

# TIMED ONLINE AUCTION

LOTS START CLOSING **WED, JUNE 29<sup>TH</sup> 2022 @ 10AM EDT**

PREVIEW & INSPECTION: Tuesday, June 28 from 9am-5pm or by appointment

**34 BELMONT ST. • RICHMOND, QUEBEC**



**DAEWOO Puma 250-2S CNC Twin Turret Lathe**



**BAUBLYS CNC Lazer Marking Machine**

**FEATURING A LARGE QUANTITY OF GEAR MANUFACTURING, CNC MACHINING, HEAT TREAT & SUPPORT EQUIPMENT**



**HYD-MECH H-16 Programmable Bandsaw**



**OKAMOTO IGM-1ENCX CNC Internal Grinder**

For Complete Information Please Contact: **Mike McIntosh** | 647-828-8895 | [MMcintosh@maynards.com](mailto:MMcintosh@maynards.com)

**BIDDING CLOSSES:** Wednesday, June 29, 2022 at 10am EDT  
**PREVIEW ADDRESS:** 34 Belmont St., Richmond, Quebec  
**PREVIEW:** Tuesday, June 28 from 9am-5pm or by appt.

For location map and further information please visit  
[www.maynards.com/usinatech-gestrudo-inc/](http://www.maynards.com/usinatech-gestrudo-inc/)

**TERMS & CONDITIONS | PAYMENT:** 25% NON-REFUNDABLE DEPOSIT ON AWARD OF BID, BALANCE WITHIN 24 HOURS. PAYMENT IS CASH, CASHIER'S CHEQUE, CERTIFIED CHEQUE, WIRE TRANSFER, COMPANY CHEQUE ONLY IF ACCOMPANIED BY A LETTER FROM YOUR BANK GUARANTEEING AMOUNT OF CHEQUE FOR DEPOSIT AND/OR PAYMENT IN FULL. NO PERSONAL CHECKS. FULL PAYMENT MUST BE MADE BEFORE REMOVAL OF PURCHASE. **REMOVAL:** LAST DAY OF REMOVAL IS FRIDAY, JULY 15, 2022 BY 5PM (NO EXCEPTIONS), AND AS FURTHER DEFINED IN THE SALE CATALOGUE, EVERYTHING IS SOLD "AS IS, WHERE IS". ALL SALES FINAL. COST AND RESPONSIBILITY FOR REMOVAL OF PURCHASE REMAINS WITH THE PURCHASER. EVERY EFFORT WILL BE MADE TO FACILITATE REMOVAL. WHILE QUANTITIES AND DESCRIPTIONS ARE BELIEVED TO BE ACCURATE, THE AUCTIONEER, OWNERS OR COUNSEL MAKE NO WARRANTIES OR GUARANTEES EITHER EXPRESSED OR IMPLIED AS TO AUTHENTICITY, GENUINENESS OF, OR DEFECTS IN ANY LOT AND WILL NOT BE HELD RESPONSIBLE FOR ANY ADVERTISING DISCREPANCIES OR INACCURACIES. NO WARRANTIES WHATSOEVER ARE MADE AS TO CONDITION, MERCHANTABILITY OR FITNESS FOR USE OF ANY ITEM. MAY WE SUGGEST YOU TAKE FULL ADVANTAGE OF THE PREVIEW AND INSPECTION PERIOD. SALE SUBJECT TO ADDITIONS, DELETIONS & PRIOR SALES. PLEASE CHECK AVAILABILITY OF EQUIPMENT.

**18% BUYERS PREMIUM APPLIES TO ALL SALES**

**BidSpotter**

**PLACE YOUR BID NOW!**  
 Register at [bidspotter.com](http://bidspotter.com) or [maynards.com](http://maynards.com)



**OKUMA GA-25T CNC Grinder**



**BRIDGEPORT OKUMA HTC-8 CNC Lathe**

### LASER MARKING MACHINE

- 2005 BAUBLYS CNC Lazer Marking Machine, Lazer Generator, Model 48" Dial Work Station

### CNC GRINDERS

- TOYODA G32N G00-32X100N CNC OD Grinder, 20" Angle Grinding Wheel, 10" Max. Diameter, 40" Max. Length, Lateral Locator, In-Process Gauging, Books
- TOYODA GP62-32 OD CNC grinder, 20" Diameter Angle Grinding Wheel, Lateral Locator, In-Process Gauge, Coolant
- STAR ATG-6AC 5-Axis Tool Cutter Grinder, GE Fanuc Control
- JONES & SHIPMAN P10/450/AB CNC OD Grinder, 16" Grinding Wheel, 8" Max. Diameter, 24" Max. Length
- OVERBECK Type 400IR ID Grinder
- OKAMOTO IGM-1ENCX CNC Internal Grinder, Fanuc Control, Coolant Tank, s/n 1912
- OKUMA GA-25T CNC OD Grinder, Angle 20" Wheel
- BRYANT CNC ID Grinder, 26" Cap., Fagor Control
- HEALD Type 45G-1B Automatic Cycle Internal Grinder, 4 Spindles, 3 & 4 Jaws Chuck, Steady Rest, Coolant, s/n 75740

### CNC TURNING CENTERS / LATHES

- MAZAK Dual Turn 20 Chucker CNC 4-Axis Lathe, Double Spindle & Double 8 Tools Turrets, 4000rpm, 20hp
- MORI SEIKI SL-153 Lathe, Twin Spindle/Twin 8 Tools Turrets
- CITIZEN Cincom L16 Swiss Turn Lathe, 2 Spindles & Gang Tools, Bar Feeder, s/n X8792
- OKUMA Impact LU25 Lathe, Twin 12 Tools Upper Turret and 10 Tools Lower Turret, 10" Chuck, Tailstock, Okuma Control
- BRIDGEPORT OKUMA HTC-8 CNC Lathe, 2-Axis, Tailstock, Coolant Pump and Pan, Chip Conveyor, Fanuc Control
- MAZAK QT250 HP CNC 2-Axis Lathe, 10" Chuck, Tailstock, Coolant Pump and Pan, Chip Conveyor
- DAEWOO Puma 250-2SP CNC Twin Chuck Twin Turret Lathe, Gantry Loader

### HEAT TREAT / FURNACES

- PARK THERMAL Annealing, Stress Relief Electric Furnaces. 1700° F Max. Temp., Chart Controller, 4x4x8' Deep, 128 cu. ft.
- WILLIAMS 2-Section Degreasing Machine w/ Dryer
- 2018 MIDLAND ROSS All Case 243624 Propane/Methanol Carburize Heat Treat Furnace
- GLEASON NO 26 Quenching Press
- 2017 DOW Tempering Furnace, 1200°
- 2013 PARKER N2 Maxi-Gas Nitrogen Generator
- LINDBERG HD Batch Heating Furnace, 2200°, Type 11-CT-233618
- WATKIN-JOHNSON Belt Continuous Furnace
- KH HUPPERT Model ST Electric Heat Treating Furnace, s/n 152
- Horizontal Belt Furnace, Four En Continue
- C.I. HAYES Vacuum H/T Furnace, Nitriding and Stress Relief, s/n 15786



**OKUMA Impact LU25 Lathe**



**MAZAK Dual Turn 20 CNC Lathe**

# GEAR MACHINERY



**BARBER COLMAN 6-10**  
Horiz. Gear Hobber



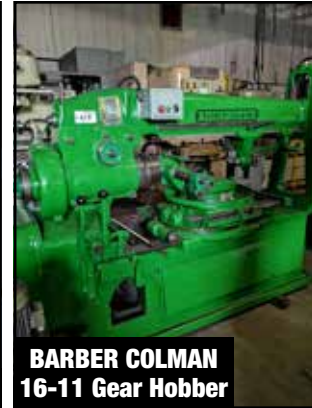
**RED RING** Gear Finisher



**FELLOWS** Gear Shaper



**PFAUTER CNC** Gear Hobber



**BARBER COLMAN**  
16-11 Gear Hobber



**Change Gears / Gauges / Hobs**



**FELLOWS FH900** Gear Hobber

## ROBOTS

- FANUC LR Mate Robot cw/Controller and Pendant
- 6-Axis ABB Robot w/Control, Pendant & Base
- (3) ADEPT 1263 Pick & Place Robots w/Control
- NACHI SC050F-01 Robot w/AX Controller, Pendant & Indexing Table
- MOTOMAN HP50 6-Axis Robot w/Control & Pendant

## GEAR HOBBERS

- PFAUTER CNC Gear Hobber, AB 8200 Control, Auto Parts Changer
- (4) BARBER COLMAN 6-10 Horizontal Gear Hobbers w/Crowning Capability
- (2) BARBER COLMAN 16-16 Horizontal Gear Hobbers
- BARBER COLMAN 16-11 Gear Hobber
- GE NORTON HOBIlique Gear Hobber, Auto Cycle, Digital On Plunge Axis
- FELLOWS FH900 Gear Hobber
- (2) CLEVELAND Gear Hobbers

## MISC. GEAR MACHINERY

- (2) RED RING 10/6CU Automatic Gear Shavers, 10" Diameter Gear Capacity, Crowning Capability
- RED RING Deburring Machine
- RED RING Gear Finisher
- CHURCHILL GS12 Gear Shaver, Forward Backward Feed
- FELLOWS Hydrostroke Gear Shaper
- Precision Ring Gauges to Set Bore Gauge, Intramike, etc.
- BOSTON Change Gears
- (2) FELLOWS 12GS Gear Shapers w/Retrieving Head 12" OD cap., 4" Stroke
- BARBER COLEMAN 10 Gear Shaper
- LORENZ Gear Shaper
- (2) FELLOWS 20-2 CNC Gear Shapers, Hydraulic Feed Axis
- STAR CNC H4S Hob Sharpener, s/n 409
- DECACOIL Magnetic Particle Inspection Machine
- BRINELL Hardness Tester On Stand
- (3) VARIAN Leak Testers
- JONES & LAMSON Epic 14 Comparator, 14" Screen w/Digital Controller
- HELMEL Measuring Machines, One-Axis. To Be Sold Separately
- STAR H4S CNC Hob Sharpener, s/n 409
- WERA Gear Pointer, Hydraulic Gear Pointing & Chamfering
- MAHR Prima MX 4 Gear Analyzer

## ROBOTS



## CNC GRINDING



**TOYODA G32N CNC OD Grinder**



**TOYODA GP62-32 CNC OD Grinder**



**CITIZEN Cincom L16 Turn Lathe**



**OKAMOTO IGM-1ENCX CNC Grinder**

# MOBILE EQUIPMENT



## MISC. MACHINERY

- **HYD-MECH** H-16 Programmable Bandsaw
- **MOORE** G18 Jig Grinder, CNC Series 1000
- **SCHNEIDER** JORBH2 24" Rotary Surface Grinder, Magnetic Chuck
- **TECHNIDRILL** 502-500 16-1 Gun Drill, 5 4-Spindles w/Automation, s/n 7065A-01/94
- **STANDARDS** Heavy Facing & Centering Machine, 2 Facing Spindles CAT50, 2 Drilling heads, 60" Between Heads
- **EITEL** ASP-10/1 Automatic Straightening Press w/Auto Conveyor and Control
- **RK MACHINERY** 50 Ton Press
- **(3) DENISON** Multipress 8-Ton Press On Stand, 2 Hands, Auto Retract
- **MITUTOYO** LaserMike 192 Laser Micrometer
- **NEWAGE BRINELL** 9000N Hardness Tester cw/Hydraulic Unit & Table (**New, Never Used**)
- **(2) KING** TT22 Floor Press Drill w/Adjustable Table, Taper MT4 Spindle, 12-speed by Means of Pulley
- **GRA PAR INDUSTRIAL** Multi-Stage Parts Washer & Dryer
- **BRYANT** Center grinder for Shaft, Max. Length
- **EITEL** ASP-10/1 Automatic Straightening Press w/Auto Conveyor and Control
- Ultrasound Testing for Shaft Defect, Max. length 28"
- Testing Machine w/Seimens Control
- **COLONIAL** RG3-84 Broach Grinder, 100" C/C
- **AMERICAN** 35 Ton Horizontal Broach
- **ROTO-FINISH** Deburring Finishing Tumbler, 10 cu. ft.
- **BARBER COLMAN** 14-15 Horizontal Gear Hobber, Crowning Capability
- Hydraulic Press, Pneumatic Hammer, Model 2
- **TYE MILES** 10-48-120R Vertical Face Broach, 48" Stroke, 10 Tons, Many Spare Slides
- **ELUMATECH** Automatic Nonferrous Cold Saw w/Feeder
- **(2) HEY** #10 Tooth Rounding and Chamfering Machines
- **CIMATOOL** Tooth Rounding and Chamfering Machine
- **(3) SUNNEN** Honing Machines w/Lot of Mandrels and Dressing Rings in Cabinet
- **MITUTOYO** AE122 CMM On Stand, Books, Probe, Computer and Software
- **(2) FEDERAL** Formscan 3100 Flatness/Roundness High Precision Tester

- **(2) MAHR** Flatness/Roundness High Precision Tester
- **LECO** Sample Polishing Machine for Micro Hardness Tester
- **(2) TOOL NORTH** 6 Stations T/M 3 CellCon 3-Axis CNC Stations, 2 CellCon Hydro Stations, 1 Loading Station, 1 Index Table, Fanuc Controls
- **(2) BALTEC** Riveting Machine
- **TOVAGLIERY** Facing Centering Machine
- **(2) LAPMASTER** 3-Spindle Dual Lapping Machine, Double Table 36" Tables Lapper w/Rings
- **NEWTREL** Type SN7U-Drilling Unit, Self-Feeder Drilling Unit Head
- **HYDROMAT** HS12 Rotary Transfer Machine, 12 Stations w/Robots
- **IRD MECHANALYSIS** 880 Portable Balancing Machine cw/Probes
- **LECO** Micro Hardness Tester
- **(2) 3-CELLCON** 3-Axis Vertical Units, Part of 6 Stations, Tool North Transfer Mach
- **(2) 6-Station** Index Tables, Part of 6 Stations, Tool North Transfer Mach
- **HYBCO** 2100-SB Cutter Grinder Attachment for Tip Relief Sharpening
- **BRIDGEPORT** CNC Knee Mill, 2-Axis CNC X & Y, EZ Track Controller
- Belt Sander, Blue On Table
- **(12)** Grinding Wheels Mixed Brand for Single Wheel Gear for Niles and Kapp Gear and Spline Grinder
- **NORTON** Grinding Wheels: 16x5x1.5, 2.0, 3.0 wide. 20x5x2.0, 3.0 wide. Grit 32 A 60 J8VBE, 32 A 80 J8VBE
- **NORTEL** Multi-Phone System, Complete
- **AMERICAN** VP-5-15-48 Vertical Hydraulic Broach, 48" Travel, 15 Tons, Coolant
- **GOFF** 24/48 Hanger Spinner Shot Blast w/Lot of S/S Shots, Dust Collector, Spare Hangers

## HEAT TREAT / FURNACES



## REACH TRUCKS / VEHICLES

- **RAYMOND** CSR30T Electric Lift, Swing Reach, 3000 lb. cap. at 20' high. Max Height 22.8'
- **RAYMOND** EASI R35TT Electric Lift, s/n EZ-D-03-29065
- **RAYMOND** EASI R40TT Electric Lift, s/n EZ-A-01-19726
- **RAYMOND** Lift
- **YALE** Lift Truck, Propane, 5,000 lbx. cap., No Tank
- **ISUZU** Light Duty Truck



# GENERAL EQUIPMENT



**BRIDGEPORT CNC Knee Mill**



**MOORE G18 Jig Grinder**



**MITUTOYO AE122 CMM**



**INDUMA CNC Horiz/Vert Mill**



**Vibratory Bowl**



**FEDERAL 3100 Tester**



**CANABLAST Sand Blast Cabinet**



**RK MACHINERY 50 Ton Press**

## MISC. SUPPORT EQUIPMENT

- (12) VIDMAR Cabinets, 12 Units, New
- (2) Cabinets w/Front Door & Shelves
- (3) Indexing Heads
- BLANCHARD-NESS Air Conditioner w/ Condensor
- MAGNUM High Pressure Coolant System
- Boring Machine, Taper Hole Finishing Machine w/One CNC Axis & Controller, Coolant Pan & Pump
- HELMEL One-Axis Measuring Machines w/Digital, Gear Run-Out Testers, To Be Sold Separately
- Sulfur Parking Lamps
- Duck Pond Conveyor
- Press Drill Head, Air Feed
- Work/Inspection Tables
- Table & Basket On Wheels
- Large Granite Inspection Table, 48x72x12"
- SCIENTIFIC Dust Collector
- LITTLE BLASTER Small Sandblast Cabinet w/Dust Collector
- CANABLAST E CAB.3.D8.13 Sand Blast Cabinet
- FOUR-WAY B50 Parts Washer
- LANNER DS32 Chip Wringer
- Overhead Crane, 5 Tons, 50' Span



**Panel Controllers**



**Grinding Wheels**



**Hydraulic Components**



**SUNNEN Honers**



**GOFF Washer**



**LECO Polisher**

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