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Webcast Auction

HAAS & TSUGAMI CNC, MANUAL & FABRICATING

LOCATION 1: 302 MOFFET RD. - HOUMA, LA 70363

LOCATION 2: 3200 BESSEMER CITY RD. - BESSEMER CITY, NC 28016

TUESDAY, MARCH 21ST @ 10:00 A.M. EST

Inspection: Monday, March 20th From 8:00 A.M. - 4:00 P.M. Local Time



TSUGAMI B0206-III CNC SWISS LATHE



GIDDINGS & LEWIS HYBORMILL 4" TABLE TYPE HORIZONTAL BORING MILL



SUMMIT 70" SWING X 480" CENTER DISTANCE LARGE CAPACITY ENGINE LATHE



HAAS EC-1600YZT CNC HORIZONTAL MACHINING CENTER



Asset Sales, Inc.

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BidSpotter



IAA



HAAS EC-1600YZT CNC HORIZONTAL MACHINING CENTER



HAAS VF-6/50 CNC VERTICAL MACHINING CENTER



TSUGAMI B0205-II CNC SWISS LATHE



TSUGAMI B0206-III CNC SWISS LATHE



MAZAK MULTIPLEX 4200 DUAL SPINDLE CNC LATHE

DUAL SPINDLE CNC LATHE

MAZAK MULTIPLEX 4200 Dual Spindle CNC Lathe with Kitagawa 10" & 8" 3-Jaw Chucks, Speeds to 5,000 RPM, 9" X-Axis Travel, Z1-17.25", Z2-19.37", 12.6" Max. Turning Diameter, 21.32" Max. Turning Length, 2" Bar, (2) 12 Position Turrets, Flex GL-100F Robot Loader, Chip Conveyor, Dual Tool Eyes, MAZAK Mazatrol 640T CNC Control, sn:165989, mfg.2003 *Located in Indian Trail, NC



ASSORTED BARFEEDERS



HAAS CNC MACHINING

HAAS EC-1600YZT CNC Horizontal Machining Center with 64" x 64" Pallet, 24" T-Slot Rotary Table, CAT50 Spindle Speeds to 6,000 RPM, Approx. 64" X-Axis Travel, 50" Y-Axis, 40" Z-Axis, 50 Position ATC, Chip Auger, **HAAS** CNC Control with RPG, sn:1106501, mfg.2013

HAAS VF-6/50 CNC Vertical Machining Center with 64" x 28" Table, CAT50 Spindle Speeds to 7,500 RPM, Approx. 64" X-Axis Travel, 32" Y-Axis, 30" Z-Axis, 30 Position ATC, High-Pressure Coolant, Probing, Wired for 4th-Axis, Chip Auger, **HAAS** CNC Control with RPG, sn:1106501, mfg.2013

TSUGAMI CNC SWISS LATHES

TSUGAMI B0205-II CNC Swiss Lathe with Tri-Mist 850, Chip Conveyor, MP Chiller, **FANUC** Oi-TD Controls, sn:24431B, mfg.2014

TSUGAMI B0206-III CNC Swiss Lathe with MP Swiss Chiller, **LNS** Express 320 Barfeeder, **FANUC** 32i-B Controls, sn:22289B, mfg.2018

TSUGAMI S206 20mm CNC Swiss Lathe with Tri-Mist 850, Dual Spindle Speeds to 12,000 RPM, Through Spindle Coolant, Chip Conveyor, MP Chiller, **EDGE** MM-320 12' Magazine Barfeeder, **FANUC** 32i Model B CNC Control, sn:603, mfg.2012

Download a brochure at www.asset-sales.com



RETRO SYSTEMS / HYPER THERM PLASMA BURNING TABLE



DOALL HORIZONTAL BANDSAW

LARGE CAPACITY, GAP BED, & TOOL ROOM LATHES

SUMMIT 70" Swing x 480" Center Distance Large Capacity Engine Lathe with 59" 4-Jaw Chuck, 8" Bore, Spindle Speeds to 300 RPM, 50 HP Motor, Inch/Metric Threading, Tailstock, Steady Rests * Located in Bessemer City, NC

SUMMIT 48" Swing x 240" Center Distance 52x240B Engine Lathe with 40" 4-Jaw Chuck, 6" Bore, Spindle Speeds to 1,000 RPM, Taper Attachment, Tailstock, Steady & Follow Rests, sn:37393, mfg.2007 * Located in Bessemer City, NC

POREBA 40" Swing x 96" Center Distance TPL-90/M Big Hole Engine Lathe with 24" 4-Jaw Chuck, 12" Bore, Spindle Speeds to 250 RPM, Tailstock, Taper Attachment, sn:0781197-031

POREBA 37" Swing x 167" Center Distance TPK-90A1/4M Gap Bed Lathe with 20" 3-Jaw Chuck, Spindle Speeds to 900 RPM, 3.75" Bore, Inch/Metric Threading, Tailstock Steady Rests, sn:7402-02-16014-00 * Located in Bessemer City, NC

VICTOR 20" Swing x 120" Center Distance 20120 Gap Bed Engine Lathe 15" 3-Jaw Chuck, Approx., Spindle Speeds to 1,500 RPM, 3" Bore, Inch/Metric Threading, Tailstock, sn:714060 * Located in Bessemer City, NC

LEBLOND MAKINO 18" Swing x 42" Centers Regal Servo Shift Lathe with 12" 4-Jaw Chuck, Spindle Speeds to 1800 RPM, 3" Bore, Inch/Metric Threading, Tailstock, Taper Attachment, sn:119

VICTOR 20" Swing x 80" Center Distance 2080 Gap Bed Engine Lathe with 9" 3-Jaw Chuck, Spindle Speeds to 1,500 RPM, 2" Bore, Inch/Metric Threading, sn:71029 * Located in Bessemer City, NC

VICTOR 16" Swing x 60" Center Distance 1660 Gap Bed Engine Lathe with ROYAL Collet Chuck, Spindle Speeds to 1,800 RPM, 2" Bore, sn:480370 * Located in Bessemer City, NC

JET TL-42 Tool Room Lathe with Collet Chuck, Approx. 8" Swing, sn:694372 * Located in Bessemer City, NC

CNC TURNING CENTERS

HWACHEON Hi-ECO 45 CNC Turning Center with 24" 3-Jaw Chuck, 31.5" Swing x 78.7" Turning Length, Spindle Speeds to 1,800 RPM, Approx. 4.6" Bar Capacity, 12 Position Turret, Chip Conveyor, **FANUC** Model 18i CNC Control

OKUMA LB15 CNC Turning Center with 8" 3-Jaw Chuck, Approx. 12" Swing x 19.5" Turning Length, Spindle Speeds to 4,000 RPM, Approx. 1.75" Bar Capacity, 12 Position Turret, Chip Conveyor, Tailstock, **OKUMA** OSP5000 LG Control, sn:6109-4103 * Located in Bessemer City, NC

MAZAK QT-25 CNC Turning Center with **KITAGAWA** 12" 3-Jaw Chuck, 20.8" Swing x 39.76 Machining Length, Spindle Speeds to 3,000 RPM, Approx. 3.15" Bore, 8 Position Turret, Chip Conveyor, Tailstock, **MAZAK** Mazatrol T-Plus CNC Control, sn:133652, Buyer Inspect, Needs Hydraulic Pump * Located in Bessemer City, NC

FABRICATING MACHINERY

RETRO SYSTEMS/HYPER THERM HXD72EDR5 Plasma Burning Table with 60" x 120" Table, Retro Systems Controls with **HYPER THERM** Powermax 105 Plasma Unit, **HYPER THERM** Software, sn:2464, mfg.2012

ARONSON Model GE/120CS Welding Positioner with 5-Ton Capacity, 4' x 4' Table, Power Tilt, sn:6617

WORTHINGTON Model 160 Welding Positioner with 8-Ton Capacity, 53" Table, Foot Pedal Actuator * Located in Bessemer City, NC

DOALL Horizontal Bandsaw with 9"x16" Capacity, 10" Round, 9" Rectangle, 1" x 158" Blade, sn:529-97363

HEM 1500L Horizontal Band Saw with 24" x 24" Capacity, 10HP Motor, Auto Clamping, Push Button Controls, sn:222285

KMT Mitre Cutting Horizontal Band Saw with 12" Capacity, Pendant PLC Control, sn:980770001 * Located in Bessemer City, NC



WORTHINGTON 160 WELDING POSITIONER



ARONSON GE/120CS WELDING POSITIONER



SUMMIT 70" SWING X 480" CENTER DISTANCE LARGE CAPACITY ENGINE LATHE





12"
BORE

POREBA 40" SWING X 96" CENTER DISTANCE TPL-90/M BIG HOLE ENGINE LATHE



POREBA 37" SWING X 167" CENTER DISTANCE TPK-90A1/4M GAP BED LATHE



KING 60" VERTICAL BORING MILL



GIDDINGS & LEWIS HYBORMILL 4" TABLE TYPE HORIZONTAL BORING MILL



CARLTON 6' X 15" COLUMN RADIAL ARM DRILL



GISHOLT MASTERLINE GP 3000 TWO PLANE BALANCER



NILES NO.142 HORIZONTAL WHEEL PRESS

BORING MILLS, & PLANT SUPPORT EQUIPMENT

KING 60" Vertical Boring Mill with 36" Under Rail, Spindle Speeds to 1,000 RPM, Dual Rams, Pendant Control, sn:232

KING 60" Vertical Boring Mill with 36" Under Rail, Spindle Speeds to 1,000 RPM, Dual Rams, Pendant Control, NO MAIN DRIVE MOTOR

KING 42" Vertical Boring Mill with 36" Under Rail, Spindle Speeds to 200 RPM, sn:2996

WOTAN Type B75 4" Horizontal Boring Mill with 24" x 36" T-Slotted Rotary Table, Approx. 24" X-Axis Travel, 36" Y-Axis, #40 Speeds to 1200 RPM, NEWELL 3-Axis DRO, sn:8318

G&L Hybormill 4" Table Type Horizontal Boring Mill with 48" x 86" T-Slotted Table, #50 Spindle Speeds to 1,300 RPM with Morse Taper Attachment, Powerfeed Quill with Auto Tool Lock, NEWALL C80 2-Axis DRO, Pendant Control * Located in Bessemer City, NC

VICTOR Vertical Knee Mill with 9" x 42" Table, Power Feed, R8 Spindle Speeds to 4200 RPM

CARLTON 6' x 15" Column Radial Arm Drill with Spindle Speeds to 1500 RPM, 24" Height Capacity

GISHOLT Masterline GP Size 3000 Two Plane Balancer with Bed Extension to Approx 320" Capacity, GISHOLT 743 Control, sn:4583x4 * Located in Bessemer City, NC

NILES No.142 Horizontal Wheel Press with 49.5" (V) x 138" (L) Capacity * Located in Bessemer City, NC

EDWARDS Jaws IV 100 Ton Ironworker with 1.25" Diameter Hole in 1" Plate, High-Capacity Angle Shear, 4 Workstations, Foot Actuator, sn:0053

HAAS HRT450 17" 4th-Axis Rotary Table • HAAS 24" 4th-Axis Rotary Table • HAAS HA5C2-T Dual 5C Rotary Indexer with Dual Tailstocks • LNS Express 320 Magazine Barfeeder • CENTRAL PNEUMATIC 94274 Portable Blast Cabinet • Bar Stock • 12+ MILLER & LINCOLN Welders • Wire Feeders • Fans • Large Micrometers up to 36" • Welding Rods and Hot Boxes • Hand Tools • Rigging Cabinets • Hydraulic Pumps • Transformers • More!

CENTER CONSOLE SPEED BOAT

BLACKJACK 256 Center Console Boat with No Slip Decking, YAMAHA Stroke Outboard, LIKE NEW CONDITION, VIN:K2MA00C6E516, mfg.2016

Asset Sales, Inc. Does Not Pack, Ship, Crate, Transport or Rig Items. Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.





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North Carolina License #6625



HAAS EC-1600YZT CNC HORIZONTAL MACHINING CENTER

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Rigging/ Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL ONLINE SALES ARE FINAL, ON AN "AS IS – WHERE IS," "IN PLACE," "WITH ALL FAULTS" BASIS.

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When participating as a buyer via Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED.

WEBCAST AUCTION

HAAS & TSUGAMI CNC, MANUAL & FABRICATING MACHINERY

HOUMA, LA & BESSEMER CITY, NC

TUESDAY, MARCH 21ST @ 10:00 A.M. EST