LIVE WEBCASTAUCTION



Owner Retiring - Over 600 Lots from Pristine, Late Model, Impeccably Maintained CNC Machining Facility

SALE DATE

Thursday, January 25, at 10 AM CT

SALE LOCATION

5615 US-81 Duncan, OK 73533

INSPECTION

Wednesday, January 24, from 9 AM to 4 PM CT, by appointment only

PRE-AUCTION OFFERS INVITED ON MAJOR ASSETS

COMPLETE CATALOG & INFORMATION: https://perfection.global/rightway



DOOSAN PUMA 5100 LYB TURNING CENTER



DMG MORI NVX 7000/50 4TH AXIS VMC



ZEISS CONTURA 9/18/6 CMM

FEATURING: (5) DOOSAN PUMA Turning Centers, new as 2022; (5) DMG MORI SEIKI Turning Centers, new as 2019; (2) DMG MORI SEIKI VMC's, 2013 WEILER CNC Lathe; (2) COSEN Bandsaws, new as 2013; UNISIG CNC Gun Drill, 2021 ZEISS CMM, 2022 KEYENCE Laser, Inspection Equipment, Manual Machines, Tooling, Bar Stock, Racking, Factory Support Equipment, Forklifts, Pick-up Trucks, and more



Perfection Industrial Sales ph +1-847-545-6374 • fax +1-847-427-8884 www.perfectionindustrial.com



(11) TURNING CENTERS

2022 DOOSAN PUMA 5100 LYB TURNING CENTER, s/n MLO305-000156, w/ DOOSAN-FANUC i Series PLUS Control, 17.5" 3-Jaw KITAGAWA Chuck, 34.6" x 79.5" Capacity, 32.1" Swing over Saddle, 7.1" Spindle Hole, 1500 Max RPM, C Axis: 1 Deg, 12 Position Turret, Live Tooling: Max 5000 RPM, 4.7" Tailstock Quill with 5.5" Travel, 60 HP Main Motor, 10 HP Live Tooling Motor, Programmable SMW SLU-Z-5 Steady Rest, Chip Conveyor / Coolant, Tool Probe, Approx. 1800 Cutting Hours

2019 DOOSAN PUMA 3100 XLY TURNING CENTER, s/n ML0121-000294, w/ DOOSAN-FANUC i SERIES Control, 12" 3-Jaw PRATT BURNERD Chuck, 33.4" x 83.6" Capacity, 26.3" Swing Over Saddle, 4.056" Spindle Hole, 2800 Max RPM, C Axis:.001 Deg, 12 Position Turret, Live Tooling: Max 5000 RPM, 4.7" Tailstock Quill with 3.9" Travel, 29.5 HP Main Motor, 10 HP Live Tooling Motor, Chip Conveyor / Coolant, Programmable Steady Rest, Probe, Approx 2000 to 4000 Cutting Hours

(2) 2018 DOOSAN PUMA 3100 XLY TURNING CENTERS, s/n ML0121-00263, ML0121-000261, w/ DOOSAN-FANUC i SERIES Control, 12" 3-Jaw PRATT BURNERD Chuck, 33.4" x 83.6" Capacity, 26.3" Swing Over Saddle, 4.056" Spindle Hole, 2800 Max RPM, C Axis: .001 Deg, 12 Position Turret, Live Tooling: Max 5000 RPM, 4.7" Tailstock Quill with 3.9" Travel, 29.5 HP Main Motor, 10 HP Live Tooling Motor, Chip Conveyor / Coolant, SMW AUTOBLOCK Programmable Steady Rest, Probe, Approx 2000 to 4000 Cutting Hours

2019 DMG MORI NLX2500/1250 TURNING CENTER, s/n NL257190117, w/ DMG MORI ERGO line Control, 10" 3-Jaw GRIPFAST Chuck, 27.9" Dia x 49" Capacity, 14.4" Max Turning Diameter, 3.19" Spindle Hole, 4000 Max RPM Spindle Speed, Y-Axis: -1.97" / + 1.97", C-Axis: .001 Deg, 12 Position Turret, Live Tooling: Max 10000 RPM, 4.3" Tailstock Quill, 30 HP Main Motor, 7.5 HP Live Tooling Motor, Chip Conveyor / Coolant, Parts Catcher, Steady Rest, Approx. 1900 Cutting Hours

2014 DOOSAN PUMA 2600 LY TURNING CENTER, s/n ML0111-000391, w/ DOOSAN-FANUC i Series Control, 10" 3-Jaw PRATT BURNERD Chuck, 30.7" x 50" Capacity, 24.8" Swing over Saddle, 3.38" Spindle Hole, 3500 Max RPM, C Axis:.001 Deg, 12 Position Turret, Live Tooling: Max 5000 RPM, 3.9" Tailstock Quill with 3.9" Travel, 25 HP Main Motor, 10 HP Live Tooling Motor, Chip Conveyor / Coolant, Probable Steady Rest, Probe, Parts Catcher, Approx 7300 Cutting Hours

2013 DMG MORI SEIKI NLX2500Y/1250 TURNING CENTER, s/n NL254130668, w/ MORI SEIKI M730BM Control, 10" 3-Jaw PRATT BURNERD Chuck, 23.5" Dia x 49" Capacity, 14.4" Max Turning Diameter, 3.58" Spindle Hole, 4000 Max RPM, C Axis: .001 Deg, Y-Axis: 1.97", 12 Position Turret, Live Tooling: Max 6000 RPM, 4.3" Tailstock Quill, 26 HP Main Motor, 7.3 HP Live Tooling Motor, Chip Conveyor / Coolant, Probe, Approx. 7100 Cutting Hours

2011 MORI SEIKI NL3000MC/1250 TURNING CENTER, s/n NL301110806, w/ MORI SEIKI M720BM Control, 12" 3-Jaw PRATT BURNERD Chuck, 27.5" Dia x 49" Capacity, 16.9" Max Turning Diameter, 4.13" Spindle Hole, 3000 Max RPM Spindle Speed, Y-Axis, C-Axis: .001 Deg, 12 Position Turret, Live Tooling: Max 6000 RPM Spindle Speed, 4.3" Tailstock Quill, 30 HP Main Motor, 7.3 HP Live Tooling Motor, Chip Conveyor / Coolant, Tool Probe, Approx. 8200 Cutting Hours

2010 MORI SEIKI NL3000Y/1250 TURNING CENTER, s/n NL301JG1687, w/ MORI SEIKI MSX-850IV Control, 12" 3-Jaw PRATT BURNERD Chuck, 27.5" Dia x 49" Capacity, 16.9" Max Turning Diameter, 4.13" Spindle Hole, 3000 Max RPM, Y-Axis: -2.3" / + 2.3", C-Axis: .001 Deg, 12 Position Turret, Live Tooling: Max 6000 RPM, 4.3" Tailstock Quill, 30 HP Main Motor, 7.3 HP Live Tooling Motor, Chip Conveyor / Coolant, Probe, Smog Hog, Approx. 9700 Cutting Hours

2013 DMG MORI SEIKI NLX2500Y/700 TURNING CENTER, s/n NL254130470, w/MORI SEIKI M720BM Control, 10" 3-Jaw PRATT BURNERD Chuck, 23.5" Dia x 27" Capacity, 14.4" Max Turning Diameter, 3.19" Spindle Hole, 4000 Max RPM, C Axis: .001 Deg, Y-Axis: 1.97", 12 Position Turret, Live Tooling: Max 6000 RPM, 4.3" Tailstock Quill, 26 HP Main Motor, 7.3 HP Live Tooling Motor, Chip Conveyor / Coolant, Probe, Approx. 7500 Cutting Hours

2013 WEILER E50 X 2000 CNC LATHE, s/n IG05, w/ WEILER/ SIEMENS CNC Control, 9.5" ROTA-S 3-Jaw Chuck, 22" x 78" Capacity, 6.5" Hole, 13" Swing Over X Slide, 10" Steady Rest, Chip Conveyor / Coolant



DOOSAN PUMA 3100 XLY TURNING CENTERS



DOOSAN PUMA 3100 XLY TURNING CENTERS



DOOSAN PUMA 3100 XLY TURNING CENTER



DMG MORI NLX2500/1250 TURNING CENTER

(11) TURNING CENTERS



DOOSAN PUMA 2600 LY TURNING CENTER



DMG MORI SEIKI NLX2500Y/1250 TURNING CENTER



MORI SEIKI NL3000MC/1250 TURNING CENTER



DMG MORI SEIKI NLX2500Y/700 TURNING CENTER



DMG MORI SEIKI NLX2500Y/700 TURNING CENTER



WEILER E50 X 2000 CNC LATHE

PRE-AUCTION OFFERS INVITED ON MAJOR ASSETS

(2) VERTICAL MACHINING CENTERS, GUN DRILL & MACHINE TOOLS

(2) VERTICAL MACHINING CENTERS

2019 DMG MORI NVX 7000/50 4TH AXIS VERTICAL MACHINING CENTER, s/n NV701181007, w/ DMG MORI F31iB5 Control, 67"x30" Table, X-60", Y-30", Z-26", 35" Throat, 34" Under Spindle, 3190 Lb Table Capacity, Cat 50 Spindle Taper, 30 ATC, 10,000 RPM Spindle Speed, Chip Conveyor / Coolant, 10" Tsudakoma 4th Axis with Tailstock, (4th Axis to be Offered Separately)

2010 MORI SEIKI NV5000 1B/40 4TH AXIS VERTICAL MACHINING CENTER, s/n NV501JH6378, w/ MORI SEIKI MSX-511IV Control, 40" x 20" Table, X-40", Y-20", Z-20", 26" Under Spindle, 2640 Lb Table Capacity, Cat 40 Spindle Taper, 30 ATC, 14,000 RPM Spindle RPM, Chip Conveyor / Coolant with Chip Blaster High Pressure Pump, 8" Nikken RWA 320 4th Axis with Tailstock, (4th Axis to be Offered Separately)

GUN DRILL & MACHINE TOOLS

UNISIG USR-1000 CNC GUN DRILL, s/n 1643, w/ GE FANUC 21i M Control, 40" x 64" Table, 40" Stroke

2011 COSEN C-420NC AUTOMATIC HORIZONTAL BANDSAW, s/n C10014398, w/ COSEN PLC, $16.5" \times 16.5"$ Capacity, 1.625" Blade, Coolant, Programmable Feed

2013 COSEN C-320GNC AUTOMATIC HORIZONTAL BANDSAW, s/n C1022594, w/ COSEN PLC, 12.6" x 12.6" Capacity, 1.375" Blade, Coolant, Programmable Feed

WARNER SWASEY 2A M-3470 SQUARE HEAD TURRET LATHE, s/n 1871165, w/ 21" Swing x 80" Between Centers, 32-1117 RPM, 4-Way Tool Post, Steady Rest, 6-Position Turret, Newall DP700 2-Axis DRO

KINGSTON HL2000 18"/9" X 80" GAP BED ENGINE LATHE, s/n 106804243, w/ 12" 3-Jaw Chuck, 3.25" Hole, Taper Attachment, Steady Rest

2011 KINGSTON HJ1700 16"X 64" GAP BED ENGINE LATHE, s/n CH10122, w/ 10" 3-Jaw Chuck, DRO

SUMMIT 16" X 40" LATHE, s/n 1P151, w/ 10" 3-Jaw Chuck, 25-2000 RPM, Tool Post, Tailstock, Steady Rest

BIRMINGHAM BPS1649 3 HP VERTICAL MILL, s/n 95895, w/ 9" x 49" Table, 140-5600 RPM, Sargon 2-Axis DRO

BRIDGEPORT 1.5 HP VERTICAL MILL, s/n na, w/ $9" \times 42"$ Power Feed Table, 500-4200 RPM, Acu-Rite Mill Mat 2-Axis DRO

ALSO: ROCKWELL 24-150 Toolmaker Surface Grinder, s/n 1703119, BURKE MACHINE No. 4 Horizontal Milling Machine, s/n 474, TURN PRO 1712041 7" Horizontal Bandsaw, s/n 0086182, 7" Round, 7" x 12" Rectangle Capacity, CINCINNATI Monoset Tool & Cutter Grinder, s/n 2D105B-54, CINCINNATI No. 2 Tool & Cutter Grinder, NUGIER H60-14 AP BD H-Frame Hydraulic Shop Press, s/n 2410, 60 Ton Capacity, Unknown Make H-Frame Shop Press, Approx 50 Ton, DAKE No. 1 Arbor Press, EZEBEND 3 HP & 2 HP Tube Benders, ROCKWELL 15-017 15" Drill Press, s/n 1614449, 7.5" Throat, 10" x 10" Table, 8" 3-Jaw Chuck, SEARS ROEBUCK 101 12" Drill Press, s/n 101-03521, 7.5" x 7.5" Table, Step Pulley Motor, (2) DEWALT DW758 8" Bench Grinders, ROCKWELL DELTA Combination 6" Belt/ 12" Disc Sander, s/n na, SUNNEN 20" Rotary Table Parts Washer, s/n na, 5 HP

ALSO: Live and Static Tool Holders, CAT 50 Tool Holders, CAT 40 Tool Holders, Tool Bushings, EPPINGER Preci-Flec Tooling Adaptor Sets, Boring Bars, Turning Tools, Core Drills, Spade Drills, Carbide Inserts, High Speed Inserts, Gun Drills, Carbide End Mills, Reamers, Thread Mills, Assorted Collets, R8 Tooling, Machine Vises, Bench Vises, Clamping, Rotary Tables, Super Spacers, Large Variety of Chucks, Chuck Jaws and More



COSEN C-420NC AUTOMATIC HORIZONTAL



COSEN C-320GNC AUTOMATIC HORIZONTAL



BIRMINGHAM 3 HP VERTICAL





UNISIG USR-1000 CNC GUN DRILL



WARNER SWASEY 2A M-3470 SQUARE HEAD TURRET LATHE



KINGSTON HL2000 18"/9" X 80" GAP BED ENGINE LATHE



BRIDGEPORT 1.5 HP VERTICAL



NUGIER 60 TON HYDRAULIC



TUBE BENDERS, INSPECTION



EZEBEND 3 HP & 2 HP TUBE BENDERS



VIEW OF PERISHABLE TOOLING



VIEW OF TOOL HOLDERS



VIEW OF PERISHABLE TOOLING



VIEW OF CARBIDE BITS



VIEW OF CHUCKS



VIEW OF LIVE & STATIC TOOL HOLDERS

INSPECTION

2021 ZEISS CONTURA 9/18/6 CMM, s/n 732112560252, w/ $36" \times 72" \times 25"$ High Capacity, Calypso 2021 Software, Zeiss VAST XXT Probe Head, Probe Rack

MITUTOYO PH-A14 OPTICAL COMPARATOR, s/n 511008, w/ QM-Data 200 Controller

2022 KEYENCE 3-AXIS LASER MARKING MACHINE, w/6" 3rd Axis, Tailstock

WILSON ROCKWELL 4TTBB HARDNESS **TESTER**, s/n 1150

2022 ULTIMAKER S5 R2 DESKTOP 3D PRINTER, w/ Material Station, s/n BPP-043769-148962

ALSO: Height Gages, Outside Micrometers, Inside Micrometers, Blade Mics, Bore Gages, Calipers, Pin Gages, Gage Blocks, Granite Surface Plates and Much More



MITUTOYO PH-A14 OPTICAL **COMPARATOR**



KEYENCE 3-AXIS LASER MARKING MACHINE



ULTIMAKER S5 R2 DESKTOP 3D PRINTER





VIEW OF INSPECTION EQUIPMENT





ROLLING STOCK & TRUCKS, FACTORY SUPPORT EQUIPMENT

ROLLING STOCK & TRUCKS

2019 DODGE RAM 3500 LARAMIE LIMITED EDITION DIESEL DUALLY PICKUP, VIN 3C63RRJL6KG715449, w/ 4x4, Chipped, Cummins Diesel, Leather, 74K Miles

2017 CHEVROLET K3500 DIESEL DUALLY FLAT RACK TRUCK, VIN 1GB4KZCY4HF138400, w/ 4x4, Duramax Diesel, 9' Flatbed Gooseneck Hitch, Approx. 242K Miles

2011 CHEVROLET K3500 DIESEL DUALLY FLAT RACK TRUCK, VIN 1GB4KZCL5BF185513, w/ 4x4, 8' Flatbed, PTO Transmission, Duramax Diesel, Auto, 62k Miles

NISSAN OPTIMUM 60 5,000 LB. LP FORKLIFT, s/n na, w/ 3-Stage Mast, 42" Forks



2019 RAM 3500 LARAMIE LIMITED EDITION DUALLY PICKUP

FACTORY SUPPORT EQUIPMENT

2016 ATLAS COPCO GA22+ 30 HP ROTARY SCREW TYPE AIR COMPRESSOR, s/n AOI333194

2011 ATLAS COPCO GA22P 30 HP ROTARY SCREW TYPE AIR COMPRESSOR, s/n API317612

ALSO: LISTA and VIDMAR Modular Tool Cabinets, Toolboxes, Maple Top Work Benches, Hand Tools, Power Tools, Air Tools, Cantilever Racking, Steel Stock, Bar Stock, Tube Stock, Self-Dumping Hoppers, Free-Standing Jib Cranes, Pallet Racking, Hunting Blinds, and Much More



ATLAS COPCO 30 HP AIR COMPRESSOR



ATLAS COPCO 30 HP AIR COMPRESSOR



2017 CHEVY K3500 DUALLY FLAT RACK TRUCK



2011 CHEVY K3500 DUALLY FLAT RACK TRUCK



NISSAN 5,000 LB FORKLIFT

FACTORY SUPPORT EQUIPMENT









1/4 TON FREE STANDING JIB CRANES

VIEW OF TOOL STEEL

VIEW OF TOOL STEEL & CANTILEVER RACKING



VIEW OF CABINETS



VIEW OF WORK BENCHES



VIEW OF DUMPING HOPPERS



VIEW OF HUNT BLINDS

For auction inquiries, please contact Jennifer Reiner at (847) 545-6374 or jennifer@perfectionindustrial.com

View our current auction schedule at www.perfectionindustrial.com

Bidding Available Through BidSpotter |

SALE DATE

Thursday, January 25, at 10 AM CT

SALE LOCATION

5615 US-81 **Duncan, OK 73533**

INSPECTION

Wednesday, January 24, from 9 AM to 4 PM CT, by appointment only

REMOVAL

All items must be removed no later than Friday, February 16. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, the policy must include a Worker's Compensation rider, and that certificate of insurance must be provided to the auctioneer for review and approval prior to the auction.

TERMS OF SALE

An 18% Buyer's Premium will be charged on all assets purchased by buyers providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 20%. All invoices paid with a credit card are subject to a 20% Buyer's Premium. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

FURTHER INFORMATION

For auction inquiries, please contact Jennifer Reiner at (847) 545-6374 or jennifer@perfectionindustrial.com.