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Injection Molding, Thermoforming, Printing & Packaging

JK Manufacturing

520 Dresden St., Kalkaska, MI 49646

alpha
international, inc.

6738 6th St. SW, Cedar Rapids, IA 52404

BID ONLINE: Wednesday, July 21 thru Wednesday, July 28

INSPECTION: Tuesday, July 27

9:00 am - 4:00 pm

Injection Molding Equipment • Thermoformers • Wire Straightener/Cut-offs
Packaging Equipment • Die Cutter • Screen Printing Equipment • Printing Equipment
Hot Stampers • Pad Printer • Filling Machines • Sonic Welders • Paint Equipment
Chiller • Air Compressors • Baler • Laminating Machine • Toolroom Equipment
Material Handling Equipment • Pallet Rack • Plant Support Equipment • MORE!



**1000 Ton
Injection Molder**



(12) Injection Molders



Shuster Wire Straightener



(9) Shrink Wrappers



(11) Blister Packagers



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**1000 Ton
Injection Molder**



**(2) 400 Ton
Injection Molders**



**375 Ton
Injection Molder**

INJECTION MOLDING EQUIPMENT

UBE Plastic Injection Molding Machine Model UM1000, S/N 83615 (1999),
1000 Ton Toggle Clamp, 185 oz. Shot Size, 50" x 50" Distance Between Tie Bars, 19.75" Min. Mold Height, 47-1/4" Max. Mold Height, 102" Daylight, Core Pull Capable, UBE Analog Controls, Hummax Touch Panel Control, Material Hopper with Vacuum Loader, Ranger RT-70053 Robot Mounted to Top of Platen, Approx. 96" X - 48" Y - 96" Z Travels, Pendant Control, S/N R-11167

Cincinnati Milacron Plastic Injection Molding Machine Model VT-440/41, S/N 4039A61-92-60 (1992),
440 Ton Toggle Clamp, 41 oz. Shot Size, 28.9" x 28.9" Distance Between Tie Bars, 10.75" Min. Mold Height, 27.5" Max. Mold Height, 53.15" Daylight, Core Pull Capable, Analog Controls, Material Hopper

Cincinnati Milacron Plastic Injection Molding Machine Model MT, S/N 4005S48/74-8,
400 Ton, 48 oz., 32.5" x 33.5" Distance Between Tie Bars, 48" x 48" Platen Size, Allen Bradley Touch PLC, Gamma Flux Manual Controller, Premier Prorate Controller, 8035 hours indicated *(located in Iowa)*

Cincinnati Milacron Plastic Injection Molding Machine, S/N 4005S48/77-10,
400 Ton, 48 oz., 32.5" x 33.5" Distance Between Tie Bars, 48" x 48" Platen Size, C.M. Controls, Feed Hopper, 22,323 hours indicated *(located in Iowa)*

Cincinnati Milacron Plastic Injection Molding Machine Model 375/48, S/N 4003A21-83-9 (1983),
375 Ton Hydraulic Clamp, 48 oz. Shot Size, 26" x 26" Distance Between Tie Bars, 8" Min. Mold Height, 32" Max. Mold Height, 40" Daylight, Core Pull Capable, Analog Controls, Material Hopper

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INJECTION MOLDING EQUIPMENT (continued)

Cincinnati Milacron Plastic Injection Molding Machine Model 375/32, S/N 4003A41-86-2 (1985),
375 Ton Hydraulic Clamp, 32 oz. Shot Size, 26" x 26" Distance Between Tie Bars, 8" Min. Mold Height, 32" Max. Mold Height,
40" Daylight, Core Pull Capable, Analog Controls, Material Hopper

Cincinnati Milacron Plastic Injection Molding Machine Model VT300/29, S/N 4038A21-87-10 (1987),
300 Ton Toggle Clamp, 29 oz. Shot Size, 25" x 24.6" Distance Between Tie Bars, 7.9" Min. Mold Height, 25.2" Max. Mold Height,
48" Daylight, Core Pull Capable, Camac VLC Controls, Material Hopper

Cincinnati Milacron Plastic Injection Molding Machine Model VT300/29, S/N 4038A21-86-2 (1986),
300 Ton Toggle Clamp, 29 oz. Shot Size, 25.2" x 24.6" Distance Between Tie Bars, 7.9" Min. Mold Height, 25" Max. Mold Height,
48" Daylight, Not Core Pull Capable, Camac VLC Controls, Material Hopper

Cincinnati Milacron Plastic Injection Molding Machine Model 250/20, S/N 4082A21-80-23 (1980),
250 Ton Hydraulic Clamp, 20 oz. Shot Size, 27" x 27" Distance Between Tie Bars, 6" Min. Mold Height, 27" Max. Mold Height,
35" Daylight, Core Pull Capable, Analog Controls, Hopper with Vacuum Loader

Van Dorn Plastic Injection Molding Machine Model 150-RS-SF, S/N 150-RS-SF-511,
150 Ton, 16" x 14" Between Tie Bars, 24" x 24" Platens, Controls, Feed Hopper (*located in Iowa*)



(2) 80,000 lb.
Material Silos

INJECTION MOLDING EQUIPMENT (continued)

Cincinnati Milacron Plastic Injection Molding Machine Model VE-110/7, S/N W11A0297003 (1998), 110 Ton Toggle Clamp, 7 oz. Shot Size, 17" x 17" Distance Between Tie Bars, 5.91" Min. Mold Height, 18.7" Max. Mold Height, 32.48" Daylight, Not Core Pull Capable, Touch Panel Control, Material Hopper, 18" x 60" Parts Discharge Conveyor

Cincinnati Milacron Plastic Injection Molding Machine Model T-75/4, S/N 4050-A21-82-23 (1982), 75 Ton Toggle Clamp, 4 oz. Shot Size, 16" x 13.6" Distance Between Tie Bars, 4" Min. Mold Height, Approx. 17" Max. Mold Height, Not Core Pull Capable, Analog Controls, Material Hopper, 24" x 60" Parts Discharge Conveyor

(3) IMS Portable Plastic Granulators Model LP-187, S/Ns LP1870330, LP1870325, LP187MH0524, 12" x 17" Front Side Opening, 15 HP Electric Motor Gear Box Driven, Bottom Discharge

IMS Portable Plastic Granulator Model LP-187-MH, S/N LP1870368MH, 10" x 15" Front Side Opening, 15 HP Electric Motor Gear Box Driven, Bottom Discharge

(3) 15 HP Portable Plastic Granulators (located in Iowa)

Rapid Portable Plastic Granulator Model 611SR, S/N 240-544 (1995), 7" x 10-1/2" Top Side Opening, Approx. 7.5 HP Electric Motor Belt Driven, Bottom Discharge

Rapid Portable Plastic Granulator Model 69SR, S/N 250-140 (1993), 7" x 8" Top Side Opening, Approx. 5 HP, Bottom Discharge

Conair Portable Material Dryer Model D-60, S/N 6D0793, 22" x 36" x 58" Overall Size, Top Side Exhaust, Full Enclosure, Analog Controls, 200 lb. Gravity Bottom Hopper Mounted on Elevated Welded Steel Frame Table

IMS Drum Tumbler Model TBD0255, S/N LB20227, Dual Pedestal Mounted Tumbler Cages, Analog Controls

(2) Imperial Industries Bulk Material Silos, 80,000 lb. Capacity, 10' Dia. x 36' Upright Welded Steel Silo with Gravity Bottom Discharge, Top Side Filled, 6" Discharge Auger

Misc. Equipment including: Manifold Controller, Vacuum Loaders, Hot Spine Controller, Molding Department Accessories

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**July 21
thru
July 28**



THERMOFORMERS • WIRE STRAIGHTENER/CUT-OFFS

Zed Industries In-Line Thermoform Machine Model 300-50, S/N 689M2047, 36" x 60" Infrared Film Heater Mounted on Shuttle, 20" x 25" Up Acting Vacuum Table Station, Down Acting Trim Station, End Discharge, Digital Readout Temperature Control, Analog Controls, Film Roll Rack, Remote Vacuum Pump, 27" Film Width

Atlas Machine Corporation In-Line Thermoform Machine Model Z-21, S/N 11062, 32" x 40" Infrared Film Heater, Mounted on Shuttle, 19.88" x 24.50" Up Acting Vacuum Table Station, Side Discharge, Analog Controls, Film Roll Rack, 27" Max. Film Width

Shuster Wire Straightening/Cut-off Machine Model 3AV, S/N 12354, 1/2" Max. Dia., 14' Max. Length, Adj. End Stops, 60" Dia. Wire Coil Feeder

Shuster Wire Cut-off Machine Model 1V18, S/N 1V18-110-62, 1/8" Max. Dia. Straightening Rolls, Positive Stop, 36" Dia. Wire Coil Feeder

PACKAGING EQUIPMENT

System Packaging Form Fill/Seal Machine Model M-1200, S/N 1206-9050-1090, Top Side Fill Hopper, Web Fed Film, DRO Temperature Controls

APS Portable Automatic Bagging Machine Model H-100, Top Side Fill, Web Fed Film, Analog Control, P-100 Imprinter, Mounted on Cast Base

Automatic Packaging Systems (APS) Bench Top Automatic Bagging Machine Model HB-55, S/N HB55-466-169, Web Fed, Shrink Chamber

Hayes Machinery Portable Cartonng Machine Model CM100-05, S/N 8230, Carton Magazine Feeder, 30' Long Carton Staging Conveyor, 12" x 16' Operator Staging Table, Hot Glue Stations, Carton Closing Fences, Welded Steel Frame

Zed Industries Portable Incline Blister Packaging Machine Model 15-111, S/N 68ZM1190,

18" x 21" Main Feed Belt w/Part Nests, Magazine Auto Feeder, Down Acting Ram, Seal Station, End Discharge, Welded Steel Frame, Analog Controls

(2) Alloyd Rotary Blister Packaging Machines Model 6S-C1016, S/Ns 91-115 (1991), 92-123 (1992),

60" Rotary Table, Down Acting Ram, Pre-Heat Station, Post Cooling Station, Digital Readout Temperature Control, Analog Control

(2) Alloyd Shuttle Blister Packaging Machines Model 2SC1428, S/Ns 93059, N/A,

(2) 14" x 28" Shuttle Stations, Down Acting Ram, Side Load/Unload, Analog Controls

(4) Alloyd Rotary Blister Packaging Machines Model 6S-CBE, S/Ns 70-97, 70-99, 78-118, 78-8, 56" Dia. Rotary Table, Down Acting Ram, Pre-Heat & Post Cooling Stations, Digital Readout Temperature Control, Analog Controls, Free Standing Welded Steel Frame

(2) Clearco Shuttle Blister Packaging Machines, (2) 15" x 31-1/2" Shuttle Stations, Down Acting Ram, Side Load Run Load, Analog Controls

(2) Durable Packaging Corporation Carton Sealers Model RM-32A, S/Ns 031087, 032394,

22" x 22" Max. Carton Size, Side Belt Feeders, Top & Bottom Tap Dispensers

Little David Carton Sealer Model B, 22" x 22" Max. Carton Size, Deck Belt Feed, Top Side Tape Dispensers

Great Lakes Corporation Shrink Wrap Machine Model 8428, S/N 1303, 23" x 36" Belt Fed, Analog Controls, L-Bar Type, Film Rack

(2) Shanklin Model A-27-A & (2) Weldotron Model 5202A Shrink Wrappers, S/Ns A9177 (1991), A9416, BH59352, GS96652,

18" x 40" Belt Fed Tunnel, Allen Bradley PLC, L-Bar Type, Wrap Table, Film Tray

Weldotron Shrink Tunnel Model 7222A, S/N K052672, 13" x 20" x 46" Tunnel, Pass-Thru Conveyor, Analog Controls

(3) Shanklin Portable Shrink Tunnels Model T-7XL, S/Ns T-76176 (1976), T-78127 (1978), T-92355 (1993),

8" x 22" x 42" Tunnel, 15" Chain Link Conveyor, Analog Controls, Welded Steel Frame

Lantech Pallet Stretch Wrapper Model Q300, S/N QM00G843, 60" Dia. Floor Mounted Rotary Table, 10' High Column, Touch Panel Controls

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DIE CUTTER • SCREEN PRINTING EQUIPMENT

Am-Pak Die Cutting Machine Model R33404 Rotomatic, S/N 2112790135,

36" x 44" Platen, Traveling Roll Provides Down Pressure Cutting Material Placed on Steel Rule Die, Palm Buttons, Analog Controls

American Screen Print Screen Printer Model Cameo 32X36, S/N 15202-1, 32" x 33" Vacuum Table, Overhead Tilt Press Arm, Free Standing Unit

Precision Screen Machine Inc. Screen Print Dryer Model WJ48-1910H, S/N 4274, 48" Fabric Mesh Belt, 6" x 48" x 120" Tunnel, Side Exhaust

PRINTING EQUIPMENT • HOT STAMPERS • PAD PRINTER

Harris Intertype Corporation 2-Color Offset Printing Press Model L125C, S/N 10588,

Magazine Loaded with Auto Sheet Feeder, 24" Max. Width, Collator, Pay-off Tray

R. Hoe Company 2-Color Offset Printing Press, S/N 6770, 25" x 36" Max. Size, Magazine Loaded with Auto Sheet Feeder, Pay-off Tray

Harris Seybold Company Precision Mechanical Paper Shear, S/N 15320, 64" Blade with Squaring Table, Back Gauge, Foot Pedal

MBO Folder Model B18-1-18/4-P, S/N M05-197,

Magazine Loaded, 18" Max. Width, 4-Fold Capable, Discharged 90° into MBO B18-2-18/4 Folder with Collator Attachment A46-DC

Baumfolder Lord Folder Model 23N, S/N 30281, 16" x 18" Capacity, Magazine Loader w/Sheet Feeder, (4) Folds, Side Discharge to Pay-off Tray

Lassco Wizer Spinnit 3-Spindle Paper Drill

(2) Kensol Hot Stamp Machines Model K412C, S/Ns 254, 231, 14" x 60" Belt, Heated Drum, Web Fed Foil, DRO Temp Controls, Welded Steel Frame

Kensol Hot Stamp Machine Model K157, S/N TPTC-26-QA,

C-Frame Type, 16" x 24" Table, 12" x 20" Down Acting Top Platen, Web Fed Foil, Palm Buttons, Analog Controls, Pneumatic Activation

Acromark Hot Stamp Machine, C-Frame, 9-1/2" x 17" Base, Down Acting Ram w/Adj. Height, Web Fed Foil, Bench Top Unit, Analog Controls

Easy Print Pad Printer Model 54-S, S/N YZ4498,

C-Frame, 11" x 20" Table, 5" x 20" 4-Station Ram, Down Acting, Touch Panel Control, Pneumatic Activation, Foot Pedal Activated

FILLING MACHINES • SONIC WELDERS

(2) Tridyne Scale Feeder Units Models 6506 & 6506-A, S/Ns 1469, 1516, Top Side Mounted Vibratory Gravity Bottom Feed Hopper, Scale Cell with Dump Chute, Analog Controls, Welded Steel Frame, Mounted on 4-Wheel Cart

Branson Bench Top Sonic Welder Model 8700, S/N WW40420B, Single Upright Horn, Down Acting Ram, Power Unit, with Bench

Branson Bench Top Sonic Welder Model 8600, S/N WU1010285, 1400 Watt, C-Frame, Down Acting Single Horn, Analog Control, with Bench

PAINT EQUIPMENT

Cowles Paint Mixer/Dissolver Model 520-VHV, S/N LA-943 (1968), 520 Gallon Open Top Mixing Tank, 25 HP Electric Motor Gear Box Driven Mixing Head, Bottom Discharge, Pneumatic Pump, Catwalk

Cowles Paint Mixer/Dissolver Model 520-VHV, S/N LA-1138 (1972), 100 Gallon Open Top Mixing Tank, 25 HP Electric Motor Gear Box Driven Mixing Head, Bottom Discharge, Pneumatic Pump, Welded Steel Frame

Cowles Paint Mixer/Dissolver Model 510-VHV, S/N 510C405, 50 Gallon Open Top Mixing Tank, 10 HP Electric Motor Gear Box Driven Mixing Head, Bottom Discharge, Pneumatic Pump, Welded Steel Frame

Red Head Paint Mixer/Dissolver, S/N 72-1252-6 (1972), 50 Gallon Open Top Mixing Tank, 7.5 HP Electric Motor Gear Box Driven Mixing Head, Bottom Discharge, Pneumatic Pump, Welded Steel Frame

Paint Mixer/Dissolver, 1/2 HP Electric Motor Belt Driven, Pedestal Mounted Mixer, Adj. Height (for 5-gallon buckets)

(2) Dale Products Paint Filling Machines, 6-Color, Container Load Station, Fill Station, Continuous Chain Conveyor with Container Nests, Top Side Paint Pot Loaded Deck, 12 Ton Electric Chain Hoist, Catwalk with Stairs, Pump System, Side Discharge, Welded Steel Frame (#1, #2)

Finger Paint Filling Machine,

4-Color, Container Load Station, Fill Station, Continuous Chain Conveyor with Container Nest, Enclosed Paint Pump Station (disassembled)



CHILLER • AIR COMPRESSORS

(2) Delta 550 Gallon Plastic Cooling Tower Tanks, Approx. 100 Ton Compressor Unit, Tanks Mounted on Elevated Platform Outside Building

Ingersoll Rand 50 HP Skid Mounted Air Compressor Model H500BKV, S/N 40T59513 (1978), 3-Stage, 110 Gallon Surge Tank, Heat Exchanger

Gardner Denver 40 HP Skid Mounted Rotary Screw Air Compressor Model ESHA, S/N 62134 (1973),

Analog Controls, 1000 Gallon Riveted Surge Tank, with Pneumatech AD-500 Air Dryer, S/N 9205-T111132-49061, Oil/Water Separator

Speedaire 10 HP Horizontal Tank Mounted Air Compressor Model 1Z786 (1964), 2-Stage, 80 Gallon Tank



BALER • LAMINATING MACHINE

Philadelphia Tram Rail Co. Baler, S/N 79K-622-7-L (1996), 30" x 48" x 60" Swing-out Front Door, Down Acting, Self Contained Hydraulic System
 Samuel Perry Laminating Machine, S/N 592, 52" Wide, (11) Heated Roll Stations, Overhead Web Fed Coating Trough, Roll Rack, Discharge Table

TOOLROOM EQUIPMENT • MATERIAL HANDLING EQUIPMENT • PALLET RACK

Bridgeport 2 HP Vertical Milling Machine, S/N 264710 (1994),
 50 to 2400 RPM, 9" x 48" T-Slot Power Feed Table, SWI Proto Trak MX3 Digital Readout CNC Control, Set-up Gear
 Cincinnati Bickford 9" Column x 3' Arm Radial Arm Drill, 75 to 1500 RPM, Power Downfeed, Single Foot, 18" x 20" x 22" T-Slot Table
 Roll-In Vertical Band Saw Model EF, S/N 92204-EF, 8" Throat, 8" Cut Depth, 18" x 30-1/2" Sliding Table
 Boyar Schultz 6" x 12" Horizontal Surface Grinder Model 612 Deluxe, S/N 13020, 3400 RPM, 5" x 10" Magnetic Chuck, Dust Collector
 Porter Cable 30" Single-Spindle Drill Press Model PCB8660DP, S/N 02879 (2011), 300 to 3100 RPM, 13" x 13" Adjustable Height Table
 Buffalo 26" Single-Spindle Drill Press Model FDM-58-5S, S/N 3174, 1/2 HP, 13" Dia. Adjustable Height Table
 Clarke 26" Single-Spindle Drill Press Model BT1001A, S/N 02G4, 11-1/2" Dia. Adjustable Height Table, 4" Vise
 Jet 26" Single-Spindle Bench Top Drill Press Model 13R, S/N 60166, 500 to 2600 RPM, 9" x 9-1/2" Adjustable Height Tilt Table, with Bench
 White 15,000 lb. LP Forklift Model TL15, S/N A150 (1988), Solid Tires, Overhead Guard, Approx. 160" Lift of 2-Stage Mast, Side Shift, 48" Forks
 Hyster 8250 lb. LP Forklift Model S80EBCS, S/N C004009593H (1987), Solid Tires, Overhead Guard, 194" Lift of 3-Stage Mast, 48" Forks
 Nissan 5000 lb. LP Forklift Model KCPH02A25PV, S/N 904140 (1994), Solid Tires, Overhead Guard, 187" Lift of 3-Stage Mast, Side Shift, 42" Forks
 Yale 5000 lb. Electric Forklift Model ERC050, S/N N481213 (1990), Solid Tires, OH Guard, 188" Lift of 3-Stage Mast, Side Shift, 42" Forks, Charger
 Clark 4850 lb. LP Forklift Model GCS30I, S/N G1381-0090-7206 (1989), Solid Tires, OH Guard, 188" Lift of 3-Stage Mast, Side Shift, 42" Forks
 Nissan 4700 lb. LP Forklift Model CPH02A25PV, S/N CPH02P920096 (1991), Solid Tires, OH Guard, 188" Lift of 3-Stage Mast, Side Shift, 42" Forks
 Nissan 4400 lb. LP Forklift Model KCPH02A20PV, S/N 902642 (1994), Solid Tires, OH Guard, 187" Lift of 3-Stage Mast, Side Shift, 42" Forks
 (2) Toyota 2640 lb. Electric Forklifts Model 2FBCA15, S/Ns 11572, 13236, Solid Tires, OH Guard, 167" Lift of 3-Stage Mast, Side Shift, Charger
 Clark 2600 lb. Electric Forklift Model TMG15, S/N TMG248-0094-7488, Solid Tires, OH Guard, 188" Lift of 3-Stage Mast, Side Shift, 42" Forks
 Grand Traverse 3 Ton x 18' Span Single-Beam Top Riding Underslung Bridge Crane,
 3 Ton Yale Electric Chain Hoist with 4-Way Pendant, Free Standing 12' x 165' I-Beam Structure with Top Side Mounted Rails
 Approx. 640 Linear Feet of Hytrol Power Roller Conveyor, 18" to 21" Channel Frame, Various Lengths, Elevated Adj. Height Welded Steel Legs
 Pallet Rack including: (84) Space Rack 42" x 12' End Frames, (260) Space Rack 8' Beams, (4) Space Rack 36" x 7' End Frames,
 (2) Space Rack 42" x 8'6" End Frames, (12) 36" x 16' End Frames, (121) 7'9" Beams Also: (3) 12' x 36" x 84" Steel Shelving Units

MISCELLANEOUS EQUIPMENT • PLANT SUPPORT EQUIPMENT

Application Engineering Chiller Model S-160, S/N 86M153, 16 Ton, Circulation Pumps, Partial Enclosure, Heat Exchanger, Skid Mounted
 Embossing Press, (2) 16" Dia. x 32" Rolls, Mounted on Upright Stand, Electric Motor Gear Box Driven, Adjustable Thickness
 Greenwood & Batley Ltd./ Leeds Mechanical Swaging Machine, S/N 313, Magazine Loaded, Semi-Automatic Operable, Pay-off Tray
 Milford Rivet Machine Model 313-3, S/N 733,
 Set-up for 583X 1-1/16" Pivot, 586-16 Jaws, 9B-337 Roll Set, 313-DL-9 Drive Set, Electric Motor Gear Box Driven Mechanical Driven, C-Frame
 Torit Donaldson Dust Collector Model VS1500, S/N 16091451, 1500 CFM, 5 HP Blower, Bottom Discharge Baghouse, Full Enclosure
 Plant Support Equipment including: Ladders, Double End Grinders, Torch Set, Safety Stairs, Benches, Heavy Duty Die Tables, Power Tools,
 Electric Hoists, Inspection Equipment, Punch Set, Gear Puller, Gaylord Box Tippers, Pallet Jacks, Scales, etc.

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