



3-DAY PUBLIC AUCTION



The Industry Leading Manufacturer of Die Sets, Mold Bases, Mold Plates

UNMATCHED ASSORTMENT OF LATE MODEL GRINDING, MACHINING, FABRICATION AND HEAT TREAT EQUIPMENT

Featured Equipment: (50+) CNC Machines! Including 2020 and 2021 Doosan DBM2540 and 2550 Bridge Mills • CNC Duplex Mills • Haas, Mazak and Makino CNC Machining and Turning Centers • HUGE Assortment of Tooling • Toshiba Boring Mills • Cosen and Hem Saws • (11) Blanchard Rotary Surface Grinders 30" to 120" • Material Handling Equipment • Huge Raw Material and Scrap Metal Opportunity and Much More!

Day 1: Webcast Auction – January 31 at 10:00am CT

Day 2 & 3: Online Auction – Closes February 1 & 2 at 10:00am CT Each Day

LOCATION: 900 W. Drexel Avenue, Oak Creek, WI 53154

ONSITE INSPECTION: Monday, January 29 thru Wednesday, January 31, 8:00am to 4:00pm CT and by Appointment



For information, contact us at 224.927.5320 or sales@pplauctions.com

VISIT WEBSITE AND BIDSPOTTER FOR COMPLETE SPECS, THE AUCTION IS UP: **BidSpotter**

CNC BRIDGE MILLS

DOOSAN DBM 2550 CNC BRIDGE MILL, (2021), 206.7"-X, 118"-Y, 31.5"-Z, 43.3" Extended Z-Axis Travels, 60-Position Automatic Tool Changer, 196.8" x 78.7" Table Size, 48,400-Lb Max Table Capacity, Renishaw Probing Package, Coolant Through the Spindle

DOOSAN DBM 2540 CNC BRIDGE MILL, (2020), 167"- X, 118"-Y, 31.5"-Z, 43.3" Extended Z Axis Travels, 60-Position Automatic Tool Changer, 157.5" x 78.7" Table Size, 39,600-Lb. MaxTable Capacity, Renishaw Probing Package, Coolant Through the Spindle



Doosan DBM 2550 CNC Bridge Mill



Doosan DBM 2540 CNC Bridge Mill

CNC DUPLEX MILLING MACHINES

AMADA THV 460 DUAL SPINDLE DUPLEX MILLING MACHINE, (2018)

YOU JI DSM-1200 CNC DOUBLE SIDED DUPLEX MILLING MACHINE, (2017)

TAKEDA BXR800NC CNC TWIN HEAD DUPLEX MILLING MACHINE, (2013)



You Ji DSM-1200 CNC Double Sided Duplex Milling Machine



Takeda BXR800NC CNC Twin Head Duplex Milling Machine

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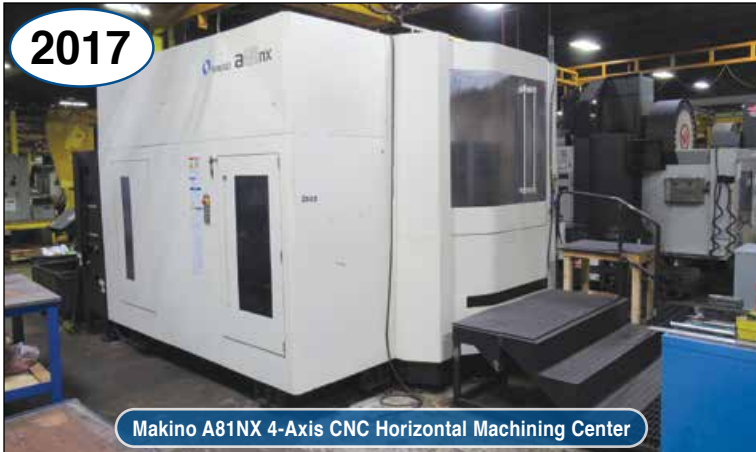
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CNC HORIZONTAL MACHINING CENTERS

MAKINO A81NX 4-AXIS CNC HORIZONTAL MACHINING CENTER, (2017), 35.4" x, 35.4" Y, 40.2" Z-Axis, Dual Pallets, Max. Load of 2,645lbs. Spindle RPM 10,000. Through Spindle Coolant, Renishaw Probing Package, 60 Tool ATC

HYUNDAI KH1000 4-AXIS CNC HORIZONTAL MACHINING CENTER, (2014), with 2 40" Pallets, 8,000 RPM Spindle, Renishaw Probing Package, 90 Tool ATC, Through Spindle Coolant, X-82.74", Y-55.14", Z-55.14" Travel

HYUNDAI-KIA KH63G CNC 4-AXIS MACHINING CENTER, 8,000-RPM Spindle, Dual Pallets, Renishaw Probing Package, 60 Tool ATC, Coolant Through the Spindle, 37.4" x 32.5" x 29.9" (X, Y, Z Travels)



CNC VERTICAL MACHINING CENTERS

(6) HAAS VF-3YT/50 3-AXIS CNC VERTICAL MACHINING CENTER, (2011-2014), 7,500 RPM, 30 Position ATC, 54" x 24" T-Slot Table, 40"X, 26"Y, 25" Z Travels, Through Spindle Coolant, Renishaw Probing Package

(2) HAAS VF-8/50 3-AXIS CNC VERTICAL MACHINING CENTER, (2019 & 2014), 7,500 RPM, 30 Position ATC, 64" X-, 40" Y, 30" Z-Axis Travels, 50-Taper, 64" x 36" T-Slot Table, 4,000-Lb. Max Table Weight, Through Spindle Coolant, Renishaw Probing Package

YCM DCV-2012B DOUBLE COLUMN VERTICAL MACHINING CENTER, (2015), 10,000 RPM Spindle, 78" X-, 47" Y-, 30" Z-Axis Travels, 50-Taper, 43" x 79" Table, 8,800-Lb. Max Table Weight, 40 ATC, Through Spindle Coolant

YCM DCV-3016B DOUBLE COLUMN VERTICAL MACHINING CENTER, (2006), 4,500RPM Spindle, 50 Position ATC, 120" X-, 63" Y-, 30" Z-Axis Travels, 128" x 59" Table Size, Through Spindle Coolant

YCM TV2610B CNC VERTICAL MACHINING CENTER, (2012), 6,000 RPM Spindle, 102.4" X-, 40.16" Y-, 30" Z-Axis Travels, 40.16"X 110.2" Table Size, 32-Position ATC, Through Spindle Coolant



CNC TURNING CENTERS

MAZAK QUICK-TURN UNIVERSAL 250 CNC LATHE, (2016), 23.6"-Swing, 19.7" Machining Length, 15.7"-Turning Diameter, 5,000-RPM Spindle, 12-Position Tool Turret with Live Tooling, with LNS Hydrobar 6- Position Bar Feeder

HAAS DS-30SSY DUAL SPINDLE CNC LATHE, (2015), 12 Position Turret, Haas Servo Bar 300 60" Capacity Bar Feeder, 16" x 23" Max Capacity, and 31.75" Swing

HAAS DS30SS DUAL SPINDLE CNC LATHE, (2014), 31.75" Swing, 16" Maximum Turning Diameter, 26" Maximum Turning Length, 4,300 RPM, 24-Position Hybrid Tool Turret with Live Tooling, with LNS Hydrobar 6-Position Bar Feeder

HAAS TL-1 CNC LATHE (2012)

HARDINGE QUEST 8/51SP CNC LATHE, (2005), 20.44" Swing, 12.15" Maximum Turning Diameter, 12- Position Tool Turret with Live Tooling, 8,000rpm



ROTARY SURFACE GRINDERS

BLANCHARD 18-D-30, 30" ROTARY SURFACE GRINDER, (1975)
(2) BLANCHARD 20D-36, 36" ROTARY SURFACE GRINDER, (1975)
(3) BLANCHARD 22-42, 42" ROTARY SURFACE GRINDER, (1994, 1966)
BLANCHARD 26HD-48, 48" ROTARY SURFACE GRINDER, (1985)
(2) BLANCHARD 32-60, 60" ROTARY SURFACE GRINDER, (1967)
BLANCHARD 36D-66, 66" ROTARY SURFACE GRINDER, (1985)
BLANCHARD 42D-84, 84" ROTARY SURFACE GRINDER, (1974)
BLANCHARD 54HD-100, 100" ROTARY SURFACE GRINDER, (1984)
BLANCHARD 76HD-120, 120" ROTARY SURFACE GRINDER, (1998)

SURFACE GRINDERS

MARK 6088 60"x80" DOUBLE COLUMN SURFACE GRINDER
OKAMOTO ACC 16-32 DXV 16"x32" HYDRAULIC SURFACE GRINDER
FALCON CHEVALIER FSG-2040ADIII 20"x40" HYDRAULIC SURFACE GRINDER
CINCINNATI 220-8 CENTERLESS GRINDER
MONZESI MONZA 410 CNC CENTERLESS GRINDER, (2001)
(2) MITSUI-HIGH TEC MSG-200MH 6 x12" HAND FEED SURFACE GRINDERS, (1997)
TRU-TECH TT-8500 CNC SURFACE GRINDER, (2012)
COSTA LEVIGATRICI WD7CCCC 600 PASS-THROUGH PLATE GRINDER, (2017)
ST SUPERTEC G38P-60NC 15"x24" UNIVERSAL CYLINDRICAL GRINDER,
(2008), with Digital Readout
GER RS-15/60 24" x 60" CNC SURFACE GRINDER, (1992)



Blanchard 36D-66, 66" Rotary Surface Grinder



Blanchard 100" Geared Head Rotary Surface Grinder



Mark 6088 Double Column Surface Grinder



Falcon Chevalier Hydraulic Surface Grinder

BORING MILLS

TOSHIBA MODEL BP-130.P40 5.1"D HORIZONTAL BORING MILL, (2000)
GIDDINGS & LEWIS MODEL 350-T HORIZONTAL
GUN DRILL BORING MILL
TOSHIBA MODEL BP-130.P4 5.3"D HORIZONTAL BORING MILL, (2006)

HEAT TREAT

IHEI 1000°F TEMPER FURNACE, S/N 1357, (1984)
SHOT BLAST BOOTH, (1976), Block and Steel Construction, Estimated 16'W x
15'H x 20'D, Rail Mounted Cart, and Reelin Dust Collector, (Questionable Salability
on Removal Basis)
CORECO 9617 CAR-BOTTOM HEAT TREAT FURNACE, S/N P3-86, (1986)
CRESS C2121/942 ELECTRIC FURNACE, S/N 2510, (2021), Dual Chamber
LINDBERG 11-MT-183618-21 2500° ELECTRIC OVEN, S/N 909709-L

2016



Toshiba BP-130.P4 5.3"D Horizontal Boring Mill



IHEI 1000°F Temper Furnace

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HORIZONTAL BAND & PLATE SAWS

SPARTAN SW1118M HORIZONTAL BANDSAW, (1998)
 HEM PS18/144A METAL-CUTTING PLATE SAW, (2007)
 COSEN G-325NC AUTOMATIC BANDSAW, (2018)

(2) COSEN G-320 AUTOMATIC BANDSAWS, (2020),
 12.8" Round Capacity, 12.8" Square Capacity, 12.8" x 15"
 Rectangular Capacity

COSEN C-1000NC AUTOMATIC BANDSAW,
 (2019), 39.4" Round Capacity, 39.4" x 39.4"
 Rectangular Capacity



EDMs

MITSUBISHI MD PRO II CNC WIRE EDM, (2011)
 MITSUBISHI MD PRO III CNC WIRE EDM, (2014)



FABRICATION

WARD JET Z-613 6'x13' WATER JET CUTTING SYSTEM, (2017)
 KOIKE ARONSON IK-3000 OXYGEN & PROPANE
 CUTTING TABLE, (1993)
 KOIKE ARONSON IK-3000CHL OXYGEN & PROPANE
 CUTTING TABLE, (1993)
 KOIKE ARONSON IK-3000 OXYGEN & PROPANE
 CUTTING TABLE, (1993)

KOIKE ARONSON MASTERGRAPH
 EXTREMEX 3100 PLASMA & PROPANE
 CUTTING TABLE, (2012), with Hypertherm
 HPR400XD Power Source
 KOIKE ARONSON VERSAGRAPH VG4700DX
 OXYGEN & PROPANE CUTTING TABLE, (1999)



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INSPECTION EQUIPMENT

(3) FARO ARTICULATED EDGE INSPECTION MEASURING MACHINES, (2011-2013)
LARGE QUANTITY OF HAND INSPECTION EQUIPMENT

WELDING

MILLER DELTAWELD 652 650-AMP WELDER, (2018), with Miller D60A Wire Feed
MILLER DIMENSION 650 650-AMP WELDER, (2019), with Miller D-74 Mpa Plus Wire Feeder and Welding Boom
MILLER DIMENSION 650 650-AMP WELDER
MILLER DELTAWELD 652 650-AMP WELDER, (2015), Miller 70 Series Wire Feed, Welding Boom

MILLER DELTAWELD 652 650-AMP WELDER, (2014), with Miller Wire Feed, Welding Boom and Cart
MILLER DELTAWELD 652 650-AMP WELDER, (2013), with Miller 24A Wire Feeder, 24 Volt, Welding Boom and Cart
MILLER DELTAWELD 652 650-AMP WELDER, S/N MD150129C, (2013)

CRANES

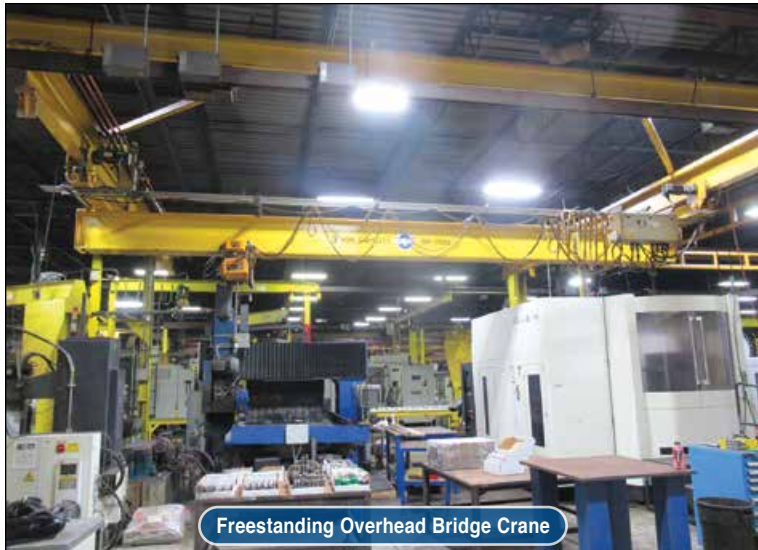
OHM 5-TON FREESTANDING BRIDGE CRANE, S/N 3929, Freestanding, Single Girder, Estimated 15' x 20'
SPANCO 1-TON FREESTANDING BRIDGE CRANE, Freestanding, Twin Girder, with (2) Budgit 1-Ton Electric Chain Hoists
2-TON FREESTANDING BRIDGE CRANE, Freestanding, Single Girder, Estimated 10' x 10'
ORLEY MEYER 2-TON FREESTANDING BRIDGE CRANE, Single Girder, Estimated 15' Span
1-TON FREE STANDING, SINGLE GIRDER BRIDGE, Crane Estimated 10' x 10'
2-TON FREESTANDING BRIDGE CRANE, with Abell -Howe Jib Crane with 1/4 Ton Hoist
FREESTANDING BRIDGE CRANE, Welded/Bolted Frame, 20' Span, Tandem Bridge, with (2) Budgit 2-Ton Chain Hoists, Pendant Control and Lifting Magnet
(30+) ASSORTED JIB CRANES WITH ELECTRIC HOIST



AS LATE AS
2013

3 Available

Faro Model Edge Articulated Inspection Measuring Machine



Freestanding Overhead Bridge Crane



30+ Available

2-Ton Jib Crane

FORKLIFTS, MANLIFT & SCISSOR LIFT

GENIE Z-40/23 RJ ELECTRIC AERIAL MANLIFT
CLARK C500 S100 10,000 LB. LP FORKLIFT
CATERPILLAR C5000 LB. 5,000 LB. LP FORKLIFT
NISSAN CPH02A25V 5,000 LB. LP FORKLIFT
RAYMOND 425 C50TT 5,000 LB. ELECTRIC FORKLIFT
(2) RAYMOND SA-CRS30TT 3,000 LB. ELECTRIC SWING REACH FORKLIFTS
(3) RAYMOND 540- OPC30TT 3,000 LB. ELECTRIC ORDER PICKER
RAYMOND EASI-OPC30TT 3,000 LB. ELECTRIC ORDER PICKER
NISSAN CWP02L25S 5,000 LB. ELECTRIC FORKLIFT
NISSAN CYM02L25S 5,000 LB. ELECTRIC FORKLIFT
TOYOTA 8FBCU25 5,000 LB. ELECTRIC FORKLIFT
TOYOTA 5FBE20 4,000 LB. ELECTRIC FORKLIFT
YALE ERC060FN365E094 6,000LB. ELECTRIC FORKLIFT
PRIME-MOVER RC-30 3,000 LB. ELECTRIC FORKLIFT
SKYJACK SJ-3220 800 LB. ELECTRIC SCISSOR LIFT



Raymond 5,000 lb. Electric Forklift



Genie Z-40/23 RJ Electric Aerial Manlift

Online Bidding Available at:

BidSpotter

Late Model Grinding, Machining, Fabrication and Heat Treat Equipment

VEHICLES

CHRYSLER PACIFICA TOURING L MINI VAN, (2017)
FORD FUSION SE SEDAN, (2013)

GMC TERRAIN SLT SPORT UTILITY VEHICLE, (2015)
JEEP GRAND CHEROKEE OVERLAND SUV, (2015)

FORD F-450 STAKE BED TRUCK, (2011)
FORD TRANSIT 350 SRW CONNECT CARGO VAN, (2017)

2015



GMC Terrain SLT SUV

2015



Jeep Grand Cherokee Overland SUV

2017



Ford Transit 350 SRW Connect Cargo Van

GENERAL SHOP EQUIPMENT

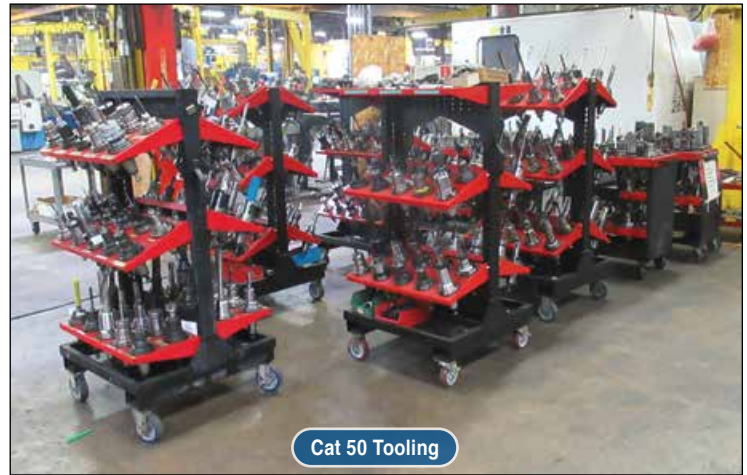
MONARCH EE 10" X 20" ENGINE LATHE, (1993)
KNUTH TURNADO 230/1000V ENGINE LATHE, with Digital Read Out
DEVLIEG 54K-120 HORIZONTAL JIG MILL, with Rotary Table, (1979)
HARDINGE COBRA LC65 CNC LATHE
KARDEX SHUTTLE-XP-500-2450X864-US VERTICAL STORAGE CAROUSEL, (2017)
PARLEC 260 TOOL PRESETTER



Racking and Raw Material



Hardinge CNC Lathe



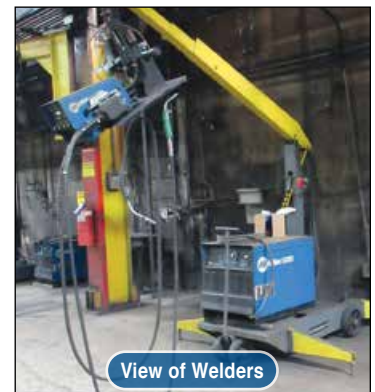
Cat 50 Tooling



White Shuttle Vertical Storage Carousel



Parlec 260 Tool Presetter



View of Welders



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6 Available

AS LATE AS 2014

Haas Model VF-3 YT/50 3-Axis CNC Vertical Machining Centers



105 Revere Drive, Suite C
Northbrook, IL 6006

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Featured Equipment: (50+) CNC Machines! Including 2020 and 2021 Doosan DBM2540 and 2550 Bridge Mills • CNC Duplex Mills • Haas, Mazak and Makino CNC Machining and Turning Centers • HUGE Assortment of Tooling • Toshiba Boring Mills • Cosen and Hem Saws • (11) Blanchard Rotary Surface Grinders 30" to 120" • Material Handling Equipment • Huge Raw Material and Scrap Metal Opportunity and Much More!



2 Available

AS LATE AS 2021

Doosan Heavy Duty DBM 2540 CNC Bridge Mill



11 Available

Blanchard 100" Geared Head Rotary Surface Grinder



2019

2 Available

Haas VF-8/50 CNC Vertical Machining Center



2018

Amada THV 460 CNC Duplex Milling Machine



2020

2 Available

Cosen G-320 Automatic Band Saws



2017

Makino A81NX CNC Horizontal Machining Center