

# 2 AUCTIONS

## LIVE WEBCAST & ONLINE

Surplus to the Ongoing  
Operations of

**SPiRiT**  
AEROSYSTEMS®



**FEATURING:** (Over 1,000 Lots) Including 2014 LVD STRIPPIT P1225 Turret Punch, CINCINNATI, STRIPPIT & PROMECAM Press Brakes, MAZAK, DOOSAN, HURCO & FADAL CNC Machine Tools, Conventional Machine Tools, Welding, Vibratory Finishers, Factory Support Equipment, Cranes, Forklifts, & More!

### AUCTION 1 – LIVE via WEBCAST

#### SALE DATE

Tuesday, July 20 at 10:00 AM CT

### AUCTION 2 – ONLINE AUCTION

#### SALE CLOSING FROM

Wednesday, July 21 at 10:00 AM CT

### LOCATION

1900 E. Electric Ave.,  
McAlester, OK 74501

### INSPECTION

Monday, July 19, from  
8:30 AM to 4:30 PM CT,  
by Appointment

### COMPLETE CATALOG & INFORMATION:

<https://perfection.global/spiritaero2>

**Pre-Auction  
Offers Invited  
on Major Assets**



**2014**

LVD STRIPPIT P-1225 22-TON CNC  
HYDRAULIC TURRET PUNCH



**2012**

CINCINNATI 90PF6 90-TON CNC HYDRAULIC PRESS BRAKE



**2007**

DOOSAN MV4020 VERTICAL MACHINING CENTER



**PERFECTION  
Industrial Sales**

Perfection Industrial Sales  
ph +1-847-545-6374 • fax +1-847-427-8884  
[www.perfectionindustrial.com](http://www.perfectionindustrial.com)

Sale is Being Held in Conjunction With:

**M&E PARTNERS**  
STRATEGIC ASSET MONETIZATION

ph +1-251-644-4401 • [www.m-epartners.com](http://www.m-epartners.com)

Bidding Available Through

**BidSpotter.com**

(8) VERTICAL MACHINING CENTERS, (2) HORIZONTAL MACHINING CENTERS



2006 FADAL VMC6030 HT 4TH AXIS VERTICAL MACHINING CENTER



MAZAK VCU 300A 3X VERTICAL MACHINING CENTER

(8) VERTICAL MACHINING CENTERS

**2006 FADAL VMC6030 HT 4TH AXIS VERTICAL MACHINING CENTER**, s/n 012006119303, w/FADAL Multi-Processor CNC Control, 62.5" x 30" Table, Travels: X-60", Y-30", Z-30", 10,000 RPM, 15 HP, CAT 40, 24-ATC, 4th Axis Rotary Table w/Tailstock, Programmable Coolant, HENNIG Chip Conveyor (Note: The 4th axis unit will be offered separately from the VMC)

**2007 HURCO VM3 VERTICAL MACHINING CENTER**, s/n H-V30136, w/HURCO MAX Control, 51.9" x 17.9" Table, Travels: X-49.9", Y-17.9", Z-17.9", 20-ATC, LNS Chip Conveyor, Programmable Coolant

**2007 DOOSAN MV4020 VERTICAL MACHINING CENTER**, s/n AV5E3379, w/FANUC 21i-MB Control, 47.2" x 19.7" Table, Travels: X-40.2", Y-20.1", Z-24.6", 12,000 RPM, CAT 40, 30-ATC, Programmable Coolant, Chip Conveyor

**2005 FADAL VMC4020 VERTICAL MACHINING CENTER**, s/n 012005098160, w/GE FANUC 18i-MB5 Control, 48" x 20" Table, Travels: X-40", Y-20", Z-20", 10,000 RPM, CAT 40, 24-ATC, Programmable Coolant, HENNIG Chip Conveyor

**2005 FADAL VMC4020 VERTICAL MACHINING CENTER**, s/n 012005128455, w/FADAL Multi Processor CNC Control, 48" x 20" Table, Travels: X-40", Y-20", Z-20", 10,000 RPM, CAT 40, 24-ATC, Programmable Coolant, HENNIG Chip Conveyor

**2013 MAZAK VCU 300A 3X VERTICAL MACHINING CENTER**, s/n 248164, w/MAZATROL Smart Control, 15.75" x 11.8" Table, Travels: X-11.81", Y-11.81", Z-20.08", 10,000 RPM, CAT 40, 18-ATC

**HURCO BMC-30 CNC VERTICAL MILL**, s/n BK8001109A, w/ULTIMAX CNC Control, 19.75" x 39" Table, 24-ATC

**HURCO MB1 CNC VERTICAL MILL**, s/n K-8015091, w/HURCO CNC KMB-I Control, 10" x 30" Power Feed Table

(2) HORIZONTAL MACHINING CENTERS

**(2) MAZAK HTC 400 HORIZONTAL MACHINING CENTERS**, s/n 121254, 123453, w/MAZATROL M Plus Control, (2) 15.75" x 15.75" Pallets, Travels: X-22", Y-20", Z-20", Max. Work Dia.: 560mm, Max. Work Height: 630mm, Max. Work Mass: 300 kg, 10,000 RPM, CAT 40, 24-ATC, MAYFRAN Chip Conveyor



HURCO VM3 VERTICAL MACHINING CENTER



FADAL VMC4020 VERTICAL MACHINING CENTER



FADAL VMC4020 VERTICAL MACHINING CENTER



MAZAK HTC 400 HORIZONTAL MACHINING CENTER



VIEW OF VISES

MACHINE ACCESSORIES, TOOLING & SUPPORT

CAT 40 TOOL HOLDERS, KURT VISES, PERISHABLE TOOLING, CLAMPING HARDWARE, COLLETS, AND MORE

LOCATION

1900 E. Electric Avenue, McAlester, Oklahoma 74501

INSPECTION

Monday, July 19, from 8:30 AM to 4:30 PM CT, by Appointment

# CNC TURRET PUNCH, CNC PRESS BRAKES & FABRICATION MACHINERY, PRESSES



LVD STRIPPIT SP 8120 CNC HYDRAULIC PRESS BRAKE

2005

## CNC TURRET PUNCH

2014 LVD STRIPPIT P-1225 22-TON CNC HYDRAULIC TURRET PUNCH PRESS, s/n 129069, w/FANUC Oi-PD Control, Max. Sheet Size (X/Y): 49.21" x 98.4", Progressive Move Size (X/Y): 160" x 49.2", 2,000 IPM, Travels: X-100.4", Y-51.1", 21-Position Turret, (3) Auto-Indexing Stations, H&L Hydraulics

## CNC PRESS BRAKES & FABRICATION MACHINERY

2005 LVD STRIPPIT SP 8120 120-TON CNC HYDRAULIC PRESS BRAKE, s/n 003091905, w/CYBELEC DNC 60 Control, 2-Axis Back Gauge, 8' Overall Bed, 6' Between Housings, 9.5" Throat

2012 CINCINNATI 90PF6 90-TON CNC HYDRAULIC PRESS BRAKE, s/n 54844, w/CINCINNATI CNC Control, 6-Axis Back Gauge, 8' Overall Bed, 6.5' Between Housings, 14" Stroke, 7" Throat

CLEARING NIAGARA HB 55-4-6 55-TON HYDRAULIC PRESS BRAKE, s/n P54529, w/AUTOMEC 2-Axis CNC Back Gauge, 6' Overall Bed, 54" Between Housings, 6" Stroke, 6" Throat

DI-ACRO 14-72 35-TON HYDRA-POWER PRESS BRAKE, s/n 6600381697, 2-Axis Back Gauge, 6' Overall Bed, 62" Between Housings, 9" Throat

2005 LVD STRIPPIT SP 425 25-TON CNC HYDRAULIC PRESS BRAKE, s/n 001091905, w/CYBELEC DNC 60 Control, 2-Axis Back Gauge, 4' Overall Bed, 37" Between Housings, 6" Throat

PROMECAM RG-25-12 25-TON HYDRAULIC PRESS BRAKE, 2-Axis Back Gauge, 4' Overall Bed, 40" Between Housings, 8.5" Throat

CONNECTICUT 25C 818 PRESS BRAKE, s/n C8585U, 8' Overall Bed, 62" Between Housings, 7" Throat

LODGE & SHIPLEY 0410 1/4" X 10' HYDRAULIC POWER SQUARING SHEAR, s/n 49920, Power Back Gauge

PEXTO 10-U-6A 6' X 10 GA. POWER SHEAR, s/n 642954, Back Gauge

2001 FAMAR A39-10/3 BENDING ROLLS, s/n 2304, 40" x 1/8"



CLEARING NIAGARA HB 55-4-6 HYDRAULIC PRESS BRAKE



LVD STRIPPIT SP 425 CNC HYDRAULIC PRESS BRAKE

2005



2001 FAMAR A39-10/3 BENDING ROLLS



PROMECAM RG-25-12 25-TON HYDRAULIC PRESS BRAKE



LODGE & SHIPLEY 0410 1/4" X 10' HYDRAULIC POWER SQUARING SHEAR



USI CLEARING 110 110-TON OBI PRESS



NIAGARA HPS 110 110-TON OBG PRESS



NIAGARA A5 110-TON OBI PRESS



USI TORC-PAC 45 45-TON OBG JOGGLE PRESS

## PRESSES

USI CLEARING 110 110-TON OBI PRESS, s/n 54-3285, w/30" x 39" Bed, 6" Stroke, 5" Adj., 18.125" Shut Height, 1-18-10 16-Ton Cushion

NIAGARA HPS 110 110-TON OBG PRESS, s/n P53582, w/AUTOMATION DIRECT CNC Control, 27" x 42" Bed, 10" Stroke, 14.25" Shut Height, CHROMALOX Temperature Control

NIAGARA A5 110-TON OBI PRESS, s/n 29081, w/25" x 29" Bed, 3-3/4" Adj., CHROMALOX Temperature Control

NIAGARA H3-1/2 OBG PRESS, s/n 28785, w/21" x 28" Bed, 2.625" Adj., CHROMALOX Temperature Control

USI TORC-PAC 45 45-TON OBG JOGGLE PRESS, s/n 57-7350, w/18" x 29" Table, 3" Stroke, 2-1/2" Adj., 12-1/2" Shut Height, 60-100 Strokes Per Minute

# CNC ROUTER, TOOL ROOM & MISCELLANEOUS MACHINERY



KOMO FUSION 512 5-AXIS CNC ROUTER



BLANCHARD NO. 18 GRINDER



CINCINNATI MILACRON MT MONOSET TOOL AND CUTTER GRINDER



BRIDGEPORT 2 HP VERTICAL MILL



BRIDGEPORT SERIES II 2 HP VERTICAL MILL



DOALL C-916 HORIZONTAL BANDSAW



RIDGID 1224 POWER THREADER



MILLER GOLDSTAR 302 WELDER



MILLER BOBCAT 250 GENERATOR WELDER

## CNC ROUTER

2012 KOMO FUSION 512 5-AXIS CNC ROUTER, s/n 01136-12, w/MACH MOTION Control, 60" x 145.75" Table, 15-Position Turret, Turmoil Closed Loop Chiller

## TOOL ROOM & MISCELLANEOUS MACHINERY

BLANCHARD NO. 18 GRINDER, w/36" Magnetic Chuck

(2) CINCINNATI MILACRON MT MONOSET TOOL AND CUTTER GRINDER, s/n 4898A0185-0044, 4898A0184-0021

BRIDGEPORT 2 HP VERTICAL MILL, s/n BR252542, w/9" x 42" 2-Axis Power Feed Table, Sony DRO

BRIDGEPORT SERIES II 2 HP VERTICAL MILL, s/n 6163, w/11" x 58" Power Feed Table, Sony DRO

LAGUN FTV-25 VERTICAL MILL, w/10" x 50" Power Feed Table, MiniWizard DRO

**ALSO:** AVEY 2VSA 4-SPINDLE GANG DRILL, s/n A89060; ROCKWELL 17-540 DRILL PRESS, s/n 35L790288; DELTA DP300L DRILL PRESS, s/n 2010 34-XL 017163; DELTA 20-400 DRILL PRESS, s/n 1364246; ROCKWELL 17-600 DRILL PRESS, s/n 1775537; DOALL 3613-20 VERTICAL BANDSAW, s/n 399-80257; DOALL ZV-3620 VERTICAL BANDSAW, s/n 265-82243; DOALL ZW-3614-1H3 VERTICAL BANDSAW, s/n 266-79244; (2) ROCKWELL 28-3X5 VERTICAL BANDSAWS, s/n 1750595, 1802519; PEERLESS HVC-20P VERTICAL BANDSAW, s/n 1121618; DOALL C-916 HORIZONTAL BANDSAW, s/n 438-84196; (2) DEWALT 3571 20" RADIAL ARM SAWS, s/n 82080040, 78320034; DEWALT 3558 20" RADIAL ARM SAW, s/n 83140013; POWERMATIC 72A TILTING ARBOR TABLE SAW, s/n 9372087; WILTON 4421 DISC SANDER GRINDER, s/n 09362; ROCKWELL 86-044 DISC SANDER GRINDER, s/n CA143TTFR7046ADW; POWERMATIC DISC GRINDER; OKAMOTO GRINDER; RIDGID 1224 PIPE THREADER, s/n EB13191J97; (3) CHICAGO PNEUMATIC CA-450 COMPRESSION RIVETERS, s/n H-649327, H-959411, H-695959; CHICAGO PNEUMATIC CP-625 COMPRESSION RIVETER; MARCHANT 6FG SHRINKING AND STRETCHING MACHINE, s/n 109; MARCHANT 12F SHRINKING AND STRETCHING MACHINE, s/n 2; SO-LOW C80-27 ULTRA-LOW FREEZER, s/n 0607730; 2012 TRAVAINI PUMPS EVO 10M VACUUM PUMP, s/n 49364-11; MILLER GOLD STAR 302 STICK WELDER; MILLER SYNCROWAVE 300 TIG WELDER, s/n JE760795; MILLER BOBCAT 250 AC/DC ENGINE DRIVEN WELDER, s/n MA240202H; **ALSO AVAILABLE:** LARGE ASSORTMENT OF BENCH TOP DRILL PRESSES, PEDESTAL GRINDERS, AND MORE



AVEY 2VSA 4 SPINDLE DRILL



DOALL 3613-20 VERTICAL BANDSAW



CHICAGO PNEUMATICS CP-625 RIVETER

**Pre-Auction Offers Invited on Major Assets**

**LOCATION**  
1900 E. Electric Ave.,  
McAlester, OK 74501

HEAT TREAT & FINISHING, QUALITY CONTROL EQUIPMENT



DESPATCH QUICK QUENCH FURNACE



DESPATCH NATURAL GAS SPECIAL BATCH OVEN



STEELMAN 6710 ETC OVEN



DESPATCH S-200 HEAT TREAT OVEN

HEAT TREAT & FINISHING

DESPATCH QUICK QUENCH FURNACE , s/n 122613, w/80 kW Heating Capacity, 1,000°F Max. Operating Temperature, 60" x 72" x 58" Quench Tank

DESPATCH NATURAL GAS SPECIAL BATCH OVEN, w/500°F Max. Temperature, 750,000 BTU/HR, Approx. 25' x 10' x 8' Chamber

STEELMAN 6710 ETC OVEN, s/n P980109, w/500°F Max. Operating Temperature, 88.2 kW, Approx. 11' x 7' x 8' Chamber

DESPATCH S-200 HEAT TREAT OVEN, s/n 63433, w/Approx. 10' x 8' x 8' Chamber

BLUE M EM-366GX OVEN, s/n EB-401, w/15 kW, 600°F Max. Operating Temperature, 3/4 HP, Approx. 36" X 36" X 50" Chamber

BINKS 11' X 11' X 11' OVEN

2008 GARMAT 3000 SERIES MANUAL SPRAY ROOM, s/n A1208E008229, w/MAPLE SYSTEMS Control, Approx. 30'L x 13'W x 9'H, 120,000 Min. BTUH Input, 1,500,000 Max. BTUH Input, Natural Gas, 7" WC Min. Input Pressure, 21" WC Max. Input Pressure, Paint Mix Room

DONALDSON TORIT ECB-7 DUST CONTROL BOOTH, s/n BEHC-30-147225

ROTO-FINISH 48" VIBRATORY TUMBLER

(4) DONALDSON TORIT ECB-1 SELF CONTAINED WORKSTATIONS, s/n IG514442-1, IG514442-2, IG514442-4, IG514442-3

FILTER 1 DFF6-6-5WOOD DOWNDRAFT TABLE, s/n 01-44-104, ALSO: (3) VIBRATORY FINISHERS



BINKS 11' X 11' X 11' OVEN



BLUE M EM-366GX OVEN



ROTO-FINISH 48" VIBRATORY TUMBLER



GARMAT 3000 SERIES MANUAL SPRAY ROOM



DONALDSON TORIT ECB-1 SELF CONTAINED WORKSTATIONS



LK G80C CMM



LK G90C CMM



DONALDSON TORIT ECB-7 DUST CONTROL BOOTH

QUALITY CONTROL EQUIPMENT

LK G80C CMM, s/n G80C/8947, w/Approx. 93" x 54" Table, RENISHAW PH10M Probe

LK G90C CMM, s/n 117017199, w/Approx. 55" x 50" Table, RENISHAW PH10M PROBE

(4) STARRETT 2000-24 ELECTRONIC HEIGHT GAUGES, s/n 17287338, 17163408, 11429717, 16293694

ALSO: LARGE ASSORTMENT OF MITUTOYO AND FOWLER DIGITAL HEIGHT GAUGES



# ROLLING STOCK, FACTORY SUPPORT & MORE



CAT GP50K 11,000 LB LPG FORKLIFT



CAT GC20 4,000 LB LPG FORKLIFT



MEC 2033ES SCISSOR LIFT

## ROLLING STOCK

CAT GP50K 11,000 LB LPG FORKLIFT, s/n AT33A50119, w/3-Stage Mast

HYSTER 80 8,000 LB LPG FORKLIFT, s/n NA, w/3-Stage Mast

TOYOTA 8FGCU30 5,000 LB LPG FORKLIFT, s/n 13327, w/3-Stage Mast

CAT GC20 4,000 LB LPG FORKLIFT, s/n 4EM05181, w/3-Stage Mast

MEC 2033ES SCISSOR LIFT, s/n 08801979



VIEW OF MISCELLANEOUS EQUIPMENT

GARDNER  
DENVER  
RNC1000A4  
COMPRESSED  
AIR DRYER



VIEW OF CABINETS



ATLAS COPCO GA132 VSD-FF 175 HP VARI-SPEED AIR COMPRESSOR

## FACTORY SUPPORT

2016 ATLAS COPCO GA132 VSD-FF 175 HP VARI-SPEED ROTARY SCREW AIR COMPRESSOR, s/n APF206852, (18,643 Hours at Time of Printing)

GARDNER DENVER EAU990 200 HP ROTARY SCREW AIR COMPRESSOR, s/n 3318283

ATLAS COPCO GAU-1109 100 HP ROTARY SCREW AIR COMPRESSOR, s/n ARP-865-731

GARDNER DENVER RNC1000A4 COMPRESSED AIR DRYER, s/n RG0B110ABB4A2NL09043, w/1,000 SCFM @ 100 PSIG

**ALSO:** GANTRY AND JIB CRANES, SHOP CARTS, TOOL CARTS, HAND TOOLS, POWER TOOLS, PNEUMATIC TOOLS, LIFT CARTS, WIRE CARTS, STOCK CARTS, SHOP CABINETS, FLAMMABLE LIQUID CABINETS, BALL BEARING MULTI-DRAWER CABINETS, PALLET JACKS, ELECTRIC WALK BEHIND PALLET JACKS, LADDERS, HOSES, POWER CABLES, SHOP FANS, SHREDDERS, DUMPING SCRAP HOPPERS, TOOL BOXES, MOTORS, BEARINGS, CLAMPS, BENCH TOP VISES, MACHINIST VISES, HEAT GUNS, HOISTS, BANDING CARTS, HOSE REELS, AND MORE

**LOCATION** 1900 E. Electric Avenue, McAlester, Oklahoma 74501

**INSPECTION** Monday, July 19, from 8:30 AM to 4:30 PM CT, by Appointment

### REMOVAL

All items must be removed no later than Friday, August 6. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, the policy must include a Worker's Compensation rider, and that certificate of insurance must be provided to the auctioneer for review and approval prior to the auction.

Rigging Note: All Buyers must use rigging companies specified by Spirit AeroSystems, Inc. A list of approved riggers can be found within the sale details on both [www.perfectionindustrial.com](http://www.perfectionindustrial.com) and [www.bidspotter.com](http://www.bidspotter.com), and will be included with all invoices.

### FOR FURTHER INFORMATION

Please contact Jennifer Reiner at +1-847-545-6374 or [jennifer@perfectionindustrial.com](mailto:jennifer@perfectionindustrial.com)

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on Major Assets**

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