

PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

ULTRA MODERN CNC MACHINING, TURNING & MACHINE SHOP

ONLINE AUCTION CLOSES: TUESDAY, NOVEMBER 14 STARTING AT 10:00 AM PST

INSPECTION: MONDAY, NOVEMBER 13 FROM 9:00 AM TO 3:00 PM PST

LOCATION: 2110 S. LYON STREET, UNIT C, SANTA ANA, CA 92705



2019-2018 HWACHEON VESTA-1000+,
2013 HAAS VF-2 & FADAL VMC40
VERTICAL MACHINING CENTERS, 2019
HAAS ST-20Y, 2012 HAAS ST-20, 2013
HWACHEON HI-TECH 200B MC TURNING
CENTERS, HAAS BAR FEEDERS, HAAS
HRC160 ROTARY TABLE, 2019 HAAS
HA5C4 4-HEAD INDEXER, LAGUN FTV-
2 VERTICAL MILL, HARDINGE DSM-59
LATHE, 2016 GIANT GBB-4 FINISHING
BOWL, 2020 EATON & KAISER AIR
COMPRESSORS, SURFACE GRINDER,
(2) HORIZONTAL BAND SAWS, DRILL
PRESSES, BALDOR 2" BELT SANDER,
DELTRONIC DH-216 OPTICAL
COMPARATOR, INSPECTION, KURT
VISES, LISTA CABINETS, TOYOTA 5000 LB
FORKLIFT, TOOLING & RELATED ITEMS



UNITED
ASSET SALES
ROY GAMITYAN, AUCTIONEER

ROY GAMITYAN, AUCTIONEER CA BOND# 63388305

23945 Calabasas Road, Suite 209, Calabasas, CA 91302

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WWW.UNITEDASSETSALES.COM

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TERMS OF PAYMENT:

CASHIER'S CHECK, BUSINESS CHECK WITH BANK
LETTER OF GUARANTEE, BANK WIRE TRANSFER.
FULL PAYMENT MUST BE MADE NO LATER THAN
24 HOURS OF WINNING BID.

REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN
WEDNESDAY, NOVEMBER 22. NO EXCEPTIONS.
PREPPING, REMOVAL, LOADING & TRUCKING
IS THE RESPONSIBILITY OF THE BUYER.

BUYER'S PREMIUM:

18% FOR ALL PURCHASES.

FOR COMPLETE SALE INFO: 818.264.4232
OR VISIT WWW.UNITEDASSETSALES.COM
EMAIL: ROY@UNITEDASSETSALES.COM

ONLINE BIDDING PROVIDED BY

BidSpotter



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SUPPORT EQUIPMENT

2016 GIANT GBB-4 VIBRATORY FINISHING BOWL, 30"
CAPACITY, 15 HP, 1100-1560 RPM, S/N 2623

LAGUN FTV-2 VERTICAL MILL, POWER DRAW BAR,
POWER FEED, ACU-RITE XY DRO

HARDINGE DSM-59 LATHE, 5-STATION TURRET,
COLLET CLOSER

BOYAR SCHULTZ 6" X 18" SURFACE GRINDER

LINCOLN WELD PAK 180 HD WELDER

JET J-2500 DRILL PRESS, 15", S/N 354400

(2) HORIZONTAL BAND SAWS, PORTABLE

BALDOR 2" BELT SANDER

(2) DOUBLE END GRINDERS, CABINET, LIGHTS, CART
MOUNTED

LISTA CABINETS, 40 TAPER TOOL HOLDERS, KURT
VISES, DRILLS, TAPS, REAMERS, CUTTERS, END MILLS,
MILLER WELDER, FANS, INSPECTION TOOLS AND
RELATED ITEMS

2016



VERTICAL MACHINING CENTERS

2019 HWACHEON VESTA-1000+, FANUC Oi-MF SERIES CNC CONTROL, XYZ TRAVELS: 40" X 21" X 19", 43" X 19" TABLE, 12,000 RPM SPINDLE, HIGH PRESSURE THRU COOLANT SPINDLE, RIGID TAPPING, CAT 40 TAPER, 30 ATC, 25 HP, AIR CHILLER, CHIP CONVEYOR, S/N M299367G3NB

2018 HWACHEON VESTA-1000+, FANUC Oi-MF SERIES CNC CONTROL, XYZ TRAVELS: 40" X 21" X 19", 43" X 19" TABLE, 12,000 RPM SPINDLE, HIGH PRESSURE THRU COOLANT SPINDLE, RIGID TAPPING, CAT 40 TAPER, 30 ATC, 25 HP, AIR CHILLER, CHIP CONVEYOR, S/N M299366D4NG

1995/1989 FADAL VMC40, FADAL CNC 88HS CNC CONTROL, XYZ TRAVELS: 22" X 16" X 20", 39" X 16" TABLE, CAT 40 TAPER, 7,500 RPM SPINDLE, 21 ATC, S/N'S 9502063, 8902413

2013 HAAS VF-2, HAAS CNC CONTROL, XYZ TRAVELS: 30" X 16" X 20", 36" X 14" TABLE, 8,100 RPM, CAT 40 TAPER, 24 ATC, 4TH AXIS READY, 30 HP, S/N 1108670

2019



2019



2019



2013



BAR FEEDERS

(2) HAAS 2019-2013, DIAMETER BAR RANGE: 0.375"-3.125", MAXIMUM BAR LENGTH: 48", MAX BAR WEIGHT CAPACITY: 80 LB



ROTARY TABLES & INDEXER

**2019 HAAS HA5C4 4-HEAD INDEXER
HAAS HRC160 ROTARY TABLE, 6" 3-JAW CHUCK,
S/N 235259P3**

FADAL 4TH AXIS ROTARY TABLE, 5C COLLET NOSE

2019



TURNING CENTERS

2019 HAAS ST-20Y, SUB SPINDLE, LIVE C-AXIS, BAR CAPACITY: 2", CHUCK SIZE: 8.3", SPINDLE SPEED: 4,000 RPM, SPINDLE MOTOR: 20 HP, X AXIS TRAVEL: 9.3", Z AXIS TRAVEL: 21", Y AXIS TRAVEL: +/- 2", LIVE TOOLING: 4,000 RPM, RAPID RATE Z AXIS: 945 IPM, TURRET TOOLS: 12-STATION, RAPID RATE X AXIS: 472 IPM, MAX TURNING LENGTH: 21", MAX SWING: 31.75", AUTOMATIC TOOL PRESETTER, S/N 3115571

2012 HAAS ST-20, BAR CAPACITY: 2", CHUCK SIZE: 8.3", SPINDLE SPEED: 4,000 RPM, SPINDLE MOTOR: 20 HP, X AXIS TRAVEL: 9.3", Z AXIS TRAVEL: 21", Y AXIS TRAVEL: +/- 2", LIVE TOOLING: 4,000 RPM, RAPID RATE Z AXIS: 945 IPM, TURRET TOOLS: 12-STATION, RAPID RATE X AXIS: 472 IPM, MAX TURNING LENGTH: 21", MAX SWING: 31.75", AUTOMATIC TOOL PRESETTER, S/N 3091209

2013 HWACHEON HI-TECH 200B MC, FANUC Oi-TD CNC CONTROL, LIVE MILLING, 10" 3-JAW CHUCK, 12-STATION TURRET, BAR CAPACITY: 3.1", 30 HP, 3,500 RPM, TURNING DIAMETER: 13.8", SWING: 19.7", TURNING LENGTH: 15.7", TAILSTOCK, TOOL PRE-SETTER, PARTS CATCHER, JORGENSEN CONVEYOR, S/N M015361K3F



2012



2013

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FORKLIFT

TOYOTA 7FGCU25, 5000 LB CAPACITY, LPG, HARD TIRE, LOAD LIGHTS, SIDE SHIFT, 189" REACH, S/N 04462

5,000 LB CAPACITY



AIR COMPRESSORS

2020 EATON PRV0200003, SCREW TYPE, 20 HP, VARIABLE SPEED DRIVE, 3 PHASE, S/N EC00002059-H

2014 POLAR AIR, VERTICAL TYPE, 10 HP, 120 GALLON TANK

2020 POLAR PDRCF1150115 AIR DRYER, S/N 1319MA08579



INSPECTION DEPARTMENT

DELTRONIC DH216-MPC5 OPTICAL COMPARATOR, 16" SCREEN, S/N 399036180, LISTA CABINET

