



4 - DAY

AUCTION

25 - 28 OCTOBER 2022

Leading Global Manufacturer of Precision & Highly Engineered Electronic Connectors & Sensors

From TE Connectivity

Huge Multi-Day Auction Featuring CNC Swiss-Type Screw Machines & Lathes, Rotary Transfer Machines, Machine Tools, Finishing, QA, Support Equipment and Much More!

Day 1: Live Virtual Webcast Auction | October 25, 2022 | 10:00 AM ET

Day 2: Timed Online Auction | October 26, 2022 | 10:00 AM ET

Day 3: Timed Online Auction | October 27, 2022 | 10:00 AM ET

Day 4: Timed Online Auction | October 28, 2022 | 10:00 AM ET

Equipment Location: 63 Nahatan St., Norwood, MA 02062



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bidonintegra.com

In partnership
with:



Inspection: Mon, October 24, 2022 | 8:00 AM - 4:00 PM ET

Removal Dates: October 31 - December 2, 2022 | Monday - Friday | 8:00 AM - 4:00 PM ET

CNC Swiss-Type Screw Machines (Days 1 & 2)

- Tsugami BH-38, w/ Bar Feed (New 2007)
- (2) Tornos Bechler Deco 2000/26, w/ Bar Feeds, Fanuc 16i-TA (New 2000)
- (7) Tornos Bechler Deco 2000/13, w/ Bar Feeds, Fanuc 16i-TA (New 2000)
- (10) Tornos Bechler Deco 2000/10, w/ Bar Feeds, Fanuc 16-TB (New to 2001)
- Large Quantity of Deco Mill/Drill Spindles, Straight & Right-Angle Live Tool Holders, Static Tool Holders, Spare Parts & Accessories

CNC Swiss-Type Lathes (Days 1 & 2)

- (3) Citizen M-20, w/ Bar Feeds (New to 2004)
- (5) Citizen L-20, w/ Bar Feeds (New to 2005)
- (7) Citizen B-12, w/ Bar Feeds (New to 2000)
- Citizen M-12, w/ Bar Feed
- Quantity of Right-Angle & Straight Live Tool Holders, End Drill Tool Holders, Static Turret Tool Holders

Rotary Transfer Machines (Days 1 & 2)

- (9) Hydromat HW-25/12, w/ Bar Feeds (New to 2000)
- (1) Hydromat HW-20/10, w/ Bar Feed (New 1997)
- Hydromat VM-16 Vertical Trunnion-Type, w/ Bar Feed (New 1992)
- (220) Lots of Hydromat Parts & Accessories, including: (25) Spindle and Long Spindle Turning Attachments, Twin Spindle Drilling & Tool Heads, Right Angle Milling Heads, Drill & Turning Heads, Collet Chucks, Spindle Drive Motors & Controls, Setup Tooling & Sliding Flange Attachments, Tooling, Presetters, Spare Parts and More
- (4) Wirth & Gruffat C-128 8-Station (New to 1998)

CNC Milling & Turning Centers (Days 1 & 2)

- Nakamura-Tome WTS-150 (Needs Spindle Repair)
- (4) Nakamura-Tome TW-10MM, 6-Axis, Fanuc 16TT, w/ Bar Feeds
- (4) Nakamura-Tome TMC-15, w/ Bar Feeds, Fanuc O-T, (2) w/ Live Tooling
- Quantity of Right Angle & Straight Live Tool Holders and More

Automatic Screw Machines (Days 1 & 2)

- New Britain 1B-6, w/ Bar Feed
- (12) Tornos M-7, w/ Bar Feeds
- (6) Tornos R-125, w/ Index

Machine Tools & Metal Fab (Day 2)

- SWI Trak K3SX-3 3-Axis CNC Vertical Milling Machine, w/ Prototrak SMX Control (New 2021)
- Haas VF-3D CNC Vertical Machining Center, w/ Auto Pallet Changer
- Haas VF-0 CNC Vertical Machining Center, 50,000-RPM Spindle
- (5) Bridgeport 2-HP Vertical Milling Machines, w/ DRO's
- (2) Hardinge HLV-EM Precision Toolroom Lathes
- (2) Hardinge HLV-H Precision Toolroom Lathes
- (2) Hardinge DV-59, DSM & HSL Lathes
- Clausing-Metosa 14" x 30" Engine Lathe
- (5) Agathon, Citizen, and Star Precision Tool Grinders
- Surface Grinders, Double End Grinders, and Belt / Disc Sanders
- Tool Post Grinders & Drill Sharpeners
- Amada-Wasino GLS-135AS Optical Profile Grinder
- Bruderer BSTA10 High-Speed Press, w/ BBV Feed
- LNS PB 80 Bar Chamfering Machine
- Vertical & Horizontal Band Saws

Machining Support Equipment (All 4-Days)

- Lista, Stanley, and Kennedy Multi-Drawer Tooling & 2-Door Cabinets
- Huge Quantity of Tooling, Tool Holders, Live Tooling, Perishable Tooling, Collets, and Machining Accessories, Vices
- (10+) LNS & Lemca Bar Feeds



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Quality Assurance (Days 3 & 4)

- Fischer Fischerscope X-Ray XDAL 237 Fluorescence Thickness Measurement Machine (New 2014)
- Oasis Inspection Systems 622-0.2x/12 Vision Inspection System
- Perkin Elmer Lambda 25 UV/Vis Spectrometer (New 2012)
- Leybold Phoenix Quadro Helium Leak Detector
- TA Instruments TGA Q500 Thermogravimetric Analyzer
- Varian AA240FS Atomic Absorption Spectrometer
- Mahr 828 Universal Length Measuring Machine
- Pratt & Whitney B Supermicrometer
- Mitutoyo 162-102 Bench Micrometer
- Nikon UM-2 Measurescope, w/ Camera & DRO
- (5) Jones & Lamson and CCP 14" Optical Comparators
- Leco MSX205 Sample Saw
- HP DC Power Supplies and Network Analyzer
- Huge Quantity of Pin Gage Sets, Micrometers, Calipers, Dial & Digital Indicators, Height Gages, Microscopes, Granite Surface Plates, Thickness / Plug / Chamfer / Go-No Go / Ring / Depth / Thread / Force Gages, and Much More

Parts Finishing (All 4 Days)

- Ecoclean EcoCcompact Automated Cleaning System (New 2018)
- Greco Brother Ultrasonic Vapor Degreaser
- (40+) Dynatronix, Technu & Aldonex DC Rectifiers, up to 18-Volt / 250-Amp (New to 2021) (Plating Lines Not for Sale)
- United Surface Solutions FM-Mini Hoppa Centrifugal Barrel Finisher
- Raytech CMF-900 Centrifugal Magnetic Finisher
- BelAir FMSL 22/3 Multi-Chamber Centrifugal Disc Finisher
- BelAir Aqua Safe WTS-55AJ Water Treatment System (New 2005)

Assembly (Day 4)

- (2) Automated Packaging Autobag Bagging Systems, w/ Labelers
- Large Quantity of Pneumatic & Manual Toggle Presses
- High-Speed Camera Part Inspection Systems
- Benchtop Precision Counting Scales & Parts Counters

Heat Treat, Annealing Machines & Test Chambers (Day 4)

- Despatch Electric Stress Relief & Annealing Oven - to 1000°F
- (3) Blue M 6680 & 7780 Inert Gas Electric Ovens - to 1100°F
- Blue M / TPS ST 350 Electric Oven
- Grieve NB-350 Electric Oven
- APS GF-12 Reflow Oven
- (2) Transheat Conveyorized Controlled Atmosphere Furnaces
- (3) Pillar MK-20 Annealing Systems

Plant & Production Support Equipment (All 4 Days)

- Process and Water Reverse Osmosis System - Skid Mounted
- Process and Water Deionization System - Skid Mounted
- JWI Evoqua 27-Plate Filter Press, w/ ConRec 30SR Recovery System
- Samsco Water Evaporation System
- Plastics & Polyethylene Tanks - up to 2800-Gallon
- (10) New Holland Spin Dryers - M/N's K-24 & K-90
- Barrett Chip Spinning and Coolant System
- (4) Ingersoll-Rand & Kaeser Air Compressors - to 100-HP (as New as 2020)
- (2) Ingersoll-Rand Refrigerated Air Dryers
- (2) Trane CVHF485 CenTraVac Chillers
- (4) Air Scrubbers - up to 26,000-CFM (Uninstalled)
- Cleaver-Brooks CBI-700-300015 Gas-Fired Boiler (New 2001)
- Huge Quantity of Wood Top Tables & Work Benches, 2-Door Storage Cabinets, Pallet Racking, HD Cantilever Stock Racks, Shelving
- Hand & Power Tools, Rolling Tool Chests & Tool Boxes

