

SURPLUS  
EQUIPMENT

EVERYTHING  
MUST SELL!

# Online Auction

## VTL GROUP

**FANUC CNC ROBOTS & ROBODRILLS, FIVES DOUBLE DISC GRINDING & EMAG  
VL4/VL4H GEAR SPROCKET MACHINING CELL**

**HUDDERSFIELD, WEST YORKSHIRE, HD1 3LG, UK \* GOOSE CREEK & LADSON, SC**

**Online Only Timed Auction Closes:**

**EMAG CELL: Wednesday, November 29th starting at 9 AM EST / 2PM GMT**

**USA EQUIPMENT: 11AM EST / 4PM GMT**

**Inspection: Tuesday, November 28th From 8:00 A.M. - 4:00 P.M.**



(1) EMAG VL4, (1) EMAG VL4H CNC GEAR & SPROCKET MACHINING CELL



FIVES RVD-30-62 CNC DOUBLE DISC GRINDER



< (2) FANUC ROBODRILL  
aD21MiA5 CNC MILLING &  
DRILLING CENTERS



> FANUC M-710iC  
6-AXIS CNC  
ROBOT



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# BidSpotter

**EMAG LOCATION - SAINT THOMAS' ROAD, HUDDERSFIELD, WEST YORKSHIRE, HD1 3LG, UK**  
**Bidding Begins to Close: Wednesday, November 29th 9 AM EST / 2 PM GMT**



(2) EMAG VL4, (1) EMAG VL4H CNC GEAR & SPROCKET MACHINING CELL

**HUDDERSFIELD, UK LOCATION:**

**EMAG CNC GEAR & SPROCKET MACHINING CELL**

(2) EMAG VL4, (1) EMAG VL4H CNC Gear & Sprocket Machining Cell with TrackMotion, Including: (2) EMAG VL4 Inverted CNC Turning Centers with 260mm (10") Chucks, 200mm (8") Workpiece Diameters, 200mm (8") Workpiece Lengths, Integrated Pick-Up Automation Systems & 12 Position Tool Turrets, sn:107741 • sn:107742, (1) EMAG VL4H CNC Gear Hobbing Machine with 200mm (8") Workpiece Diameter, 350mm (13.77") Max Length, 150mm (5.9") Hobbing Length, 4 Module Max, sn:107745, all mfg.2016. \*\*EMAG cell to be sold complete as 1 Lot\*\*

NOTE: For this lot, bidding will be in USD. However due to the machine location it will be billed in GPS and will have VAT added to the total.



**FIVES DOUBLE DISC GRINDING & DEBURRING CELL: GOOSE CREEK, SC – USA LOCATION**  
**Bidding Begins to Close: Wednesday, November 29th 11 AM EST / 4 PM GMT**



**FIVES RVD-30-62 CNC DOUBLE DISC GRINDER**



**CLEVELAND MAG8 QUAD THRU-FEED BRUSH DEBURRING MACHINE**



**FANUC SR-6iA ROBOTS**



**ABB LOADING ROBOT**



**FANUC LR MATE 200iD ROBOT**



**FANUC HMI CONTROL PANEL**

**GOOSE CREEK, SC – USA LOCATION:**  
**FIVES DOUBLE DISC GRINDING & DEBURRING CELL**

FIVES RVD-30-62 CNC Double Disc Grinder with 30" CBN Wheel Set, Carrier Plates & Rotating Pockets, Chiller, Paper Coolant Filtration & Magnetic Separator, **SIEMENS** CNC Control, sn:003, mfg.2018, (3) Extra Sets Grinding Wheels, \*Extremely Low Operating Hours, Approximately 4127 Run Hrs.\*

**MARPOSS** Pass-Thru Gauging System with Gauge & Pedestal Control, sn:18AW2793

**CLEVELAND MAG8** QUAD Thru-Feed Brush Deburring Machine, Top & Bottom Brushing, Demagnetizing & Magnetic Separation Vessel, PLC Control, Paper Coolant Filtration, sn:314, mfg.2019

**ABB** Loading Robot to FIVES Machine with (7) Position Turret Tool Gripper, **ABB** Control with Flex Pendant, sn:1200-103161, mfg.2018

**FANUC** SR-6iA Robot with IRVision Including (2) Cameras, Line Tracking Encoder, Grip Changer, Pedestal, **FANUC** R30iB Compact Plus Computer, Load/Offload Conveyor, sn:F226125, mfg.2018

**FANUC** SR-6iA Robot with IRVision Including (2) Cameras, Grip Changer, Pedestal, **FANUC** R30iB Compact Plus Computer, Load/Offload Conveyor, sn:F226125, mfg.2018 **FANUC** LR MATE 200iD Robot with Grip Changer, System R-30iB Mate Control. Sn:E14338607, mfg.2014

**KEYENCE** MD-X1500 3-Axis Laser Marking Machine with Auto Nesting, sn:25X150899671A&J, mfg.2018

**FANUC** HMI (Human Machine Interface) Control Panel with all Safety Cage & Additional Available Conveyors Between **FIVES & CLEVELAND DeBURR** Machines

**Asset Sales, Inc. Does Not Pack, Ship, Crate, Transport or Rig Items.**

**Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.**

**FANUC ROBODRILLS, FANUC ROBOTS, PASS-THRU WASH SYSTEM: LADSON, SC - USA LOCATION**  
**Bidding Begins to Close: Wednesday, November 29th 11 AM EST / 4 PM GMT**



FANUC M-710iC 45M 6-AXIS CNC ROBOT



(2) FANUC ROBODRILL A-D21MIA5 "HIGH POWER VERSION" CNC MILLING & DRILLING CENTERS



FANUC M-710iC 45M 6-AXIS CNC ROBOT

**LADSON, SC – (CHARLESTON AREA) USA LOCATION:**

**FANUC ROBODRILLS, FANUC ROBOTS, PASS-THRU WASH SYSTEM**

(2) FANUC ROBODRILL α-D21MiA5 "High Power Version" CNC Milling & Drilling Centers (Wired for 4 Axis) with 25" x 15" Tables, 21 Position ATC's, FANUC 31i-Model B5 CNC Controls, sn:P171YG093, mfg.2017 • sn:P171YG094, mfg.2017, with MAYFRAN HPF500M Paper Filtration Central Coolant System, FANUC ROBODRILLS & Central Coolant System to be sold complete as 1 lot.

FANUC M-710iC 45M 6-Axis CNC Robot with Baseplate Mount, SCHUNCK 4-Piece Part Grip, FANUC System R30iB CNC Control & Pendant, Type A05B-1125-B208, sn:R16Y01245, mfg.2016

FANUC M-710iC 45M 6-Axis CNC Robot with Baseplate Mount, PELCO Visions System & SCHUNCK 2-Piece Part Grip, FANUC System R30iB CNC Control & Pendant, Type A05B-1125-B208, sn:R16Y01248, mfg.2016

FANUC LR MATE 200iD 6-Axis Robot with Air Gauging Measurement System, Cabinet Mounted with FANUC System R-30iB MATE CNC Control & Pendant, Type A05B-2651-B021, sn:E16X33419, mfg.2016

ALLIANCE AQUAMASTER CI-1400 E Indexable Pass-Thru Wash System with Approximately 14-1/4" Wide x 6" High Part Opening, Wash/Rinse/Dry Cycles, Probes, ALLEN BRADLEY PLC Control, sn:850-0517, mfg.2017

HMI (Human Machine Interface) Control Panel & Robot Cell Safety Cage, Approximately 30'x 10' with Discharge Conveyors





2018

**INGERSOLL RAND R75I-A125 100 HP ROTARY SCREW AIR COMPRESSOR**



8 AVAIL.

**(8) RETRACTABLE HOSE REELS**



3 AVAIL.

**(3) SECTIONS ELECTRICAL BUSS BAR**



2 AVAIL.

**PORTABLE OFFICES**



**EAGLE 1000A PALLET SHRINK WRAPPING MACHINE**



6 AVAIL.

**(6) DUMP HOPPERS**

**AIR COMPRESSORS & PLANT SUPPORT**

**LADSON, SC**

**INGERSOLL RAND R75I-A125 100HP Rotary Screw Air Compressor**, 455C FM, 125 PSI, PLC Control, sn:VK4903U18005, mfg.2018 Equipped with **INGERSOLL RAND** Air Dryer & Holding Tank

(8) Retractable Hose Reels

(3) Sections Electrical Buss Bar Including (1) 100' Run, (1) 80' Run, (1) 60' Run & Approximately (50) On/Off Switch Boxes, \*\*Must Be Removed from Ceiling\*\*

Storage Rack, 2 Door Cabinet

24' x 11' Portable Office with Doors, Windows, Lights & AC System

24' x 11' Portable Office with Doors, Windows, Lights & AC System

**EAGLE 1000A** Pallet Shrink Wrapping Machine with 5' Diameter Rotary Table, Ramp & Variable Speed & Feed Controls, sn:WR1807283

**RANSOHOFF** Stainless Steel Cabinet Parts Washer with 30" Diameter Rotary Table

**WAGNER WAM90** Automatic Cold Saw with Barfeed, sn:1224, mfg.1994

(3) Portable Tilt Hoppers

(3) Portable Tilt Hoppers

(4) Sections Lockers, (9) Individual Lockers Per Section

(5) Plant Air Conditioners with Duct \*\*Must Be Removed from Ceiling\*\*

Executive Type Conference Table & Associated Secretariat Style Desks in Room



**RANSOHOFF STAINLESS STEEL CABINET PARTS WASHER**



**WAGNER WAM90 AUTOMATIC COLD SAW**



**(5) PLANT AIR CONDITIONERS**



**(4) SECTIONS LOCKERS**



**EXECUTIVE TYPE CONFERENCE TABLE & ASSOCIATED DESKS**

4 AVAIL.

Download a lot book at [www.asset-sales.com](http://www.asset-sales.com)



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**EMAG CNC & SPROCKET MACHINING CELL & CNC TURNING CENTERS**

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***ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED.***

# ONLINE AUCTION VTL GROUP

**FANUC CNC ROBOTS & ROBODRILLS, FIVES DOUBLE DISC GRINDING &  
EMAG GEAR SPROCKET MACHINING CELL**

**WEST YORKSHIRE \* GOOSE CREEK, SC \* LADSON, SC**

**BIDDING BEGINS TO CLOSES  
WEDNESDAY, NOVEMBER 29TH**