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MUST SELL!

# Webcast Auction

## VERACITY MACHINE

LATE MODEL & LARGE CAPACITY HAAS CNC MACHINING & BORE CLADDING

181 TECHNOLOGY LANE - GRAY, LA 70359

WEDNESDAY, NOVEMBER 1ST @ 10:00 A.M. CDT



2012

Inspection:  
Tuesday,  
October 31st  
From 8:00 A.M.  
- 4:00 P.M. CDT

<  
HAAS VF-8/50 4-AXIS  
CNC VERTICAL  
MACHINING CENTER

>  
(2) ARC SPECIALTIES  
WELDING  
MANIPULATOR  
BORE CLADDING &  
INCONEL WELDING  
SYSTEM



2014

2  
AVAIL.



4  
AVAIL.

(4) GORBEL SELF SUPPORTED BRIDGE CRANE SYSTEMS



6  
AVAIL.

(6) HAAS ST/SL40 CNC TURNING CENTERS WITH HYDRAULIC STEADY REST



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# BidSpotter



IAA



HAAS VF-8/50 4-AXIS CNC VERTICAL MACHINING CENTER

## 4-AXIS CNC VERTICAL MACHINING CENTER

**HAAS VF-8/50** 4-Axis CNC Vertical Machining Center with 64" x 36" Worktable, 64" x 40" x 30" Travels, 30 HP, 50 Taper Spindle Speeds to 7,500 RPM, 30 Position ATC, **HAAS** CNC Control, **RENISHAW** Intuitive Probing System, Thru-Spindle Coolant System, Chip Auger, sn:1095227, mfg.2012

**HAAS 15"** CNC 4th Axis Rotary Table with 3-Jaw Chuck & Tailstock, (may be sold separate)

## CNC TURNING CENTERS, LARGE CAPACITY WITH MILLING

(2) **HAAS** Model ST-40L CNC Turning Centers with Milling, 21" 3-Jaw Chucks, 25.5" Maximum Turning Diameter, 80" Maximum Turning Length, 34.5" x 80" Capacity, 40 HP, Spindle Speeds to 2,400 RPM, 7" Bar Capacity, 12 Position Turrets with Live Tooling, **HAAS** CNC Controls, Programmable Hydraulic Steady Rests, Programmable Tailstocks, Coolant, Chip Conveyors, sn:3092104, mfg.2012 • sn:3092644, mfg.2012

## CNC LARGE CAPACITY TURNING CENTERS

**HAAS** Model ST-40 CNC Turning Center with 21" 3-Jaw Chuck, 25.5" Maximum Turning Diameter, 44" Maximum Turning Length, 34.5" x 44" Capacity, 40 HP, Spindle Speeds to 2,400 RPM, 4.5" Bar Capacity, 12 Position Turret, Programmable Hydraulic Steady Rest, Programmable Tailstock, **HAAS** CNC Control, Coolant, Chip Conveyor, sn:3096413, mfg.2013

(2) **HAAS** Model ST-40L CNC Turning Centers with 21" 3-Jaw Chucks, 25.5" Maximum Turning Diameters, 80" Maximum Turning Length, 34.5" x 80" Capacity, 40 HP, Spindle Speeds to 2,400-RPM, 7" Bar Capacity, 12-Position Turrets, **HAAS** CNC Controls, Programmable Hydraulic Steady Rests, Programmable Tailstocks, Coolant, Chip Conveyors, sn:3093127, mfg.2012 • sn:3093268, mfg.2012

**HAAS** Model SL-40L CNC Turning Center with 21" 4-Jaw Chuck, 25.5" Maximum Turning Diameter, 80" Maximum Turning Length, 40" x 89" Capacity, 55 HP, Spindle Speeds to 1,400 RPM, 7" Bar Capacity, 10 Position Turret, Programmable Hydraulic Steady Rest, Programmable Tailstock, **HAAS** CNC Control, Coolant, Chip Conveyor, sn:3080740, mfg.2008

**HAAS** Model ST-30 CNC Turning Center with 12" 3-Jaw Chuck, 21" Maximum Turning Diameter, 26" Maximum Turning Length, 31.75" x 30" Capacity, 30 HP, Spindle Speeds to 3,400 RPM, 3" Bar Capacity, 12 Position Turret, Programmable Tailstock, **HAAS** CNC Control, Coolant, Chip Conveyor, sn:3085991, mfg.2010

**DOOSAN** Puma 300LC CNC Turning Center with 15" 3-Jaw Chuck, 15.7" Maximum Turning Diameter, 50.4" Maximum Turning Length, 23.2" x 52.8" Capacity, 35 HP, Spindle Speeds to 2,800-RPM, 4" Bar Capacity, 10 Position Turret, Programmable Tailstock, Programmable Omni-Rest, Coolant, Chip Conveyor, **FANUC** 21i-TB CNC Control, sn:P30L2289, mfg.2006



(2) HAAS ST-40L CNC TURNING CENTERS WITH MILLING & HYD. STEADY REST



HAAS ST-40 CNC TURNING CENTER WITH HYDRAULIC STEADY REST

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(2) HAAS ST-40L CNC TURNING CENTERS WITH HYDRAULIC STEADY REST



HAAS SL-40L CNC TURNING CENTER



HAAS ST-30 CNC TURNING CENTER



DOOSAN PUMA 300LC CNC TURNING CENTER



MARVEL SPARTAN FULLY AUTOMATIC HORIZONTAL BAND SAW



MAGNE-TECH / GOULD BASS 6,000 AMP MAGNETIC PARTICLE INSPECTION SYSTEM



NEWAGE TESTING INSTRUMENTS BRINELL HARDNESS TESTER



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**ARC SPECIALTIES ARC-05PL 6'x 6' WELDING MANIPULATOR BORE CLADDING AND INCONEL WELDING SYSTEM**



**ARC SPECIALTIES ARC-5P+ WELDING MANIPULATOR BORE CLADDING & INCONEL WELDING SYSTEM**



**AUTOMATIC HORIZONTAL BANDSAW**

**MARVEL SPARTAN** Series PA 13/2 Fully Automatic Horizontal Band Saw with 13"x 14" Capacity, Variable Blade Speeds & Feeds, Automatic Barfeed, Chip Auger, Infeed Conveyor & Discharge, sn:EPA130653

**QUALITY CONTROL DEPARTMENT**

Contents of Q.C. Room Including **MIC-TRAC** Calibration & Measurement System, sn:G122450, with 24" Measuring Range, Force-Lok Constant Measurement Force, **MICTRAC** Y-Axis Programmable Digital Readout, Approximately (225) Gauges Including Numerous & Complete **MITUTOYO** Micrometer Sets, Numerous **MITUTOYO** Intramics, Snap Gauges

**INCONEL WELDING & BORE CLADDING MANIPULATOR SYSTEMS**

**ARC SPECIALTIES ARC-05PL** 6' x 6' Welding Manipulator Bore Cladding & Inconel Welding System, sn:1462-20858, mfg.2014 with Beckhoff Touch-Screen Programmable Logic Control, Servo Feed Wire Feeder, Integrated 40" Diameter Power Turntable with 20" 3-Jaw Chuck, **MILLER XMT4S0CC/CV** 450-Amp Mig/Tig/Stick Welder, sn:MDS01202U, mfg.2013 with Digital Readout of Volts & Amps, Welding Torch, Weld Craft 3500SS Water Cooler, sn:MD320184F

**ARC SPECIALTIES ARC-5P+** Welding Manipulator Bore Cladding & Inconel Welding System, sn:1397-20826, mfg.2013, with ARC-5P Touch-Screen Programmable Logic Control, 36" Horizontal x Approximately 68" Vertical Power Arm Adjustments,

**LINCOLN** Auto Drive Welding Wire Feeder, Integrated 36" Diameter Power Turntable, Welder, sn:MC350101U, mfg.2012, with Digital Readout of Volts & Amps, Welding Torch & Cables

**MAGNETIC PARTIAL INSPECTION & HARDNESS TESTER**

**MAGNE-TECH / GOULD BASS** GB-3509A-01, 6,000 Amp Magnetic Particle Inspection System with 100" Maximum Part Length, 16" Diameter Coil, Variable Current Control with Digital Readout, Circulation Tank, **SPECTRALINE** TRI-350 Hand-Held Inspection Light, Free-Standing Monorail with **HAULMASTER** 1,100LB Electric Cable Hoist with Pendant Control & Manual Travel, sn:943056

**NEWAGE TESTING INSTRUMENTS INC.** 7000 **BRINELL** Hardness Tester with Hydraulic and Laptop Computer, sn:145, mfg.2012

**BATCH OVEN, HEAT TREAT**

**GRIEVE** 81-1200 2-Door Natural Gas Fired Walk-In Batch Oven with 4' x 6' x 6' High Chamber, 1,200 Deg. Fahrenheit Maximum Temperature, 880,000-BTU Input, 7.5 HP Blower, **HONEYWELL** Graph Charter, **HONEYWELL** Multitrend SX Touch-Screen Programmable Logic Control with 24 Port Input, Wallow Digital Temperature Control, sn:107589A1012, mfg.2013

(2) **PDS BARTECH** PCE-30 3-Zone Heat Treating Consoles: Each with 405-Amp Output, (9) Heaters Maximum, Red Lion Programmable Logic Control, (3) Digital Temperature Controls, Chino L-Series Charter, Set-Up Fixture, sn:14-1697, mfg.2014 • sn:13-1664, mfg.2013



**GRIEVE 81-1200 2 DOOR NATURAL GAS FIRED BATCH OVEN**



**(2) PDS BARTECH PCE-30 HEAT TREATING CONSOLES**

4  
AVAIL.



(4) GORBEL SELF-SUPPORTED BRIDGE CRANE SYSTEMS & GORBEL 1 TON SWING JIB CRANE



INGERSOLL RAND 20 HP TANK MOUNTED ROTARY SCREW AIR COMPRESSOR



NISSAN 6,000LB PROPANE FORKLIFT

2012



FORD F350 SUPERDUTY STAKE BODY TRUCK

2012



**GORBEL BRIDGE CRANES, JIB, AIR COMPRESSORS**

**GORBEL** Self-Supported Bridge Crane System with 25' Span x 75' Runway with (3) 4,000lb. Capacity Single Girder Underhung Bridges each with **COFFING** 2-Ton Electric Hoist with Pendant Controls

**GORBEL** Self-Supported Bridge Crane System with 25' Span x 58' Runway with (2) 4,000lb. Capacity Single Girder Underhung Bridges each with **COFFING** 2-Ton Electric Hoist with Pendant Controls

**GORBEL** Self-Supported Bridge Crane System with 28' Span x 36' Runway with (2) 4,000lb. Capacity Single Girder Underhung Bridges each with **COFFING** 2-Ton Electric Hoist with Pendant Controls

**GORBEL** Self-Supported Bridge Crane System with 27' Span x 20' Runway, Single Girder Under Slung, 4,000lb. Capacity Bridge, **COFFING** 2-Ton Electric Chain Hoist with Pendant Control

**GORBEL** 1 Ton Capacity 20' Swing Jib with **COFFING** 1-Ton Electric Chain Hoist & Pendant Control

**INGERSOLL RAND** SSR-UP6-20-125 20-HP Tank Mounted Rotary Screw-Type Air Compressor, Intellisys PLC Control, sn:CBV216226

**FORKLIFT, FLATBED STAKEBODY TRUCK**

**NISSAN** 6,000lb. Capacity Propane Power Forklift, Model MUG1F2A30LV with 3-Stage Mast, 187" Maximum Lifting Height, Side Shift, 48" Forks, Solid Tires, Approx. 3,567 Hours, sn:UG1F2-9L00S0

**FORD** F350 SuperDuty Stake Body Truck with 12' Bed, **FORD** Powerstroke 6.7-Liter Diesel Engine, Automatic Transmission, Dual Rear Wheels, Approx. 189,941-Miles, VIN 1FDR3GT6CEC88424, mfg. 2012

**MISCELLANEOUS TOOLING & SUPPORT**

**ECONLINE** Media Blast Cabinet with 48" x 36" Chamber, 26" Diameter Rail-Mounted Turntable Cart, Manual Lift Side Door, 4' Right-Hand Rail Travel, **ECONLINE** Media/Dust Collector with Separator & 3-HP Motor

**DAPRA** Marking System Part Stamper with Programmable Logic Control, sn:0745038, mfg. 2008

Miscellaneous Manufacturing Equipment In Building Including Black & Decker 8" Bench-Top Drill Press, Rolling & Stationary Work Tables, Pallet Jacks, 50TaperTool Holders, Pneumatic & Hydraulic Lathe Chucks, Boring Bars, Lathe Cutting Tools, Perishable Tooling Including Drills, Endmills, Carbide, Fans, **KURT** Machining Vises, Carts, Angle Blocks, Number & Letter Punches, **PALMGREN** 8" Bench Grinder, **STARRETT** 18" x 18" x 4" Bench-Top Surface Plate, (3) 2-Door Half-Size Flammable Storage Cabinets, Sections of Pallet Racks, Job Box, Banding Reel, Spill Containment Platform, Barrel Pump, Hand Truck, Rolling Staircase, Jet Straddle-Type 770lb. Winch Stacker, Welding Curtains, **PIRANHA** III Tungsten Grinder, Vises, **ULINE** 5' x 5' x 10,000-lb. Capacity Digital Platform Scale with Inscale LP7510A Digital Readout, Miscellaneous Hand & Portable Power Tools, Etc.

[www.asset-sales.com](http://www.asset-sales.com)



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**(6) HAAS ST/SL40 CNC TURNING CENTERS WITH HYDRAULIC STEADY REST**

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***ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED.***

# WEBCAST AUCTION

## VERACITY MACHINE

**LATE MODEL & LARGE CAPACITY HAAS CNC MACHINING & BORE CLADDING FACILITY  
GRAY, LA**

**WEDNESDAY, NOVEMBER 1ST @ 10:00 A.M. CDT**