

# WEBCAST AUCTION

## Ultra-Modern CNC Machining Facility

Plant  
Closed:



4730 Hammermill Road  
Tucker, Georgia 30084

**WEBCAST AUCTION: Tuesday, June 15 11:00 am EDT**

Bid Online in Real Time, No On-Site Bidding – Please call 224-927-5320 with any questions

**INSPECTION: Monday, June 14 9:00 am - 4:00 pm EDT**

**CNC Turning Centers • CNC Vertical Machining Centers • Band Saws • Lathes  
Vertical Mills • Air Compressors • Inspection Equipment • Forklift • Factory Equipment**



105 Revere Drive, Suite C  
Northbrook, Illinois 60062  
Phone: 224.927.5320  
sales@pplauctions.com





New  
2020

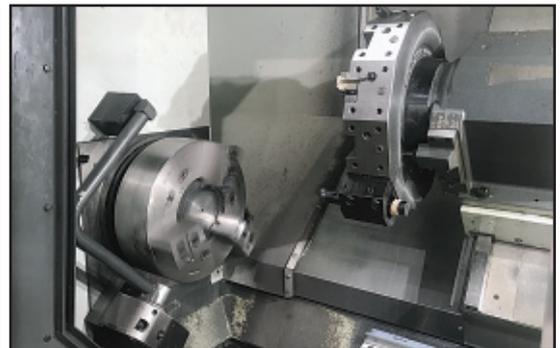
(2) Available



New  
2020



New  
2017



New  
2016

(2) Available



New  
2016

Bid June 15  
11:00am EDT



## CNC TURNING CENTERS

(2) Haas CNC Turning Centers Model DS-30Y, S/Ns 3118429 (2020), 3118430 (2020),  
10" Hydraulic Chuck, 3" Bore, 4500 RPM Main Spindle, 4800 RPM Secondary Spindle, 4000 RPM Live Tooling with C-Axis,  
Tool Eye, 12 Station BMT 65 Turret, Tailstock, Coolant, Chip Conveyor

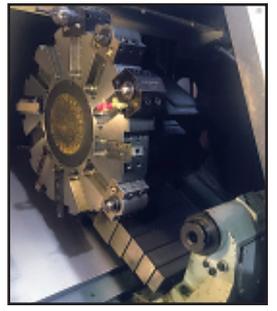
Haas CNC Turning Center Model ST45, S/N 3108533 (2017),  
18" 3-Jaw Chuck, 6-1/2" Spindle Bore, 1400 RPM, 40 HP, 12 Station Tool Turret, 17" X, 44" Z,  
Tool Eye, Programmable Tailstock, Chip Conveyor, Coolant (Haas factory calibration 04/2021)

(2) DMG-Mori Ecoturn CNC Turning Centers Model 450 V1, S/Ns ET450151206 (2016), ET450150910 (2016),  
10" Hydraulic Chuck, 4000 RPM, 2.6" Max. Bar Capacity, 15.7" Max. Turning Diameter, 23.64" Max. Turning Length, 10.54" X, 23.64" Z,  
12 Station Turret, Tool Eye, Tailstock, Chip Conveyor, Parts Catcher, Chip Blaster High Pressure Coolant, DMG-Mori Control,  
Machine ET450150910 with LNS 2-1/2" Dia. x 29" Magazine Bar Feeder Model SL65-S, S/N 29081801 (2013)





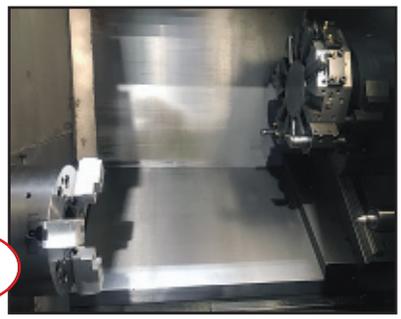
New 2013



New 2014



New 2012



### CNC TURNING CENTERS (continued)

**Mori Seiki CNC Turning Center Model Duraturn 2050**, S/N DT205130402 (2013), 16" Swing x 20" Centers, 10" Chuck, 2" Bore, 4000 RPM, Collet, 12 Station Turret, Programmable Tailstock, Chip Conveyor, with LNS 1-3/4" Dia. x 29" Long Magazine Bar Feeder Model Alpha SL65-S

**Haas CNC Turning Center Model ST-25**, S/N 3100810 (2014), 10" Chuck, 3" Bar Capacity, 21" x 22.5", 8.4" X, 22.5" Z, 3400 RPM, 30 HP, 3.5" Spindle Bore, 12 Station Turret, Coolant, Chip Conveyor, Haas Control, with Haas 3-1/2" Dia. x 48" Long Servo Bar Feeder 300, Bar 60A, S/N 94096 (2013)

**Haas CNC Turning Center Model ST-30**, S/N 3093733 (2012), 12" Chuck, 4" Bar Capacity, 21" x 32.5", 9.4" X, 32.5" Z, 3400 RPM, 30 HP, 3.5" Spindle Bore, 12 Station Turret, Programmable Tailstock, Chip Blaster High Pressure Coolant, Chip Conveyor, Haas Control

**Large Assortment Collets & Tooling**



## WEBCAST AUCTION: June 15 11:00am EDT



### CNC VERTICAL MACHINING CENTERS

**Haas CNC Vertical Machining Center Model VF6-50, S/N 1120157 (2015),**  
28" x 64" Work Table, 64" X, 32" Y, 30" Z, 7500 RPM, 30 HP, 50 Taper Spindle, 30 Position Tool Changer, 2-Speed Gear Box, Coolant, Haas Control

**(2) Haas CNC Vertical Machining Centers Model VF3YT, S/Ns 1127554 (2015), 1098696 (2012),**  
24" x 54" Work Table, 40" X, 26" Y, 25" Z, 8100 RPM, 30 HP, 40 Taper Spindle, 20 Position Carousel Tool Changer, Coolant, Haas Control, Machine 1098696 with 4th Axis

**Haas CNC Vertical Machining Center Model VF2, S/N 1127553 (2015),**  
14" x 36" Work Table, 30" X, 16" Y, 20" Z, 8100 RPM, 30 HP, 40 Taper Spindle, 20 Position Carousel Tool Changer, Coolant, Haas Control

**DMG-Mori DuraVertical CNC Vertical Machining Center Model 1035 ECO, S/N 61030060064 (2011),**  
47" x 22" Work Table, 47" X, 22" Y, 24" Z, 15.3 HP, 40 Taper Spindle, 30 Position ATC, Coolant, Chip Conveyor

**Large Assortment Cat 50 & Cat 40 Tool Holders, Tooling, Machine Vises**



New 2012

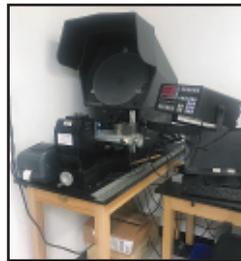


New 2015



(2) Available

New 2015



### BAND SAWS • ENGINE LATHES • VERTICAL MILLS • AIR COMPRESSORS

Cosen Automatic Horizontal Band Saw Model AH-320H, S/N H1012553 (2012), 12.6" Round & Square Capacity, 12.6" x 15" Rectangle Capacity, Coolant, Roller Feed Table

Baileigh 20" Vertical Band Saw Model BSV-20VS, S/N V501905, 20" x 20" Work Table, Blade Welder

South Bend 16" x 60" Geared Head Engine Lathe Model SBL440, S/N 17292, 12" 3-Jaw Chuck, 2" Bore, Carriage with Cross Slide, Tailstock, Pan Bed

Jet 13" x 40" Geared Head Engine Lathe Model GH-1340-3, S/N 1204W2948W, 6" 3-Jaw Chuck, 1-3/4" Bore, Carriage with Cross Slide, Tailstock, Coolant, Pan Bed

Bridgeport 1-1/2 HP Variable Speed Vertical Mill, S/N 181098, 9" x 48" Power Feed Work Table, 2-Axis Digital Readout

Jet 1-1/2 HP Variable Speed Vertical Mill Model JTM-4VS, S/N 12081352, 9" x 50" Work Table, Digital Readout

(2) Atlas Copco 10 HP Tank Mounted Rotary Air Compressors Model GX7P-EL, S/Ns CA1876339 (2015), CA1572195 (2015)

Ingersoll Rand Refrigerated Air Dryer Model D300IN, 176 CFM, R407C Refrigerant

### INSPECTION EQUIPMENT • FORKLIFT • MISCELLANEOUS EQUIPMENT

Mitutoyo 7106 Crysta-Apex S Coordinate Measuring Machine, S/N 6923122 (2015), 60" x 40" Table, 27" X, 39" Y, 24" Z, Renishaw PH 10MQ, with Computer

Suburban Tool Quadra-Chek 2000 Optical Comparator • Starrett Surface Plate (certified 04/2020)

Mitutoyo Hardness Tester Model HR-400 • Assorted Thread & Ring Gauges • Assorted Mitutoyo Gauges & Inspection Equipment

Toyota 4500 lb. LP Forklift Model 8FGCU25, S/N 41807, Solid Tires, Overhead Guard, 189" Lift of 3-Stage Mast, Side Shift, Forks, 1695 hours

Miller 160 Amp MIG Welder Model Millermatic 212, S/N MC401808N, 60% Duty Cycle

Miller 300 Amp MIG Welder Model Millermatic 350P, S/N MF313020N, 60% Duty Cycle

Miller 200 Amp TIG Welder Model Syncrowave 200, S/N MC410077L, 100% Duty Cycle

Dynamo 50 Ton Hydraulic Shop Press, 28-1/2" Between Housings • Dynamo 45 Ton Hydraulic Shop Press, 32" Between Housings

Atlas Reach-in Blast Cabinet Model SBC 350, 27" Wide x 24" Deep x 20" High • Ridgid Floor Drill Model DP 15501, S/N AM073574190

Bodor Laser Engraver • Acer Surface Grinder

Factory Equipment: Clamps, Tool Boxes, Bench Grinders, (2) Gorbel Jib Cranes, Work Benches, Hand Tools, Tooling, Storage Racks & Cabinets





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[www.pplauctions.com](http://www.pplauctions.com)

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Tucker, Georgia 30084

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**INSPECTION: Monday, June 14 9:00 am - 4:00pm EDT**

## ULTRA - MODERN CNC MACHINING FACILITY



INDUSTRIAL  
AUCTIONEERS  
ASSOCIATION



Machinery Dealers  
National Association

**ATTENTION: PLANT MANAGER  
OR MACHINERY BUYER**

## WEBCAST AUCTION ALL TECH Industrial, LLC

**WEBCAST AUCTION: Tues. June 15 11 am EDT**

**INSPECTION: Monday, June 14 9:00 am - 4:00pm EDT**

### Auction Terms & Conditions

**REGISTRATION & BIDDING:** Everything will be sold to the highest bidders for cash, in accordance with the auctioneer's normal "Terms of Sale", which are available at the site or by request at 224-927-5320. All bids are in US dollars. An 18% Buyer's Premium will be added to online bids.

**Your bid is a contract:** Place a bid only if you're serious about buying the item. If you are the high bidder, you will enter into a legally binding contract with PPL Auction.

**PAYMENT:** All successful Bidders agree to make full payment to PPL Auction at the conclusion of the sale. Only Bank Wire Transfer, Bank Check or Cashier's Check payable to PPL Auction will be accepted. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. If you are using a wire transfer your bank may wire the funds the day after the sale. All sales are subject to sales and/or local taxes unless a signed exemption form is presented at the time of the purchase. Payment will be made in US dollars only.

**VERIFY DESCRIPTIONS:** Note: Although all information has been obtained from sources deemed reliable, the auctioneer and seller make no warranty or guarantee, expressed or implied, as to the accuracy of the information contained in the auction brochure, lot catalog or sale web pages.

Buyer agrees to accept assets purchased per standard auction terms, "AS IS, WHERE IS, WITH ALL FAULTS" WITHOUT ANY REPRESENTATION OR WARRANTY BY PPL AUCTION OR ANY OTHER PERSON. THERE ARE NO EXPRESSED OR IMPLIED REPRESENTATIONS OR WARRANTIES WITH RESPECT TO THE ASSETS INCLUDING, WITHOUT LIMITATION, ANY REPRESENTATION OR WARRANTY REGARDING THE MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

**REMOVAL & RIGGING:** Removal and Rigging is the responsibility of the buyer. Anyone, either a buyer or a rigger, who uses a powered vehicle to remove anything from the auction site, will be required to present a certificate of insurance. Removal may begin when the auction has completed and payment in full has been made.

**ISSUANCE OF TITLE:** Titles relative to titled assets purchased will be mailed to the purchaser's address on file after payment is received and cleared.

All invoices must be paid in full at end of auction. Any merchandise not paid for at this time will be considered abandoned and may be resold by auctioneer, any loss incurred in the resale to be borne by the original buyer.

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