

WEBCAST AUCTION

Modern Precision CNC Mold & Die Manufacturer

Owner
Retiring:

ACOMTECH MOLD, INC.

39W433 Highland Avenue
Elgin, Illinois 60123

WEBCAST AUCTION: Tuesday, December 14 10:00am CST

Bid Online in Real Time, No On-Site Bidding – Please call 224-927-5320 with any questions

INSPECTION: Monday, December 13

9:00am - 4:00pm CST

**CNC High Speed Machining Centers & Mill • CNC Vertical Machining Centers
CNC Wire EDM Machines • EDM Drill • CNC Sinker EDM Machines
CNC Surface Grinders • Surface Grinders • Vertical Mills • Laser Marker
Coordinate Measuring Machine • Jig Grinder • Vertical Band Saw • Lathe
Horizontal Boring Mill • Hone • Air Compressors • Cranes • Material Lifts
Inspection Equipment • Factory Equipment • Office Furniture • MORE!**



BID ONLINE ONLY
BidSpotter



105 Revere Drive, Suite C
Northbrook, Illinois 60062
224.927.5320 • sales@pplauctions.com
www.pplauctions.com



**Rego-Fix PowRGrip
Bench Top
Hydraulic Tool Setter
Model PGU-9500,
S/N 6740318 (2018)**

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CNC HIGH SPEED MACHINING CENTERS & MILL

GF Machining Solutions Mikron High Speed CNC Machining Center Model Mill P 900, S/N 107.101.20.0074 (2019), 15.75" x 15.75" Table, 35.4" X-Axis, 23.6" Y-Axis, 17.71" Z-Axis, 20,000 RPM Step-Tec Spindle, HSK-A63 Tooling, 20 Position ATC, Hexagon Probe, Hexagon Laser Tool Setter, Coolant, Oil Mist Spray System, Air Through Spindle, Mist Extractor, Chip Conveyor, Habor Chiller, Transformer

GF Machining Solutions Mikron High Speed CNC Machining Center Model Mill S500, S/N 107.110.00.0040 (2015, Installed New 2018), 23" x 18" Table, 19.5" X-Axis, 17.75" Y-Axis, 14.125" Z-Axis, Heidenhain ITNC530 CNC Control, 42,000 RPM Step-Tec Spindle, HSK-E40 Tooling, 68 Position ATC, Hexagon Probe, Blum Laser Tool Setter, Coolant, Oil Mist Spray System, Extor Dust Collector (Graphite), Mist Extractor, Habor S/C Chiller, Transformer

Mikron High Speed CNC Mill Model HSM 300 Graphite Master, S/N 107.07.00.033 (2006), 16.1" x 12.8" Table, 15" X-Axis, 15.3" Y-Axis, 10" Z-Axis, 30,000 RPM HSK-E40 Spindle, 27 Position ATC, Heidenhain ITNC530 CNC Control, Blum Laser Tool Setter, Extor 600SM Dust Collector, Habor Chiller, Transformer



CNC VERTICAL MACHINING CENTERS

Mazak CNC Vertical Machining Center Model Nexus 510C-II, S/N 217585 (2009),
51" x 21" Table, 41" X-Axis, 20" Y-Axis, 23" Z-Axis, 30 Position ATC, Cat 40 Taper, 12,000 RPM,
Mazatrol Matrix Nexus CNC Control with Mazak Voice Adviser, Renishaw Touch Probe & Tool Setter,
Flood Coolant, Through Spindle Coolant, Transformer

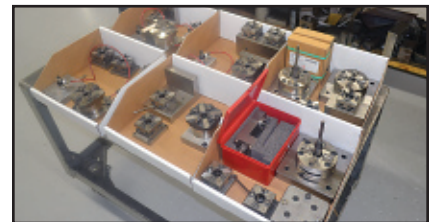
Mazak CNC Vertical Machining Center Model Nexus 510C-II, S/N 197814 (2007),
21" x 51" Table, 41" X-Axis, 20" Y-Axis, 23" Z-Axis, 30 Position ATC, Cat 40 Taper, 12,000 RPM, Coolant,
Mazatrol Matrix Nexus CNC Control with Mazak Voice Adviser, Renishaw Touch Probe & Tool Setter, 213 PSI Coolant System

Mazak CNC Vertical Machining Center Model Nexus 510C/50-II, S/N 215330 (2009),
51" x 21" Table, 41" X-Axis, 20" Y-Axis, 23" Z-Axis, 24 Position ATC, Cat 50 Taper, 6000 RPM,
Mazatrol Matrix Nexus CNC Control with Mazak Voice Adviser, Renishaw Touch Probe & Tool Setter,
Chip Conveyor, Flood Coolant, Through Spindle Coolant, Transformer

Mazak CNC Vertical Machining Center Model FJV35/60, S/N 127454 (1997),
29.5" x 68.5" Table, 59" X-Axis, 31.5" Y-Axis, 31" Z-Axis, 40 Position ATC, Cat 50 Taper, 6000 RPM, Mazatrol M Plus CNC Control,
with Dakin Inverter, Renishaw Touch Probe, Flood Coolant, Through Spindle Coolant

Mazak CNC Vertical Machining Center Model VTC-16A, S/N 121233 (1996),
35" x 16" Table, 22" X-Axis, 16" Y-Axis, 24" Z-Axis, 24 Position ATC, Cat 40 Taper, 7000 RPM, Tool Setter, Flood Coolant, Mazatrol M32B CNC Control
Large Assortment of **Machining Center Tooling & Accessories**

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CNC WIRE EDM MACHINES

GF Agie Charmilles CNC Wire EDM Machine Model Cut P350, S/N 5910620600007 (2017),
23" x 42" x 24" Deep Tank, 17.75" x 27" Drilled & Tapped Work Support, 13.8" X-Axis, 8.66" Y-Axis, 8.66" Z-Axis,
Self-Threading, Complete D.I. System, Large Spool Option, Agie Charmilles CNC Control, Transformer

Charmilles CNC Wire EDM Machine Model Robofil 240-CC, S/N 921045 (2002),
41" x 23.5" x 23" Deep Tank, 17.75" x 26.75" Work Support, Self-Threading, Complete D.I. System, Wire Chopper, Large Spool Option,
Charmilles CNC Control, Transformer

Charmilles CNC Wire EDM Machine Model Robofil 290P, S/N 02096/331501 (2000),
Complete D.I. System, Self-Threading, Charmilles CNC Control, Transformer (bad power supply)

EDM DRILL

Ocean Technologies EDM Hole Drilling Machine Model River 3, S/N DR09130212 (2012),
10.5" x 14" Work Support, 17" x 25", Griffin DRO GF800 Digital Readout

CNC SINKER EDM MACHINES

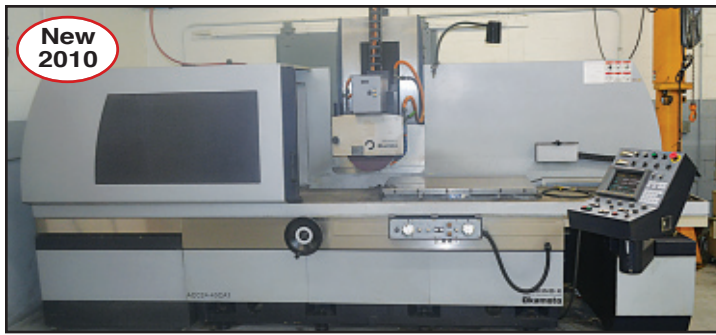
Agie Charmilles CNC Die Sinking EDM Machine Model FO-550-SP, S/N 592.063.100.0677 (2013),
36" x 46" x 17.5" Deep Tank, 18" x 24" O.S. Walker Magnetic Chuck, Chuck Control, 23.5" x 29.5" T-Slot Platen,
48 Position Erowa Tool Carousel, Agie Charmilles +GF+ CNC Control, Accura-C Axis, Fire Suppression

Agie Charmilles CNC Die Sinking EDM Machine Model FO-550-SP, S/N 692.063.100.0629 (2010),
36" x 46" x 17.5" Deep Tank, 18" x 24" O.S. Walker Magnetic Chuck, Chuck Control, 23.5" x 29.5" T-Slot Platen,
32 Position Erowa Tool Carousel, Agie Charmilles +GF+ CNC Control, Accura-C Axis, Fire Suppression

Large Assortment of EDM Tooling

**Webcast Bidding Starts
December 14 at 10:00 am**

BidSpotter



Place Bids
December 14



CNC SURFACE GRINDERS

Okamoto 24" x 40" CNC Column Type Surface Grinder Model Grind-X ACC24-40CAI, S/N 39112 (2010), 24" x 39.5" Electromagnetic Chuck, Coolant with Filter, Okamoto Precision CNC Control, Overhead Wheel Dresser

Amada 24" x 16" 2-Axis CNC Precision Surface Grinder Model Techster 64, S/N 21940158 (2015), 16" x 23.75" Electromagnetic Chuck, Coolant with Filter, Touch Probe Inspection System, 3 Diamond Profile Dressing, Amada Fanuc Series 32i-Model B CNC Control

Amada 6" x 18" CNC Surface & Form Grinder Model Meister-V3, S/N 22210428 (2015), 6" x 18" Amada Electromagnetic Chuck, Mist Collection System with Filter, with Fuji Dust Collector, 3 Diamond Profile Dressing, Dakin Oil Chiller, Fanuc 32i-Model B CNC Control

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SURFACE GRINDERS

Okamoto 16" x 32" Hydraulic Surface Grinder Model AC-1632DX, S/N 68476, with Magnetic Chuck, Coolant, Overhead Wheel Dresser

Okamoto 12" x 24" Hydraulic Surface Grinder Model ACC12-24 ST, S/N 83432, with Magnetic Chuck, Coolant

Okamoto 6" x 18" Hydraulic Surface Grinder Model ACC-618DX3, S/N 45137, 6" x 18" Electromagnetic Chuck, with Sony Magnescale LH II Digital Readout

Mitsui Surface Grinder Model MSG-200MH, S/N 80022488, with Dedtru Model C Grinding Fixture, Optidress Dresser, Sony Digital Readout

(6) Mitsui 6" x 12" Surface Grinders Model MSG-200MH, S/Ns 2000019630, 96088710, 81042855, 97018834, 2000019633, 85015584, with Sony or Mitutoyo Digital Readout, 6" x 12" Electromagnetic Chuck, O.S. Walker Chuck Control

Large Assortment of Grinding Room Accessories



Place Bids Online Only at BidSpotter



VERTICAL MILLS • LASER MARKER • COORDINATE MEASURING MACHINE

Bridgeport 2 HP Series I Variable Speed Vertical Mill, S/N 189467 (Rebuilt 2015), 9" x 42" Table, with Mitutoyo Digital Readout

Bridgeport 1-1/2 HP Variable Speed Vertical Mill, S/N 167125, 9" x 42" Table, with Mitutoyo Digital Readout

Vinyl Technologies Fiber Laser Marking System Model FC-Compact-Elite, S/N 1231 (2012), 23.75" x 29.5" Table, with Computer, Dongle, Monitor, Keyboard, Mouse, Camera Fiberscan Software System

Hexagon Coordinate Measuring Machine Model TIGO SF, S/N TAGE0005101A (2017), Size 050605, 27" x 28.75" Granite Table, 15.75" x 15.75" Hexagon Metrology Drill & Tapped Plate, 3 Position Probe ATC, with Touch Screen

JIG GRINDER • VERTICAL BAND SAW • LATHE

Moore Jig Grinder No. G18, S/N 62383, 11" x 24" Table, with Sony DRO • Moore Tooling Cabinet, S/N 4115

Marvel 18" Tilt Head Vertical Band Saw Series 8 Model 8/M8/M9, S/N 812714, 25" x 35" Table, Coolant

Harrison 13" x 28" Engine Lathe Model AA, S/N TR/VS 979989, 6" 3-Jaw Chuck, 150 - 800 RPM, Carriage with Cross Slide, Tailstock, Pan Bed, with 8" 4-Jaw Chuck & Assorted Tooling

HORIZONTAL BORING MILL • HONE

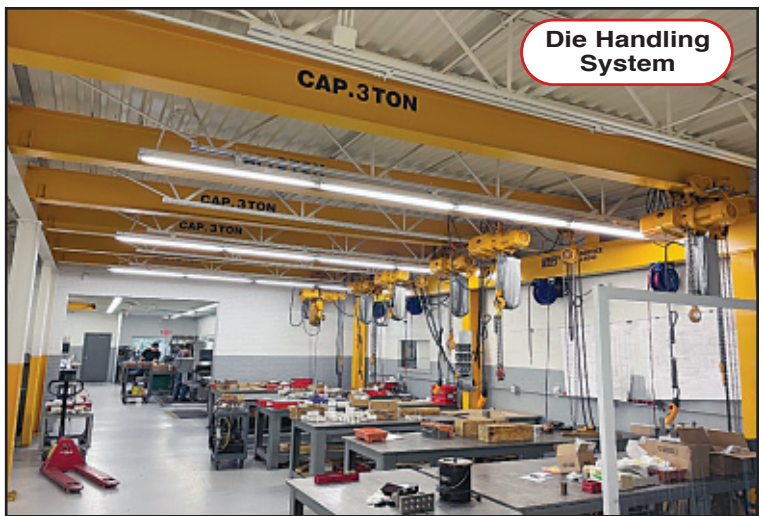
Giddings & Lewis 3" Horizontal Boring Mill Model 330T, S/N 6992, 30" x 62" Table, 8.3 - 500 RPM Main, 25 - 1500 RPM Auxiliary, Anilam Micro Wizard 3-Axis Digital Readout

Sunnen Precision Honing Machine Model MBB-1600-MS, S/N 41146 • Assorted Hone Tooling





New
2020



Die Handling
System



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AIR COMPRESSORS

Gardner Denver 25 HP Air Station Horizontal Tank Mounted Air Compressor Model L18RS, S/N D205045 (2020)

Quincy 25 HP Air Compressor Model QR-5120, S/N BM5120ST-443288 (2010)

Gardner Denver Refrigerated Air Dryer Model GTRC125A-116, S/N 63832 (2020) • 40" Dia. x 12' High Air Receiver Tank

CRANES • MATERIAL HANDLING EQUIPMENT

Universal 6 Ton 32' (est.) Monorail, with Harrington 1 Ton Pendant Controlled Hoist, 8' Under Hook

ITP Overhead Self Supporting Bridge Crane Die Handling System consisting of:

- 3 Ton Bridge with (2) Harrington 2 Ton Electric Hoists,
- 3 Ton Bridge with (2) Harrington 2 Ton Electric Hoists,
- 3 Ton Bridge with (2) Harrington 2 Ton Electric Hoists,
- 3 Ton Bridge with (2) Harrington 2 Ton Electric Hoists,
- 3 Ton Bridge with (2) Harrington 2 Ton Electric Hoists,
- 5 Ton Bridge with (2) Harrington 5 Ton Electric Hoists

2 Ton Underhung Bridge Crane, with (2) Harrington 2 Ton Hoists • Wynright 1/2 Ton Jib Crane, with Pendant Controlled Hoist

Big Joe 2000 lb. Electric Material Lift Model 2018-A6-S, S/N 70143 • Big Joe 1500 lb. Electric Material Lift Model 1518-R5, S/N 86771



INSPECTION EQUIPMENT

Large Quantity of Micrometers • Large Quantity of Assorted Measuring Tools • Starrett Sigma HB350 Optical Comparator

Nikon 6C Profile Projector • Mitutoyo Toolmakers Microscope • Sony LT20 Magnescale on Granite Plate

Mitutoyo Digimatic Indicator with Tooling • Assorted CMM Tooling • Westhoff Machine • Aven Mightycam Autofocus Inspection Camera

Mitutoyo Absolute Micrometer • Assorted Granite Plates • Microscope on Cart • Lista Cabinets with Measuring Tools • etc.

MISCELLANEOUS EQUIPMENT • OFFICE FURNITURE & EQUIPMENT

(8) Assorted American Machine Co. Brute Machine Bases to 3' x 10' x 3/4", Plate Top

Donaldson Torit Dust Collector Model 75, S/N 254612, 1 Phase, 60 Cycle, 3600 RPM

Donaldson Torit 3 HP Dust Collector Model DFO 2-2, S/N 3886508-1.1

AEC 10 HP Chiller Model GPAC-40, S/N 4110087

Factory & Support Equipment including:

(4) Air King Air Reciprocators, Powermatic Model 1200 Drill Press, Trinco Dry Blast Booth, Matco Tools Parts Washer, Wynright 1/2 Ton Jib Crane with Harrington 1/2 Ton Pendant Controlled Hoist, Assorted Lista Cabinets with Tooling & Spare Parts, Kennedy Tool Boxes, Rockwell Double End Grinders, Darex XT-3000 Drill Sharpener (2014), Feinmechanik Michael Deckel Toolroom Grinder, Craftsman Disc Sander, Assorted Grinding Tools & Parts, Tool Holders, Vises, Perishable & Non-Perishable Tooling, etc.

Office and Break Room Furniture & Equipment including:

Desks, Chairs, Lunch Table, Heavy Duty Work Tables, Microwave Oven



105 Revere Drive, Suite C
Northbrook, Illinois 60062

www.pplauctions.com

MODERN PRECISION CNC MOLD & DIE MFR.



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Owner
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WEBCAST AUCTION: Tues. December 14 10:00am CST

INSPECTION: Mon. December 13 9:00am - 4:00pm CST



INDUSTRIAL
AUCTIONEERS
ASSOCIATION



Machinery Dealers
National Association

**ATTENTION: PLANT MANAGER
OR MACHINERY BUYER**

WEBCAST AUCTION ACOMTECH MOLD, INC.

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INSPECTION: Mon. December 13 9:00am - 4:00pm CST

Auction Terms & Conditions

REGISTRATION & BIDDING: Everything will be sold to the highest bidders for cash, in accordance with the auctioneer's normal "Terms of Sale", which are available at the site or by request at 224-927-5320. All bids are in US dollars. An 18% Buyer's Premium will be added to online bids.

Your bid is a contract: Place a bid only if you're serious about buying the item. If you are the high bidder, you will enter into a legally binding contract with PPL Auction.

PAYMENT: All successful Bidders agree to make full payment to PPL Auction at the conclusion of the sale. Only Bank Wire Transfer, Bank Check or Cashier's Check payable to PPL Auction will be accepted. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. If you are using a wire transfer your bank may wire the funds the day after the sale. All sales are subject to sales and/or local taxes unless a signed exemption form is presented at the time of the purchase. Payment will be made in US dollars only.

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All invoices must be paid in full at end of auction. Any merchandise not paid for at this time will be considered abandoned and may be resold by auctioneer, any loss incurred in the resale to be borne by the original buyer.

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