Inspection: Tuesday, July 27th From 8:00 A.M. - 4:00 P.M. EDT



OKAMOTO8-20 DXNC 8" X 20" 3-AXIS CNC SURFACE GRINDER



OKAMOTO OGM-8-20V CNC CYLINDRICAL GRINDER



DAEWOO DIAMOND SERIES DMV4020 CNC VERTICAL MACHINING CENTER



(2) AGIE AGIECUT 250 HSS CNC WIRE EDM MACHINES



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DAEWOO DIAMOND SERIES DMV4020 CNC VERTICAL MACHINING CENTER



EUROTECH 545 SL-Y 5-AXIS CNC TURN MILL CENTER



HARDINGE CONQUEST T42 CNC TURNING CENTER



CINCINNATI MILACRON ARROW 500E CNC VERTICAL MACHINING CENTER

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CNC VERTICAL MACHINING CENTERS

DAEWOO Diamond Series DMV4020 CNC Vertical Machining Center with 19" x 47" Work Table, #40 Taper Spindle, 24 ATC, **FANUC** 21i-MB CNC Control, sn:AV5E1878, mfg.2004

LEADWELL V40 4-Axis CNC Vertical Machining Center with 20" x 47" Table, #40 Taper Spindle, NIKKEN 12" Rotary Table, Approx. 24 Position ATC & **FANUC** Oi-MC CNC Control, sn:L2JE0469, mfg.2005

HITACHI SEIKI VK45 4-Axis CNC Vertical Machining Center with 19" x 44" Work Table, #40 Taper Spindle, 20 ATC, MMK 300 12-1/2" 4th Axis Rotary Table (may be sold separate) & **FANUC** OM CNC Control, sn:45082

CINCINNATI Milacron Sabre 1000 CNC Vertical Machining Center with 20" x 44" Table, #40 Taper Spindle, 21 ATC, Tool Probe, Wired for Probing, Acramatic 2100 CNC Control with Remote Pendant, sn:7039-A01-96-0784

CINCINNATI Milacron Arrow 500E CNC Vertical Machining Center with 20" x 27" Table, #40 Taper Spindle, 20 ATC & Acramatic A2100 CNC Control, sn:7053-A00-98-0155

Assortment of Nice CAT #40 Taper Toolholders, Machine Vises, Tooling & Cutters, Etc.

MULTI-TASKING CNC TURNING CENTER

EUROTECH 545 SL-Y CNC Turn-Mill Center, 5-Axis with Capacities to 8" Chuck on Main & to 6/8" on Sub-Spindle, 12 Position Turret with Milling on all Stations & Y-Axis, 22.8" Swing, 12.6" Machining Diameter, 1.77" Standard Bar Capacity, Spindle Speeds to 5000 RPM, High Pressure Coolant, Rigid Tap, Polygonal Turning, Air Purge, Parts Catcher, Parts Conveyor, Chip Conveyor, Only 5,811 Power On Hours, sn:11371, mfg.2012

CNC SUB-SPINDLE & TURNING CENTERS

OKUMA Cadet-W CNC Turning Center with 5" Sub-Spindle, Collet Chuck, 12 Position Turret & **OKUMA** OSP 5020L CNC Control, Rear Conveyor Discharge, sn:07090051

CINCINNATI Milacron Avenger 200S CNC Turning Center with 6" Sub-Spindle, No Chuck on Main, 12 Position Turret & Acramatic 85054, sn:3650A0595-0353

MAZAK Multiplex 610 Dual Spindle CNC Turning Center with Dual Opposed Chucks & Turrets and Presetters, **MAZAK** CNC Control, sn:81334



BRIDGEPORT EBZ PATH IISD CNC FLAT BED TEACH LATHE



BROTHER TC-S2A 4-AXIS CNC TAPPING CENTERS

CNC TURNING CENTERS

(2) **HITACHI SEIKI** HiTec-Turn 20SII CNC Turning Centers with 8" 6-Jaw / 3-Jaw Chucks, 10 Position Turrets, Tool Eyes & Tailstock, **SEIKI** Multi CNC Controls, Chip Conveyor, sn:HTS21713 • sn:HTS2265

HITACHI SEIKI HT20 CNC Turning Center with 8" 3-Jaw Chuck, 10 Position Turret, Tool Eye & Tailstock, **YASNAC** CNC Control, sn:20717

HARDINGE Conquest T42 CNC Turning Center with Collet Chuck, Tailstock, 12 Position Turret & **FANUC** 18T CNC Control, sn:SGA-1485-B

FORTUNE CNC TNS-2H CNC Turning Center with 10" 3-Jaw Chuck, 20" Centers, 10 Position Turret & **FANUC** O-T CNC Control, sn:NF1764



MAZAK MULTIPLEX 610 DUAL SPINDLE CNC TURNING CENTER



FORTUNE CNC TNS-2H CNC TURNING CENTER



JONES & SHIPMAN FORMAT 150 6" X 18" CNC SURFACE GRINDER



SEIKI-XL 3VX 3-AXIS CNC MILLING MACHINE



OKAMOTO OGM-8-20V CNC CYLINDRICAL GRINDER



AGIE AGIECUT 150HSS CNC WIRE EDM



JAPAX EDMAS SB-1M EDM DRILL



AGIE ELOX MONDO 30 CNC PLUMGE EDM



(2) AGIE AGIECUT 250HSS CNC WIRE EDM



CNC TEACH LATHE & MILL

BRIDGEPORT EZ Path IISD CNC Flat Bed Teach Lathe with Approx. 10" x 38" Center Distance, 10" 3-Jaw Chuck, Cross Slide with Dorian Tool Post, Enclosure & **BRIDGEPORT** BPCT CNC Control, sn:002-085902-364, mfg.2001

SEIKI-XL Model 3VX 3-Axis CNC Milling Machine with 10" x 50" Table, Variable Spindle Speeds to 4,200 RPM & Series 1100 CNC Control, sn:7813

CNC TAPPING CENTERS

(2) **BROTHER** TC-S2A 4-Axis CNC Tapping Centers with 31" x 11" Tables, Approx. 6" 4th Axis Rotary Tables, 14 Position ATC & **BROTHER** CNC Controls, sn:118302, mfg.2006 • sn:118323, mfg.2006 (Equipped with New Coolant Pans but no Pumps, were on Central System)

CNC SURFACE, ID GRINDERS

OKAMOTO 8-20 DXNC 8" x 20" 3-Axis CNC Surface Grinder, **KANETSU** Magnetic Chuck & **FANUC** O-M CNC Control, sn:52601

OKAMOTO OGM-8-20U CNC Cylindrical Grinder with Coolant System, 8" x 20" Capacity, **OKAMOTO** Precision CNC Control with Remote Pulse Generator, sn:4002

JONES & SHIPMAN Format 150 6" x 18" CNC Surface Grinder with **WALKER ELECTRO** Chuck & **FANUC** 18-GS CNC Control, sn:18450

WIRE EDM MACHINES

AGIE AGIECUT 150HSS CNC Wire EDM with Approx. 16" x 10" Work Area & Agiematic CF CNC Control, sn:302.0074

(2) **AGIE** AGIECUT 250 HSS CNC Wire EDM with 15.74" x 9.8" x 9.8" Work Areas & Agiematic CF CNC Controls, sn:230.001, mfg.1997 • sn:216.004

AGIE ELOX Mondo 30 CNC Plunge EDM with 20" x 26" Work Table, System 3R, **AGIE** Futura III CNC Control, sn:M30/DA-002029

ELOX 5-1810 Plunge EDM with 10" x 18" Table, System 3R, **ASTRA** MKII50S Controls, sn:003791

HITACHI H-Cut 304P CNC Wire EDM with Approx. 17.7" x 12.6" x 9" Work Area, **FANUC** HF CNC Control, sn:D315429004

HITACHI H-Cut 203M CNC Wire EDM with Approx. 12" x 10" x 6" Work Area, **FANUC** HF CNC Control, sn:D310800001

(2) **HITACHI** H-Cut 254RS / R4 CNC Wire EDMs with Mark 10-WX2 CNC Controls, sn:D610115004 • sn:D510061001, mfg.2001

JAPAX EDMAS SB-1M EDM Drill



OKAMOTO 8-20 DXNC 8" X 20" 3-AXIS CNC SURFACE GRINDER



SUNNEN ECLIPSE EC-3500 PRECISION HONE



HITACHI H-CUT 304P CNC WIRE EDM



HITACHI H-CUT 203M & 254RS CNC WIRE EDM



SHIGIYA SEIKI GUA-27-100 11" SWING X 40" CC UNIVERSAL CYLINDRICAL GRINDER



TOYODA GUP 32X50 CYLINDRICAL GRINDER



OKAMOTO ACCUGAR 124N HYDRAULIC SURFACE GRINDER



OKAMOTO 12-24 DX HYDRAULIC SURFACE GRINDER



CHEVALIER FSG-3A1224H HYDRAULIC SURFACE GRINDER



BOYAR SCHULTZ CHALLENGER H-618 SURFACE GRINDER



OKAMOTO PFG612 GRINDER

CYLINDRICAL & MANUAL SURFACE GRINDERS

SHIGIYA SEIKI Type GUA-27-100 11" Swing x 40" CC Universal Cylindrical Grinder with Swing Down Internal Attachment, Motorized Workhead & Tailstock, sn:5699

TOYODA GUP 32x50 Cylindrical Grinder with Approx. 13" x 20" CC, Swing Down Internal Grinding Attachment, Motorized Workhead, Tailstock, sn:RB8635

OKAMOTO 12-24 DX Hydraulic Surface Grinder with 12" x 24" **WALKER ELECTRO** Chuck & Variable Control, sn:63849

OKAMOTO ACCUGAR 124N Hydraulic Surface Grinder with 12" x 24" **WALKER ELECTRO** Chuck & Variable Control, sn:7506

CHEVALIER FSG-3A1224H Hydraulic Surface Grinder with 12" x 24" Electro Chuck, Coolant & Automatic Pendant Control, sn:P3821005

CALLMEYER & LIVINGSTON No.35 8" x 24" Surface Grinder with 8" x 24" Electro Chuck, sn:S-35668

BOYAR SCHULTZ Challenger H-618 Surface Grinder with Dedtru Centerless Grinding Attachment, sn:C-2961

OKAMOTO PFG618 Surface Grinder with 6" x 12" Electro Chuck, sn:2092-0

CHEVALIER FSG-618M Surface Grinder with **WALKER ELECTRO** Chuck, ACURITE 2-Axis D.R.O., sn:A383A003

BOYAR SCHULTZ Challenger H-618 Surface Grinder with 6" x 18" **WALKER ELECTRO** Chuck, sn:C2822

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NARDINI SZ2060T 20" X 60" GAP BED ENGINE LATHE



HARDINGE HLV-H PRECISION TOOLROOM LATHE



(2) HARDINGE HSL SPEED BUFFING LATHE



(3) HARDINGE DV-59 PRECISION SECOND OP LATHE



(2) EX-CELL-O VERTICAL MILLING MACHINES



(2) SEIKI-XL 3VX VERTICAL MILLING MACHINES



GROB VERTICAL BANDSAW



(2) CINCINNATI CINCO CENTERLESS GRINDER



(2) DOALL HORIZONTAL BANDSAW

ENGINE LATHE

NARDINI SZ2060T 20" x 60" Gap Bed Engine Lathe with Taper Attachment, 12" 6-Jaw Chuck, 3" Bore, Spindle Speeds to 1500 RPM, Inch / Metric Threading, **NEWALL TOPAZ** 2-Axis D.R.O., SAGAZ, sn:C1HRSZ832

HARDINGE LATHES

HARDINGE HLV-H Precision Toolroom Lathe with Variable Spindle Speeds to 3,000 RPM, Collet Closer, Cross-Slide with Toolpost, Variable Carriage Feeds & **NEWALL DP700** D.R.O., sn:HLV-H 8730-T

HARDINGE DV-59 Precision Second OP Lathe with 5C Collet Closer & Compound Cross Slide, sn:16985

(2) **HARDINGE HSL** Speed Buffing Lathe with 5C Collet Closer, sn:HSL-5C-4523-T • sn:HSL-5C-5382-T

(2) **HARDINGE DV-59** Precision Second OP Lathe with 5C Collet Closers, (1) with Turret & (2) Cross-Slides, (1) No Additional Tools Sold Together

MILLING MACHINES

(2) **EX-CELL-O** Vertical Milling Machines with 9" x 48" Tables, Variable Spindle Speeds to 4,000 RPM, R-8 Taper, sn:6028800 • sn:6028964

(2) **SEIKI-XL 3VX** Vertical Milling Machines with 10" x 50" Power Feed Tables, R-8 Spindles Speed Variable to 4,200 RPM, **KURT** Power Locks, Sony Millian 2-Axis D.R.O., sn:9421 • sn:9418



BLANCHARD NO.18 ROTARY SURFACE GRINDER



CENTERLESS & BLANCHARD GRINDERS

CINCINNATI Centerless Grinder with Feed & Overwheel Dressers, sn:2M2H1F-204

CINCINNATI Cinco Centerless Grinder with Feed & Overwheel Dressers, sn:9M8H5T-11

BLANCHARD No.18 30" Rotary Surface Grinder with Dresser, Wet Base, sn:10211

BLANCHARD No.18 42" Rotary Surface Grinder with Dresser, Wet Base, sn:10895

BLACK OXIDE PLATING LINE

BLACK OXIDE PLATING LINE Used for Parts, (4) 28" x 28" x 12" Deep Stainless Steel Tanks with Heaters

Assorted Cantilever Racks, Work Benches, 2 Door Shop Cabinets, Assorted R-8 & Flex Collets, #40 Taper Toolholders, Lathe Tooling, Machine Vises, Etc...

JIG BORERS & JIG GRINDERS

(2) **MOORE** No.3 Jig Borer with 11" x 24" Work Tables, sn:B181 • sn:B1177

MOORE No.G18 Jig Grinder with 11" x 24" Work Table, Dewald D.R.O., sn:G3191

MOORE No.G18-8400CP 3-Axis CNC Jig Grinder with 11" x 24" Work Table & CNC Control, sn:G3976

LAPPING & FINISHING MACHINES

SPEEDFAM 32 BTGW Lapping Machine with (4) Keepers, 32" Table & Timer, sn:32BTGW-466906-2430

EMPIRE Pro-Finish PF-3648 Abrasive Blast Machine with Globes, Window, Dust Collector & Reclaim, sn:4099

SUNNEN Eclipse EC-3500 Precision Honing Machine with Variable Strike Length & Speeds, Variable Spindle Speeds, sn:2Y1-1982R

HORIZONTAL & VERTICAL BANDSAWS

GROB 24" Vertical Bandsaw 4V-24 with 24" x 28" Tilt Table & Blade Welder, sn:703

DOALL C70 Automatic Horizontal Bandsaw with 12" x 16" Capacity, Auto Barfeed & Discharge Table, sn:156-672071

DOALL C79 Horizontal Bandsaw with 15" x 16" Capacity, Vise, sn:300-76234



MOORE NO.G18-8400CP 3-AXIS CNC JIG GRINDER



MOORE NO.G18 JIG GRINDER



SPEEDFAM 32 BTGW LAPPING MACHINE



BROWN & SHARPE MICROVAL COORDINATE MEASURING MACHINE



(2) MOORE NO.3 JIG BORERS



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INSPECTION

J&L FC-14 14" Optical Comparator with 6" x 30" Work Table, sn:E25241

BROWN & SHARPE Microval Coordinate Measuring Machine with 18" x 24" Granite Table, **RENISHAW** TP-ES Probe & Computer, sn:094055

(2) 24" x 36" Granite Surface Plate & Stand

36" x 48" Granite Surface Plate & Stand

48" x 72" Granite Surface Plate & Stand

MISCELLANEOUS MACHINERY

ROCKWELL Model 20 Pedestal Drill Press with Adjustable Work Table Model 70-250, sn:85172009

KASTO 8" Capacity Power Hacksaw Type VBS242, sn:34459

ENCO 616 Universal Tool & Cutter Grinder, sn:0735B

DOALL 6" / 12" Combination Sander

OPTO-METRIC 32" 2-Axis Rotary & Tilt Worktable

COLLINGS Thread-O-Matic 22 Auto Pipe Threader

KELLOGG AMERICAN 5 HP Reciprocating Air Compressor with Heatsink Air Dryer, sn:VPF5261PF2C





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(3) AGIE AGIECUT 250HSS CNC WIRE EDM

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WEBCAST AUCTION

ATOMIC CITY TOOL MACHINE SHOP & EDM EQUIPMENT

OAK RIDGE, TN

WEDNESDAY, JULY 28TH @ 10:00 A.M. EDT