



LIVE WEBCAST

AUCTION

21 APRIL 2021

BCN Technical Services Repair & Service Division of Major Stamping Press Manufacturer

Date: April 21, 2021 | 10:00 am ET (Online Bidding Only)

Inspection: April 19, 8:00 am - 4:00 pm, or earlier by appointment

1004 E. State Street, Hastings, MI 49058

2016



Contact: Mark Reynolds | 205-368-8005 | mark@integra-as.com

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In partnership
with:



CNC Bridge Mill

Vision Wide NF-5223 CNC Bridge Mill, S/N E151A2701 (New 2016), 80.7" x 196.9" Table, X-204.7"; Y-81"; Z-36.2", 94.6" Between Columns, to 6000-RPM, CAT 50, 40-Position ATC, Fanuc Oi-MF Control, 90° Head Attachment

2016



Inspection: Mon., April 19, 8:00 am - 4:00 pm or earlier by appointment

CNC Vertical Machining Centers

Hermle C40U 5-Axis CNC Vertical Machining Center, S/N 16581 (New 2004), 27.5" x 27.5" Table, X-33.4"; Y-27.5"; Z-19.6", to 10,000-RPM, HSK A63 Spindle, Rotary Trunnion Table, 80-Position ATC, 8" 3-Jaw Chuck, Heidenhain Control

Hermle C600U 5-Axis CNC Vertical Machining Center, S/N 14252 (New 2000), 16" x 17" Table, X-23.6"; Y-17.7"; Z-17.7", to 10,000-RPM, HSK 63 Spindle, Rotary Trunnion Table, 30-Position ATC, Heidenhain Control

Mighty Viper VMC-2100-AG CNC Vertical Machining Center, S/N 003095 (New 2000), 41" x 82" Table, X-81"; Y-41"; Z-32", to 6000-RPM, CAT 50, 32-Position ATC, KWS-980A Control

CNC Horizontal Boring Mills

Union TC-110 4" CNC Horizontal Boring Mill, S/N 1110052 (New 2002), 49" x 63" Table, X-78.7"; Z-59", 360° Table Rotation, to 4000-RPM, 50 Taper, 60-Position ATC, Heidenhain TNC-426M Control

Toshiba Shibaura BP-13B(P7) 5.1" CNC Horizontal Boring Mill, S/N 413364 (New 1995), 59" x 157.5" Table, X-157.5"; Y-65"; Z-39.4", to 2000-RPM, CAT 50, Fanuc 18i-M Control



5-Axis



5-Axis

2018 Never Used



Straight-Side Presses

Bliss SC2-250 275-Ton High-Speed Straight Side Press, S/N 7224029 (New 2018 - Never Used), 7.08" Stroke, 23.03" Shut Height, 4.7" Adjustment, 30 to 50-SPM, 90.5" x 36.2" Bed, 78.7" x 27.6" Slide Face, 40-HP, CIECO Press Control

Bliss SC2-250 275-Ton Straight Side Press, S/N 7224009 (New 2018 - Never Used), 9.8" Stroke, 21.6" Shut Height, 4.7" Adjustment, 20 to 40-SPM, 90.6" x 36.2" Bed, 78.7" x 27.6" Slide Face, 40-HP, CIECO Press Control

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2018 Showroom Press



2017 Like New



2017



Gap Frame Presses

Bliss C1-160 176-Ton Gap Frame Press, S/N 7660027 (New 2017 - Showroom Condition), 7.8" Stroke, 15.7" Shut Height, 3.9" Adjustment, 25 to 55-SPM, 49.6" x 29.9" Bolster, 27.5" x 22.8" Slide Face, CIECO Press Controls

(2) Bliss C1-110 121-Ton Gap Frame Presses, S/Ns 7658091 & 7658092 (New 2017), 7.08" Stroke, 13.8" Shut Height, 3.54" Adjustment, 30 to 60-SPM, 45.3" x 26.8" Bolster (1-Missing), 25.5" x 20.5" Slide Face, CIECO Control (Note: Presses are incomplete)

Bliss C1-80H 88-Ton High-Speed Gap Frame Press, S/N 765039 (New 2017 - Like New), 2.3" Stroke, 14.7" Shut Height, 3.1" Adjustment, 70 to 140-SPM, 39.3" x 23.6" Bolster, 22" x 18.1" Slide Face, CIECO Press Control

2017



2017



Bliss C1-60H 66-Ton High-Speed Gap Frame Press, S/N 765032 (New 2017 - Never Used), 1.97" Stroke, 13.4" Shut Height, 2.7" Adjustment, 80 to 160-SPM, 35.4" x 20.4" Bolster, 19.6" x 15.7" Slide Face, CIECO Press Control

Removal Deadline:
Fri., May 14, 2021

All items must be removed by the deadline. No exceptions. Fees and loss of assets may apply. See complete terms & conditions on our website.



CNC Lathes

Okuma LB45-IIC CNC Lathe, S/N 0170 (New 1998), 35.4" Swing x 41.7" Centers, 25.98" Max Turning Diameter, 39.4" Max Turning Length, 4.33" Spindle Bore, to 2400-RPM, 40-HP, 12-Position Turret, 20" 3-Jaw Chuck, OSP7000 Control, Tailstock

Mazak Power Master N 2500U CNC Flat Bed Lathe, S/N 136972 (New 1998), 22" Max Turning Diameter, 39.4" Max Turning Length, 34.2" Swing, 4.625" Bar Capacity, to 1500-RPM, 60-HP, 25" 4-Jaw Chuck, 8-Position Turret, 4-Position Tool Post, Mazatrol T-Plus Control, Tailstock

Electrical Discharge Machines

Sodick AQ750LH Wire-Type CNC EDM, S/N NA (New 2015), 49.8" x 38" x 31" Tank, X-29.5"; Y-19.7"; Z-24"; 3300-Lb Max Workpiece, U & V Axes-30.3" x 20.5", .006" to 0.12" Wire Diameter, w/ Sodick LN2WH CNC Control, Precision Wire Tensioning System

Knuth DEM 1000A Wire-Type EDM, S/N NA, 49"L x 31"W x 20"D x 5500-Lb Max Workpiece, X-39"; Y-31"; U & V-Axes-24", .007" Wire Diameter, 30 Deg Cutting Angle

Charmilles Robofil 6020SI Wire-Type CNC EDM, S/N 193561 (New 1998), 49.6" x 27" x 14.2" Tank, 1100-Lb Max Workpiece, X-24.8"; Y-15.6"; Z-6.4"; U & V Axes-2", +/- 30° Taper Cutting, Auto Threading, Submersible Machining, Charmilles CNC Control



Charmilles Robofil 510 Wire-Type CNC EDM, S/N 550762 (New 1998), 47.2" x 27.6" x 15.6" Tank, 4400-Lb. Max Workpiece, X-27.6"; Y-15.6"; Z-15.6", Charmilles CNC Control

Grinders

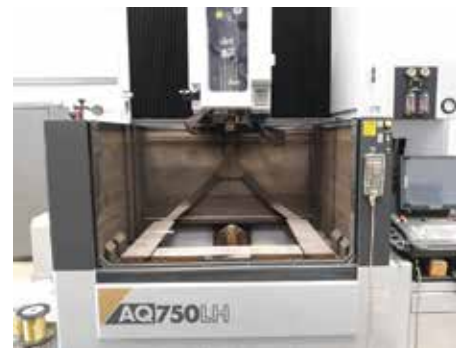
Kellenberger 1000U 14" x 39" Universal Cylindrical Grinder, S/N 613952 (New 2002), +/- 8° Taper, 9° Swivel, up to 2200-RPM, Table Oscillation, 3-Jaw Chuck, Heidenhain Control

Cincinnati 14" x 72" Cylindrical Grinder, S/N 3U4F5C-6

Mattison 60-33 84" Rotary Surface Grinder

Mattison 18" x 72" Hydraulic Surface Grinder, S/N 18814

Gallmeyer & Livingston #55 12" x 36" Hydraulic Surface Grinder



Jung HF-50 8" x 20" Surface Grinder, S/N 2628

TBT Universal Tool Grinder, S/N 190026-119 (New 2017), 34mm





Lathes & Drills

LeBlond 2516 28" x 108" Engine Lathe, to 1300-RPM, 2-3/16" HIS, (2) Chucks, Steady Rest, Face Plate, 40-HP

Clausing Metosa C2045VS 20" x 45" Engine Lathe, to 1700-RPM, 3-1/8" HIS, 4-Jaw Chuck, DRO, Steady Rest

Heidenreich & Harbeck Hamburg 630 17" x 64" Engine Lathe, to 2000-RPM, 2.5" HIS, 4-Jaw Chuck, DRO

Giddings & Lewis 52" Vertical Turning Lathe, S/N 500-71-65, 195-RPM, 50-HP, 5-Position Turret, 4-Jaw Chuck

Bullard Cutmaster 36" Vertical Turning Lathe, S/N 29062, 240-RPM, DRO, 5-Position Turret, 4-Jaw Chuck

Cincinnati-Milacron 7VT-1000 CNC Vertical Turret Lathe, S/N 5520A03-74-171974, 8-Position Turret, 41" x 21" Table, Fanuc GN-6 Control

Cincinnati Bickford 8' x 19" Radial Arm Drill, S/N 6E-695, 85" x 44" Base

Carlton 4' x 13" Radial Arm Drill, 50" x 36" Base, 30" x 24" Tilting Table



LaPointe 31/2L Horizontal Broach, S/N 43250, 60" Stroke

Rockford SL 60" Vertical Slotter, S/N 87-SL42

Bliss Vertical Keyseater, S/N SJ10867-SJK2726





Fabricating Equipment

Cincinnati 2CC10 10' x 1/4" Shear, S/N 42636, w/ 36" Back Gauge

Niagara 31 Ring & Circle Shear, S/N 60426, 110" x 10-Gauge

Niagara P-11R-C Ring & Circle Shear, S/N 63843, 30" x 16-Gauge

Pullmax P3/3 Nibbler, S/N 53161

Hannifin 100-Ton Hydraulic Cap Frame Press, 94" x 20" Table

Chicago D&K 6L8 8' x 55-Ton Mechanical Press Brake, S/N L2552

GMC BB-812-6HD 100" x 12-Gauge Manual Box & Pan Brake, S/N A15053406

D & K 8' x 18-Gauge Hand Brake

Niagara 48" Power Plate Bending Roll, S/N 56335, 4" Roll Diameter

DoAll TF-2020A 20" Semi-Automatic Vertical Band Saw, S/N 388-80127

Marvel 8/M4 18" Vertical Band Saw, S/N 811643

Grob 18" Vertical Band Saw

Hyd-Mech S-20 12" x 16" Horizontal Band Saw, S/N 21291023

Bug-O-Systems GOF-3240-WD Track Torch, S/N 0501121004A (New 2011)

Lincoln & Miller Welders; TRW Nelson Series 4500 Stud Welder

Dry Rod PP-10 Electrode Drying Oven



Bid On-Line at
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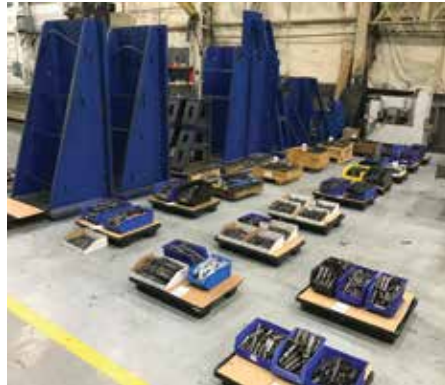


Inspect Equipment: Mon., April 19, 8:00 am - 4:00 pm | Hastings, MI



Support Equipment

Tooling, Tool Holders, (30) Multi-Drawer Tooling Cabinets, Rolling Tool Carts, Set Up Fixtures, (12) Angle Plates, Vises, Dividing Heads, Tables, Clamps, Chucks, Steady Rests, Steel Surface & Riser Plates, Bridge Cranes, (50) Jib Cranes, Double End Grinders, Belt Sanders, Storage Cabinets, Steel Work Tables & Benches, Welding Tables, Racks, Shelves, Shaft Balancer, Granite Surface Plates, Micrometers, Calipers, and More.



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