

**TIMED**  
ONLINE**AUCTION**

## Closure of Precision Machining & CNC Swiss Facility

15 Yorkton Ct., St. Paul, MN 55117

**Dec 3**

10:00 am CT  
Timed Online Only

### CNC Horizontal Machining Centers

- (2) Kitamura Mycenter HX-500iG 4-Axis, 20" x 20" Pallets, 20,000-RPM, 100-ATC, .001-Deg., Probing (2017)

### CNC Vertical Machining Centers

- YCM NXV1020A 4-Axis, 12,000-RPM, Probing (2016)
- YCM NSV102A, 15,000-RPM, Probing (2016)
- Hwacheon Vesta-610D Rotary Pallet, 10,000-RPM (2012)
- Fadal VMC-4020A
- Fadal VMC-4020
- Fadal VMC-20 4-Axis
- Fadal VMC-15XT
- Fadal VMC-15

### Rotary Tables & Machining Accessories

- Kitagawa MR250RAE11 10" 4th Axis Rotary Table (2016)
- ATS AR250 10" 4th Axis Rotary Table (2017)
- Kitagawa MSR181A Pneumatic Tailstock
- Fadal VH-65 6.5" 4th Axis Rotary Table
- (4) Kurt 6" Cluster Tower 4-Sided Double-Vise Tombstones
- (2) 10-Sided Tombstones
- Large Quantity of 6" Machine Vises
- Large Quantity of CT 40/BBT 40 Tool Holders, Hydraulic Tool Holders, and Carts/Racks

Contact: Tim Pfister | 708-765-4029 | [tim@integra-as.com](mailto:tim@integra-as.com)

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### CNC Swiss Lathes

- Hanwha XD32H 32 mm, S/N XD-32-BD-0118, 12' Bar Feed (2008)
- (3) Hanwha SL32HP11 32 mm, 12' Bar Feed (2007)

### CNC Turning Centers

- Doosan Lynx 220LMSA, 6,000-RPM, Live Tool, Sub-Spindle (2013)
- Mori Seiki SL-25A/500, w/ Tailstock
- Okuma Howa ACT-20, w/ 8" Chuck, Tailstock

### Automatic Screw Machines

- Acme-Gridley RAN-6, 1" 6-Spindle, Threading, Pick Off
- (3) Acme-Gridley RA-6, 9/16" 6-Spindle, Threading
- Acme-Gridley BK-6 6-Spindle
- (3) New Britain-Gridley 61, 6-Spindle, Threading
- (3) New Britain-Gridley 62, 6-Spindle, Threading
- Brown & Sharpe Ultramatic R/S #2, 1-5/8", Servo Cam
- Brown & Sharpe Ultramatic R/S #2, 1-1/4", Servo Cam
- Brown & Sharpe Ultramatic R/S #2, 3/4", Camac
- Brown & Sharpe No. 2, 2-5/8", Camac
- (2) Brown & Sharpe #2, 1-5/8", Camac
- Brown & Sharpe #2, 1-1/2", Retrofit AMT Servo Cam Digital Controls
- (3) Brown & Sharpe #2, 1-1/4", Camac

### Toolroom Equipment

- Bridgeport 2-HP Vertical Milling Machine, DRO, 9" x 42" Power Feed Table, Power Draw Bar
- (2) Bridgeport 1-HP Vertical Milling Machines

### Toolroom Equipment (cont.)

- DoAll C-4 9" x 16" Horizontal Band Saw
- DoAll 16-3 16" Vertical Band Saw
- LeBlond 15" x 55" Engine Lathe
- American 30" Chip Spinner
- Quantity of Double & Single End Grinders, Tool, Drill Indexes, Fixtures

### Quality & Inspection

- Zeiss Contura 7/10/6 RDS CMM (2016)
- Zoller Smile 420 5-Axis Tool Presetter (2018)
- Starrett HB-400 16" Benchtop Optical Comparator
- Nikon Shadowgraph 3C 14" Optical Comparator
- Rockwell 3JS Hardness Tester
- Large Quantity of Vernier & Digital Calipers, Micrometers, Depth Gages, Height Gages, Thread/Ring/Plug Gages

### Raw Material Inventory

- Approximately 100,000-Lbs. of Bar Stock with Assorted Materials & Sizes

### Plant & Production Support

- Clark CGC25 4,600-Lb. LPG Forklift Truck
- Komatsu FG25ST-12 4,660-Lb. LPG Forklift Truck
- (18) Sections of Pallet Racking
- (2) Sections of Single-Sided Cantilever Racking
- Pure Air Rotary Screw Air Compressor
- Sullair ES-8-25H 25-HP Horizontal Tank-Mounted Air Compressor



Inspection: Monday, December 2, 2024 | 8:00 AM - 4:00 PM CT

Removal Dates: December 4 - 20, 2024 | Monday - Friday | 8:00 AM - 4:00 PM CT

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