

# ONLINE AUCTION



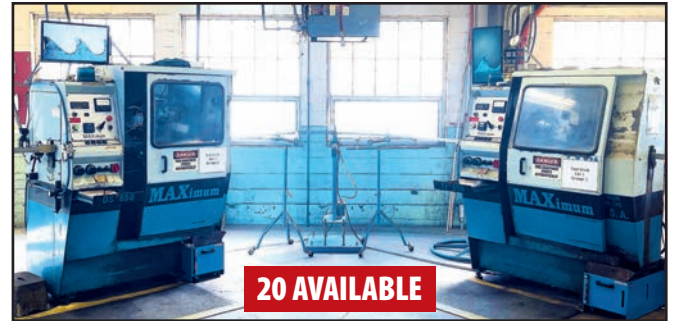
ABA PSM-1500S 4-AXIS CNC GRINDER

**Pre-Auction Offers Invited on Major Assets**



**MAJOR MFR. OF  
CARBON, BI-METAL  
& CARBIDE  
BANDSAW BLADES**

**FEATURING:** Over (800) Lots Incl. Rolling Mills, Stress Reliever Mills, Horizontal Mills, Coil Equipment, Grinders, Assorted Saw Blade Mfg. Equipment, Butt Welding Lines, Heat Treat, Shot Blast Systems, Tool Room, Maintenance, Plant Support, Rolling Stock & More



WRIGHT SAW GRINDING MACHINES



REDEX C010 CONTINUOUS STRETCHING AND LEVELING LINE

**SALE CLOSING FROM**

Tuesday, February 2, from 10:00 AM CT

**SALE LOCATION**

900 Graceland Avenue,  
Des Plaines, Illinois 60016

**INSPECTION**

Monday, February 1, by Appointment Only

Bidding Available Through

**BidSpotter.com**

**COMPLETE CATALOG & INFORMATION:**

<https://perfection.global/contoursaws>



**Perfection Industrial Sales**  
**www.perfectionindustrial.com**

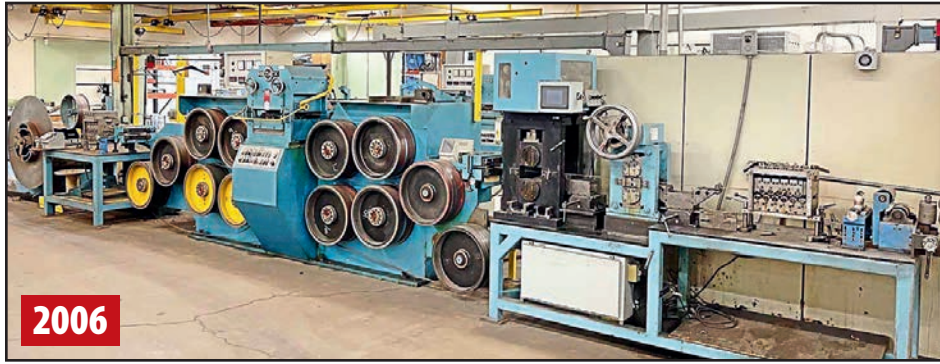
ph +1-847-545-6374

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Perfection Industrial Sales, IL Auction Licenses #444.000438 and #441.001779



# LEVELING & STRETCHING, (4) 4-AXIS GRINDERS, (4) HORIZONTAL MILL LINES



REDEX C010 CONTINUOUS STRETCHING AND LEVELING LINE #1



REDEX C010 CONTINUOUS STRETCHING AND LEVELING LINE #2



ABA PSM-1500S 4-AXIS CNC GRINDER



CONTOUR SAWS HORIZONTAL MILL LINES

## LEVELING & STRETCHING

**2006 REDEX C010 CONTINUOUS STRETCHING AND LEVELING LINE #1**, s/n 2470, Comprising 5-Over-6 Roll Rolling Mill and Feeder Station w/ PLC Controls, REDEX C10 Stress Reliever w/6-Over-7 Roll Leveler, Straightener Station w/5-Over-6 Roll Straightener w/PLC Controls, Dual End Coil Station, .068" x 3" Max. Width Capacity

**REDEX C010 CONTINUOUS STRETCHING AND LEVELING LINE #2**, Comprising 5-Over-6 Roll Rolling Mill and Feeder Station w/PLC Controls, REDEX C10 Stress Reliever w/6-Over-7 Roll Leveler, Straightener Station w/5-Over-6 Roll Straightener w/PLC Controls, Dual End Coil Station, .068" x 3" Max. Width Capacity

**REDEX C10 CONTINUOUS STRETCHING AND LEVELING LINE #3**, s/n 1755, Comprising 5-Over-6 Roll Rolling Mill and Feeder Station w/PLC Controls, REDEX C10 Stress Reliever w/6-Over-6 Roll Leveler, Single Coil Station, .068" x 3" Max. Width Capacity

**REDEX C10 CONTINUOUS STRETCH AND LEVELER**, s/n 2260

**GEORG FISCHER BRUGG BRM 30/150 RECLAIM LEVELER/STRAIGHTENER LINE** W/HYDRAULIC FLOATING HEAD, Uncoiler, Recoiler



GEORG FISCHER BRUGG BRM 30/150 RECLAIM LEVELER/STRAIGHTENER LINE

## (4) 4-AXIS GRINDERS

**ABA PSM-1500S 4-AXIS CNC GRINDER**, s/n 208779, SIEMENS SINUMERIK 840C CNC Control, 30" Grinding Wheel Main Spindle, Diamond Crush Roller Secondary Spindle, Magnetic Drum Separator, 4-Station Infeed System, Coiler Outfeed Spooler/Dancer Cassette Loader, (Grinder Line 12)

**ABA PSM-1500S 4-AXIS CNC GRINDER**, s/n 208747, SIEMENS SINUMERIK 840C CNC Control, 30" Grinding Wheel Main Spindle, Diamond Crush Roller Secondary Spindle, Magnetic Drum Separator, 4-Station Infeed System, Coiler Outfeed Spooler/Dancer Cassette Loader, (Grinder Line 13)

**ABA PSM-1500S 4-AXIS CNC GRINDER**, s/n 208635, SIEMENS SINUMERIK 820G CNC Control, 30" Grinding Wheel Main Spindle, Diamond Crush Roller Secondary Spindle, Magnetic Drum Separator, 4-Station Infeed System, Coiler Outfeed Spooler/Dancer Cassette Loader, (Grinder Line 14)

**ABA PSM-1500S 4-AXIS CNC GRINDER**, s/n 208717, SIEMENS SINUMERIK 820G CNC Control, 30" Grinding Wheel Main Spindle, Diamond Crush Roller Secondary Spindle, Magnetic Drum Separator, 4-Station Infeed System, Coiler Outfeed Spooler/Dancer Cassette Loader, (Grinder Line 15)

## (4) HORIZONTAL MILL LINES

**CONTOUR SAWS HORIZONTAL MILL LINE #2**, 3-Station Loading System w/Dancer Loading Table, CONTOUR SAWS 380 Horizontal Mill, s/n 35, Clamping, 10-Speed, Polypac Hydraulic System, w/48-Disk Coiler Bank

**CONTOUR SAWS HORIZONTAL MILL LINE #3**, 3-Station Loading System w/Dancer Loading Table, CONTOUR SAWS 380 Horizontal Mill, s/n 32, Clamping, 10-Speed, Polypac Hydraulic System, w/60-Disk Coiler Bank

**CONTOUR SAWS HORIZONTAL MILL LINE #6**, 3-Station Loading System w/Dancer Loading Table, CONTOUR SAWS 380 Horizontal Mill, Polypac Hydraulic System, Clamping, 10-Speed, w/60-Disk Coiler Bank

**CONTOUR SAWS HORIZONTAL MILL LINE #7**, 3-Station Loading System w/Dancer Loading Table, CONTOUR SAWS 380 Horizontal Mill, Polypac Hydraulic System, Clamping, 10-Speed, w/48-Disk Coiler Bank



CONTOUR SAWS HORIZONTAL MILL



CONTOUR SAWS 3-STATION LOADING SYSTEM

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View our current auction schedule at [www.perfectionindustrial.com](http://www.perfectionindustrial.com)



# (7) TEETH SETTER LINES, BLADE GRINDING



TEETH SETTER LINE #10



TEETH SETTER LINE #11



(9) LOTS OF TEETH SETTER TOOLING

Bidding Available Through

**BidSpotter.com**

## (7) TEETH SETTER LINES

**TEETH SETTER LINE #10**, 80mm Capacity, Adjustable Pitch, Infeed Uncoiler, Outfeed Recoiler

**TEETH SETTER LINE #11**, 80mm Capacity, Adjustable Pitch, Infeed Uncoiler, Outfeed Recoiler, PLC Control

**TEETH SETTER LINE #13**, 2-5/8" Capacity, Adjustable Pitch, Inspection Camera, Infeed Uncoiler, Outfeed Recoiler, PLC Control

**TEETH SETTER LINE #14**, 2" Capacity, Adjustable Pitch, Infeed Uncoiler, Outfeed Recoiler, PLC Control

**TEETH SETTER LINE #6**, 2" Capacity, Adjustable Pitch, Infeed Uncoiler, Outfeed Recoiler, PLC Control

**TEETH SETTER LINE #9**, 1.25" Capacity, Fine Pitch, Infeed Uncoiler, Outfeed Recoiler, PLC Control

**TEETH SETTER LINE #8**, 1.25" Capacity, Fine Pitch, Infeed Uncoiler, Outfeed Recoiler, PLC Control

**TEETH SETTER LINE #4**, 1.25" Capacity, Adjustable Pitch, Infeed Uncoiler, Outfeed Uncoiler

**TEETH SETTER LINE #1**, 1.25" Capacity, Adjustable Pitch, Infeed Uncoiler, Outfeed Uncoiler



WRIGHT MAXIMUM TF-850SP  
TOP AND FACE GRINDER



WRIGHT MAXIMUM  
CM-850-FPB  
CHAMFER GRINDER



WRIGHT MAXIMUM SD-850  
SIDE GRINDER



WRIGHT MAXIMUM TALON TF-5  
TOP AND FACE GRINDER

## BLADE GRINDING

**BLADE GRIND CELL #4**, WRIGHT Maximum TF-850SP Top and Face Grinder, s/n H9506, w/Uncoiler, WRIGHT Maximum DS-850-B Side Grinder, s/n H9505, w/(2) Roll Feeds and Stand, WRIGHT Maximum TF-850SP Top and Face Grinder, s/n H9507, w/(2) Roll Feeds and Stand, WRIGHT Maximum CM-850 Chamfer Grinder, s/n H9516, w/(2) Roll Feeds, (2) Stands and Uncoiler

**BLADE GRIND CELL #3**, WRIGHT Maximum TF-850-FPB Top and Face Grinder, s/n K0601, w/Uncoiler, WRIGHT Maximum DS-850-B Side Grinder, s/n 0604, w/(2) Roll Feeds and Stand, WRIGHT Maximum TF-850SP Top and Face Grinder, s/n K0602, w/(2) Roll Feeds and Stand, WRIGHT Maximum CM-850-FPB Chamfer Grinder, s/n K0605, w/(2) Roll Feeds, (2) Stands and Uncoiler

POCKET GRIND  
LINE #1 W/MAXIMUM  
PG-850 GRINDER

**AUXILIARY LINE**, WRIGHT Maximum TF-850-SP Top and Face Grinder, s/n L9629, w/(2) Roll Feeds, WRIGHT Maximum TF-850-SP Top and Face Grinder, s/n I9434, w/(2) Coilers, Blade Grinder w/PLC Control and Dual Coilers, WRIGHT Maximum TF-850-SP Top and Face Grinder, s/n I9434, w/(2) Coilers, WRIGHT Maximum TF-850-SP Top and Face Grinder, s/n I9428, w/Coiler

**BLADE GRIND CELL #2**, WRIGHT Maximum TF-850-SP Top and Face Grinder, s/n L9631, w/Uncoiler, (2) Roll Feeds and Stand, WRIGHT Maximum CM-850-FPB Chamfer Grinder, s/n D0606, w/(2) Roll Feeds and Stand, WRIGHT Talon TF-5 Top and Face Grinder, s/n G0401 w/(2) Roll Feeds and Stand, WRIGHT Maximum CM-850 Chamfer Grinder, s/n G9335 w/Stand and Uncoiler

**BLADE GRIND CELL #1**, WRIGHT Maximum TF-850 Top and Face Grinder, s/n G9332, w/Uncoiler, Stand and (2) Roll Feeds, WRIGHT Maximum DS-850 Side Grinder, s/n G9338, w/(2) Roll Feeds and Stand, WRIGHT Maximum Talon TF-5 Top and Face Grinder, s/n G0109, w/(2) Roll Feeds and Stand, WRIGHT Maximum CM-850-FPB Chamfer Grinder, s/n J0510, w/(2) Uncoilers and Stand

**POCKET GRIND LINE #1**, Uncoiler, WRIGHT Maximum PG-850 Pocket Grinder, s/n G921, Loop Control, Chemical Wash, Welder w/RDO Dura Power 5-400 Induction System, Dancer and Coiler



POCKET  
GRIND  
LINE #2  
W/MAXIMUM  
PG-850  
GRINDER



**POCKET GRIND LINE #2**, Uncoiler, WRIGHT Maximum PG-850 Pocket Grinder, s/n G925, Loop Control, Chemical Wash, Welder w/RDO RD1200 w/UNITEK Phasemaster 7 Welding Control, Dance and Coiler

**POCKET WELD AND GRIND LINE**, Uncoiler, Chemical Wash, AMADA MIYACHI UNITEK 2kHz High Frequency Inverter Welding Control, and Uncoiler



# BLADE STRAIGHTENERS, WELDING, HEAT TREAT & FINISHING



BLADE STRAIGHTENER AND LENGTH COUNTER LINE, 3" CAPACITY



BLADE STRAIGHTENER AND LENGTH COUNTER LINE, 1" CAPACITY



2 AVAILABLE

BUTT WELD PREP LINE



1,200°F

OVEN SYSTEMS NATURAL GAS FURNACE



4 AVAILABLE

GRIEVE HB-1250 NATURAL GAS & ELECTRIC FURNACES



3 AVAILABLE

BRONCO SHOT BLAST LINE



UNI-HONE 4860 VERSION 710 SHOT BLAST SYSTEM



7 AVAILABLE

CUSTOM VERTICAL HIGH SPEED HEAT TREAT LINE

## BLADE STRAIGHTENERS

**BLADE STRAIGHTENER AND LENGTH COUNTER LINE INCLUDING UNCOILER**, up to 3" Capacity Straightener, Length Counter, Straightness Gage, Coiler Station

**BLADE STRAIGHTENER AND LENGTH COUNTER LINE INCLUDING UNCOILER**, up to 2" Capacity Straightener, Length Counter, Straightness Gage, Coiler Station

**BLADE STRAIGHTENER AND LENGTH COUNTER LINE INCLUDING UNCOILER**, up to 1" Capacity Straightener, Length Counter, Straightness Gage, Coiler Station

## WELDING

(2) **BUTT WELD PREP LINES INCLUDING UNCOILER**, MULTICAGE Press, MULTICYCL Press, Roller, and Recoiler, PLC Controls

(8) **IDEAL BAS 120 FLASH BUTT WELDERS**

(2) **IDEAL BAS 51 FLASH BUTT WELDERS**

## HEAT TREAT & FINISHING

**LINDBERG 16-150-A4-HYEN ENDOTHERMIC GENERATOR**, s/n 959465, 1,950 Degree F Max. Temp, 333,000 BTU/Hour Process Gas, 195,000 BTU/Hour Combustion, Natural Gas 525 SCFH-1000 BTU/Cu.Ft., Propane 210 SCFH-2500 BTU/Cu.Ft.

**LINDBERG 16-R0-1500-A4-HYEN ENDOTHERMIC GENERATOR**, s/n 989180, 28 kW, 1,900 Degree F Max. Temp, Natural Gas-1000 BTU/Cu.Ft., 330 CFH

**OVEN SYSTEMS INC NATURAL GAS FURNACE**, s/n 6943, 1,200 Degree Max. Operating Temp, 2.4M Total BTU, 96"W. x 60"D. x 55"H (from Car)

**GRIEVE HB-1250 TEMPERING FURNACE**, s/n 520087, Natural Gas, 1,100 Degree F Max. Temp, 400,000 BTU/Hour Heat Input, 44"D. x 46"W. x 48"H.

**GRIEVE HB-1250 TEMPERING FURNACE**, s/n 520087, Natural Gas, 1,100 Degree F Max. Temp, 400,000 BTU/Hour Heat Input, 44"D. x 46"W. x 48"H.

**GRIEVE HB-1250 ELECTRIC FURNACE**, s/n 520009, 1,250 Degree F Max. Temp, 60 kW Heat Input

**GRIEVE HB-1250 ELECTRIC FURNACE**, s/n 25133, 1,250 Degree F Max. Temp, 40 kW Heat Input

**GRIEVE NATURAL GAS OVEN**, s/n 660185, 175,000 BTU/Hour, 500 Degree F Max. Temp

(7) **CUSTOM VERTICAL HIGH SPEED HEAT TREAT LINES**, 2,300 Degree Operating Temp, 1,800 Degree Outgoing Temp, 3-7 Seconds Blade Heat Time, 12-Zone, HONEYWELL Control, Water Cooled Cooling Jacket, Balancing Wheel, Coiler Station w/Camber Gage

**UNI-HONE 4860 VERSION 710 SHOT BLAST SYSTEM**, s/n C0295021

**BRONCO SHOT BLAST LINE**, Including Uncoiler, Feeder, Double Wheel Shot Blast System, 20 HP per Wheel, Rust Preventative Station, Shear Station, Coiler Station

**BRONCO SHOT BLAST LINE**, Including Uncoiler, Feeder, Double Wheel Shot Blast System, 15 HP per Wheel, Rust Preventative Station, Shear Station, Coiler Station, MAPLE SYSTEMS PLC Control

**BRONCO SHOT BLAST LINE**, Including Uncoiler, Feeder, Double Wheel Shot Blast System, 20 HP per Wheel, Rust Preventative Station, Shear Station, Coiler Station

**PROGRESSIVE BLASTING SYSTEMS SHOT BLAST LINE**, Including Uncoiler, Feeder, Shear, Blast System w/(6) Nozzles, RED LION Controls, Rust Preventative Station, Coiler Station, and Dust Collection System

**PROGRESSIVE BLASTING SYSTEMS SHOT BLAST LINE**, Blast System w/(6) Nozzles, RED LION Controls, Rust Preventative Station, Coiler Station, and Dust Collection System



MISCELLANEOUS MACHINES, FACTORY SUPPORT & MORE



JET 1440-3PGH GEARED HEAD ENGINE LATHE



AMERICAN PACEMAKER 14" X 54" LATHE



BRUDERER BSTA 30 3-POST HIGH SPEED PRESS



DOALL 80-1219-4 VERTICAL MILL



DOALL 3612-2H VERTICAL BANDSAW



BARBER COLMAN 10-12 HOB SHARPENER

3 AVAILABLE



BUEHLER SIMPLIMET 1000 AUTOMATIC MOUNTING PRESS



RETROTECH CASSETTE CRANE LOADING SYSTEM



CLARK EC500-120 ELECTRIC FORKLIFT



NILFISK ADVANCE 2820C-AXP TYPE E FLOOR SCRUBBER

VIEW OF SCISSOR MAN LIFTS



KOHLER RZ72 FAST RESPONSE STANDBY GENERATOR



WULFTEC WSML-200-S PALLET WRAPPER



HRB CENTRAL COOLANT SYSTEM



COMPLETE MAINTENANCE DEPARTMENT W/SHELVING AND CONTENTS

MISCELLANEOUS MACHINES

JET 1440-3PGH GEARED HEAD ENGINE LATHE, s/n 98046D022, 14" Swing, 40" Between Centers, 10" 3-Jaw, DORIAN Tool Post, Tailstock, NEWALL C80 DRO, 40-1,600 RPM

AMERICAN PACEMAKER 14" X 54" LATHE, s/n NA, 14" Swing, 54" Between Centers, 10" 3-Jaw Chuck, Tailstock, Steady Rest, Quick Change Tool Post, 25-1,500 RPM

ELGIN LATHE, s/n NA, Approx. 10" Swing x 14" Between Centers, 5" 3-Jaw Chuck, Tailstock, Tool Post

BRUDERER BSTA 30 3-POST HIGH SPEED PRESS, s/n 1155, w/ RAPID-AIR FX6E Feed, w/(2) Loop Controls and (2) Uncoilers

DOALL 80-1219-4 MILLING MACHINE, s/n NA, 12" x 53" Table, 50-2,500 RPM Spindle Speed, Power Feed, 3 HP

RAMBAUDI V3 MILLING MACHINE, s/n NA, 12" x 42" Table, 60-3,000 RPM, Spindle Speed, Power Feed

(6) DOALL SURFACE GRINDERS

LANDIS 10X20 1R UNIVERSAL GRINDER, s/n 843-1

LANDIS 6X18 1R PLAIN GRINDER, s/n 810/37

DOALL 3612-2H VERTICAL BANDSAW, s/n 400-85220, 36" Throat, 24" x 30.5" Table, DBW-15 Blade Welder

DOALL 2012-2H VERTICAL BANDSAW, s/n 383-86274, 20" Throat, 24" x 30.5" Table, DBW-15 Blade Welder

DOALL 2013-V VERTICAL BANDSAW, s/n 457-87590, 20" Throat, 26" x 26" Table, DBW-15 Blade Welder

DOALL C-1213M HORIZONTAL BANDSAW, s/n 413-85192

(3) BARBER COLMAN 10-12 HOB SHARPENERS

BUEHLER SIMPLIMET 1000 AUTOMATIC MOUNTING PRESS, s/n 656-N1K-02016

FACTORY SUPPORT

RETROTECH CASSETTE CRANE LOADING SYSTEM, PLC Touch Screen PLC Control, (124) Cassette Capacity, (31) Column, (2) Level, (2) Cassettes Deep, Cassette Capacity up to 3" Wide Coil, (15) Coil Loading Stations, Semi Automatic System Control

CLARK EC500-120 ELECTRIC FORKLIFT, s/n E9120-0003-6520FA1086, 10,000 Lb Capacity, 3-Stage Mast, w/C and D Battery Charger

SNORKEL S1930 SCISSOR MAN LIFT S/N S1930I04000112, 19' Max. Lift Height

JLG 1930ES SCISSOR MAN LIFT, s/n 0200118241, 18.8' Max. Lift Height

(3) DONALDSON TORIT DUST COLLECTION SYSTEMS

NILFISK ADVANCE 2820C-AXP TYPE E FLOOR SCRUBBER, s/n 1000021584

KOHLER RZ72 FAST RESPONSE STANDBY GENERATOR, s/n 324548, 63 KVA Max, 50 kW, w/Transfer Switch

(2) INGERSOLL RAND SSR-EP100 AIR COMPRESSORS, s/n CK3023U00040 and CK5431U03017, 100 HP

INGERSOLL RAND SSR-EP75 AIR COMPRESSOR, s/n CK5430U03017, 75 HP

WULFTEC WSML-200-S PALLET WRAPPER, s/n 99268-1-1213

HRB PMDB-14-60-4600-2 CENTRAL COOLANT SYSTEM, 600 GPM, 2,600-Gallon Fill Capacity, Stainless Steel Main Chain, Dredge Chain, Coolant Recirculator, Multi-Pump System, w/ KOOLANT KOOLERS SAR 40,000-CL-SW Chiller System, s/n 12756, 40 HP

HRB PMDB-14-16-1-TH2 CENTRAL COOLANT SYSTEM, 500 GPM, 3,800-Gallon Fill Capacity, Stainless Steel Main Chain, Dredge Chain, Coolant Recirculator, Multi-Pump System, w/ KOOLANT KOOLERS SAR 40,000-CL-SW Chiller System, s/n 10974, 40 HP

2006 FORD E-150 WORK VAN, VIN 1FTRE14W76DB33983, (No Title)

ALSO AVAILABLE

HUGE ASSORTMENT OF SAW BLADE MFG. SUPPORT EQUIPMENT, MAINTENANCE DEPARTMENT, DURABLE AND PERISHABLE TOOLING, POWER AND HAND TOOLS, RIDGID PIPE EQUIPMENT, ELECTRIC AND MANUAL PALLET JACKS, SHELVING UNITS, INSPECTION, VISES, MOTORS, ELECTRICAL, (50+) CM LODESTAR AND ABELL-HOWE ELECTRIC HOISTS, FLAMMABLE LIQUIDS STORAGE CABINETS, DUMP HOPPERS, OFFICE FURNITURE, BREAK ROOM AND MUCH MORE



VIEW OF ASSORTED MOTORS



SELECTION OF POWER TOOLS

To discuss your requirements for an auction, please call Perfection Industrial +1-847-545-6374

Pre-Auction Offers Invited on Major Assets

TERMS OF SALE

A 20% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 18% for payments made by means of cashier's check or wire transfer within 48 hours of sale close. If paying by company check, a paid in full invoice will be issued upon the check clearing. Credit card payments are limited to a maximum of \$2,000. There is no reduction of the buyer's premium for buyers paying with a credit card. All items are sold "As is, Where is" without any warranty, express or implied.

REMOVAL

All items must be removed no later than Tuesday, February 19, 2021. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, the policy must include a Worker's Compensation rider, and that certificate of insurance must be provided to the auctioneer for review and approval prior to the auction.

FOR FURTHER INFORMATION

Please contact Jennifer Reiner at 1+ 847-545-6374 or jennifer@perfectionindustrial.com

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