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WORLD RENOWNED CNC MANUFACTURING FACILITY



Milwaukee, Wisconsin

THURSDAY, NOVEMBER 3RD, 2022 @ 1:00PM ET BidSpotter



2008

GLEASON GP-200S CNC GEAR SHAPER



2000

LORENZ LIEBHERR LS-153 6-AXIS CNC
GEAR SHAPER



2-AVAILABLE

REISHAUER RZ-362A CNC GEAR
GRINDER



OKUMA & HOWA 2SP-V35 CNC TWIN
SPINDLE VERTICAL TURNING CENTER



ANDERSON COOK 350 SPLINE ROLLER



2008

12-AVAILABLE

ABB IRB 4400L 6-AXIS CNC
ROBOTS

PRESTIGE EQUIPMENT AUCTIONS
35 Pinelawn Road, Suite 203W,
Melville, NY 11747
631-249-5566
auctions@prestigeequipment.com
www.prestigeequipment.com



in
conjunction
with



WISCONSIN METALWORKING
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CNC GEAR SHAPERS & CNC GEAR HONES



2008

GLEASON GP-200S CNC GEAR SHAPER



2000

LORENZ LIEBHERR LS-153 6-AXIS CNC GEAR SHAPER

CNC GEAR SHAPERS:

GLEASON GP-200S CNC GEAR SHAPER, Fanuc 180i-MB CNC Control, 7.87" Max. Gear Dia., 1.96" Max. Face Width, 2.16" Max. Stroke Length, 1800 SPM, Tailstock, Chip Conveyor, Mist Collector, Chiller, S/N 995703 [2008]

LORENZ LIEBHERR LS-153 6-AXIS CNC GEAR SHAPER, GE Fanuc 15M CNC Control, 5.9" Max. Work Dia., 1.732" Max. Face Width Spur Gears, 45 Deg. Max. Helix Angle, 250-1500 SPM, 370 IPM Tool Rotation, 618 IPM Work Rotation, Dual Gripper Ring Type Loader, Tool Clamp, Tailstock, Chip Conveyor, Coolant, Mist Collector, S/N 6072 [2000]

LORENZ LIEBHERR LS 82 6-AXIS CNC GEAR SHAPER, GE Fanuc Series 15-M CNC, 3.14" Max. Workpiece, 1.73" Max. Face Width with Spur Gears, 45 Deg. Max Helix Angle, Tool Clamp, Tailstock, Chip Conveyor, Coolant, Torit Dryflo Mist Collector, S/N 6078 [2000]



2000

LORENZ LIEBHERR LS 82 6-AXIS CNC GEAR SHAPER



2004

PRAWEMA SYNCHROFINE HFSL203 HIGH PERFORMANCE CNC GEAR HONE



1 OF 2

FASSLER K400 5-AXIS CNC GEAR HONES

CNC GEAR HONES:

PRAWEMA SYNCHROFINE HFSL203 HIGH PERFORMANCE CNC GEAR HONE, 1.57"-6.29" Work Dia., Capacity, 2.16" Max. Teeth Width, 7.87" Max. Shaft Length, Travels: X-41.53, Z-11.81", Head Swivel Angle: -10/+8 Deg., Diamond Dresser, Part Load Station, Rexroth Indramat BTV 20 System 200 CNC Control, Granite Base, Mist Collector, Oberlin OPF Coolant System, S/N 037 059 [2004]

(2) FASSLER K400 5-AXIS CNC GEAR HONE, NUM 1060 CNC Control, Travels: X-6.29", Y-25.6", A- +30/-90 Deg, 0-500 RPM Honing Stone Spindle Drive, 0-1500 RPM Headstock Spindle Drive, Tailstock, Kistler Force Sensing Measuring System, Coolant & Filtration, Mist Collector

CNC GEAR GRINDERS & CNC GEAR DEBURRERS & CHAMFERERS



REISHAUER RZ-362A CNC GEAR GRINDERS

CNC GEAR GRINDERS:

(2) REISHAUER RZ-362A CNC GEAR GRINDER, 25.39" Centers, 6.88" Max. Face, 14.17" Max. Tip Dia., 13.77" Max. Worm Dia., 3.30"-3.97" Worm Width, Auto Grinding Worm Infeed & Retraction, Auto Wheel Balancing, Oberlin OPF Coolant Filtration Tank, S/N 73967 & S/N 73711



WERA PROFILATOR RM130 CNC GEAR DEBURRING & CHAMFERING MACHINE

CNC GEAR DEBURRERS & CHAMFERERS:

WERA PROFILATOR RM130 CNC GEAR DEBURRING & CHAMFERING MACHINE, GE Fanuc 18i-T CNC, 1.96" Max. Workpiece Dia., 2.16" Hole, Work Clamping, Overhead Gantry Loader/Unloader, Tool Monitor, Chip Conveyor, S/N 41081, [2000]

(2) WERA PROFILATOR RM120 CNC GEAR DEBURRING & CHAMFERING MACHINE, Siemens Sinumerik 805T CNC Control, 1.96" Max. Workpiece Dia., 2.16" Hole, Workpiece Clamping, Overhead Gantry Loader/Unloader, Tool Monitor, Chip Conveyor, S/N 4097398 & S/N 4097498

(2) SAMPUTENSILI SU-SCT-S CNC GEAR DEBURRING/CHAMFERING MACHINE, 0.78"-4.33" Part Dia., 4.13" Max. Gear Tooth, 6.5 HP Spindle, Tailstock, Part Holder, Clamping, Upper and Lower Tool Slides, Indexing System, Allen Bradley PanelView 900, Chip Conveyor, Coolant, S/N 2010 & 1560

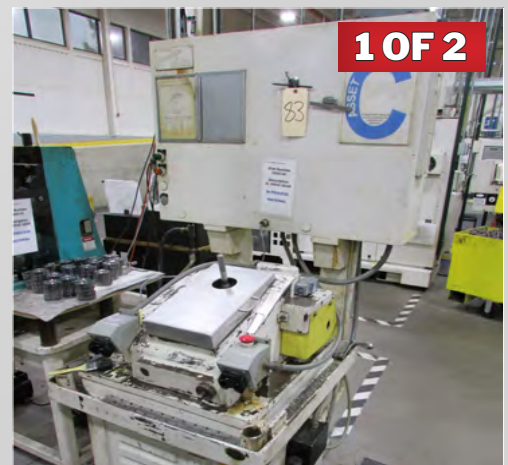
(2) MODERN BURR-MASTER BMI-14 GEAR TOOTH AND SPLINE DEBURRING AND CHAMFERING MACHINE, S/N 66324 & S/N 64275



WERA PROFILATOR RM120 CNC GEAR DEBURRING & CHAMFERING MACHINES



SAMPUTENSILI SU-SCT-S CNC DEBURRING/CHAMFERING MACHINES



MODERN BURR-MASTER BMI-14 GEAR TOOTH AND SPLINE DEBURRING AND CHAMFERING MACHINES

CNC HORIZONTAL MACHINING CENTERS & CNC VERTICAL MACHINING / TURNING CENTERS

CNC HORIZONTAL MACHINING CENTER:

MITSUI SEIKI HU50A 4-AXIS CNC HORIZONTAL MACHINING CENTER, Fanuc 15-M CNC Control, Travels: X-28.34", Y-27.55", Z-5.6", Automatic Pallet Changer, (2) 19.7" x 19.7" Pallets, 60 ATC, 50-Taper, Chip Conveyor, High Pressure Coolant, Mist Collector



MITSUI SEIKI HU50A 4-AXIS CNC HORIZONTAL MACHINING CENTER



BRIDGEPORT VMC-3020XV CNC VERTICAL MACHINING CENTER

CNC VERTICAL MACHINING / TURNING CENTERS:

BRIDGEPORT VMC-3020XV CNC VERTICAL MACHINING CENTER, Fanuc 21i-M CNC Controls, Travels: X-30", Y-20", Z-20", with 36" x 18" Table, 10,000 RPM, 20-ATC, CAT 40 Taper, Renishaw OMM Optical Probe, Coolant, S/N D2597916

MORI SEIKI MV-40E CNC VERTICAL MACHINING CENTER, MSC-520 CNC, Travels: 22.04", Y-16.14", Z-18.11", With 35" x 17.71" Table, 20 ATC, 6000 RPM, CAT 40 Taper, Rotary Indexer, S/N 132

MORI SEIKI MV-40E CNC VERTICAL MACHINING CENTER, MSC-500 CNC, Travels: 22.04", Y-16.14", Z-18.11", With 35" x 17.71" Table, 20 ATC, 6000 RPM, CAT 40 Taper, Nikken CNC 180 Rotary Table, S/N 1243 [2000]

OKUMA & HOWA 2SP-V35 TWIN SPINDLE CNC VERTICAL TURNING CENTER, Fanuc 21T CNC, Twin Spindles, Twin 12-Station Turrets, 19.68" Swing, 14.73" Max. Turning Dia., 13.77" Max. Turning Length, 25-2500 RPM Spindle Speed, (2) Chip Conveyors, S/N 0021

OKUMA & HOWA V40R CNC VERTICAL TURNING CENTER, Fanuc 18iTB CNC Control, 15.74" Max. Turning Dia., 12-Station Turret, Chip Conveyor, High Pressure Coolant, S/N 4010

EMAG REINECKER VSC-250-DDS CNC VERTICAL HARD TURNING / FINISH GRINDING CENTER, Siemens Sinumerik CNC Control, 9.84" Max. Chuck Dia., 10.23" Swing, Travels: X-33.46", Z-7.87", Y-12.40", With 12-Station Turret, SMW Autoblok DFR-ABS Chuck, HSP-140S High Speed Grinding Spindle, Marposs Probe, Parts Shuttle, Mist Collector, Chip Conveyor, Coolant, [2003] S/N M762.56845



MORI SEIKI MV-40E CNC VERTICAL MACHINING CENTER



OKUMA & HOWA 2SP-V35 TWIN SPINDLE CNC VERTICAL TURNING CENTER



OKUMA & HOWA V40R CNC VERTICAL TURNING CENTER



EMAG REINECKER VSC-250-DDS CNC VERTICAL HARD TURNING / FINISH GRINDING CENTER

CNC DRILLING & TAPPING CENTER & CNC TURNING CENTERS

2008



BROTHER TC-321 CNC DRILLING & TAPPING CENTER



OKUMA LFS10-2SP TWIN-SPINDLE CNC TURNING CENTER

CNC DRILLING & TAPPING CENTER:

BROTHER TC-321 CNC DRILLING & TAPPING CENTER, Travels: X-27.55", Y-11.81", Z-9.84", with 31.49" x 11.81" Table, 10-Position Tool Turret, 6-6000 RPM, BT-30 Taper Spindle, Brother CNC Control, S/N 112126

CNC TURNING CENTERS:

OKUMA LFS10-2SP TWIN-SPINDLE CNC TURNING CENTER, OSP-U100L CNC Controls, 15.74" Swing, 4.72" Max. Turning Dia., 3.15" Max. Turn Length, 1.57" Bar Cap., 5.70" Z-Travel, 6,000 RPM, Twin 8-Station Turrets, OGL-3F Over-head Gantry Parts Loader, Chip Conveyor, S/N 0122

CINCINNATI AVENGER 250S CNC TURNING CENTER, Acramatic 850SX CNC Control, 12-Position Turret, Sub-Spindle, Tool Eye, Parts Catcher, Chip Conveyor, Mist Collector, S/N 3650B0597-0012 [1997], with LNS QL Servo S2 Bar Feed S/N 301388

(2) MORI SEIKI SL303A/700 CNC TURNING CENTER, MSG501 CNC Control, 12-Pos. Turret, Tailstock, Mayfran Consep 2000 Chip Conveyor, High Pressure Coolant, Mist Collector, S/N 871 & 872 [2001]



CINCINNATI AVENGER 250S CNC TURNING CENTER



MORI SEIKI SL303A/700 CNC TURNING CENTER

SPLINE ROLLERS & HONING MACHINES



ANDERSON COOK 350 SPLINE ROLLER



MICROMATIC TEXTRON ROTOFLOW SYSTEMS 3251 SPLINE ROLLER

SPLINE ROLLERS:

ANDERSON COOK 350 SPLINE ROLLER, 56" Stroke, 48" Max Rack Length, 4.75" Max. Rack Face Width, 2.5" Max Part Dia., 30"/44" Max Part Length, Live Center Headstock and Tailstock, 40 HP, Coolant, S/N 261 [1991]

MICROMATIC TEXTRON ROTOFLOW SYSTEMS 3251 SPLINE ROLLER, 48" Max. Rack Length, 3" Max. Part Dia., Servo Controlled Headstock and Tailstock, 40 HP, Coolant, Allen Bradley PanelView 600, S/N 400159



SUNNEN KGM-5000NTE-S3 CNC HORIZONTAL HONE



SUNNEN DMS3-30 VERTICAL CNC BORE SIZER HONE



GEHRING MICROMATIC ZH-600-125 4-SPINDLE 8-STATION CYLINDER BORE HONE

CNC HONING MACHINES:

SUNNEN KGM-5000NTE-S3 CNC HORIZONTAL HONE, 5.90" Max. Work Dia., 4.4 Lb. Max. Work Weight, 3700 RPM Max. Spindle Speed, 33-500 SPM, Coolant Filtration, Magnetic Separator, S/N 4D1-1055 [2006]

SUNNEN DMS3-30 VERTICAL CNC BORE SIZER HONE, 3-Spindles, 2-Columns, 6" x 6" x 6" Max. Part Size, 0.233"-2.055" ID Range, 1-100 IPM Stroke, 1-600 RPM Spindle Speed, 36" 12-Position Rotary Indexer, 5 HP and 3 HP Spindle Drives, Allen Bradley PanelView Plus 700, Coolant Filtration

GEHRING MICROMATIC ZH-600-125 4-SPINDLE 8-STATION CYLINDER BORE HONE, (1) Part Loading/Unloading Station, (1) Part Type ID Station, (1) Type 883 Microsize Machining Station, (1) Type 883 Honing Station, (1) Type 1200 Microsize Machining Station, (1) Type 1200 Honing Station, (1) Post Gauge QC Station, Rotary Indexing Parts Table, (1) Part Marking Station, Xycom Operator Interface, Hydraulic Power Unit, Mist Collector, SKF Auto Lubricator, S/N GC260 [2001]

VERTICAL HONING & GRINDING MACHINES



UNIVERSAL AUTOMATIC / ENGIS MODEL 9825 16S 6-SPINDLE VERTICAL HONE



ACCU-CUT DIAMOND TOOL 2X1SMCRIG 3-STATION VERTICAL BORE SIZING HONE

VERTICAL HONING MACHINES:

UNIVERSAL AUTOMATIC / ENGIS MODEL 9825 16S 6-SPINDLE VERTICAL HONE, Single Column, 32" 10-Position 32" Rotary Table, Trabon Lube, Encyclone Cyclonic Coolant Filtration System, PLC Control Panel, Allen Bradley PanelView Plus, S/N 98086

ACCU-CUT DIAMOND TOOL 2X1SMCRIG 3-STATION VERTICAL BORE SIZING HONE, (1) Unload/Loading Station, (1) Vertical Roughing Honing Station with Reciprocating and Expanding Tool Assembly Spindle Head, (1) Vertical Finishing Honing Station with Reciprocating and Expanding Tool Assembly Spindle Head, Rotary Parts Indexing Table, Barnes Fabric Filtration Unit, S/N BSM258 [1999]

GRINDING MACHINES:

MATTISON MACHINE WORKS TYPE 100C 5-SPINDLE ROTARY SURFACE GRINDER, (5) 40 HP Spindle Drives, Automatic Sizer, Wheel Dresser, Rotary Parts Table, Torit Dryflo Mist Collector, Oberlin OPF Coolant Tank, 10HP Coolant Pump, 15HP Sump Pump, Auto Lubricator, S/N 100C-56

USACH TST TRIPET 250 CNC INTERNAL GRINDER, GE Fanuc Series 16-T CNC, 15.7" I.D./ 7.87" O.D. Grinding Capacity, 9.84" Grinding Length, 10.23" Center Height, 45-15,000 RPM Workhead, 13.77" Workhead Axial Adjustment, Travels: X-9.84", Z-27.55" -15/+35 Deg. B-Axis Tilt Range, 42,000 RPM GMM HSX 150-42000/11 Grinding Spindle, Diamond Wheel Dresser, Tool Monitor, Mist Collector, Coolant, Filtration, S/N T2502514

BRYANT ULTRALINE UL2 HIGH SPEED CNC GRINDER, 7" Max Swing, 4/5.5" Max Bore, 3" Max Bore Length, Travels: X-2.36", Z-10", Feedrates: X-520 IPM, Z-1800 IPM, 0.4 Micron Z-Axis resolution, 0.1Micron X-Resolution, 120,000 RPM Max Spindle Speed, Wheel Dresser, Auto Size Control, Allen Bradley PanelView 1400E, Parts Conveyor, Mist Collector, Oberlin OPF Tank, S/N 17658 [1994]



MATTISON MACHINE WORKS TYPE 100C 5-SPINDLE ROTARY SURFACE GRINDER



USACH TST TRIPET 250 CNC INTERNAL GRINDER



BRYANT ULTRALINE UL2 HIGH SPEED CNC GRINDER

ROBOTS, ASSEMBLY & HANDLING

ROBOTS:

(2) **ABB 4400L 2.43-30 6-AXIS ROBOTS**, S4CP-LUS M2000 Control, TPU2 Teach Pendant, S/N 44-27376 [2004] & 4427375 [2004]

ABB IRB 4400/60-1.95 6-AXIS ROBOT, IRC5-M2004 Control Cabinet, DSQC 679 Teach Pendant. S/N 44-52739, [2008]

ABB IRB 4400/45 M99 6-AXIS ROBOT, 24" Pedestal, SR4C Control Cabinet and Teach Pendant, S/N 44-15385 [2000] AN# BT5774

ABB IRB 4400/45 M99 6-AXIS ROBOT, 24" Pedestal, SR4C Control Cabinet and Teach Pendant, S/N 44-15385 [2000] AN# BT5774

ABB IRB 4400/1.95-45 6 AXIS ROBOT, S-4C Control, Teach Pendant, Approx 23' ABB Servo

ABB IRB 4400/1.95-45 M99 6-AXIS ROBOT, 18" Pedestal, S4C Control, Teach Pendant, S/N

ABB IRB 4400/1.95-60 M98A 6-AXIS ROBOT, 20" Pedestal, S/N 44-12564 [2004], S4C Plus

ABB IRB 4400/1.95-45 M99 6-AXIS ROBOT, 18" Pedestal, S4C Control, Teach Pendant

ABB IRB 3000/S3 M93A 6-AXIS ROBOT, 18" Pedestal, Control Cabinet, IRB6000 Teach

(2) **ABB IRB 1400/1.44-5 6-AXIS ROBOT**, 24" Pedestal, S-4C Control, Teach Pendant

ABB IRB 140 TYPE B M2000 6-AXIS ROBOT, 40" Pedestal, S4C Plus M2000 Control Unit, Teach Pendant. S/N 14M-27242 [2005]



2004
1 OF 2

(2) **ABB 4400L 2.43-30 6-AXIS ROBOTS**



2008

ABB IRB 4400/60-1.95 6-AXIS ROBOT



2000

ABB IRB 4400/45 M99 6-AXIS ROBOT



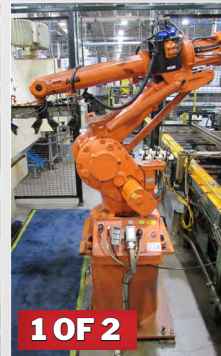
ABB IRB 4400/1.95-45 6 AXIS ROBOT



ABB IRB 4400/1.95-45 M99 6-AXIS ROBOT



ABB IRB 4400/1.95-45 M99 6-AXIS ROBOT



1 OF 2

(2) **ABB IRB 1400/1.44-5 6-AXIS ROBOT**



2005

ABB IRB 140 TYPE B M2000 6-AXIS ROBOT



ACRO AUTOMATION SYSTEM FLY-WHEEL CONNECTING ROD ASSEMBLY MACHINE



2008

1 OF 2

(2) **DISTECH SYSTEMS DS1200 AUTOMATIC ROBOTIC PARTDENSO OVERHEAD GANTRY MOUNTED ROBOT**



2008

1 OF 2

(2) **DISTECH SYSTEMS DS1100 AUTOMATIC ROBOTIC PARTS AND TRAY HANDLING SYSTEM**

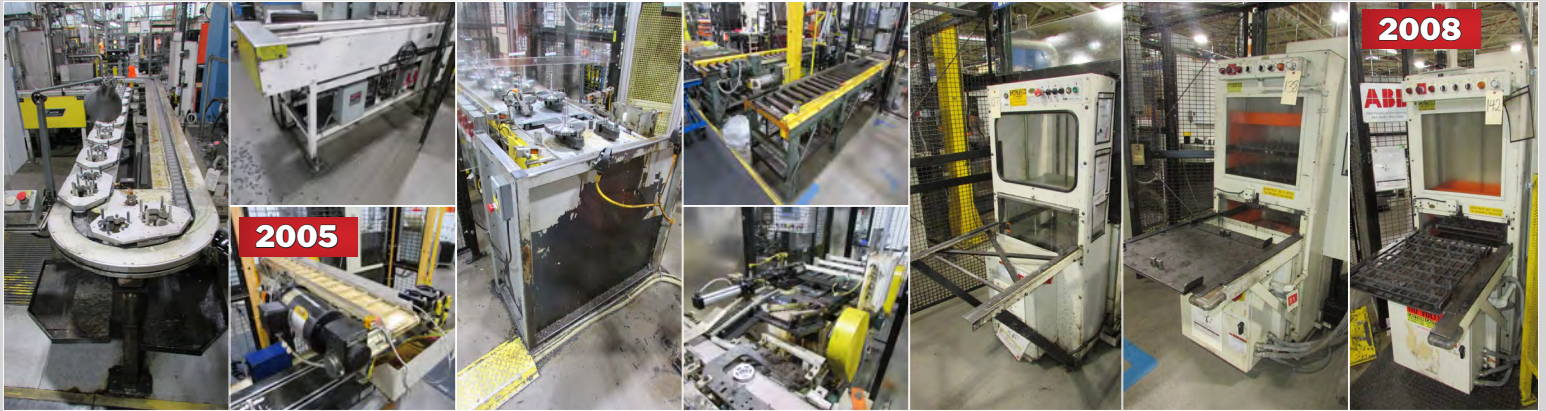
ASSEMBLY & HANDLING:

ACRO AUTOMATION SYSTEM FLY-WHEEL CONNECTING ROD ASSEMBLY MACHINE, 5-Station Shuttle Transfer Assembly Line, 36"-40" Loading Height, 18" Tailstock Press Stroke, 20-24" Head To Tailstock, 19" Main Shuttle Transfer Stroke, Station 1: Automatically Presses Flywheel with Auto Leak Test, Part Orientation Detection System & Unload Mechanism, Station 2: Idle, Station 3: Locates Assembly and Auto Drives Crank Pin Nuts with Auto Unload Mechanism, Station 4: Idle, Station 5: Unloading Assembly, Equipped with Promess PPM Press Force Monitoring System, STI Minisafe Light Curtains, Antares DRO, HMI, Allen Bradley SLC5/03 PLCs, S/N 1588

(2) **DISTECH SYSTEMS DS1200 AUTOMATIC ROBOTIC PARTDENSO OVERHEAD GANTRY MOUNTED ROBOT WITH DUAL PARTS GRIPPER**, TP-RC7/8 Teach Pendant, Overhead Gantry Tray Handler, Telesis Merlin II LS Laser Marking System, BSI Interface, Twin Tray Elevator Stations, Parts Sample Drawer, S/N 2336 & 2337 [2008]

(2) **DISTECH SYSTEMS DS1100 AUTOMATIC ROBOTIC PARTS AND TRAY HANDLING SYSTEM**, Denso VS-6577GM-BW Overhead Gantry Mounted Robot, Parts Gripper, TP-RC7/8 Teach Pendant, Parker CTC Interface, Twin Tray Stations, Parts Sample Drawer, S/N 2335 & S/N 2334 [2008]

CONVEYOR SYSTEMS & VARIOUS PRESSES



CONVEYOR SYSTEMS:

WESTECH TECH-TRAK PALLET CONVEYOR SYSTEM FOR RANSOHOFF PARTS WASHER, Approx 775" Conveyor Length, L-Shaped Configuration, PLC Controlled Conveyor Loop, Asynchronous Pallet Transfer Unit, (1) Load/Unload Station, Drip Trays, S/N 3500, [2001]

H&CS DUAL LANE SILENT CHAIN PARTS CONVEYOR, 8" Lane Width, 20" Total Width, 10' Length, Pneumatic Parts Stops, PLC Control, Allen Bradley PanelView 550

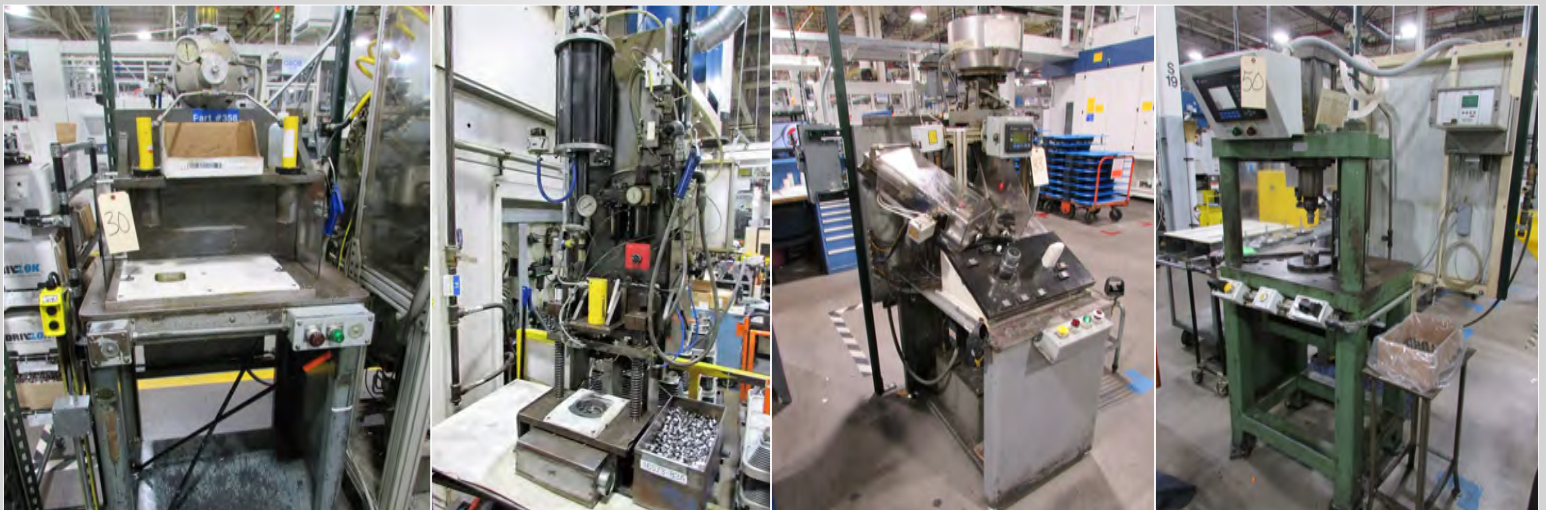
DORNIER 2200 SERIES 5" X 42" PARTS REJECT CONVEYOR, with 45" 2-Part SPC Linear Shuttle, Banner Sensors [2005]

H&CS 19"W X 10'L OVER/UNDER PALLET CONVEYOR, Top Pallet Accumulation Conveyor, Bottom Pallet Return Conveyor, (2) 19"x16" Conveyor Elevators. PLC Control Cabinet, Allen Bradley PanelView 550

HYTROL PLC CONTROLLER 19.5" POWERED ROLLER CONVEYOR SYSTEM, (1) Approx. 21' x 19.5" Roller Conveyor Section, Proximity Sensors, Parts Stops, (1) Approx. 24' x 19.5" Roller Conveyor Section, Proximity Sensors, Parts Stops, Roller Chain Transfer Conveyor, PLC Control, Allen Bradley PanelView 550

(3) ABB IRBM 1000 24" X 19" PALLET MAGAZINE SYSTEMS, S/N's 5014434K-001 [2000], 5014434K-007 [2000], 6796 0004-024

TURN-KEY SOLUTIONS 4-LANE PLASTIC LINK-BELT ACCUMULATION CONVEYOR, Approx. 3-1/2"x54" Conveyor Lanes, 18" Conveyor Width, Allen Bradley PanelView 300, S/N TKS0834 [2008]



VARIOUS PRESSES:

SHOP BUILT PNEUMATIC HYDRAULIC DOWEL PIN PRESS, Equipped with (2) Enerpac RW53 5-Ton Hydraulic Cylinders, Enerpac B3304 Hydraulic Unit

SHOP-BUILT PNEUMATIC HYDRAULIC DOWEL PIN PRESS, Equipped with Enerpac RW104 10-Ton Cylinder

SHOP-BUILT HYDRAULIC DOWEL PIN INSERTION PRESS, (2) Hydraulic Cylinders, Hydraulic Power Unit, Vibra-Flight Vibratory Bowl Feeder, Feed Rate Controller, AB PanelView 300 Micro Interface, AN# BT6232

MIDWEST ENGINEERING SYSTEMS VERTICAL 3-POST HYDRAULIC BEARING PRESS, 32" x 24" Platen, 10" Throat, 23" x 19" Between Columns, Miller Fluid Power Hydraulic Cylinder, 3000 Max PSI, 10 HP, Promess Press Force Monitoring System, Allen Bradley PanelView 600, S/N 4856

PRESSES



**NEFF D12-5M
12.44-TON 4-POST
HYDRAULIC PRESS**



**(2) NEFF 12.44
TON HYDRAULIC
GAP FRAME
PRESSES**



**NEFF 12.4 TON
HYDRAULIC GAP
FRAME PRESS**



**HANNIFIN OGF20-
12-2-2-SPC 20
TON HYDRAULIC
GAP FRAME
PRESS**



**HESS-MAE HY-
S040-RH 40 TON
RH HYDRAULIC
STRAIGHTENING
PRESS**



**SCHMIDT
PNEUMATIC
HYDRAULIC
BUSHING PRESS**

PRESSES:

NEFF D12-5M 12.44-TON 4-POST HYDRAULIC PRESS, 18" Max Daylight, 7" Throat, 7" Stroke, 35" x 15" Between Posts, 24" x 44" Platen, 3000 Max. PSI, S/N 10672 [1999]

(2) NEFF 12.44 TON HYDRAULIC GAP FRAME PRESSES, 7.5" Throat, 7" Stroke, 14.5" x 10.5" Base, Promess PPM Press Force Monitor, Allen Bradley PanelView 600, 5HP Hydraulic Power Unit, Mounted to 30" x 30" Steel Workbench. S/N 11604 [2001]

NEFF 12.4 TON HYDRAULIC GAP FRAME PRESS, 7" Stroke, 7" Throat, 10"x14" Platen, 3,000 Max PSI, Allen Bradley PanelView Plus 700, S/N 10714 [1997]

HANNIFIN OGF20-12-2-2-SPC 20 TON HYDRAULIC GAP FRAME PRESS, 14" Throat, 24" x 21" Platen, 2040 Max PSI, S/N T-13275

HESS-MAE HY-S040-RH 40 TON RH HYDRAULIC STRAIGHTENING PRESS, 8" Stroke, 10" Throat, 55" x 11" Bed, Parts Carriage, Parts Anvil, Head and Tailstock, Quartech 9800 Interface, Model 2100 Straightening Control, Electronic Stroke Control, S/N 255 [1996]

SCHMIDT PNEUMATIC HYDRAULIC BUSHING PRESS, 16" x 15.5" Bottom Platen, 8" x 10" Top Platen, Load Cell Sensors, STI MiniSafe Light Curtains, Parker CTC Interface, Allen Bradley SLC5 PLCs, Mounted to 40" x 34" Steel Work Bench

MIDWEST ENGINEERING 17-TON PLC CONTROLLED HYDRAULIC GAP FRAME Race Press, Thrust Washer Control System, Approx 9" Stroke, 10" Throat, Parts Shuttle, Gravity Hardware Feeder, Shuttle Unit, Promess PPM Assembly Monitoring System, Allen Bradley PanelView 600, S/N 46051

UNIVERSAL AUTOMATIC MACHINE BUSHING PRESS MACHINE, (2) Vertical Hydraulic Cylinders, Hydradyne 5 HP Hydraulic Power Unit, (2) Promess PPM Press Force Monitors, (2) Vibratory Bowl Hardware Feeders, PLC Control Panel with Allen Bradley PanelView Plus, S/N 98086

UNIVERSAL AUTOMATIC MACHINE AM020 BUSHING PRESS MACHINE, Equipped with (2) Vertical EMAP Electro Servo Cylinders, (2) Midwest Feeder Vibratory Bowl Hardware Feeders, PLC Control Panel with Allen Bradley PanelView Plus, S/N 98086

TOX PRESSOTECHNIK MC-9 9-TON PNEUMATIC MARKING PRESS, 6" Throat, 7.5" x 12" Table, 1.97" Total Stroke, 0.47" Power Stroke, Electronic Control, 4' x 2' Steel Work Bench, S/N 089 90 911, [2005]

(2) HANNIFIN B-16 PNEUMATIC ARBOR PRESS, 6" Throat, Push Button Pneumatic Valve Actuator, Mounted to 28" x 33" Steel Workbench

SHOP-BUILT ASSEMBLY STATION WITH INSERTION PRESS, (2) Vibra-Flight Vibratory Bowl Feeders, 3-Axis Pick & Place Robot, Pneumatic Hydraulic Unit, Pneumatic Actuated Torque Driver, Tool Balancer, Telesis TMM5100 Pinstamper with Controller, Keyence Light Curtains, Allen Bradley PanelView 600



**MIDWEST
ENGINEERING
17-TON PLC
HYDRAULIC GAP
FRAME RACE**



**UNIVERSAL
AUTOMATIC
MACHINE BUSHING
PRESS MACHINE**



**UNIVERSAL
AUTOMATIC
MACHINE AM020
BUSHING PRESS
MACHINE**



**2005
TOX
PRESSOTECHNIK
MC-9 9-TON
PNEUMATIC
MARKING PRESS**



**(2) HANNIFIN
B-16
PNEUMATIC
ARBOR PRESS**



**SHOP-BUILT
ASSEMBLY
STATION WITH
INSERTION
PRESS**

WASHERS & FILTRATION SYSTEMS



2001
CAE RANSOHOFF DUAL STATION PARTS WASHER



2001
CAE RANSOHOFF 4066 3-STAGE AUTOMATIC CONVEYOR PARTS WASHER



AUTOMATED FINISHING 3905 PARTS WASHER



AUTOMATED FINISHING 4078 AUTOMATIC CONVEYOR PARTS WASHER



AUTOMATED FINISHING AUTOMATIC PARTS WASHER



AUTOMATED FINISHING 2V5 VIBRATORY FINISHER



2002
OBERLIN PRESSURE FILTER OPF-18 PRESSURE FILTRATION SYSTEM



OBERLIN OPF-07 32" PRESSURE FILTRATION SYSTEM

WASHERS:

CAE RANSOHOFF DUAL STATION PARTS WASHER, Pneumatic Doors, Approx 28"x16" Doorway, (2) 8" x 6" Motorized Parts Rotators Per Wash Station, Wash and Blow Off, Keyence Light Curtains, Exhaust Fan, (2) 20 HP Gusher Pump, (4) Bag Filtration, Watlow Electric Tank Heaters, 3 HP Sump Pump, PLC Control Panel, Allen Bradley PanelView 600, S/N 4027, [2001] AN# BT6063

CAE RANSOHOFF 4066 3-STAGE AUTOMATIC CONVEYOR PARTS WASHER, 80 Pallets P/H, 0.5-5 FPM, 2060 Chain Conveyor, 13" x 10" Window, Wash Station, 400 Gal. Tank, Watlow 100W Electric Tank Heater, 160F Wash Temp, Quickjet Spray Nozzles, Gusher Pumps, 210 Gal. Tank Rinse Station, Watlow 100W Electric Tank Heater, 140F Rinse Temp, Exhaust Fan, Hot Air Blow-Off Station, Partlow Temperature Controllers, Mayfran Oil Decant Tank with 7.5HP Pump, (2) LPH6SAPTC3XXX Dosing Pumps, (2) Pulsatrol Series 100 Controls, DiaLog DACb ProMinet Control, Dual Bag Filter Cannisters, Allen Bradley PanelView 600, S/N 4066, [2001]

AUTOMATED FINISHING 3905 PARTS WASHER, 25"x15" Parts Tray Loader, 30" x 18" Pneumatic Door, STI Light Curtains, Wash Tank, Watlow Electric Tank Heaters, Milton Roy Dosing Pump, 3HP Gusher Pump, Bag Filtration, Mist Collector, Sump Pump, PLC Control, Allen Bradley PanelView 600

AUTOMATED FINISHING 4078 AUTOMATIC CONVEYOR PARTS WASHER, 11" Conveyor Width, Approx 14" x 8" Parts Window, Wash & Blow-Off, Wash Tank, Watlow Electric Tank Heaters, Bag Filtration, Oil Separator, 5 HP Gusher Pump, Sump Pump, Milton Roy Dosing Pump, Donaldson Torit Mist Collector, 8" Part Discharge Belt Conveyor, PLC Control, Allen Bradley PanelView Plus 600

AUTOMATED FINISHING AUTOMATIC PARTS WASHER, 12" SS Belt Parts Conveyor, 12" x 8" Parts Window, 182 Gallon Wash Reservoir Tank, Filter Cartridge, (2) Watlow 7.5 KW Electric Tank Heaters, Watlow EZ-Zone Temp Control, 3 HP Wash Pump, Discharge Pump, Milton Roy Dosing Pump, Air Dryer Blower, Torit Dryflo Mist Collector

ADF SYSTEMS 8044-032-011-R HEATED PARTS WASHER, Equipped with 32" Dia. Rotary Wash Basket, Electric Heated Wash & Rinse Tank, Wash & Rinse Timers, Goulds SSV 2HP Pump, S/N 9605-3011

ADF SYSTEMS 800 ROTARY HEATED PARTS WASHER, 32" Dia. x 5" Wash Basket, Wash & Rinse Tanks with Electric Tank Heaters, Oil Separator, Wash, Rinse and Drying Timers, S/N 9505-2668

AUTOMATED FINISHING 2V5 VIBRATORY FINISHER, 36" x 12" x 16" 4-Section Vibratory Chamber, Pneumatic Door, Omron H5CX Process Timer, Oberlin OPF Tank

FILTRATION SYSTEMS:

OBERLIN PRESSURE FILTER OPF-18 PRESSURE FILTRATION SYSTEM, 18 Sq. Ft. Cap., 52" Filter Media, Dirty and Clean Tanks, ARO Pneumatic Diaphragm Transfer Pumps, (3) 20HP Gorman 80 Series Centrifugal Pumps, Tank Agitator, Plate Type Heat Exchanger, Torit Dryflo Mist Collector, PLC Control, Allen Bradley PanelView 600, S/N 0315D [2002]

OBERLIN OPF-07 32" PRESSURE FILTRATION SYSTEM, 7 Sq. Ft. Filtering Area, 7.5 HP Gusher Clean Pump, 10 HP Gusher Filter Pump, Allen Bradley PanelView 550, S/N 430SD

TESTING EQUIPMENT, JIB CRANE



CINCINNATI TEST SYSTEM 2-STATION MASS FLOW LEAK TESTING MACHINE



(2) CINCINNATI TEST SYSTEM 1-STATION MASS FLOW LEAK TESTING MACHINE



INGERSOLL RAND 720 150 LB. FREE-STANDING ARTICULATING JIB CRANE



PHASE ONE INSTRUMENTS SINGLE STATION GEAR COVER PART LEAK TEST SYSTEM



PHASE ONE INSTRUMENTS CRANK PIN FLOW AND LEAK TESTING SYSTEM



HOMMEL AMERICA QA PARTS CHECKING STATION



HOMMEL-ETAMIC PARTS GAGING SYSTEM

JIB CRANE:

INGERSOLL RAND 720 150 LB. FREE-STANDING ARTICULATING JIB CRANE, Approx 8' Post, 8' Articulating Arm, Ingersoll Rand Zimmerman 150 Lb. Cap Pneumatic Tool Balancer and Pneumatic Actuated Lifting Hook Attachment

TESTING EQUIPMENT:

CINCINNATI TEST SYSTEM 2-STATION MASS FLOW LEAK TESTING MACHINE, (3) Cincinnati Test Systems F-21 Mass Flow Instrument Controls, (2) Load/Unload Stations, Linear Parts Shuttles, Parker Pneumatic Cylinders, HMI Unit, Allen Bradley SLC5/05 PLCs, CTS Talk PLC Program, S/N 1621, AN# BT6070

(2) CINCINNATI TEST SYSTEM 1-STATION MASS FLOW LEAK TESTING MACHINE, (2) Cincinnati Test Systems F-21 Mass Flow Instrument Controls, Load/Unload Station, Linear Parts Shuttle, Parker Pneumatic Cylinders, HMI Unit, Allen Bradley SLC5/05 PLCs, CTS Talk PLC Program, S/N 1696. LOT 36, AN# BT6263 & LOT 37, AN# BT6264

PHASE ONE INSTRUMENTS SINGLE STATION GEAR COVER PART LEAK TEST SYSTEM, (11) Bimba Stainless Pneumatic Cylinders, STI MiniSafe-B Light Curtains Allen Bradley PanelView 550 and Allen Bradley PLC Controls, AN# BT5279

PHASE ONE INSTRUMENTS CRANK PIN FLOW AND LEAK TESTING SYSTEM, 10 PSI and 3 PSI Leak and Flow Testing Pressures, STI Minisafe-B Light Curtains, Allen Bradley PanelView 550, Small Compressed Air Storage Tank

HOMMEL AMERICA QA PARTS CHECKING STATION, with Mitutoyo SJ-310 Probing Station, 3"-3.5" Measurement Probe

HOMMEL-ETAMIC PARTS GAGING SYSTEM, CMZ200 Interface

ONLINE AUCTION

SURPLUS TO THE CONTINUING OPERATIONS OF A

WORLD RENOWNED CNC MANUFACTURING FACILITY



Milwaukee, Wisconsin

THURSDAY, NOVEMBER 3RD, 2022 @ 1:00PM ET BidSpotter

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in
conjunction
with



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