

PUBLIC AUCTION



(9) WICKMAN 8- & 6-Spindle Automatic Screw Machines

Bankruptcy
**VECTOR
 TOOL & MFG.**
 206 Dundas Road, in Monticello, Minnesota 55362
WEBCAST ONLY - NO ONSITE BIDDING
WEDNESDAY, MARCH 17TH
Starting at 10AM CT
 Inspection: Day Prior to Auction from 9AM-4PM



2007

DOOSAN MV 4020LS CNC Vertical Machining Center



2012

FEELER VMP-800 APC CNC Vertical Machining Center



2005

HAAS MDC-500 CNC Mill Drill Center



4,700 HOURS

MITSUBISHI FG-20-B 4,000-lb. Forklift



2014

ISUZU NPR HD 20' Box Truck



1 OF 6

New As 2014

(6) DOOSAN & DAEWOO CNC Turning Centers



1 OF 2

New As 2013

(2) YAMA SEIKI CNC Turning Centers

(9) WICKMAN 8- & 6-SPINDLE AUTOMATIC SCREW MACHINES & AN ASSORTMENT OF ATTACHMENTS & SUPPORT PARTS



MIYANO BND-34T3 CNC Lathe



MIYANO BNC-34T, 4-Axis CNC Lathe



MIYANO LZ-01 CNC Lathe

CNC TURNING CENTERS & LATHES

2014 DOOSAN Lynx 220 CNC Turning Center, Collet Chuck, 12-Station Turret, Tailstock, Doosan Fanuc I Series Control, Chip Conveyor, S/N ML0013-006033
2009 DOOSAN Lynx 220 CNC Turning Center, Collet Chuck, 12-Station Turret, Tailstock, Doosan Fanuc I Series Control, Chip Conveyor, S/N L2203947
2006/2005 (2) DOOSAN Lynx 220 CNC Turning Centers, Collet Chuck, 12-Station Turret, Tailstock, Doosan Fanuc Control, w/LNS Hydro Bar 5-Station Bar Feeder, Chip Conveyor, S/N L2200951,

L2200127
2013 YAMA SEIKI GLS-1500 CNC Turning Center, 12-Station Turret, Collet Chuck, Tailstock, Fanuc Oi-TD Control, Chip Conveyor, S/N 97B444
2011 YAMA SEIKI GLS-2000 CNC Turning Center, 12-Station Turret, Fanuc Oi-TD Control, 22" Swing X 12.99" Centers, 2" Bar Capacity Outfeed Chip Conveyor, S/N 97B179
1998 DAEWOO Puma 200 CNC Turning Center, 12-Station Turret, 8" 3-Jaw Chuck, Tailstock, Mitsubishi Control, 2.56" Bar Through Spindle, S/N PM200531
1997 DAEWOO Puma 200 CNC Turning Center, 12-Station Turret, 8"

3-Jaw Chuck, Tailstock, Mitsubishi DRO Control, 2.56" Bar Through Spindle, Goodway BF-65 Bar Feed, Chip Conveyor, S/N PM200007
MIYANO LZ-01 CNC Lathe, 8-Station Turret, Fanuc 21-T Control, Coolant System, Outfeed Parts Counter, S/N 17010223
MIYANO BND-34T3 CNC Lathe, Collet Spindle, 8-Station Turret, Tailstock, Fanuc 18-T Control, Chip Conveyor w/ Spryo Turmmatic 18' Bar Feeder, S/N BD50017T
MIYANO BNC-34T, 4-Axis CNC Lathe, 6-Station Turret, Sub-Turret, GE Fanuc Series O-T Control, Chuck Control, Coolant System, S/N BN3198TB

CNC VERTICAL MACHINING CENTERS

2012 FEELER VMP-800 APC CNC Vertical Machining Center, 4-Axis, Twin Pallet Changer, 30-Station ATC, Fanuc Oi-MD CNC Control, Outfeed Chip Conveyor, CAT 40, S/N MVGAP047
2007 DOOSAN MV 4020LS CNC Vertical Machining Center, 20" x 48" Table, BT 40 Taper Tooling, 30-Position ATC, Fanuc 21i-MB Control, Chip Conveyor, S/N NM51HS0032
2005 HAAS MDC-500 CNC Mill Drill Center, Dual Pallet Changer, TSC Through Spindle Coolant, 10,000-RPM, 1000 IPM, CAT 40 Taper Tooling,



DOOSAN MV 4020LS CNC Vertical Machining Center



FEELER VMP-800 APC CNC Vertical Machining Center



HAAS MDC-500 CNC Mill Drill Center



MIYANO MTV-C350 CNC Vertical Machining Center



(10+/-) KURT Machine Vises



CAT & BT 40 Tool Holders

24-Station ATC, Haas Rotary Control, Haas CNC Control, S/N 40101
EXCEL 810 CNC Vertical Machining Center, 19" x 35" Table, 24-Station ATC, CAT 40 Taper Tooling, Fanuc O-M CNC Control, Chiller, S/N ES81003
MIYANO MTV-C350 CNC Vertical Machining Center, Yasnac Control, Dual Pallets, 15-Station ATC, Chip Conveyor, S/N MTV3500221
WOODWAY BF-65 5" Bar Feeder

SCREW MACHINES

1980 WICKMAN 2-5/8"-6" 6-Spindle Screw Machine, Capacity: 2-5/8" Round Solid, 2" Pads, 1-1/2" Hex - 6" Feed Stroke, 1,004-RPM, 11 Sec. Cycle Time, Tapping Only in 5th Position, Thread Rolling w/160 or 170 Winter Thread Rolls, Long Turning Slide for 2nd Position, Shaving in 4th & 5th Position, INSP #17026 (Mach #3)
WICKMAN 1-3/4"-6" 8-Spindle Screw Machine, Capacities: 1-3/4" Round Solid, 1-1/2" Hex - 6" Feed Stroke, 1,243-RPM, 8 Sec. Cycle Time, Machine Set Up to Shave 4th, 5th & 6th Position, Tapping & Die Head Threading in 6th Position, INSP #15397 (Mach #9)
WICKMAN 1-3/4"-6" 6-Spindle Screw Machine, Capacities: 1-3/4" Round Solid, 1-1/2" Pads, 1-1/2" Hex - 6" Feed Stroke, 1,667-RPM, 4.3 Sec. Cycle Time, Machine Set Up to Shave 3rd, 4th & 5th

Position, Thread Rolling w/160 or 141 Winter in 4th & 5th Position, Tapping in 6th Position, 4th & 5th Position Independent Slides, INSP #16219 (Mach #1)
WICKMAN 1-3/4"-6" 6-Spindle Screw Machine, Capacities: 1-3/4" Round Solid, 1-1/2" Pads, 1-1/2" Hex - 6" Feed Stroke, 1,667-RPM, 4.3 Sec. Cycle Time, Machine Set Up to Shave 3rd, 4th & 5th Position, Thread Rolling w/160 or 141 Winter in 4th & 5th Position, Tapping & Die Head Threading in 5th Position, Pick Off & Back Burr in 6th Position, Machine # 640439, INSP #12348 (Mach #2)
1964 WICKMAN 1-3/8"-6" 6-Spindle Screw Machine, Capacities: 1-3/8" Round Solid, 1-1/2" Hex - 6" Feed Stroke, 2,000 RPM, 6.5 Sec. Cycle Time, Machine Set Up to Shave 3rd, 4th & 5th Position, Thread Rolling w/160 or 141 Winter Thread Rolls in 4th & 5th Position, Tapping & Die Head Threading in 5th Position, Pick Off & Back Burr in 6th Position, Machine # 640226, INSP #12148 (Mach #4)
1969 WICKMAN 1-3/8"-6" 6-Spindle Screw Machine, Capacities: 1-3/8" Round Solid, 1-1/2" Hex - 6" Feed Stroke, 2,000 RPM, 6 Sec. Cycle Time, Machine Set Up to Shave 4th & 5th Position, Thread Rolling w/160 or 141 Winter Thread Rolls in 5th Position, Tapping & Die Head Threading in 5th Position, INSP #13895 (Mach #5)

1981 WICKMAN 1-3/8"-6" 6-Spindle Screw Machine, Capacities: 1-3/8" Round Solid, 1-3/16" Hex - 6" Feed Stroke, 2,000 RPM, 6 Sec. Cycle Time, Machine Set Up to Shave 4th & 5th Position, Thread Rolling w/141 Winter Thread Rolls in 5th Position, Tapping & Die Head Threading in 5th Position, High Speed Drilling in 4th Position, Pick Off & Back Burr, INSP #17319 (Mach #7)
1980 WICKMAN 1"-5" 6-Spindle Screw Machine, Capacities: 1" Round Solid, 55/64" Hex - 5" Feed Stroke, 3,030-RPM, 4 Sec. Cycle Time, Machine Set Up to Shave 4th & 5th Position, Thread Rolling w/141 Winter Thread Rolls in 5th Position, Tapping & Die Head Threading in 4th Position, Pick Off & Back Burr, INSP #17177 (Mach #6)
1966 WICKMAN 1"-3/4" 6-Spindle Screw Machine, Capacities: 1" Round Solid, 55/64" Hex - 6" Feed Stroke, 1,667 RPM, 5 Sec. Cycle Time, Machine Set Up to Shave 4th & 5th Position, NO Tapping & Die Head, Thread Rolling with 141 or 160 Winter Rolls in 5th Position, Machine # 650450 INSP #12368 (Mach #8)
(9) Screw Machines
WICKMAN Support Parts, Spare Parts & Attachments

LATHES

HARDINGE Engine Lathe, 34" Dove

Tail Bed, Collet Chuck, Cross Slide, Tool Post, Coolant System
(2) HARDINGE Bevel Lathes, 28" Bed, Lateral Slide w/Tool Post, 1" Bar Through Spindle, Model DSM59
CLAUSING-COLCHESTER 15" Engine Lathe, 6" Bed, Cross Slide, Tool Post, Tailstock, 11" 3-Jaw Chuck, 2" Bar Through Spindle

SURFACE GRINDERS

BRIDGEPORT 815 Hand Feed Surface Grinder, 8" x 15" PMC
COVEL 20 Hand Feed Surface Grinder, 6" x 18" PMC

BAND SAWS

GROB Vertical Metal Band Saw, Model 4V-18, 18" Throat
2017 KLUTCH 4-1/2" x 6" Horizontal Metal Band Saw, 3/4-HP

TOOLROOM

LNS 115-JB3 Chamfering Machine
BRIDGEPORT Series 1 2-HP Vertical Mill, Mitutoyo DRO, Servo Table, Dovetail Way
HAHN & KOLB STUTTGART Hobb Machine w/Side-Mounted Optical Comparator
(2) DURA-PRESS Force 10DA H-Frame Shop Press
SELLERA 1G Tool Sharpener



2014

DOOSAN Lynx 220 CNC Turning Center



2009

DOOSAN Lynx 220 CNC Turning Center



(2) DOOSAN Lynx 220 CNC Turning Centers



(2) DAEWOO Puma 200 CNC Turning Centers



2013

YAMA SEIKI GLS-1500 CNC Turning Center



2011

YAMA SEIKI GLS-2000 CNC Turning Center

CLAUSING Floor Drill Press
NORTHERN 16-Speed Floor Drill Press
MILWAUKEE 14" Abrasive Chop Saw w/Clamp
C&M MT Deburring Media Finisher
Center Balance Machine
Double End Pedestal & Bench Grinders
Bench-Top Vertical Drill Presses
DAKE No.1 Arbor Press, 7" Throat Vertical Belt Sanders
Contour Machining Tables
(10+/-) KURT & Other 4"-8" Machine Vises
Spring & R Type Collets · CAT & BT
40 Tool Holders · Wide Selection of Chuck Accessories

MATERIAL HANDLING

MITSUBISHI 4,000-lb. LPG Forklift, Model FG-20-B, 188" Lift Height, 3-Stage Mast, Solid Tread Tires, Fork Rack, S/N AF17B05961, 4,700 Hours
JLG 25' Electric Scissor Lift
ECONOMY Die Lift Cart, 18" Load Center, 750-lb. Capacity
ACECOR Dual Dump Chip Containers
Hydraulic Pallet Jacks · Lifting Straps
 · (10) Bays of Tear Drop Pallet Racking, 10' x 42" x 8' · Cantilever Racks · Carts
 · Plastic Parts Tubs

MISCELLANEOUS

2014 ISUZU NPR HD Box Truck, Single Axle, 20' Box, VIN 54DC4W-1C2ES81484
DELTROBIC Optical Comparator & Assorted Inspection Equipment
Quantity of Assorted Bar Stock - Aluminum & Steel, up to 12' Long & 1.25" Round
Dip Tank
KAESER 20-HP Air Compressor, Model SK26
2018 FS Curtis 50-hp Air Compressor, Model FNB37DXD4JXPC, S/N NB37H18084

TSUNAMI Ultra Series 50-HP Air Dryer
Horizontal Air Receiving Tank
Digital Platform Floor Scale, 24" x 24" Platform
FAIRBANKS-MORSE 84330 Counter-balance Floor Scale
PENNSYLVANIA C-200-9 Horizontal Counterweight Scale, 50-lb. Capacity
Walk-Behind Floor Buffer · Chip Conveyors · Spare Parts · General Maintenance · Pneumatic & Power Tools · Hand Tools · Modular Tool Cabinets Full of Tooling · Modular Tool Cabinets w/Butcher Block Tops



MITSUBISHI FG-20-B 4,000-lb. Forklift



ISUZU NPR HD 20' Box Truck



GOODWAY BF-65 Bar Feed



LNS Hydro Bar 5-Station Bar Feeder



Assorted Modular Tool Cabinets



Cantilever Racks



Quantity of Assorted Aluminum & Steel Bar Stock



HARDINGE Engine Lathe



Dip Tank



C&M MT Deburring Media Finisher



JLG Electric Scissor Lift



CLAUSING-COLCHESTER 15" Engine Lathe



LNS 115-JB3 Horizontal Chamfering Machine



GROB 4V-18 Vertical Metal Band Saw



BRIDGEPORT Series 1 2-HP Vertical Mill



HAHN & KOLB STUTTGART Hobb Machine



Height Gauges



FS Curtis 50-HP Air Compressor



Quantity of Dial Pressure Gauges



MICRO-VU Video Reticle Microscope



DELTRONIC Optical Comparator



Modular Tool Cabinets w/Butcher Block Tops



Bankruptcy

VECTOR TOOL & MFG.

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WEDNESDAY, MARCH 17TH

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1 OF 8



(8) DOOSAN, DAEWOO & YAMA SEIKI CNC Turning Centers

New As
2014



FEELER VMP-800 APC CNC Vertical Machining Center

2012

Auction conducted by:

MYRON BOWLING AUCTIONEERS, INC.

P. O. Box 369, Ross, Ohio 45061

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(9) WICKMAN 8- & 6-Spindle Automatic Screw Machines

CNC MACHINING, AUTOMATIC SCREW MACHINES & TOOLROOM EQUIPMENT



2014 ISUZU NPR HD Box Truck



2005 HAAS CNC Mill
Drill Center



2007 DOOSAN CNC VMC

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WEBCAST AUCTION

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