

PUBLIC / ONLINE AUCTION



Asset Management Group
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ANOTHER AMG AUCTION EVENT • BIDSPOTTER.COM PUBLIC / ONLINE AUCTION

LOTS OPEN FOR BIDDING: NOW
LOTS BEGIN TO CLOSE: FEBRUARY 7 - 10 AM (EST)

Inspection Dates • January 30, 31, February 1, 2 • 9:00 am to 4:00 pm EST Daily



Mazak Super Turbo X 6 Axis Model X510-3D
1500 Watt Laser Fanuc 16-L CNC



Hurco VMX 64Ti VMC, Low Hours
VMXi CNC Dual Screen Controller



175 Ton Cincinnati Model 175 PF10 CNC
Hydraulic Press Brake

AMG
20501 Hoover St.
Detroit, MI 48205

ATTENTION: PLANT MANAGERS OF PURCHASING



Complete Premier Prototype
Shop. Sheet Metal Stampings,
Assemblies, Deep Draw
Fabrication, Laser, CNC Machining,
Weld, Form, Inspections

Timed-Online Auction
1 Day • 1 Location
Shelby Twp., Michigan

BID ONLINE / TIMED AUCTION

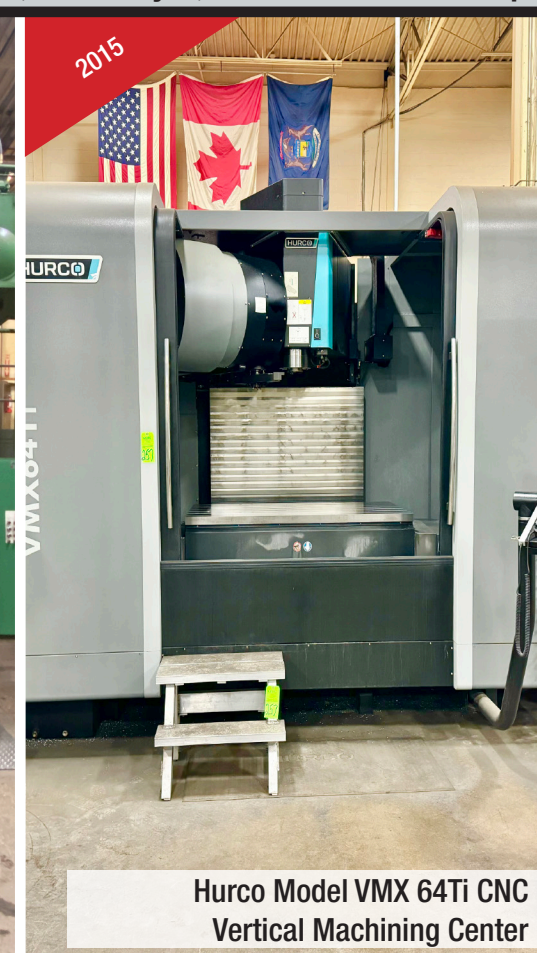
Register: Go to www.Bidspotter.com or www.AMGrouponline.com

ONLINE AUCTION BIDS START CLOSING: FEBRUARY 7th at 10:00 AM EST

Inspection Dates: January 30, 31, February 1, 2 • 9:00 am to 4:00 pm EST each day or by special appt.



1000 Ton St. Lawrence 4-Post
Down Acting Hydraulic Press



Hurco Model VMX 64Ti CNC
Vertical Machining Center



500 ton St. Lawrence 4-Post
Down Acting Hydraulic Press

Hydraulic Presses up to 1,000 tons • CNC Machining Centers • Press Brakes • CNC Lasers
Rolling Stock • Tool Room • Saws • Air Compressors • Punch Press • Lathes • Welding Equipment
Dump Hoppers • Heavy Racking • CMM • Faro Arm • Stake • Trucks

WELDERS

- Miller Resistance Spot Welder Model MPS-20, Serial no. JD726768, 20 KVA, 18"
- Banner Resistance Spot Welder
- Multiple Miller Arc Welders, Miller Portable Dialarc HF, Economatic, Tig, Hypotherm

STAKE TRUCK

- International Model 4700 DT 466E, Diesel Stack Truck, Manual Transmission, Dual Wheel, 16,000 LBS est. Capacity, Air Conditioning, Full Aluminum Side Guarding for Bed, very well maintained

ROLLING STOCK

- 16,000 Lbs. Hoist Model F-160 LP Fork Truck, Serial no. 21567, Side Shift, (LP Tank Not Included in Sale of this Truck)
- 5000 lbs Clark Model C-250 LP Fork Truck, Serial no. C2321-10949790KF, Side shift
- Multiple Pallet Lifts throughout Sale

SHOP SUPPORT

- Multiple Scrap Hopper Bins, Heavy Duty Shelving, Bux and Milwaukee Portable Drills, No. 4 Diacro Bender, Heavy Duty Metal Work Bench Tables, Welding Supplies, Hand Tools, Air Tools, Banding Tools, Pedestal Double End Grinders, C-Clamps, Drills, CNC Spare Tooling, Vises, Shop Saws, Welding Carts, Nuts & Bolts, Storage Cabinets, Mag Lifts, Raw Metal Material, Sheet and Round Steel Bars up to 10" dia, Scrap, Portable Scales, much more

OFFICE FURNITURE AND SUITES

- Office Executive Suites, Wood and Formica Desks, Leather Couches, Chairs, Lobby Furniture, Large Wood Conference Table and Chairs, Copiers, Printers, Safe, Large American and Canadian Flags
- Toshiba Office Phone System, Approx. 12 Units Currently Operating

ALL ITEMS CAN BE DEMONSTRATED

INSPECTION

January 30, 31, February 1, 2
9 am to 4 pm daily
call Chase Thornton
(313) 499-6490 or (313) 910-0718
Chase@AMGrouponline.com

LOCATION

Northern Metalcraft Incorporated
50490 Corporate Drive • Shelby Twp. MI 48315

TERMS OF PAYMENT

Cash, Credit Card, Wire Funds or Cashier's Check.
Must be paid in full 48 hours from completion of sale.

REMOVAL

All must be removed by February 23, 2024.
Large presses will be negotiated removal.

FOR MORE INFORMATION

Please call the office 313-499-6490.
See terms and conditions on the www.bidspotter.com

Please keep AMG in mind for any future
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Certified Appraiser on staff.
From one machine to an entire plant.



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TIMED ONLINE SALE ONLY

PLANT CLOSURE ALL ASSETS TO GO

BIDDING AT: WWW.BIDSPOTTER.COM

LOTS CLOSE PROMPTLY

LOTS BEGIN TO CLOSE: FEBRUARY 7 - 10 AM (EST)

INSPECTION DATES: JANUARY 30, 31, FEBRUARY 1, 2

INSPECTION TIMES: 9 AM - 4 PM DAILY OR BY SPECIAL ARRANGEMENT

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WWW.AMGROUPONLINE.COM OR WWW.BIDSPOTTER.COM

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CONTACT: CHASE THORNTON 313-499-6490 • CHASE@AMGROUPONLINE.COM

BUYERS PREMIUM • 18% WEBCAST • TIMED SALE



Trumf Tru Laser 1030



Hurco VMX 64 Vertical CNC Machining Center



Hurco BMC-50P Vertical CNC Machining Center



150 Ton Dees Hyd. 4 Post Press



100 Ton Bautar Gap Fram Press



Faro "Edge" Portable CMM



16,000 lb. Hoist & 5,000 lb. Clark LP Fork Trucks



Triology Poli Horz Arm CMM



15" Clausing Colcester Lathe

VERTICAL MACHINING CENTERS

- Hurco Model VMX-64Ti 3 AXIS CNC VMC Serial no. S653-1600285HFMCs, (2015) 64"- X, 34"-Y, 30"- Z Travels, 66" x 35" Table Area, 40 ATC, Hurco VMXI-CNC Dual Screen Controller, Barnes Model RDXC-02011 Chip Conveyor, Coolant Tank and Pump, Less than 5,000 hours on run time
- Hurco Model VMX-64-50T, 3 Axis CNC VMC, Serial no. M653-06006115EHA, 64"- X, 34"- Y, 30"- Z travels, 40 ATC, 66" x 35" Table Area, Dual Screen Hurco Dual Screen CNC Controller & Pendant
- Hurco Model BMC-50P, 3 Axis CNC VMC, Serial no. B5m92001056AR, 52"- X, 30"-Y, 23.5"-Z Travels, 67" x 27" Table Area, ATC

LASERS

- 2500 Watt Trumf Model Tru Laser 1030, 3 Axis CNC, Serial no A0215A0147 (2011), Trucoax 2500, Single Pallet Pull Out Changer, X-120" x Y-60", Z-3", 60" x 120" Table, (only 5700 hours beam on time)
- 1500 Watt Mazak 5 Axis CNC, Model Super Turbo X510-3D Bridge Style Laser, Serial no.125468, Fanuc C1500 B Laser, X Stroke-129.1", Y Stroke-62", Z Stroke-40", A= +- 270, B= +- 270, W= +- 8, Fanuc Series 16-L CNC Controller. 122" x 63" Table Area, Class IV Laser, Chiller, (6000 Hours cutting time)

PRESS BRAKES

- 230 Ton Cincinnati Model 230 CB Hydraulic Press Bake, Serial no.40536, 12' overall length, 10'6" BH, 10" Max Stroke, Cincinnati Mode Selector Switch, Palm Controls, Foot Pedal, Floor Standing
- 175 Ton Cincinnati Model 175 PF10 CNC Hydraulic Press Brake, Serial no. 54989 (2012), Proform Series, 12' Overall Length, 10'6" BH, 16" Max Stroke, 5 Axis CNC Back Gage CNC Auto Crowning, CNC Controls, Foot Switch, Floor Standing
- 55 Ton D & K Model 68B Mechanical Press Brake, Serial no. L-20064, 96" OA Length, 79" BH, Motorized Ram Adj, Pro Gage Model Micro Adjustable Manual 4 Axis Back Gage
- 8' Manual Box and Pan Brake

PRESS BRAKE DIES

- Extra 4 Way Dies
- Abundant Spare Die Tooling for all Brakes
- Wilson Tool Various Die and Angle Tooling for Brakes

HYDRAULIC PRESSES

- 1000 Ton St. Lawrence 4 Post Hydraulic Down Acting Press with Cushions, Serial no. 9422-A2, Purchased New (1995), 48" Stroke, 70" Daylight Open, (2) Cushions 12" stroke, 89" LR x 72" FB Bed Area, T-Slotted Ram, T-Slotted 6" Thick Bolster Plate, (2) Main 50 HP Motors, all Top Mounted Hydraulics, Ram Guided 8 Points, Press Mounted Controls
- 500 Ton P & H / St Lawrence 4 Post Hydraulic Down Acting Press with Cushions, Model 4C-500-T, with 100 Ton Cushions Serial no. 53002, Purchased New (1997) 48" Stroke, 70" Daylight Open, 22" Closed Height, 84" LR x 72" FB Bed Area, (2) Cushions 12" Stroke, Pressure Pad 66" x 48", 5" Thick T-Slotted Bolster Plate, T-Slotted Ram, 100 H.P. Main Motor, Top Mount Motor and Hydraulics, Ram Guided at 8 Points, Press Mounted Controls
- 150 Ton Dees Inc., Model HP-150, 4 Post Hydraulic Down Acting Press, Serial no. 27073, Purchased New (2003), 24" Stroke, 41.9" Daylight Open, 17.9" Closed Height, 89" LR x 65" FB Bed Area, Palm Stand Controls, PLC, 20. HP Main Motor, Top Mount Hydraulics. Floor Standing

PUNCH PRESSES

- 100 Ton Bautar Geared Mechanical Punch Press Serial no. 4752 5.1" Adjustable Stroke, 17.7" SH, 55 SPM, 34" x 20" T-Slot Bed Area, Air Clutch and Brake
- 40 Ton Dobby Model OY-10040, Serial no. 54332, Mechanical OBI Punch Press, 1.1" Stroke, 1.9" Adj, 8.6" SH (sda), 100 SPM, 22" x 12" Bed Area, Air Clutch

COIL FEED EQUIPMENT

- Coil Matic Air Feeder Straightener Combination Model WF-RF-126, Serial no. 73CM30069



40 Ton Dobby OBI Punch Press



4' x 11" Carlton Radial Arm Drill



230 Ton Cincinnati "CB" Hyd Brake



1/4" x 10' Cincinnati 2CC10 Shear

- 2500 lbs. Capacity Coil Matic Non-Motorized Coil Reel Model BFE-66-RH, Serial no. 74-52-30277, 2500 lbs Coil Capacity, 18" Wide x 48" O.D., 16-22" ID, Keepers, Electric Brake
- ## VERTICAL MILLS
- Acer E- Mil Vertical Mill Model FVS-3 VS II, Serial no. M13030136 (2103), 49" x 19" Servo Table, Power Knee, Servo Infeed, 3 Axis Accurite DRO
 - Bridgeport Sseries I, Serial no. BR-217501, 2HP, 9" x 42" Power Table, 2 Axis Dynamic Research DRO
- ## SHEAR
- 1/4" Cincinnati Model 2CC10 Mechanical Shear Serial no. 43680, 1/4" capacity, 10'6" Overall Table, Hold Downs, Front Operated Power Back Gage (FOPBG), Foot Controls
- ## ROLL
- Overbeck Model IR-400 Internal Radius Grinders. (2) Available. Serial No. 46.278 & 46.281, Siemens Sinumerik Updated Controls

SURFACE GRINDERS

- 36" Pexto Bench Mounted Hand Metal Rolls

SHAPER

- 24" Cincinnati Power Shaper. 16" X 24" Table

SURFACE GRINDER

- 6" x 18" Brown & Sharpe No.2 Hand Feed Surface Grinder

RADIAL ARM DRILL

- 4' x 11" Carlton Radial Arm Drill, Serial no. 1A-3877, 22" x 22" X 22h T-Slot Box Table

SINGLE SPINDLE DRILLS

- Powermatic Model 1200, Single Spindle Drill, Serial no. 6200393, 20", Adjustable Bed, 18" x 15" Bed Area, Jacobs Chuck
- Lincoln Model KM20PF, Single Spindle Drill, Serial no. 701021, Adjustable Bed, 16" x 18" Bed Area

TOOLROOM LATHE

- 15" Clausing Colchester Geared Head Lathe, 2-1/2" Hole thru Spindle, 10"-3 Jaw Check, Cross Slide, Steady Rest, Tail Stock with Jacobs Work Holding Chuck

SAWS

- Pat Moony Co PMI-20", CW-3510 Non Ferrous Up Cut Programmable Metal Saw, Tiger CRT Controller, Adjustable Feed Length Table, 5 HP, with Dust Collection Tank
- Wellsaw Horizontal Metal Band Saw Model 1316 Swivel SA, Serial no. 6738, Automatic
- Dake Johnson Model V-40 Vertical Band Saw, Deep Throat, 35" x 36" Table, with Side Mount Blade Welder
- Powermatic Model 87 20" Band Saw, 24" x 24" Table, Blade Welder

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- Wellsaw Horizontal Metal Band Saw Model 1316 Swivel SA, Serial no. 6738, Automatic
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CMM

- Triology Poli Manual Horizontal Arm CMM, Serial no.1132, Full Software Package, Renishaw PH6 Probe, 59" x 119" Table Area, Climate Controlled Room
- Faro Edge Portable Scan Arm. Serial no. E09-05-16-13839, (2017), wi-fi Compatible, Carrying Protective Case
- Full Support Height Gages, Block, Surface Plates, Micrometers, much more

AIR COMPRESSOR

- Sullair Model 1800-S, Air Compressor with WS Controller
- Curtis Air Compressor Mounted on Tank Back Up Compressor
- Drypoint Model RAX-150 Air Refrigerant Unit
- 7' Vertical Floor Standing Receiving Air Tank

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