



2-DAY

AUCTION

FEBRUARY 9 & 10, 2022

Complete Closure of Pristine, State-of-the-Art, High-Precision CNC Machining & Rapid Prototyping Facility

Unprecedented Offering of (27) Very Late-Model Haas CNC Machining & Turning Centers, Featuring: UMC-750SS 5-Axis Universal Machining Centers, 3, 4 & 5-Axis CNC Vertical Machining Centers, and CNC Mill/Turn Centers, Quality Assurance, and 100's of Lots of Tooling & Accessories

Day 1: Live Virtual Webcast Auction | February 9, 2022 | 11:00 am ET
Day 2: Timed Online Auction | February 10, 2022 | 11:00 am ET
Inspection: February 7 - 9, 2022, 8:00 am - 4:00 pm ET
Location: 1255 Kennestone Circle, Suite 150, Marietta, GA 30066



Contact: Mark Reynolds | 205-368-8005 | mark@integra-as.com

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In partnership with:



CNC 5-Axis Universal Machining Centers

7 - Haas UMC-750SS 5-Axis CNC Universal Machining Centers (New 2019 / 2018 / 2017), Travels: X-30"; Y-20"; Z-20"; B-120°/-35°; C-360°, up to 12,000-RPM, 40 Taper, Rotary Table Diameter: 19.7", Max Table Load: 660-Lb, w/ Integrated High-Speed Dual Axis Trunnion Table, 40-Position Side Mounted ATC, 40-HP Inline Direct Drive Spindle, Macros, Rotation & Scaling, Rigid Tapping, TCPC & DWO, M19 Spindle Orientation, High Speed Machining, VPS Editing, Media Display, 1GB Memory, Compensation Tables, Renishaw Wireless Intuitive Probing System, Through Spindle Coolant (300-PSI), Programmable Coolant Nozzle, Through Tool Air Blast, Belt-Type Chip Conveyor

Haas UMC-750 5-Axis CNC Universal Machining Center, S/N 1113719 (New 2014), Travels: X-30"; Y-20"; Z-20"; B-120°/-35°; C-360°, up to 8,100-RPM, 40 Taper, Rotary Table Diameter: 19.7", Max Table Load: 660-Lb, Equipped with Integrated High-Speed Dual Axis Trunnion Table, 40-Position Side Mounted ATC, Renishaw Wireless Intuitive Probing System, Inline Direct Drive Spindle, Through Spindle Coolant (300-PSI), Programmable Coolant Nozzle, Through Tool Air Blast, Belt-Type Chip Conveyor

CNC Vertical Machining Centers

2 - Haas VF-2SSYT 5-Axis High-Performance CNC Vertical Machining Center, S/N 1139914 (New 2017 / 2016), Table: 36" x 18", Travels: X-30"; Y-20"; Z-20", up to 15,000-RPM, 40 Taper, w/ 4th & 5th Axis Drives, 40-Position Side Mount ATC, 40-HP Vector Inline Direct Drive Spindle, High-Speed Machining, Rigid Tapping, Macros, Rotation & Scaling, M19 Spindle Orientation, VPS Editing, Media Display, 1GB Memory, Compensation Tables, Renishaw Wireless Intuitive Probing System, Through Spindle Coolant (300-PSI), Programmable Coolant Nozzle, Through Tool Air Blast, Automatic Air Gun, Chip Auger System, 220-Volt (Note: Trunnion Tables Will be Sold Separately.)

4 - Haas VF-2SSYT 4-Axis High-Performance CNC Vertical Machining Center, S/N 1163576 (New 2019 / 2018), Table: 36" x 18", Travels: X-30"; Y-20"; Z-20", up to 15,000-RPM, 40 Taper, Equipped with 4th Axis Drive, 50-Position High-Speed Side Mount ATC, High-Speed Machining, Rigid Tapping, M19 Spindle Orientation, VPS Editing, 1GB Memory, Compensation Tables, Renishaw Wireless Intuitive Probing System, 40-HP Vector Inline Direct Drive Spindle, Through Spindle Coolant (300-PSI), Programmable Coolant Nozzle, Through Tool Air Blast, Automatic Air Gun, Chip Auger System, 220-Volt

5 - Haas Super Mini Mill 2 CNC Vertical Machining Center, S/N 1163638 (New 2019), Table: 40" x 14", Travels: X-20"; Y-16"; Z-14", up to 15,000-RPM, 40 Taper, w/ 20-HP Vector Drive, 20-Position Carousel Type ATC, High-Speed Machining, Renishaw Wireless Intuitive Probing System, Through Spindle Coolant (300-PSI), Programmable Coolant Nozzle, Automatic Air Gun, Chip Auger System, 220-Volt, Dimensions (Approx): 91"L x 88"W x 100"H; 5,100-Lb





Trunnion Tables

2 - Haas TRT100 Dual-Axis Tilting Rotary Tables, 3.94" Table Diameter, 15-Lb Max Load, For 3+2 and Full 5-Axis Machining

CNC Turning & Milling Centers

2 - Haas DS-30Y 4-Axis Dual-Spindle CNC Turning Center, S/N 3113261 (New 2020 & 2019), Max Cutting Diameter: 18", Max Cutting Length: 23", Max Swing: 31.8"; 21.8" (Over Sub Spindle), Main Spindle: up to 4500-RPM, A2-6 Spindle Nose, 3" Bar Capacity, C-Axis: 0.01°, Sub Spindle: up to 4800-RPM, A2-5 Spindle Nose, 2" Bar Capacity, w/ Y-Axis, Live Tooling (4000-RPM), 12-Station Turret, 10" 3-Jaw Chuck (Main), 8.3" 3-Jaw Chuck (Sub), Macros, Rigid Tapping, M19 Spindle Orientation, VPS Editing, Media Display, 1GB Memory, Wireless Networking, Compensation Tables, Automatic Tool Presetter, High-Pressure Coolant System (300-PSI), Belt-Type Chip Conveyor, Haas Enclosure Exhaust System



Haas ST-35 CNC Lathe, S/N 3115190 (New 2019), Max Cutting Diameter: 18", Max Cutting Length: 23", Max Swing: 31.8" (Front Apron), Spindle Speed: to 2400-RPM, Spindle Nose: A2-8, Bar Capacity: 4", Equipped with Live Tooling (4000-RPM) w/ C-Axis, 40-HP Spindle Drive, Automatic Tool Presetter, User Definable Macros, 15" 3-Jaw Hydraulic Chuck, Programmable Hydraulic Tailstock, High-Pressure Coolant System (300-PSI), Belt-Type Chip Conveyor, Enclosure Exhaust System, 2-Speed Gearbox

Haas ST-30Y CNC Chucker, S/N 3112543 (New 2018), Max Swing: 21", Max Cutting Diameter: 13.75", Max Cutting Length: 32.5", Bar Capacity: 3", up to 3400-RPM, A2-6 Spindle, C-Axis: 0.01°, w/ Live Tooling (6000-RPM), Tool Presetter, Royal Quick Change Collet Chuck, 12-Position Turret, Macros, Rigid Tapping, M19 Spindle Orientation, VPS Editing, Media Display, 1GB Memory, Compensation Tables, High-Pressure Coolant System, Chip Conveyor, Enclosure Exhaust System



Haas TL-2 CNC Toolroom Lathe, S/N 3119689 (New 2020), Max Cutting Diameter: 16", Max Cutting Length: 48", Max Swing: 20"; 11" (Over Cross Slide), A2-5 Spindle, up to 1800-RPM, w/ Electronic Handwheels, 8" 3-Jaw Chuck, Tailstock, Tool Post Coolant System

Removal Information

Small Items: February 11 - 25, 2022

Large Items: February 11 - March 11, 2022

Monday - Friday, 9:00 AM to 4:00 PM ET

NO EXCEPTIONS

Quality Assurance

Mitutoyo Crysta-Apex EX 574T DCC Coordinate Measuring Machine, S/N 60071128 (New 2018), Measuring Range: 19.6" x 27.5" x 15.7", w/ Renishaw PH20 5-Axis Probe Head, Renishaw UCC T5PH20 Probe Head Controller, Renishaw SPA3 Servo Power Amplifier, Renishaw TCR20 6-Position Probe Rack, Pendant Joystick Controller, Virtual MCOSMOS-2 V4.2 Software, Dell PC and Monitors, Tripp-Lite Surge Suppressor

Keyence IM-7030 Instant Measurement System, S/N 3C910047 (New 2019), Equipped with IM-7001 Controller Unit, IM-M70A Accessory Set, IM-H2C CAD Offline Software, IM-H2EA Offline Editor Software, IM-HIT Data Transfer Software, IM-SG3 Tempered Stage Glass for 8x12

Starrett HD-400 16" Optical Comparator, S/N 7535J (New 2012), w/ Quadra-Chek 200 DRO, Edge Detector Package, 10x & 20x Lens, Iris

Mitutoyo PHA-14 14" Optical Comparator, S/N 129691811, w/ Mitutoyo KA-200 Counter 2-Axis DRO

SIC AXE D80 Laser Marking Machine, S/N 57259 (New 2016), 15-kW Class 4 Laser

Branson IC1620-40-18 Integrated Cleaner, S/N ATH19065053

Miscellaneous Test & Measurement Equipment, Including: Torque Wrenches, Bore Gages, Pin Gages, Thread Gages, Digital Height Gages, Digital Calipers & Micrometers, Depth & Hole Micrometers, Centering Fixtures, Microscope, Granite Surface Plates, and More



Machine Shop

2 - DoAll DC-280NC Continental Series Semi-Automatic Horizontal Band Saws, S/Ns 300470 & 300481, 5-HP, Hydraulic Clamping, Coolant System, PLC

Clausing-Colchester 8026J 13" x 25" Engine Lathe, S/N SG0154 (New 2017), 40 to 2500-RPM, Inch/Metric Threading, w/ Acu-Rite 2-Axis DRO, 8" 3-Jaw Chuck, Aloris Tool Post, 2.2-kW Motor, Work Light, Adjustable Eye Shield

Clausing 3V08 3-HP Vertical Milling Machine, S/N P234837, 10" x 54" Table, 60 to 4300-RPM, w/ Acu-Rite 2-Axis DRO, Power Table Travel

Cuttermaster MG-30 End Mill Grinder, S/N 6086, 1/3-HP



Support Equipment

Zoller Smile 420X6 Tool Presetter, S/N 01230 (New 2018)

Techniks Model 500 "The Quencher" ShrikFIT Machine, S/N 1904349

55 - Kurt DX6 Crossover Machine Vises

Large Quantity of Lang Workholding Accessories, Including Vises, Chucks, Zero-Point Clamping Plates, Risers, Clamp Jaws and More

6 - Royal Quick Grip 80 A2-6 Collet Chucks, P/N's 46160, 46170 and 44071, 5000-RPM, w/ Assorted Collets

3 - 5th Axis V6105 & V75100X Vises

Approximately (1000) 40-Taper Tool Holders & Assorted Live Tool Holders

Large Quantity of Perishable Tooling & Tooling Cabinets

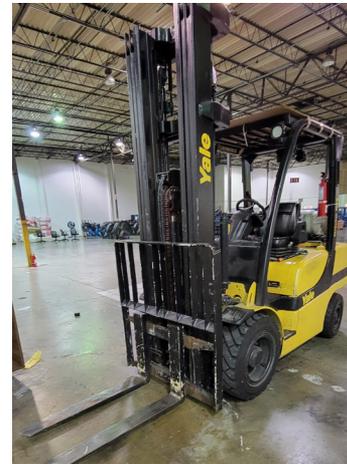
Yale GLP070VXNLSE107 Veracitor 7,000-Lb LPG Forklift, S/N D875V06371P, 229" Max Lift Height, Pneumatic Tires

1 - Atlas Copco GA18+FF 25-HP Rotary Screw Air Compressor, S/N API331512 (New 2017), w/ PLC

1 - Atlas Copco GA18FF 25-HP Rotary Screw Air Compressor, S/N ITJ234982 (New 2019), 129-PSIG, w/ PLC



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