

**CORPORATE
ASSETS INC**

ONLINE AUCTION

LATE MODEL HAAS CNC MACHINING FACILITY



**MARK YOUR
CALENDARS!**

**Tuesday, May 13
10:30 AM EDT**

6810 Kitimat Rd, Unit # 26,
Mississauga, ON, L5N 5M2

INSPECTION: Monday, May 12 from 9 AM to 4 PM EDT.

LIVE WEBCAST ONLY BidSpotter



FORMER ASSETS OF A PROTOTYPING-SINGLE RUN CNC MACHINING FACILITY



AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

"Let Our Experience Be Your #1 Asset"™

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8

www.corpassets.com • 416.962.9600 • info@corpassets.com

THIS MACHINE HAS EXCEPTIONALLY LOW USAGE

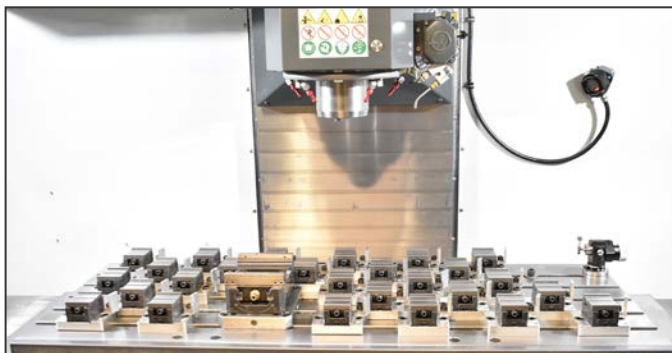
2023

1477 CUTTING HRS



TRAVELS: X-50", Y-20", Z-25"

HAAS VF-4SS CNC high speed vertical machining center



Interior view of machine HAAS VF-4SS CNC high speed vertical machining center



HAAS CNC control

HIGH SPEED CNC VERTICAL MACHINING CENTERS

HAAS (2023) VF-4SS CNC high speed vertical machining center with HAAS CNC control 52" x 18" t-slot table, travels: X-50", Y-20", Z-25", speeds to 12,000 rpm, CAT 40 taper spindle, 30 station ATC, coolant, part hole blaster, RENISHAW wireless intuitive tool probing system, chip auger, 1651 hrs. cycle start time, 1477 hrs. feed cutting time (recorded on meter at time of listing), s/n 1198646

HAAS (2012) VF-2SS CNC high speed vertical machining center with HAAS CNC control, 36" x 16" t-slot table, travels: X-30", Y-16", Z-20", speeds to 12,000 rpm, CAT 40 taper spindle, 24 station ATC, RENISHAW wireless intuitive tool probing system, programmable 34 position coolant nozzle, chip auger, 3682 hrs. cycle start time, 3042 hrs. feed cutting time, recorded on meter at time of listing, s/n 1092164

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

2012

3042 CUTTING HRS



SPEEDS TO 12,000 RPM

HAAS VF-2SS CNC high speed vertical machining center



Interior view **HAAS VF-2SS** CNC high speed vertical machining center



HAAS CNC control

2005

8341 CUTTING HRS



TRAVELS: X-50", Y-20", Z-25"

HAAS VF-4SS 5-axis ready CNC high speed vertical machining center

5-AXIS READY HIGH SPEED CNC VMC

HAAS (2005) VF-4SS 5-axis ready CNC high speed vertical machining center with HAAS CNC control, 52" x 18" t-slot table, travels: X-50", Y-20", Z-25", speeds to 12,000 rpm, CAT 40 spindle taper, 24 station ATC, coolant, RENISHAW TS27R tool probing system, chip auger, 8899 hrs. cycle start time, 8341 hrs. feed cutting time recorded on meter at time of listing, s/n: 41756



Interior view **HAAS VF-4SS** 5-axis ready CNC high speed vertical machining center

5-AXIS READY HIGH SPEED CNC VMCs

HAAS (2006) VM-3 5-axis ready CNC high speed vertical machining center, with HAAS CNC control, 54" x 25" t-slot table, travels: X-40", Y- 26", Z-25", speeds to 12,000 rpm, CAT 40 taper spindle, 24 station ATC, coolant, RENISHAW TS27R tool probing system, chip auger, 10,524 hrs. cycle start time, 9189 hrs. feed cutting time recorded on meter at time of listing, s/n 1054407

(2) **HAAS** TR210H 4th&5th axis trunnion rotary tables with 8.30" diameter platen, 200lbs. max loading capacity, 23.5" max part swing, travels: A-+120 deg, B-360 deg, s/n 901112; 901047

THE OWNER HAS METICULOUSLY MAINTAINED THIS FACILITY

2007



SPEEDS TO 12,000 RPM

HAAS SUPER VF-4SS 4-axis ready CNC vertical machining center

2006



TRAVELS: X-40", Y- 26", Z-25"

HAAS VM-3 5-axis ready CNC high speed vertical machining center

2010



LIVE MILLING

HAAS TL-25 CNC live milling and turning center

2004



16.5" BETWEEN CENTERS

HAAS SL-10T CNC turning center



HAAS TR210H 4th&5th axis trunnion rotary table



HAAS TR210H 4th&5th axis trunnion rotary table



DECKEL tool grinder



DAREX SP2500 super precision drill sharpener



CRAFTTEX CS SERIES combination disc/belt sander

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47.25" X 32.5" X 6" GRANITE TABLE

WENZEL XSPECT X-CITE AXIOM T00 shop floor CMM



NANTONG turret milling machine



10 HP

INGERSOLL RAND UP6-10TAS-150W/DR rotary screw type air compressor

CNC LIVE MILLING AND TURNING CENTER

HAAS (2010) TL-25 CNC live milling and turning center with HAAS CNC control, 10" 3-jaw hydraulic chuck, 5.5" sub spindle chuck, 3" spindle bore, 30" swing over bed, 14.5" swing over cross slide, 39" between centers, 16" max turning diameter, 34" max turning length, main spindle speeds to 3400 rpm, sub-spindle speeds to 4000 rpm, travels X-11.3", Z-34", 12 station turret with live milling all stations, tool pre-setter arm, part catcher, chip auger, spindle synchronization, 3231 hrs. cycle start time, 2414 hrs. feed cutting time recorded on meter at time of listing, s/n 3086383

CMM

WENZEL XSPECT X-CITE AXIOM T00 shop floor CMM with OpenDMIS WINDOWS PC based control and data acquisition software, 21" x 35.5" x 19.7" measuring envelope, RENISHAW RH20i touch probe, 28" between columns, 47.25" x 32.5" x 6" granite table, S/N: 4129

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

2019



85,787 KM

ISUZU NRR box truck with ISUZU 5.2 liter diesel engine

2012



8,000 LBS CAPACITY

RAYMOND 8410-80-96 24V electric ride-on pallet jack

2007



710 LBS CAPACITY

TOYOTA 8TB50 24V electric ride-on tugger

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2018



10,000 LBS CAPACITY

TOYOTA 7FBCU45 48V electric forklift

2006



5,000 LBS CAPACITY

TOYOTA 7FBCU25 48V electric forklift

2015



4,000 LBS CAPACITY

RAYMOND 4250-C40TT 36V electric stand-up forklift

2013



3,000 LBS CAPACITY

RAYMOND 5200-OPC30TT 24V electric order picker forklift

2009



FACTORY CAT GTX 46-C 36V ELECTRIC RIDE-ON floor scrubber



36" X 36"

KLETON HIGH WORK maintenance platform

2010



3,500 LBS CAPACITY

CASCADE RU35D-CCS-35Q hydraulic rotary carton clamp forklift attachment



Selection of perishable tooling available



Selection of inspection equipment available



Selection of perishable tooling available



Selection of live tooling available



Selection of rolling tool cabinets available

ALSO: LARGE ASSORTMENT (150+) of quality brand name CAT 40 tool holders; KURT machine vises; LANG MAKRO-GRIP 5-axis precision vises; XIN DIAN machine vises; LISTA tool cabinets; work benches; perishable tooling comprising carbide end mills, drills, taps, reamers, carbide insert cutters, carbide insert boring tools, carbide inserts; inspection tooling and equipment featuring vernier calipers, ID and OD micrometers, gauges and equipment, hydraulic pallet jacks, rolling tool cabinets and MORE!

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

Monday, May 12 from 9 AM to 4 PM or by appointment. Please email info@corpassets.com to arrange.

REMOVAL

All assets must be removed no later than Friday, May 30 BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange.

TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. **SALE WILL BE CONDUCTED IN CAD.**

Please refer to our website at **www.corpassets.com** or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We Accept



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AFFILIATIONS



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