

WEBCAST &  
ONLINE

EVERYTHING  
MUST SELL!

# 2-Day Auction

## GKN AEROSPACE - NEW YORK

**CNC 5-AXIS GANTRY MACHINES, WALTER TOOL GRINDERS, TOOL ROOM & SUPPORT**

**1000 NEW HORIZONS BLVD. - AMITYVILLE, NY 11701**

**WEBCAST: WEDNESDAY, NOVEMBER 13TH @ 10:00 A.M. EST**

**ONLINE ONLY BEGINS TO CLOSE: THURSDAY, NOVEMBER 14TH @ 9:00 A.M. EST**



Inspection:

Tuesday,  
November 12th  
From 8:00 A.M.  
- 4:00 P.M. EST

< CINCINNATI 3  
SPINDLE 3-AXIS CNC  
BRIDGE MILL

> (6) WALTER  
HELITRONIC 6-AXIS  
CNC TOOL &  
CUTTER GRINDERS



6  
AVAIL.

**\$1,434,000 OEM FIVES \* RETROFIT, REBUILT & UPGRADED 2015  
840D SL, TI 68 HP, HSK 125**



**RETROFIT 2022 \* 840D SL**



**\$1,950,000 OEM FIVES \* RETROFIT, REBUILT & UPGRADED 2022  
840D SL, TI 68 HP, HSK 125**

CINCINNATI U5 RAIL TYPE 5-AXIS CNC GANTRY PROFILER

CINCINNATI 3 SPINDLE 5-AXIS CNC GANTRY PROFILER



# Asset Sales, Inc.

Corporate Headquarters

163 Associates Lane  
Indian Trail, NC 28079

Toll Free 888.800.4442 704.821.4315 Fax 704.821.4325  
www.asset-sales.com info@asset-sales.com

European Headquarters

6 Hill End Close, Norwood Green  
Halifax, West Yorkshire, HX3 8RH

Tel / Fax 07836.347880  
peteram@asset-sales.co.uk

Auction Being Held In  
Conjunction with



INDUSTRIAL  
MACHINE TOOLS, INC.

# BidSpotter





**6  
AVAIL.**



(6) CINCINNATI 3 SPINDLE 5-AXIS CNC GANTRY PROFILERS



**2  
AVAIL.**



(2) CINCINNATI U5 RAIL TYPE 5-AXIS CNC GANTRY PROFILER



SNK 3 SPINDLE 5-AXIS GANTRY PROFILER



CINCINNATI 20V80 5-AXIS CNC PROFILER



MAZAK FJV 50-80 CNC VERTICAL MACHINING CENTER



MAZAK FH 60-120 CNC VERTICAL MACHINING CENTER

## CNC 5-AXIS GANTRY PROFILERS

**CINCINNATI 3 Spindle 5-Axis CNC Gantry Profiler** with 40" Between Spindle Centers, 160" x 1,368" Bed, 603" X-Axis, 84" Y-Axis, 18" Z-Axis Travels, +/-20 Degrees A&B Axis, 20 ATC x 3, **SIEMENS** 840DSL Control, sn:430576-0001 (G7) (Retrofit 2022 - \$1,950,000 Ti Spindle Upgrade & Retrofit, HSK125, 68 HP, 3,570 RPM - ALL WORK DONE BY THE OEM - FIVES) **\*PURCHASE BY PRIVATE TREATY OR AT AUCTION**

**CINCINNATI 3 Spindle 5-Axis CNC Gantry Profiler** with 40" Between Spindle Centers, 160" x 1080" Bed, 996" X-Axis, 84" Y-Axis, 18" Z-Axis Travels, +/-20 Degrees A&B Axis, 50 Taper, Spindle Speeds to 3,600 RPM, **SIEMENS** 840D Control, sn:430556V77-0001 (G8) (840D SL & Ti Spindle Upgrade & Retrofit, HSK125, 68 HP, 3,570 RPM Package & ATC x 3 - Available As A Separate Negotiated Purchase with G8 - ALL WORK DONE BY THE OEM - FIVES) **\*PURCHASE BY PRIVATE TREATY OR AT AUCTION**

**(4) CINCINNATI 3 Spindle 5-Axis CNC Gantry Profilers** with 40" Between Spindle Centers, 160" x 1080" Bed, 660" X-Axis, 84" Y-Axis, 18" Z-Axis Travels, +/-20 Degrees A&B Axis, 50 Taper, Spindle Speeds to 3,600 RPM, **SIEMENS** 840D Control, sn:4318-80-0011 (G9), sn:4318-80-0012 (G10), sn:4318-80-0016 (G11), sn:4318-80-0015 (G12)

**CINCINNATI U5 RAIL TYPE 5-Axis CNC Gantry Profiler** with 459" X-Axis (48' RAIL), 100" Y-Axis, 39" Z-Axis Travels, -100 / +90 Degrees A-Axis, 360 Degrees C-Axis, 50 Taper, 30/40 HP 6,000 RPM 5-Axis Contouring Head, 63 ATC, **CINCINNATI** Acramatic 950 CNC Control, sn:3291A0197-002 (G17) (NEW **SIEMENS** 840D SL CNC Retrofit Package - Available As A Separate Negotiated Purchase - ALL WORK DONE BY THE OEM - FIVES) **\*PURCHASE BY PRIVATE TREATY OR AT AUCTION**

**CINCINNATI U5 RAIL TYPE 5-Axis CNC Gantry Profiler** with 459" X-Axis (48' RAIL), 100" Y-Axis, 39" Z-Axis Travels, -100 / +90 Degrees A-Axis, 360 Degrees C-Axis, 50 Taper, 30/40 HP 6,000 RPM 5-Axis Contouring Head, 63 ATC, **SIEMENS** 840D SL CNC Control, sn:QD00B01030001 (G18) **\* SIEMENS 840D SL Retrofit 2022 (\$600,000 Retrofit & Upgrade) \*PURCHASE BY PRIVATE TREATY OR AT AUCTION**

**\*\* CINCINNATI GANTRY PROFILER - MASSIVE INVENTORY OF SPARE PARTS INCLUDING:** Planetary Spindle Carriers, Model B Spindle Carriers, X Axis Gear Boxes (Upgraded to Helical Gears), **SIEMENS** 840D Power Line Controls (Complete Including Servo Motors & Drives), Misc. Spare Parts

**SNK 3 Spindle 5-Axis Gantry Profiler** with 72" x 160" Bed, 60" X-Axis, 162" Y-Axis, 28" Z-Axis Travels, +/- 25 Degrees A&B Axis, Spindle Speeds to 4,000 RPM, **FAGOR** 8065 CNC Control (Retrofit 2015), New **FAGOR** Axis Drives & Motor (2015), New **MITSUBISHI** Spindle Drives (2015), New Hydraulic System (2015), sn:8745807, **\*Available Private Sales, Machine Located West Coast\***

## CNC 5-AXIS PROFILER

**CINCINNATI 20V80 5-Axis CNC Profiler** with 30" x 80" Bed, 80" X-Axis, 30" Y-Axis, 24" Z-Axis Travels, +/- 25 Degrees A/B-Axes, 50 Taper Spindle Speeds to 3,600 RPM, **SIEMENS** 840D Control, sn:87-417Q850-1 (H37)

## 3 & 5 AXIS CNC MACHINING CENTERS

**MAZAK** Model FJV 50-80 CNC Vertical Machining Center with (2) 39.37" x 88.18" Pallets, 78.74" X-Axis x 45.28" Y-Axis x 23" Z-Axis Travels, #50 Taper Spindle Speeds to 6,000 RPM, 60 ATC, **MAZATROL** 640M Control, sn:141276 (D33)

**MAZAK** Model FH 60-120 CNC Vertical Machining Center with 49" x 118" Bed, 126" X-Axis x 55" Y-Axis x 23" Z-Axis Travels, #50 Taper Spindle Speeds to 6,000 RPM, 30 ATC, **MAZATROL** 640M Control, sn:141304 (D34)

Download a lot book at  
[www.asset-sales.com](http://www.asset-sales.com)



840D SL RETROFIT 2011

CINCINNATI U5 CNC 5-AXIS BRIDGE MILL



NICOLAS CORREA 5-AXIS CNC BRIDGE MILL

**2-DAY  
AUCTION**

**DAY 1:  
WEDNESDAY  
NOV. 13TH  
WEBCAST**

**DAY 2:  
THURSDAY  
NOV. 14TH  
ONLINE  
ONLY**



\$1,434,000 OEM FIVES \* RETROFIT, REBUILT & UPGRADED 2015  
840D SL, TI 68 HP, HSK 125

CINCINNATI 3 SPINDLE 3-AXIS CNC BRIDGE MILL



CINCINNATI GILBERT 4-AXIS CNC TABLE TYPE HORIZONTAL BORING MILL / ROTARY TABLE

## 5-AXIS CNC BRIDGE MILLS

**CINCINNATI U5** CNC 5-Axis Bridge Mill with 67" x 138" Table, 157" X-Axis, 100" Y-Axis, 39" Z-Axis Travels, -100 / +90 Degrees A-Axis, 360 Degrees C-Axis, Spindle Speeds to 6,000 RPM, Siemens 840D SL Control, sn:QC00A01960003 (B6)

**NICOLAS CORREA** 5-Axis CNC Bridge Mill with 49" x 157" Bed, 138" X-Axis, 78" Y-Axis, 31" Z-Axis Travels, 190 Degrees A-Axis, +/- 200 Degrees C-Axis, 50 Taper, Spindle Speeds to 4,000 RPM, **FANUC** 15MB Control, sn:8901103 (B5)

## 3-AXIS 3 SPINDLE CNC BRIDGE MILL

**CINCINNATI 3** Spindle 3-Axis CNC Bridge Mill with 96" x 198" Bed, 172" X-Axis, 100" Y-Axis, 18" Z-Axis, HSK 125 Ti Spindles Speed to 3, RPM, 840D Control, sn:67-432R0161-RL80 (B3) (Retrofit & Upgrade 2015 - \$1,434,000 Ti Spindle Upgrade & Retrofit, HSK125, 68 HP) \*PURCHASE BY PRIVATE TREATY OR AT AUCTION

## 4-AXIS CNC & MANUAL HORIZONTAL BORING MILLS

**CINCINNATI GILBERT** 4-Axis CNC Table Type Horizontal Boring Mill / Rotary Table with 48" x 144" Bed, 144" X-Axis, 72" Y-Axis, 36" Z-Axis Travel, 360 Degree Contouring B-Axis Rotary Table, Spindle Speeds to 1,000 RPM, 840D CNC Control, sn:M84-J (JB04)

**G&L** 70-D5-T 3-Axis Manual Table Type Horizontal Boring Mill with 48" x 120" Bed, 108" X-Axis, 64" Y-Axis, 33" Z-Axis Travel, 50 Taper, Spindle Speeds to 975, sn:150-1129-68J (B08)

## COORDINATE MEASURING MACHINES / MAJOR INSPECTION EQUIPMENT

**DEA Scirocco** CNC Coordinate Measuring Machine with 88" X-Axis, 48" Y-Axis, 36" Z-Axis, **CATTIA** V5 Software, Slant Bridge, Renishaw PH10MQ Probing, sn:20130/086

**PORTAGE** Digital Layout Table, 544" X-Axis, 28" Y-Axis, 40" Z-Axis Travel



DEA SCIROCCO CNC COORDINATE MEASURING MACHINE



6  
AVAILABLE

(6) WALTER HELITRONIC 6-AXIS CNC TOOL & CUTTER GRINDERS

### 6-AXIS CNC TOOL & CUTTER TOOL GRINDERS

**WALTER** 6-Axis Vision CNC Tool & Cutter Grinder, HMC600 Control, sn:693054, mfg.2007 (GR65)

**WALTER** 6-Axis Vision CNC Tool & Cutter Grinder, HMC600 Control, sn:693063, mfg.2007 (GR66)

**WALTER** 6-Axis Power R CNC Tool & Cutter Grinder, HMC600 Control, sn:643605, mfg.2006 (GR64)

**WALTER** 6-Axis Vision CNC Tool & Cutter Grinder, HMC600 Control, sn:693017, mfg.2005 (GR63)

**WALTER** 6-Axis Power Pro CNC Tool & Cutter Grinder, HMC500 Control, sn:653105, mfg.2001 (GR61)

**WALTER** 6-Axis Power R CNC Tool & Cutter Grinder, HMC500 Control, sn:643055, mfg.2001 (GR62)

**WALTER** Helicheck Advanced CNC Radius Checker, sn:20806221, mfg.2015

### GRINDERS, BALANCER, OTHER MACHINERY

**SCHENCK** Model Tooldyne SV2 CNC Balancer, sn:RPCT0626 mfg.2007

**KELLENBERGER** Model 1000U Universal Cylindrical Grinder with Internal Grinding, Approx. 10" Swing x 40" Between Centers, Coolant, sn:324672911

Assortment of **CINCINNATI** Monoset, No.2, **DAREX** & Double End Grinders

(3) **MILWAUKEE** Magnetic Base Drills

**MARVEL** & **DOALL** Horizontal & Vertical Band Saws, **BRIDGEPORT** Milling Machines, **DAKE** Arbor Presses, H-Frame Presses, Engine Lathes, Air Compressors, CNC Controls, Drive Motors, Electrical Equipment and Spare Circuit Boards, Huge Assortment of Plant Support, Motors, Pumps, Electrical, Bearings, Etc..



**KELLENBERGER** 1000U UNIVERSAL  
CYLINDRICAL GRINDER



**SCHENCK** TOOLDYNE  
SV2 CNC BALANCER



[www.asset-sales.com](http://www.asset-sales.com)



**Asset Sales, Inc. Does Not Pack, Ship, Crate, Transport or Rig Items. Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.**



GMC 24' DIESEL BOX TRUCK



RAYMOND STAND-UP FORKLIFT

## TOOLROOM

Toolroom with Huge Quantity of HSK 125, HSK 100, HSK 50, Cat 50 Taper toolholders, Perishable Tooling, Right Angle Toolholders & Much More \*661 HSK125 Tool Holders

## AIR COMPRESSORS, FORKLIFTS & VEHICLES

(3) QUINCY QSI500 100 HP Air Compressors, sn:37861 • sn:105274 • sn:95500H

QUINCY QED500 Air Dryer • PARKER Air Dryer • QUINCY

QPNC Air Dryer

(3) KINNEY 15 HP Liquid Ring Pumps

YALE 5,000lb Capacity Propane Forklift with Side Shift, 3-Stage Mast, Lights, 60' Forks, 4 Hard Tires, Approx. 15,871 Miles, sn:E177B164220

RAYMOND E2-4D-R45TT 4,500lb Capacity Stand-Up Forklift with 36 Volts, Charger, 4' Forks, sn:EF-A-DO-15659

GMC C5500 24' Diesel Box Truck with Side Doors, Automatic, Air Brakes, Air Condition, Approx. 254,000 Miles, VIN#1GDJ6H1J3VJ501664



(3) QUINCY AIR COMPRESSORS



(3) QUINCY AIR COMPRESSORS



QUINCY AIR DRYERS



YALE 5,000LB PROPANE FORKLIFT

**Want to Sell Your Shop or Know Someone Who Does? Call Us Toll Free at (888) 800-4442! We Pay Great Finder's Fees!**







# Asset Sales, Inc.

Corporate Headquarters

163 Associates Lane

Indian Trail, North Carolina 28079

Toll Free: 888.800.4442 Direct: 704.821.4315

Fax: 704.821.4325 – [www.asset-sales.com](http://www.asset-sales.com)

Asset Sales Inc. • Lance Mannion – North Carolina License #6003 & 6625



CINCINNATI U5 RAIL TYPE 5-AXIS CNC GANTRY PROFILER

## ABBREVIATED TERMS & CONDITIONS OF AUCTION

***YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.***

Subject to amendments and modifications announced by Asset Sales, Inc. and Bidspotter at the time of the auction, any person participating in the webcast auction will be bound by the following terms and conditions. Neither Asset Sales, Inc. nor Bidspotter warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

All articles will be sold to the highest webcast bidder conforming to the bid process in accordance to the AUCTION COMPANY'S TERMS & CONDITIONS – COMPLETE COPIES AVAILABLE AT [WWW.ASSET-SALES.COM](http://WWW.ASSET-SALES.COM). No article shall be removed unless paid in full and all articles purchased shall be removed in the time allocated by Asset Sales, Inc.. No item, no matter how small or how far the purchaser has to travel, may be removed until after the online auction is completely closed.

All payments shall be by wire transfer, cashers check, cash or a company check with a bank letter of guarantee. All bidding and invoicing will be in US Dollars (\$).

All bidders are responsible for all applicable taxes, in addition a 18% Buyer's Premium is implemented for all online sales.

Rigging/ Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL ONLINE SALES ARE FINAL, ON AN "AS IS – WHERE IS," "IN PLACE," "WITH ALL FAULTS" BASIS.

REGISTRATION & BIDDING ONLINE:

When participating as a buyer via Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

***ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED.***

# 2 DAY WEBCAST & ONLINE AUCTION

## GKN AEROSPACE - NEW YORK

CNC 5-AXIS GANTRY MACHINES, WALTER TOOL GRINDERS, TOOL ROOM & SUPPORT  
AMITYVILLE, NY

**WEBCAST AUCTION: WEDNESDAY, NOVEMBER 13TH @ 10:00 A.M. EST**  
**ONLINE ONLY BEGINS TO CLOSE: THURSDAY, NOVEMBER 14TH @ 9:00 A.M. EST**