

**CORPORATE  
ASSETS INC**

# ONLINE AUCTION

**G.S. DIE & DESIGN INC.**



**Wednesday, June 14**

**MARK YOUR  
CALENDARS!**

**10:30 AM EDT**

**260 Superior Blvd**

**Mississauga, Ontario, L5T 2L2**

**INSPECTION: Tuesday, June 13 from 9 AM  
to 5 PM or by appointment.**

**LIVE WEBCAST ONLY BidSpotter**

**MARK YOUR CALENDARS FOR THIS EVENT!**



**AUCTION CONDUCTED BY:**

**CORPORATE ASSETS INC**

**"Let Our Experience Be Your #1 Asset"™**

**373 Munster Avenue, Toronto, ON, Canada M8Z 3C8**

**www.corpassets.com • 416.962.9600 • info@corpassets.com**

# VERY WELL MAINTAINED HEAVY STAMPING PRESSES AVAILABLE



**84"x142" ROLL-IN BOLSTER**

**DANLY D4-800/500-120x84 QDC 800 ton capacity hydraulic straight side stamping press**



**REBUILT 2008**

**TOLEDO PWI DIGITAL TONNAGE MONITOR**

**VERSION S2-600-120-72T 600 ton capacity mechanical straight side stamping press**



**84"x133" BED**

**CLEARING F-4600-132 600 ton capacity mechanical straight side stamping press**



**35" SHUT HEIGHT**

**CLEARING F-4400-108 400 ton capacity mechanical straight side stamping press**

## STAMPING PRESSES

**DANLY D4-800/500-120x84 QDC 800 ton capacity hydraulic straight side stamping press with (retrofit 2003) REFLEX INTEGRATION COMMAND STAMP PLC control, 84"x142" ram, 84"x142" left-to-right roll-in bolster, 42" stroke, 82" shut height, 18" adjustment, 8.75-14.88 SPM (continuous), 6.7-11.9 SPM (single stroke), 96"x107" window, TOLEDO PWI digital tonnage monitor, FAGOR DRO, safety light curtains, s/n: 77364701**

**CLEARING F-4400-108 400 ton capacity mechanical straight side stamping press with (retrofit) REFLEX INTEGRATION COMMAND STAMP PLC control 60"x103" ram, 60"x108" bed, 13" stroke, 35" shut height, 13" adjustment, 52"x26" window, air clutch, palm button control, FAGOR DRO, safety light curtains, s/n: 36-2664**

**CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION**



# 1000 TON CAPACITY STAMPING PRESS & SERVO FEED EQUIPMENT



**84"x144" FRONT-TO-BACK ROLL-IN BOLSTER**

**USI CLEARING S4-1000-144-84** 1000 ton capacity mechanical straight side stamping press



**60" MAX. COIL WIDTH**

**COLT CHDR-2000-60** 20,000 lb. capacity motorized traveling uncoiler



**6,000 LB CAPACITY**

**AMERICAN STEEL LINE MODEL** 1000 capacity motorized uncoiler



**2 AVAILABLE**  
**65" MAX. COIL WIDTH**

**COLT CHDR-2000-65** 20,000 lb. capacity motorized traveling uncoilers



**(5) ROLL STRAIGHTENER**

**COLT CERFS-40-60** 60" servo feeder/straightener



**COLT 38" servo feeder/straightener**

## STAMPING PRESSES

**USI CLEARING S4-1000-144-84** 1000 ton capacity mechanical straight side stamping press with (retrofit 2004) REFLEX INTEGRATION COMMAND STAMP PLC control, 84"x144" ram, 84"x144" front-to-back roll-in bolster, 14" stroke, 72" shut height, 14" adjustment, 20 SPM, 67"x42" window, air clutch, palm button control, TOLEDO PWI digital tonnage monitor, safety light curtains, s/n: n/a **SOLD!**

**VERSON (REBUILT 2008) S2-600-120-72T** 600 ton capacity mechanical straight side stamping press with (retrofit) REFLEX INTEGRATION COMMAND STAMP PLC control 72"x120" ram/bed, 10" stroke, 46" shut height, 12" adjustment, 40 SPM, 43"x38" window, air clutch, palm button control, TOLEDO PWI digital tonnage monitor, FAGOR DRO, safety light curtains, s/n: 17237

**CLEARING F-4600-132** 600 ton capacity mechanical straight side stamping press with (retrofit) REFLEX INTEGRATION COMMAND STAMP PLC control 78"x126" ram, 84"x133" bed, 14" stroke, 31" shut height, 14" adjustment, 10 SPM, 61"x30" window, palm button control, TOLEDO PWI digital tonnage monitor, FAGOR DRO, safety light curtains, s/n: 49-16436-P

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**

## LATE MODEL CNC BRIDGE TYPE VERTICAL MACHINING CENTERS AVAILABLE

2009



**M&H LASER TOOL SETTER**

**AWEA LP4021 CNC bridge-type vertical machining center**

2005



**TRAVELS: X – 82.7"; Y – 63"; Z – 30"**

**AWEA SP2016 CNC bridge-type vertical machining center**

**CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION**



2007



**71"x63" ROTARY TABLE**

**AWEA BL3018FM CNC horizontal boring/milling machine**

2002



**SORALUCE SP-6000 CNC travelling column milling machine**



Large selection of 40 & 50 taper tooling available

## CNC HORIZONTAL BORING/MILLING MACHINE

AWEA (2007) BL3018FM CNC horizontal boring/milling machine with FANUC SERIES 18i-MB CNC control, 71"x63" rotary table, 1,760 lb. max. table load, travels: X – 118.1"; Y – 70.8"; Z – 39.3"; W – 23.6"; B – 360 deg., spindle speeds to 2400 RPM, 20 HP spindle motor, CAT 50 spindle taper, 40 station ATC, coolant, chip conveyor, s/n: 061170

## CNC TRAVELLING COLUMN MILLING MACHINE

SORALUCE (2002) SP-6000 CNC travelling column milling machine with HEIDENHAIN CNC control, 43"x237" table, travels: X – 177.16"; Y – 47.24"; Z – 78.74", spindle speeds to 4000 RPM, automatic positioning universal head, through-spindle coolant with magnetic filtration, chip conveyor, s/n: 8649

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**

2016



**TRAVELS: X – 51.1"; Y – 27.9"; Z – 24"**

**PINNACLE LV-137 high speed CNC vertical machining center**

## HIGH-SPEED CNC VERTICAL MACHINING CENTERS

**PINNACLE** (2016) LV-137 high-speed CNC vertical machining center with MITUBISHI M80 CNC control, 58"x28" table, travels: X – 51.1"; Y – 27.9"; Z – 24", 28.3" max. distance spindle nose to table top, spindle speeds to 10,000 RPM, 15 HP spindle motor, CAT 40 spindle taper, 30 station ATC, RENISHAW OMI-2 optical receiver/machine interface, coolant, chip conveyor, s/n: 4P11184H8

**AWEA** (2013) AF-1600 high-speed CNC vertical machining center with MITSUBISHI M70 CNC control, 32"x67" table, travels: X – 62.9"; Y – 31.4"; Z – 31.4", 37.9" max. distance spindle nose to table top, spindle speeds to 15,000 RPM, CAT 40 spindle taper, 40 station ATC, RENISHAW OTS optical tool setter, coolant, chip conveyor, s/n: 1600-13012

2013



**SPINDLE SPEEDS TO 15,000 RPM**

**AWEA AF-1600 high speed CNC vertical machining center**

## HIGH-SPEED CNC TWIN PALLET VMC

**HAAS** (2004) VF-3D APC high-speed CNC twin pallet vertical machining center with HAAS CNC control, (2) 40"x18" pallets, travels: X – 40"; Y – 20"; Z – 25", spindle speeds to 15,000 RPM, CAT 40 spindle taper, 24 station ATC, HAAS automatic pallet changer, through-spindle coolant, chip auger, s/n: 39485

## CNC BRIDGE-TYPE VERTICAL MACHINING CENTERS

**AWEA** (2009) LP4021 CNC bridge-type vertical machining center with FANUC SERIES 18i-MB CNC control, 79"x158" table, travels: X – 157.5"; Y – 82.6"; Z – 30", 39.4" max. distance spindle nose to table top, spindle speeds to 6000 RPM, 30 HP spindle motor, CAT 50 spindle taper, 30 station ATC, M&H laser tool setter, coolant, chip conveyor, 29,056 hours (recorded on meter at time of listing), s/n: 091780

**AWEA** (2005) SP2016 CNC bridge-type vertical machining center with FANUC SERIES 18i-MB CNC control, travels: X – 82.7"; Y – 63"; Z – 30", 39.4" max. distance spindle nose to table top, spindle speeds to 6000 RPM, 30 HP spindle motor, CAT 50 spindle taper, 32 station ATC, coolant, chip conveyor, s/n: 5860

## CNC WATERJET CUTTING SYSTEM

**FLOW** (2006) MODEL 713633-1 CNC integrated flying bridge waterjet cutting machine with FLOWMASTER PC-based CNC control, 86"x168" table, travels: X – 143.7"; Y – 71.8"; Z – 6", 2.5" material thickness, media recovery, EBBCO CLS-36000IL-3 inline chiller unit (may be sold separately), s/n: 350864

2004



**SPINDLE SPEEDS TO 15,000 RPM**

**HAAS VF-3D APC high speed CNC twin pallet vertical machining center**



**2017**



**TRAVELS: X – 15.75"; Y – 11.8"; Z – 8.6";**

**SODICK VL400Q CNC wire EDM**

**2004**



**1,760 LB. MAX. WORKPIECE WEIGHT**

**SODICK AQ535L CNC wire EDM**



**2000 WATT CAPACITY**

**NTC TLM610 5-axis CNC bridge-type laser cutting machine**



**2.5" MATERIAL THICKNESS**

**FLOW MODEL 713633-1 CNC integrated flying bridge waterjet cutting machine**

### **CNC WIRE EDMs**

**SODICK (2017) VL400Q CNC wire EDM** with SODICK LN2W CNC control, travels: X – 15.75"; Y – 11.8"; Z – 8.6"; U&V – 3.15"x3.15"; 27"x34"x26"D tank dimensions, 1,102 lb. max. workpiece weight, dielectric tank with filtration, s/n: T0166

**SODICK (2004) AQ535L CNC wire EDM** with SODICK LQ33W CNC control, travels: X – 21.6"; Y – 13.7"; Z – 11.8"; 30"x44"x14"D tank dimensions, 31"x23" work table, 1,760 lb. max. workpiece weight, dielectric tank with filtration, s/n: 1049

### **5-AXIS CNC BRIDGE-TYPE LASER CUTTING MACHINE**

**NTC TLM610 2000 WATT capacity 5-axis CNC bridge-type laser cutting machine** with TDLC-04R CNC control, 74.80" x 122" table, travels: X – 122.04", Y – 74.80", Z – 31.49", B – 200 deg., W – 360 deg., PRC 2200 laser power source with 51,285 hours (recorded on meter at time of listing), AAF INTERNATIONAL cartridge-type dust collector (may be sold separately), KOOLANT KOOLERS liquid chiller (may be sold separately), s/n: 500388

### **TOOL PRE-SETTERS**

**ZOLLER (2007) SMILE 400 digital tool pre-setter** with touch screen control, s/n: SM14/4-00271

**SECO EPB EASYSHRINK 20 heat shrink tool pre-setter**, s/n: n/a

### **AIR COMPRESSORS**

**ATLAS COPCO (2002) GA55 75 HP rotary screw air compressor** with 132 PSI, 324 CFM, 3600 RPM, 58,182 hours (recorded on meter at time of listing), s/n: AII476755

**KAESER (2000) BS61 50 HP rotary screw air compressor** with 110 PSIG, 240 CFM, 1800 RPM, s/n: 1013

# LARGE SELECTION OF WELL MAINTAINED CONVENTIONAL MACHINE TOOLS



**6 AVAILABLE**

**LIAN FENG & CHEVALIER** surface grinders

**6 AVAILABLE**



**SPEEDS TO 4500 RPM**

**FIRST LC-185VS** vertical milling machines



**CHEVALIER FSG-1640AD** hydraulic surface grinder



**12" WHEEL**

**CHEVALIER FSG-16040ADII** hydraulic surface grinder

**2004**



**82"X20" TABLE**

**DAHLI DL-V1600** bed-type universal milling machine

**2003**



**DAHLI DL-V1600** bed-type universal milling machine



**BYJC XAE5750/63** universal milling machine



**SPEEDS TO 2000 RPM**

**POWERTURN 18"X60"** gap bed engine lathe



**18"X6" CAPACITY**

**RAM** horizontal band saw

**2006**



**ZJ DRILLMASTER 6'** radial arm drill

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# COMPLETE QC DEPARTMENT AND LATE MODEL INSPECTION EQUIPMENT



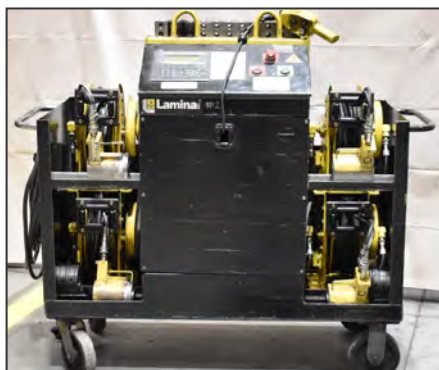
**50"X86" GRANITE TABLE**

**BROWN & SHARPE XCEL 9.15.9 CMM**



**LASER SCANNING PROBE**

**HEXAGON METROLOGY RA-7525 SEI  
ROMER ABSOLUTE portable CMM arm**



**ANCHOR LAMINA hydraulic die setter**



**ZOLLER SMILE 400 digital tool  
pre-setter**



**SECO EPB EASYSHRINK 20  
heat shrink tool pre-setter**

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**

# LARGE CAPACITY CANADIAN CRANE OVERHEAD BRIDGE CRANES AVAILABLE

2002



**20-TON CAPACITY PRIMARY ELECTRIC HOIST**

**CANADIAN CRANE** 20/14-ton capacity double girder top-running overhead bridge crane

2002



**HULL 25-TON ELECTRIC HOIST**

**CANADIAN CRANE** 25-ton capacity double girder top-running overhead bridge crane



**SWF 20-TON MAIN ELECTRIC HOIST**

**CANADIAN CRANE & HOIST** 20-ton capacity double girder top-running overhead bridge crane



**SWF 15-TON CAPACITY ELECTRIC HOIST**

**CANADIAN CRANE & HOIST** 15-ton capacity double girder top-running overhead bridge crane

2002



**SWF 10-TON CAPACITY ELECTRIC HOIST**

**CANADIAN CRANE** 10-ton capacity single girder top-running overhead bridge crane

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# OVERHEAD BRIDGE CRANES AND MATERIAL HANDLING EQUIPMENT



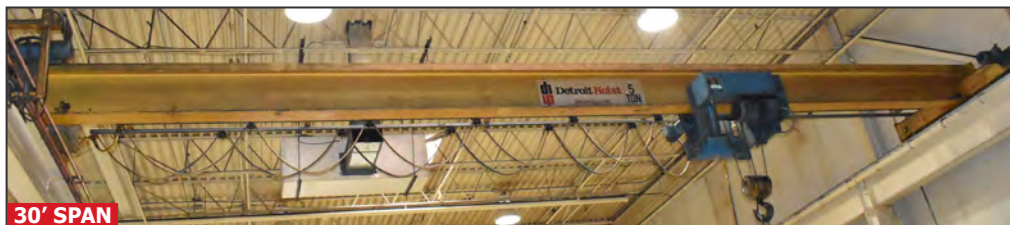
**30' SPAN**

**CANADIAN CRANE & HOIST** 10-ton capacity single girder top-running overhead bridge crane



**16' HEIGHT UNDER HOOK**

**CANADIAN CRANE & HOIST** 10-ton capacity single girder top-running overhead bridge crane



**30' SPAN**

**DETROIT HOIST** 5-ton capacity single girder top-running overhead bridge crane



**20,000 LBS CAPACITY**

**YALE** L5-200-MAS LPG forklift



**15,000 LBS CAPACITY**

**HYSTER** S150A LPG forklift



**4,900 LBS CAPACITY**

**TOYOTA** 42-6FGCU25 LPG forklifts



**5,000 LBS CAPACITY**

**YALE** A409611 LPG forklift



**3,000 LBS CAPACITY**

**CLARK** ST30B 24V electric walk-behind  
stacker forklift



**UPRIGHT** MX19 24V  
electric scissor lift

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**



**2002**  
**ATLAS COPCO GA55 75 HP**  
rotary screw air compressor



**2000**  
**KAESER BS61 50 HP** rotary screw air compressor



**MOTIVATION** free standing jib arm with  
**JET 1/4 ton** capacity electric hoist



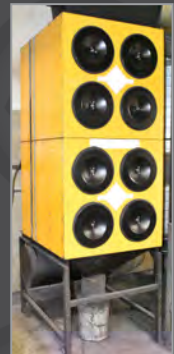
**2002**  
**MILLER SYNCROWAVE 250**  
DX digital TIG welder



**LINCOLN ELECTRIC POWER**  
**MIG 260** portable MIG welder



**2006**  
**NEDERMAN FILTERCART** portable  
welding fume extractor



Cartridge-type dust  
collector

**ALSO:** HUGE QTY of CAT 50 & CAT 40 conventional & heat shrink tool holders; machine tool accessories including 72"x72" heavy duty angle plate, (2) 98"x40" heavy duty angle plates, machine vises, rotary tables, setup blocks and fixtures; INSPECTION EQUIPMENT including granite surface plates, precision vises, height gauges, gauge blocks; machine. LRG SELECTION of LISTA-type multi-drawer tool cabinets; (50+) engineered steel saw horses; lifting magnets; lifting chains; swivel eyebolts; lifting shackles; power tools; hand tools; PERISHABLE TOOLING comprising drills, end mills, reamers, carbide insert cutters, carbide insert face mills, carbide insert boring bars, carbide inserts; work benches; shop carts; die racks & MUCH MORE!

**THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT [WWW.CORPASSETS.COM](http://WWW.CORPASSETS.COM)**

## AUCTION DETAILS

**LIVE WEBCAST ONLY**

### INSPECTION

Tuesday, June 13 from 9 AM to 5 PM or by appointment. Please email [info@corpassets.com](mailto:info@corpassets.com) to arrange.

### REMOVAL

All assets must be removed no later than Friday, July 21 BY APPOINTMENT ONLY. Please email [info@corpassets.com](mailto:info@corpassets.com) to arrange.

### TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

### PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid.  
**SALE WILL BE CONDUCTED IN USD.**

Please refer to our website at **[www.corpassets.com](http://www.corpassets.com)** or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We  
Accept



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### AFFILIATIONS



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