

LiveWebcastAuction



Complete Metal Fabrication, Stamping & Machining Facility

Alpha Products | Bedford Park & Joliet, IL

(Please see lot description for location of each lot.)

Apr 4

10:00 am CT
Live Virtual Webcast

CNC Tube Laser

- BLM LT.7 3-kW (New 2019), 1/2" to 6" 3D Tilting Head, 27' 10" Bundle Loader, YLS-3000 Fiber Laser, Siemens CNC

CNC Laser Cutting System

- Amada FOM II 3015 NT 4,000 Watt (New 2012), (2) 5' x 10' Shuttle Tables
- Amada LC2415A2 Pulsar 2,000 Watt CNC Laser Cutting System

CNC Press Brakes

- Amada Promecam HFB220-3 242-Ton x 10'6"
- AFM Fabtek MPF12-180 180-Ton x 12'4"
- Amada RG-125 137-Ton x 9'10"
- Prima Power eP-1030 10' x 105-Ton Servo Electric 7-Axis Press Brake (New 2014)
- Amada RG-80S 88-Ton x 6'7"

CNC Vertical Machining Centers

- Haas VF-8, Wired for 4th Axis
- Haas VF-7/40 (New 2010)
- Haas VF-6B/40 (New 2004)
- Haas VF-2DYT (New 2006), Pallet Changer

Straight-Side Presses

- Verson S2-500-96-60T 500-Ton
- (2) Bliss SE2-300-120-60 300-Ton (New 1990), 12" Stroke, 36" SH, 20-50 SPM
- Minster Pulsar TR1-20 20-Ton High-Speed, 0.75" Stroke, to 1800-SPM

Metal Fabrication

- AFM Fabtek MK6-40 1/4" x 13' Hydraulic
- Timesavers MWT-DDDD-75 4-Head Wet Belt Sander
- HEM 1200A 14" x 21" Automatic Horizontal Band Saw
- Kalamazoo 9" x 13" Horizontal Band Saw
- Kalamazoo SL350MP Cold Saw

Contact: Tim Pfister | 708-765-4029 | tim@integra-as.com

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Gap Frame Presses

- (4) Verson 150 OBG 150-Ton, 50" x 30" Bed, 6" Stroke, 22" SH, 60-SPM
- Stamtec OCP-110 121-Ton, 45" x 20" Bed, 4.3" Stroke, 12.6" Die Height, 50-100 SPM
- (4) Verson #7 90-Ton OBI, 34" x 21" Bed, 6" Stroke, 15"SH, 45-SPM
- Stamtec G1-80 80-Ton, 5.9" Stroke, 13"SH, 35-80 SPM

Welding Equipment

- (2) Motoman Arc World 6200 Robotic Welding Cells, Each w/ (2) Robots, (2) Lincoln PowerWave 455M/STT Welders, 2-Station Fixture Table
- Motoman H16NX100 Robotic Welding Cell, w/ (2) Robots, (2) Miller Axxess 450 Welder
- Miller Millermatic 350P Welder (New 2015)
- (7) Miller & Lincoln 250-Amp Welders
- Taylor-Winfield 100-KVA Spot Welder

Tool Room Equipment

- Okamoto Accugar 124N 12" x 24" Surface Grinder
- Kent KGS-310-MS2 20" x 40" Surface Grinder
- Mitsui MSG-200MH 6" x 12" Surface Grinder
- Mitsubishi FX20K & FX1 CNC Wire-Type EDM's
- SWI Trak TRM CNC Vertical Milling Machine
- Romi-Bridgeport EZ-Path II 20" x 40" Programmable Toolroom Lathe

Material Handling

- Hyster S150A 14,800 lb LPG Forklift
- Hyster S100E 6,800 lb LPG Forklift
- Hyster S70FT 6,500 lb LPG Forklift
- Hyster S60XM 5,350 lb LPG Forklift
- Yale GLC050RGNUAE082 5,000-Lb LPG Forklift
- Toyota 8FGCU30LP 4,750-Lb LPG Forklift
- Yale GLC050RGNUAE082, 4,500-Lb LPG Forklift
- Toyota 8FGCU30 4,345-Lb LPG Forklift
- Crown 3,000-Lb Electric Walk Behind Forklift
- Robbins & Myers 5-Ton x 40' Bridge Crane

Plant & Production Support Equipment

- S-T Industries 14" Optical Comparator
- Roto-Finish Gemini Extended Range Vibratory Finishing System
- (3) Sullair 75-HP & 50-HP Air Compressors (New to 2015)
- Donaldson Torit Dust Collectors
- Genie GS-2032 550-Lb Scissor Lift
- Factory Cat 48 Floor Sweeper
- Advance Recycling 24" x 60" Baler



Inspection: Mon, April 3, 2023 | 8:00 AM - 4:00 PM CT (Joliet Location by Appointment Only)

Removal Dates: April 5 - 28, 2023 | Monday - Friday | 8:00 AM - 4:00 PM CT

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